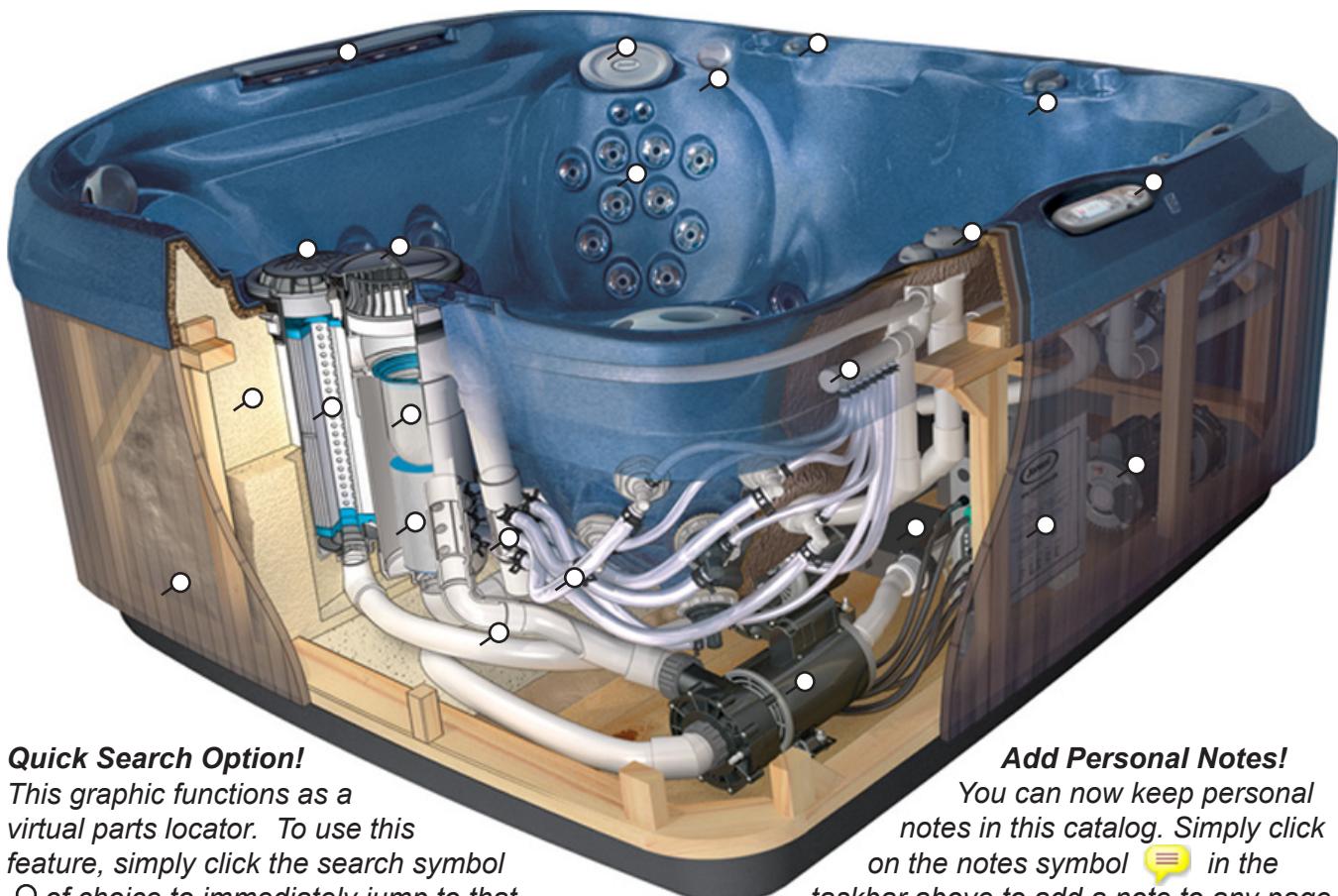




Hot Tubs

2011 Illustrated Parts Catalog



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Terms and Conditions

Effective January 1, 2011

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All parts orders will be shipped C.O.D. unless otherwise authorized.

Policies

Jacuzzi Hot Tubs has a \$25.00 order minimum for non-warranty orders. Any merchandise not in stock at the time of the shipment will be automatically placed on back order and shipped as soon as possible.

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All defective and non-defective parts must be accompanied by a Returned Goods/Labor (RGA) tag. All non-defective returns will be subject to a 25% restocking fee.

Warranty

All service parts are warranted to the original purchaser for 180 days (6 months), parts only, no labor. The purchaser agrees to accept all parts with the understanding that our liability does not exceed the invoice value of the merchandise shipped.

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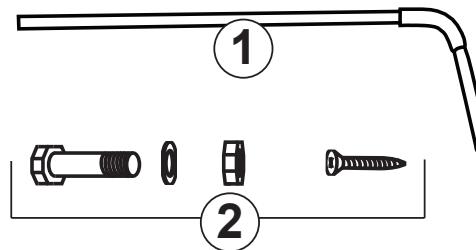
Cover Lift Components

CoverMate I Components

1. **6000-805**, Pivot Arm; See Note 1
2. **6000-810**, Screw Kit

Note:

1. *Part is universal for all CoverMate I lifts.*
2. *Unlisted components are not available as service parts for CoverMate I.*

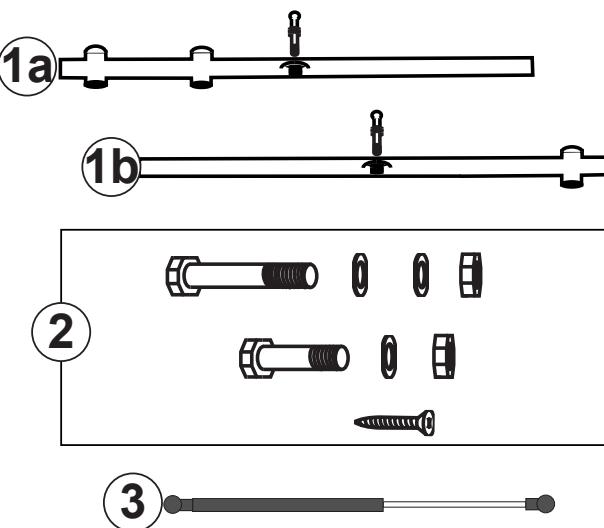


CoverMate III Components

- 1a. **6000-803**, Pivot Arm with Stop
- 1b. **6000-804**, Pivot Arm without Stop (See Note 1).
2. **6000-808**, Screw kit
3. **6000-812**, Shock

Note:

1. *Use part 6000-803 as a replacement part.*
2. *Unlisted components are not available as service parts for CoverMate III.*



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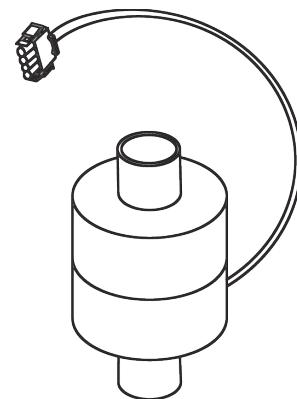
Blowers (≤2001 Models)

2560-150, Blower: Air with Plug, 120VAC;
Fits Laser, Santina (JWB# J119000)

2560-151, Blower: Air with Plug, 240VAC
50/60Hz, Fits Triton (JWB# S340000), can
replace with 2650-152 Blower below (See Note).

2560-152, Blower: Air with Plug, 240VAC/60Hz,
Fits Pinnacle, Quantum (JWB# R759000)

*Note: The 2560-152 Blower can retrofit the 2560-151
Blower with minor modifications. It will be necessary
to splice the new 2560-152 Blower to older (defective)
2560-151 Blower plug since they are wired differently.
Blowers are for 2001 & Previous Model. Air injection
systems were eliminated in 2002.*



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North America Replacement Circuit Board Matrix (60Hz)

System	Year	Part #	Details/Models	Page
J-LX/J-LXL Series	2011+	6000-167	All J-LX/J-LXL Models	15
J-400 LCD Series	Mid 12/2009+	6600-305	J-480, J-470, J-465, J-460 (Complete J-1000 Load Box Required)	23
	2008 - Mid 12/2009	6600-161	J-480, J-470, J-465, J-460	15
	2006-2008	6600-098	J-480, J-470, J-465, J-460 (Use 6600-161 Board)	
J-300 LED Series	2008+	6600-288	J-375	16
		6600-286	J-325 (120/240V Convertible Model)	
	2007+	6600-288	J-365, J-355, J-345, J-335	
		6600-286	J-315	
	2007	6600-288	J-325 (240V Non-Convertible Model)	
	2002-2006	6600-288	J-340/345, J-330/335	
	2002-2003		J-320	
	2005-2006		J-325	
	6600-286	J-310/315		
	2004	J-325		
J-300 LCD Series	2002-2006	6600-092	J-370/J-375, J-360/J-365, J-350/J-355 (Use 6600-097 Board And 6660-282 Eprom)	17
		6600-101	3-Pump J-380, J-385 (Use 6600-097 Board And 6660-282 Eprom)	
J-200 LED Series	2008+	6600-288	J-230 with Circulation Pump	17
		6600-287	J-230 without Circulation Pump	
	(Mid year)	6600-288	J-280, J-270 with Circulation Pump	
		6600-287	J-280, J-270 without Circulation Pump	
	2005-2007	6600-287	J-230	
Del Sol Series (All)	2003-2004	6600-289	Del Sol Redondo, Hermosa	17
Echo Series (All)	Prior to 2002	2600-005	Z135/S260, Z235/S270, Z240/S280, Z255/R560	18
		2600-020	Z112 (S710) Analog	17-18
		2600-024	Z112 (S710) Digital	
Platinum Series (All)	Prior to 2002	2600-011	R310, R300, R290, R280, R270	17-18
Select Series (All)	Prior to 2002	2600-014	M450, R275, R295, J140 (1/2 hour filter cycle)	
		2600-015	K010	
		2600-020	R400	

Export 50Hz Circuit Board Matrix on Next Page.

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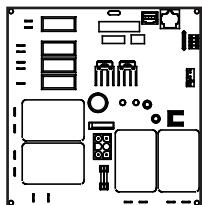
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Export Replacement Circuit Board Matrix (50Hz)

System	Year	Part #	Models	Page
J-LX/ J-LXL Series	2011+	6000-167	All J-LX/J-LXL Models	15
J-400 LCD Series	Mid 12/2009+	6600-306	J-480, J-470, J-465, J-460 (Complete J-1000 Control Box Required)	23
	Mid 2007 - Mid 12/2009	6600-162	J-480, J-470, J-465, J-460	15
	2006 - Mid 2007	6600-078	J-480, J-470, J-460 (Use 6600-162)	
J-300 LED Series	2008+	6600-288	J-375	16
		6600-286	J-325	
	2007	6600-288	J-365, J-355, J-345, J-335	
			J-315	
	2007+	6600-286	J-340/345, J-330/335	
			J-325	
		6600-288	J-310/315	
	2002-2006	6600-286	J-325	
	2004			
J-300 LCD Series	2002-2006	6600-093	J-370/375, J-360/365, J-350/355 (Limited Stock)	16
		6600-102	3 Pump J-380, J-385 Only (Limited Stock)	
J-200 LED Series	2008+	6600-288	J-230, J-270, J-280 with Circulation Pump	17
		6600-287	J-270, J-280 without Circulation Pump	
		6600-289	J-230 without Circulation Pump	
	2005-2007	6600-287	J-230	
	2005+	6600-289	J-210, J-220	
Del Sol Series	2003-2004	6600-289	Del Sol Redondo, Hermosa	17

J-LX/J-LXL LED Series (2011+)**J-LX/J-LXL North American And Export 50/60Hz Models**

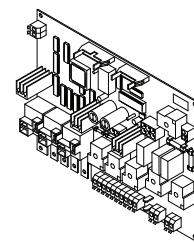
6000-167, All 2011+ J-LX/J-LXL models, *Logic Chip revision and order number to be announced.*

**J-400 LCD Series (2006+)****J-400 North American 60Hz Models**

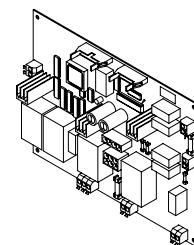
6600-161, All 2008+ J-400 Models, *Note: Replaced 6600-098 board below in Fall 2008. Board memory changed from a Eprom/Dallas Chip to a Microprocessor style (shown right) in early February 2011+. Both board types are fully interchangeable.*



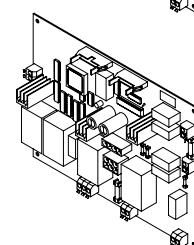
6600-098, All 2006-2008 J-400 Models, EPROM included, *Note: Replaced by 6600-161 board in Fall of 2008*

**J-400 Export 50Hz Models**

6600-162*, All 2008+ J-400 Models, EPROM 9.51B included (6660-268). **Note: Replaced 6600-078 board in Spring 2008*



6600-078*, All 2006-2008 J-400 Models, EPROM 9.51A included (6660-328). **Note: Replaced by 6600-162 board in Spring 2008. *Use 6600-162 as replacement.*

**Eeprom Details****6660-268**, Rev. 9.51B

- Used on all 2008-2010 J-400 models (programmable filter cycles)

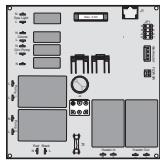
**6660-328**, Rev. 9.51A

- Used on 2006-2007 J-400 models (programmable filter cycles)

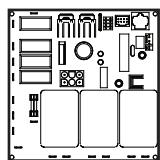


J-300 LED Series (2002+)**All J-300 North American And Export 50/60Hz Models**

- 6600-288,**
 Fits 2007+ J-300 LED Models:
 A. 2008+ J-375
 B. 2007+ J-365, J-355, J-345, J-335
 C. 2005-2007 J-325 (240V Model)
 D. 2002-2006 J-335, J-345, J-330, J340
 E. 2002-2003 J-325, J-320
 F. Micro Chip included (see details below)

**All J-300 North American And Export 50/60Hz Models**

- 6600-286,**
 Fits 2007+ LED Models:
 A. 2008+ J-325
 B. 2007+ J-315
 C. 2002-2006 J-310/315
 D. 2004 J-325
 E. Micro Chip included (see details below)

**Micro Chip Details**

6660-277, Rev. 3.57, Used on 2004+ J-300 Series (1/2 hour filter cycles)



6660-275, Rev. 3.53, Used on 2002-2003 J-300 Series (2 hour filter cycles)

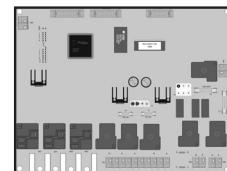


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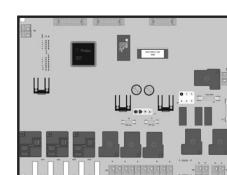
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J-300 LCD Series (2002-2006)**J-300 North American 60Hz Models**

- 6600-092,**
 All 2002-2006 J-300 1 & 2-Pump Models;
 Eprom 9.50B included (see details below)



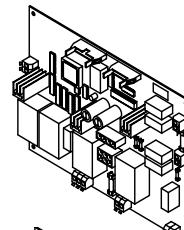
- 6600-101,**
 2002-2006 3-Pump J-385/J-380 Models;
 Eprom 9.70B included (see details below)



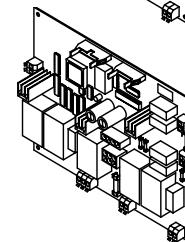
Note: 6600-092 and 6600-101 circuit boards are identical with the exception of their Eprom chip.

J-300 Export 50Hz Models

- 6600-093,**
 All 2002-2006 J-300 1 & 2 Pump Models; Eprom 9.50B Included (Replace with 6600-097 Board And 6660-282 Eprom)



- 6600-102,**
 3 Pump J-380/J-385 Models; Eprom 9.70B included (Replace with 6600-097 Board and 6660-282 Eprom)

**Eeprom/Dallas Chip Details**

- 6660-279**, Rev. 9.50B
 Used on 2002-2006 North American 60Hz and Export 50Hz J-300 LCD Series



- 6660-282**, Rev. 9.70B
 Used on 2002-2006 North American 60Hz and Export 50Hz J-380/J-385 LCD Models



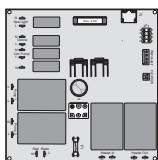
- 6760-024**, Replacement Chip: Dallas Time



J-200 And Del Sol Series**J-200 North American And Export 50/60Hz****6600-288,**

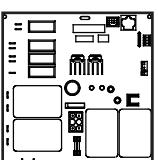
2007+ J-200 LED Models

- 2008+ J-230 with Circ pump
- 2007+ J-280/J-270 with Circ pump (introduced mid-year)
- Micro Chip Included (see details below)

**6600-287,**

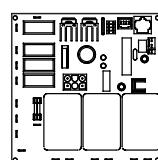
2007+ J-200 LED Models

- 2008+ J-230 without Circ pump
- 2007+ J-280/J-270 without Circ pump (introduced mid-year)
- Micro Chip included (see details below)

**6600-289,**

2005+ J-200/Del Sol LED Models

- 2005+ J-210
- 2005-2008 J-220
- 2003-2004 Del Sol Series (Hermosa and Redondo)
- Micro Chip included (see details below)

**Micro Chip Details****6660-284, Rev. 5.57**

- Used on 2009+ J-200 LED Series (mid year)
- Allows over temp up to 106°
- Replaces Rev. 5.56 chip below.

**6660-284, Rev. 5.56**

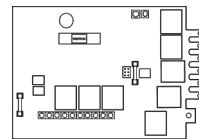
- Used on 2006-mid year 2009 J-200 LED Series
- Allows 60A Logic for J-230
- Replaced by Rev. 5.57 Micro Chip above.

**6660-276, Rev. 5.54**

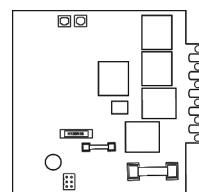
- Used on 2005 J-200 Series
- Used on 2003-2004 Del Sol Series

**Older Models (≤2002)****2600-011,**

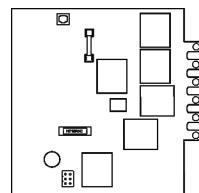
Platinum Series (JWB# R797000)

**2600-015,**

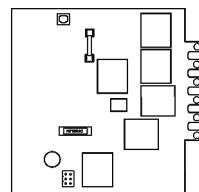
For H136 Control Box (JWB# H311000)

**2600-014**

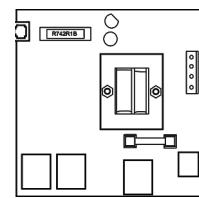
Select Series, (1/2 Hour Filter Cycles); Replaced 2600-016 board for H716 Control Box below (JWB# J852000)

**2600-016,**

Select Series, (1/2 Hour Filter Cycles) Replaced by 2600-014 board above.

**2600-020,**

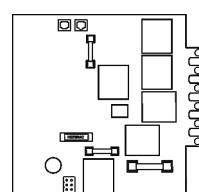
Palio Models (JWB# R796000)

**2600-024, Circuit Board:**

Digital Duplex - Palio Upgrade (JWB# S927000)

2000-601,

PCB Assembly, Balboa (JWB# J118000)



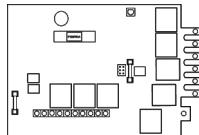
Guillen's Enterprises, inc

jacuzziparts.com

800-222-7855

Older Models (≤ 2002)

2600-017,
Model 106/7
(JWB# F809000)



2600-018,
Model K286
(JWB# K623000)

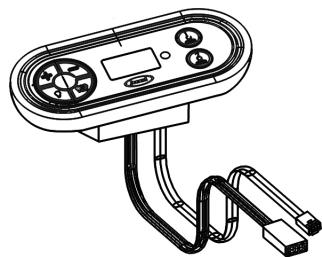
2600-019,
Model 108/9
(JWB# F81000)

2600-005
Model R576/R574 Control Box,
Replaced 2600-104 board for R576/R574
Control Box Below (JWB# R790000)

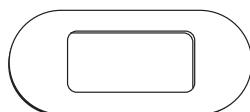
2600-104,
Model R576/R574 Control Box
A. Replaced by 2600-005 board above.
B. JWB# R790000 Older Models (≤ 2002)

J-LX/J-LXL Series (2011+)

6600-440, Control Panel: LED 2-Pump JHT 2011



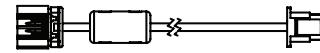
6630-118, Underlay: 2011 JHT LED Panel (Replacement For Panels Above)

**J-400 LCD Series (2010+)**

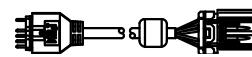
6600-857, Control Panel: LCD 1/3 VGA color graphics, 2-Pump 60Hz



6560-660, Harness: Topside Control Panel to JBL Stereo



6560-956, Harness: Topside Control Panel to Main Load Box (Control Box).

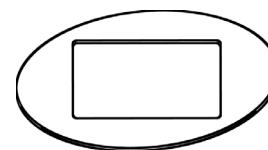
**J-400 LCD Series (2006-2009)**

20318-001, Control Panel: 2-Pump 60Hz

2600-327, Control Panel: 2-Pump 50Hz



2660-100, Underlay: JHT LCD Panel



Control Panels (Topsides)

J-300 LED Series (2007+)

2600-328, Panel:
LED, All 2-Pump Models



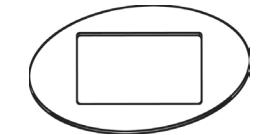
2600-331, 2008+ Panel:
LED, All 1-Pump Models



2600-321, Panel:
LED, All 1-Pump Models



2660-110, Underlay:
LED Panel (Replacement
For Panels Above)



J-300 LED Series (2002-2006)

2600-321, Panel: All
LED 1-Pump Models
(Replaced JHT#
2600-301 on 7/05)



2600-322, Panel: All
LED 2-Pump Models
(Replaced JHT#
2600-302 on 7/05)

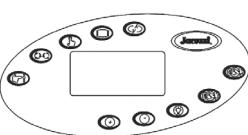


J-300 LCD Series (2002-2006)

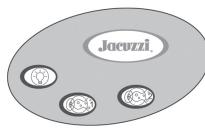
2600-323, Panel: LCD
Domestic Models
60Hz (Replaced JHT#
2600-303 on 7/05)



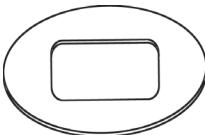
2600-325, Panel: LCD
Export 50Hz Models
(Replaced JHT
#2600-305 on 7/05)



2600-324, Panel:
LCD Remote; Used
on J-370/J-375 and
J-380/J-385 Only
(Replaced JHT#
2600-304 on 7/05)



2660-120, Underlay:
LCD Remote
(Replacement For
Remote Panel Above)



J-200 LED Series

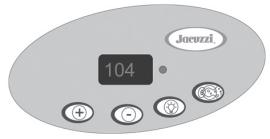
2600-333, Panel:
LED, All 1-Pump
Models (Used on
2008+ J-230/J-220/
J-210 Models)

**J-200 LED Series (2007+)**

2600-329, Panel:
LED, All 2-Pump
Models (Used on
2007+ J-280/J-270
Models)

**J-200 LED Series (2005-2006)**

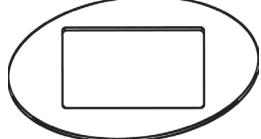
2600-321, Panel:
All LED 1-Pump Models
(Replaced JHT#
2600-301 on 7/05)



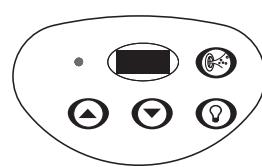
2600-322, Panel: All
LED 2-Pump Models
(Replaced JHT#
2600-302 on 7/05)



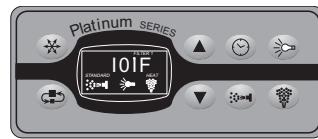
2660-110, Underlay: LED
Panel (Replacement for
Panels Above)

**Del Sol Series (2003-2005)**

6600-641, Panel:
Generic for Del Sol
Series (Replaces
JHT# 6600-635)

**Control Panels (\leq 2001)**

2500-150, Panel:
Platinum Control
(JWB# K123000
- Replaced JWB#
F103000)



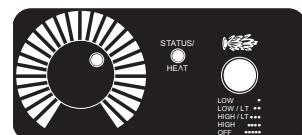
6000-070, Light: Panel
Digital Deluxe (Platinum);
2 Required (JWB# F414000)



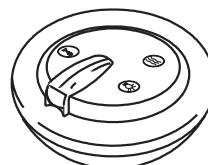
2500-151, Panel:
Select Control
(JWB# H714000)



2500-152, Panel:
Alexa Control
(JWB# H193000);
Also for Echo Spas
with Analog Controls



2500-160, Remote: Hand
Held (JWB# P208000)



**Older Control
Panels (\leq 2001)**

- 2560-160**, Sensor: IR Remote (Includes 1-4),
(JWB# P207000)
1. **2000-070**, Nut IR Sensor (JWB# P576000)
 2. **2000-071**, Sensor: IR Remote, Sensor Only
(JWB# P710000) - Limited Stock
 3. **2000-072**, Gasket: IR Sensor (JWB#
P724000)
 4. **2000-075**, Connector: 2 into 1, IR Sensor -
Limited Stock (JWB# P577000)

**Older Premium/Echo
Control Panels (\leq 2001)**

- 2000-028**, Bellows: Air Actuator
(JWB# C377000)
- 2000-068**, Air Switch: 4 Function - Limited Stock
(JWB# 5260000)
- 2000-077**, Shaft: Flex 44"
(JWB# 8679000)
- 2000-108**, Control Shaft Repair Assembly
(JWB# 7757000)
- 2000-112**, Air Cap: Extended Shaft
(JWB# 0846000)
- 2000-113**, Adapter: Control Cable
(JWB# 7109000)
- 2000-129**, Repair: Push Button Assembly
(JWB# 7760000)
- 2000-230**, Cup: Air Actuator
(JWB# A187000) - Limited Stock
- 2000-231**, Guide: Air Actuator
(JWB# C842000)
- 2000-430**, Control Shaft Flex, 22"
(JWB# 7114000)
- 2500-153**, Panel: 6-Button Balboa
(Replaces F104/F105)
- 2560-070**, Plug: 3/4", Pry out
(2001 Remote Control)
- 2500-154**, Panel: 2-Button with Temp Display;
Echo with Digital Control (JWB# R604000);
See Note.

Note:

This control panel (topside) must be used when upgrading the Palio R400 to a digital control system in conjunction with the 2600-024 circuit board.

Circuit Breakers/Enclosures

GFCI Breakers

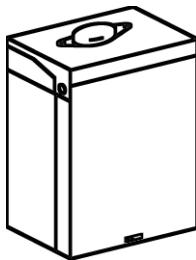
6472-427, 240VAC 60A Square-D GFCI, breaker, 2-pole, single throw



6472-694, 240VAC 50A Square-D GFCI, breaker, 2-pole, single throw

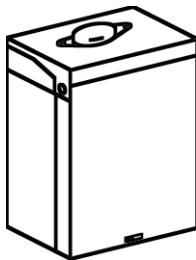
Sub Panel Without GFCI Breakers

6472-436, Square-D, 8-position; GFCI Breakers purchased separately



Sub Panels With GFCI Breakers

6472-835, Cutler Hammer Sub Panel with 50A GFCI breaker (1-position).



6472-836, Cutler Hammer Sub Panel with 60A GFCI breaker (1-position)

120VAC GFCI Cords

2560-024, 120VAC 20A GFCI cord (15 foot), Used on Pre-2002 convertible models (JWB# F921000)



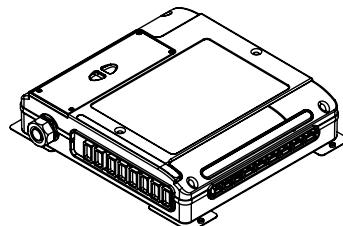
6560-024, 120VAC 15A GFCI cord (15 foot), (JWB# R886000); Used on:
A. 2002+ J-310, J-315
B. 2005+ J210
C. 2004 and 2008+ J325
D. 2005-2008 J220
E. 2004+ Del Sol Series

Controllers/Cord Assemblies

J-1000 Controllers

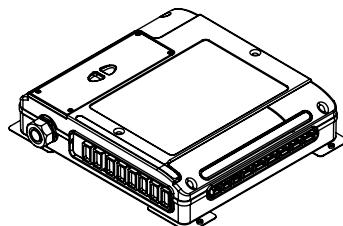
2010+ J-400 North American 60Hz Models

6600-305, J-1000 Controller: 240VAC 2-Pump, 3-Wire, 1-Terminal Block



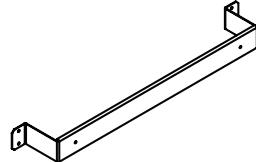
2010+ J-400 Export 50Hz Models

6600-306, J-1000 Controller: 230VAC, 2-Pump, 3-Wire, 2-Terminal Blocks



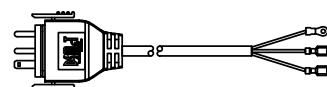
2010+ J-1000 Controller Bracket

6570-190, Bracket, J-1000 Controller Mount

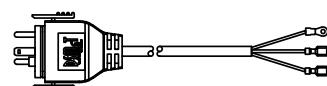


2010+ J-1000 Controller Cord Assemblies

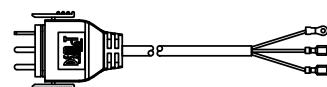
6560-161, Cord: Pump 1, 36" with DSMT plug



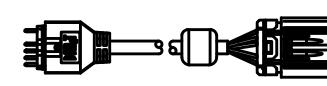
6560-169, Cord: Pump 2, 32" with DSMT Plug



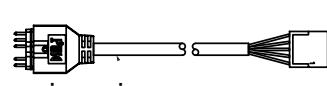
6560-165, Cord: Circulation Pump, with DSMT plug



6560-956 Harness: Topside Control Panel to Main Load Box



6560-173, Cord: Light, with DSMT Plug
Guillen's Enterprises, inc



Controllers

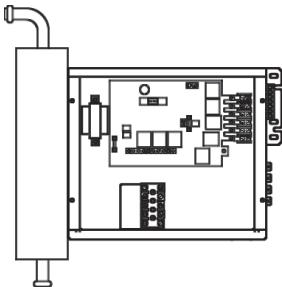
For <2002 Hot Tubs

2000-634, Balboa Box: Duplex 120VAC Convertible, Not Shown (JWB# R574000)

2000-635, Balboa Box: 2-Pump 240VAC, Not Shown (JWB# R576000)

240VAC Controllers

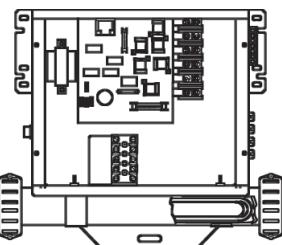
2500-095, Controller:
240VAC 3-Pump,
3-Wire
(JWB# R327000) -
Limited Stock



2500-100, Controller:
240VAC 3-Pump,
4-Wire
(JWB# R641000)

120/240VAC Controllers

2500-080, Controller:
Duplex 120/240VAC
(JWB# H136000)



2500-090, Controller:
Digital Duplex
240VAC 2-pump
(JWB# H136000)

Connectors (Liquid Tight)

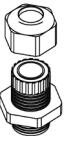
6560-406, Connector:
Liquid Tight 1/4" For
Round Cable



6560-407, Connector:
Liquid Tight 3/4" For
Flat Cable

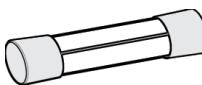
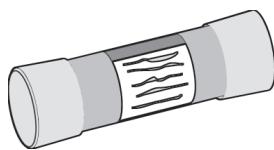


6560-408, Connector:
Liquid Tight 3/4" For
Round Cable



Fuses

Fuse Chart



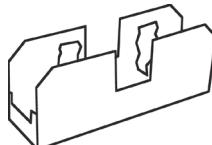
Amperage	JHT#	JWB#
1.25 (LCD PCB)	6660-112	-
1.5 LED Trans Mini	6760-120	
3	2600-150**	F585000
4 (LCD Transformer)	6760-119	-
10 (Stereo)	2000-081	
10	2000-083	F586000
20*	6660-106	H316000
20 (J-380/J-385 Pump 2) Limited Stock	6000-520	-
25	6000-025	S094000
30	6660-105	F588000

*Note: This 20 Amp fuse is the large system fuse used in North American J-310, J-315 And 2004 J-325 convertible models and in all export 50Hz models (except J-385).

** = Limited Stock

Fuse Holders

6660-045, Holder: Fuse Large
(JWB# F589000)



6660-046, Holder: Fuse Small
(Limited Stock)

2000-086, Holder: Fuse
10A Box Mount (Stereo)

Miscellaneous Components

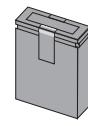
6600-999, Switch: Test
LCD Models Only



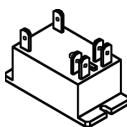
2000-422, Standoff, PC,
0.25" (JWB# E220000)



6560-864, Jumper: Logic
(JWB# F572000)



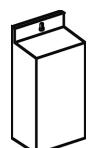
6660-104, Relay: Pump 2
J-380/J-385 (Limited Stock)



6000-505, Contactor Coil
240VAC CRL (Used on
all 5/2006+ J-385 Models)
Limited Stock



6660-201, Transformer: 50A
Buck & Boost (steps up
208VAC to 240VAC)



6000-019, Battery: 9V
Rechargeable
(JWB# F573000)



6660-140, Varistor: 275V
(2002+ Models Only)



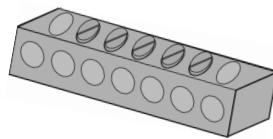
Old Blue/Brown Box Control System Parts

Description	JHT#	JWB#
Bridge Rectifier, 1000V	2000-078*	8572000
Relay: 30A 110 VDC	2000-079	8901000
Relay: 20A DPDT 110 VDC	2000-087	8745000
Cup: Heater Control	2000-088*	C133000
Cable: Fiber Optic	2000-089*	C061000
Repair: Terminal Block Assy. 50A	2000-096	9569000
Time Clock	2000-628	P514000

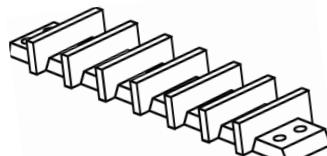
* = Limited Stock

Terminal Blocks

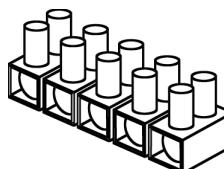
6660-191, Terminal:
7-Position Strip
(Ground Lug)



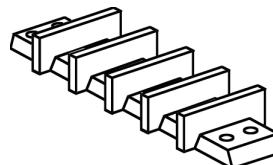
6000-006,
Terminal: 6-Position
Strip (Circuit Board)
(JWB# F580000)



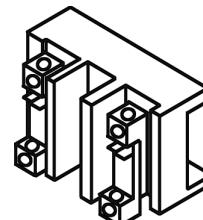
6560-434, Terminal:
5-Position Strip
(JWB# F574000)



6560-016, Terminal:
4-Position Strip



6660-195, Terminal:
2-Position Strip, Limited
Stock (TB1 for All J-300
Models Except J-385, J-380,
J-315, J-310, J-230)



6660-192, Terminal:
2-Position Strip (TB1 for
J-380, J-385 Models)

6660-197, Terminal:
3-Position Strip (TB1 for J-220,
J-210, J-315, J-310, 2004 J-325
And 2008+ J-325 Models)

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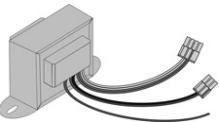
Transformers

2002+ J-400/J-300

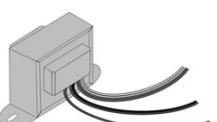
North American 60Hz LCD Models

[Compatible Models: All 2006-Mid 12/09 J-400, 2002-2003 J-350, J-360, J-370, J-380 And 2004-2006 J-385, J-375, J-365, J-355 Spas]

6000-515, Transformer (w/Plugs): Fits all LCD 240V, 2-Pump Models



6560-274, Transformer (No Plugs): Fits all LCD 240V, 2-Pump Models.



8002-116, Plug: Transformer, 2-Pump LCD System (Primary)

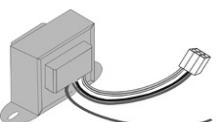


8002-117, Plug: Transformer 2-Pump LCD System (Secondary)

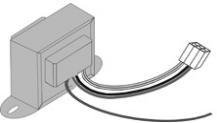


J-LX/J-300/J-200 And Del Sol North American 60Hz LED Models

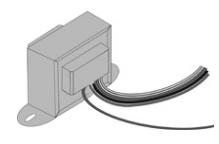
6000-516, Transformer (w/Plug): Fits All LED Convertible, 120V 1 Pump Systems



6000-517, Transformer (w/Plug): Fits all LED Non-Convertible, 240V 1 or 2-Pump Systems



6560-274, Transformer, (No Plugs): Fits all LED 1 or 2-Pump Systems Using Their Existing Plug or The Replacement Plug Below.



8002-115, Plug: Transformer LED Primary & Secondary
Note: This plug is configured for 240VAC spa. If installing in a 120/240VAC convertible spa, attach the red plug wire to the white wire on the transformer.



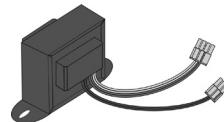
Transformers

2002+ J-400/J-300/J-200

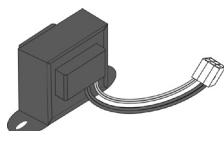
Export 50Hz LED/LCD Models

[Compatible Models: All 2006-Mid 12/09 J-400, 2002-2003 J-350, J-360, J-370, J-380 And 2004-2006 J-385, J-375, J-365, J-355 Spas]

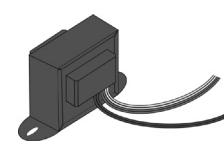
8002-103W, Transformer (w/Plugs): Fits all Export 50Hz J-400/J-300 LCD 2-Pump Models. *Note: must use old transformer plug.*



8002-114W, Transformer (w/Plug): Fits all Export 50Hz J-LX/J-LXL/J-300/J-200 LED 2-Pump Models.

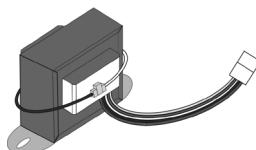


6660-039, Transformer (No Plugs): Fits all Export 50Hz J-LX/J-LXL/J-400/J-300/J-200 LED/LCD Models. *Note: must reuse old transformer plug.*

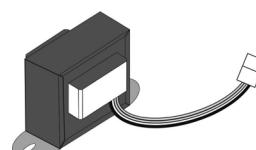


Older ≤2001 Export 50Hz LED Models

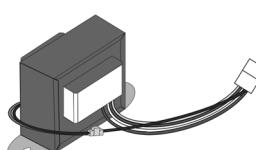
2600-030, Transformer: Platinum, 230V/50Hz, w/ Plug (JWB# F317000) - Limited Stock



2600-031, Transformer: Select, 230V/50Hz w/ Plug (JWB# K285000)



2600-032, Transformer: Fits 1997-1999 Aero Plus and Vectra II, 230V/50Hz w/Plug (JWB# F581000) - Limited Stock



Filter Matrix

J-LX/J-LXL Series

Hot Tub Models	Page	Main Filter	Skimmer Weir Filter	Debris Trap / Net
J-LX/J-LXL	28	6540-164 (X2)	6540-188	6570-392

J-400 Series

Hot Tub Model	Page	Main Filter	Cartridge Under Filter Bag	ProPolish Filter Bag
J-480	28-29	2540-383	2540-387	2540-389
J-470				
J-465 (5/2007+)				
J-465 (\leq 4/2007)		2000-498	2540-384	
J-460				

J-300 Series

Hot Tub Model	Page	Main Filter	Cartridge Under Filter Bag	Debris Trap / Net
J-385 / J-380	29	6000-383A (x2)	Not Used	6570-392
J-375 / J-370				
J-365 / J-360				
J-355 / J-350				
J-345 / J-340				
J-325 / J-320				
J-315 / J-310				

J-200 Series

Hot Tub Model	Page	Main Filter	Cartridge Under Filter Bag	Debris Trap / Net		
J-280	30	2540-381	Not Used	Not Used		
J-270						
J-230 (2008+)						
J-230 (\leq 2007)		373045				
J-220						
J-210						

Del Sol Series

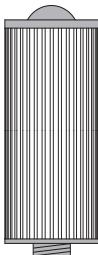
Hot Tub Model	Page	Main Filter	Cartridge Under Filter Bag	Debris Trap / Net
Redondo & Hermosa (2003-2005)	30	6540-723	Not Used	Not Used

Echo Spas \leq 2001

Hot Tub Model	Page	Main Filter	Cartridge Under Filter Bag	Debris Trap / Net
All JWB And Echo Spas (\leq 2001)	30	2540-380	Not Used	Not Used

J-LX/J-LXL Series (2011+)

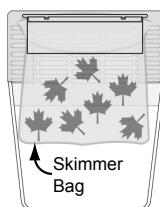
6540-164, Cartridge wth Cap:
Filter With Cap, 75ft²
A. Height: 15.375"
B. Diameter: 6.693"
C. Hole: 2.225"



6540-188, Filter:
Skimmer Weir Filter
(Hinged)



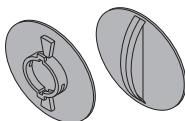
6570-392, Trap:
Debri Attachment
(Mesh Skimmer Bag)



6570-391, Clip: Debri
Bag Attachment (For
Mesh Skimmer Bag),
6 Required

**Optional Accessories**

6541-384, Cap:
Compatible with filter
6540-164 above



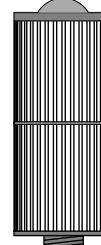
2472-673, Dispenser:
Chemical (Optional)

**J-400 Series (2006+)**

2540-383, Cartridge with Cap:
ProClear II With Cap, 75 ft²
A. Used on Spring 2009+ J-480,
J-470, J-465 (Also fits previous
year J-480, J470, J-465 models)
B. Height: 19"
C. Diameter: 6"
D. Hole: 2.375"



2000-498, Cartridge with Cap:
ProClear II 45ft²
A. Used on 2006+J-460 only
B. Height: 13.5"
C. Diameter: 6"
D. Hole: 2.375"



2540-389, Filter: Bag ProPolish.
Used on all 2009+ J-400 models
A. Fits all previous years
B. Height: 5"



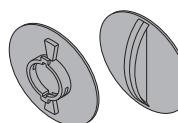
2540-387, Cartridge (Blind End):
ProClear (Cap Not Used),
A. Used under ProPolish bag
on 2009+ J-480, J-470, J-465
models (also fits previous years)
B. Height: 12.5"
C. Diameter: 4.75"
D. Hole: 2.375"



2540-384, Cartridge (Blind End):
ProClear II (Cap Not Used),
A. Used under ProPolish bag
on 2009+ J-460 models only
(also fits previous years)
B. Height: 8"
C. Diameter: 4.75"
D. Hole: 2.375"

**Optional Accessories**

6541-384, Cap:
Compatible with filters
6540-383 & 2000-498 above



2472-673, Dispenser:
Chemical (Optional)

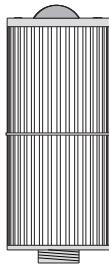


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J-400 Series (2006+)

20086-001, Cartridge with Cap:
Proclear II 60 ft² (with Microban),
A. Used on 2006-2009 J-470,
J-465, and J-480
B. Height: 17.5"
C. Diameter: 6"
D. Hole: 2.375"



2000-286, Cartridge without Cap:
Proclear II 60 ft² (without Microban),
A. Used on 2006-Spring 2009
J-480, J-470, J-465
B. Height: 17.5"
C. Diameter: 6"
D. Hole: 2.375"
E. Replaced by 2540-383 (Page 28)



6540-512, Filter Bag: ProPolish,
A. Compatible with 20071-001
canister assembly.
B. For use on all J-400 Models
C. Replaces 6540-513, 20076-001,
and 6540-496 models below
D. Height: 12.62"
E. Replaced by #2540-389 filter bag (Page 28)



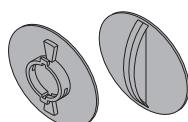
6540-513, Filter Bag: ProPolish,
A. For use with part # 20071-001
B. For use on J-480, J-470, and J-465
C. Replaced by part #2540-389 (Page 28)

20076-004, Filter Bag: ProPolish,
A. For use with part # 20071-001
B. For use on J-480, J-470, and J-465
C. Replaced by part #2540-389 (Page 28)

6540-496, Filter Bag: ProPolish,
A. For use with part # 6541-190
B. For used on J-460 Models Only
C. Replaced by part #6540-512 above

Optional Accessories

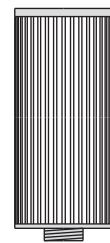
6541-384, Cap:
Compatible with filter
20086-001 above



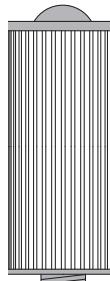
2472-673, Dispenser:
Chemical (Optional)

**J-300 Series (2002+)**

6541-383, Cartridge without Cap:
Filter 60ft²,
A. Height: 15.45"
B. Diameter: 6.75"
C. Hole: 2.225"
D. Replaced by #6000-383A below



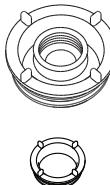
6000-383A, Cartridge with Cap:
J-300 Filter 60ft²,
A. Height: 15.45"
B. Diameter: 6.65"
C. Hole: 2.225"



6540-476, Cartridge (Blind End):
J-300 Series 60ft²,
A. Height: 15.50"
B. Diameter: 6.75"
C. Hole: 2.225"
D. Replaced by 6000-383A above



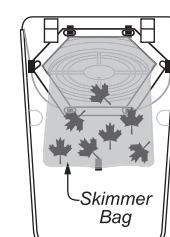
6540-329, Fitting:
Filter Fill (2002+ J-300 Series)



6000-285, Plug:
Filter Fill



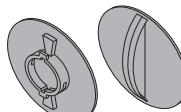
6570-392, Trap:
Debri Attachment
(Mesh Skimmer Bag)



6570-391, Clip: Debri
Bag Attachment, 7
Required (2006+)

**Optional Accessories**

6541-384, Cap:
Compatible with filter
6000-383A above



2472-673, Dispenser:
Chemical (Optional)

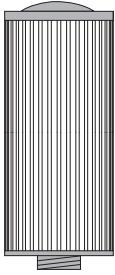


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J-200 Series (2005+)**2540-381**, Cartridge:

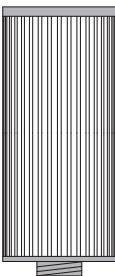
Filter (Blind End)

- A. Used on 2008+ J-230
- B. Used on 2007+ J-280, J-270
- C. Height: 15.5"
- D. Diameter: 8.0"
- E. 95ft²
- F. Hole: 2.125"

**373045**, Cartridge:

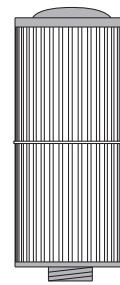
Filter

- A. Used on 2005+ J-210
- B. Used on 2005-2008 J-220
- C. Used on 2005-2007 J-230
- D. Height: 13.625"
- E. Diameter: 5"
- F. 50ft²
- G. Hole: 2.25"

**Del Sol Series (2003-2004)****6540-723***, Cartridge Filter

(Shown), (Skimmer Assembly Included Not Shown); Filter:

- A. Height: 10.87"
- B. Diameter: 5.50"
- C. Hole: 2.0"
- D. 50ft²

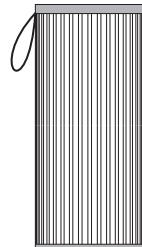


***Note:** The skimmer assembly and filter cartridge (with 2.125" hole in top end [not shown]) used on Redondo spas manufactured prior to July 2003 has been discontinued. It is therefore necessary to order 6540-723 filter cartridge above which includes a substitute skimmer assembly (not shown).

JWB And Echo Spas (<=2001)**2540-380**, Cartridge:

Filter (Blind End)

- A. Height: 10.45"
- B. Diameter: 5.75"
- C. 25ft²
- D. JWB #6199000

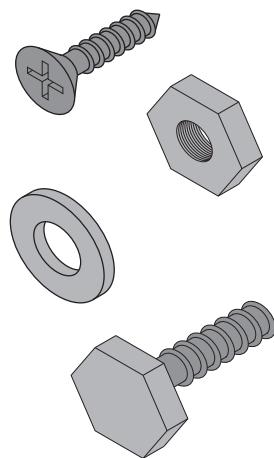


Hardware (Miscellaneous)

Sorted by "Used With" Column

Description	JHT#	JWB#	Used With	
Screw: #4-24 x 0.5"	2570-085	9724000	Air Control Panel	
Nut: 5/16-18 E-Lock	2570-080	6371832	Blower Mount	
Washer: 1/4" Flat S/S	6570-036	3983832		
Screw: #4-20	2570-083*	8397000	BMH Retainer	
Screw: #10-24 x 7/8" PHP S/S	2570-060*	R785000	Front Load Skimmer	
Nut: #10-24 w/Ser. Flange S/S	2570-061*	R784000		
Screw: #6-32 3/8" PH	6570-079	N/A	HTC Clamping Ring	
Screw: #10-16 x 1" FHD PH S/S	6570-325	N/A		
Washer: Finishing	6570-017	N/A	iPod Enclosure	
Screw: Wood Flat PH #6 x 1"	6570-100	N/A		
Screw: 1/4-14 x 1"	2570-077	F158000	J Pump Housing	
Bolt : 1/4-20 x 0.88"	2570-068	7939000	K Pump Housing	
Anchor: #10 Blind with O-Ring	20164-001	N/A	Pillow J-400	
Screw: #10 x 0.75" PH Type A	20165-001	N/A		
Nut: Locking 1/4"	6560-391	N/A	Plenum	
Washer: #10 Locking	6570-013	4051000		
Nut: Locking 1/4-20 KEP	2570-065*	4034832	Pump Vibration Damper	
Washer: 3/8"	6570-509	3982832		
Washer: #10 Flat S/S	6570-279	4506000	Skimmer	
Screw: #6 x 1"	2570-063	K636000	Speakers	
Screw: #10-24 x 1/2" PHP SS	6570-218	-	JLX/JLXL Skim Shield	
Screw: 8-32 x 3/8" PHP Nylon	6570-220	-	JLX/JLXL Skim Shield Latch Plate	
Nut: 8-32 x 3/8" Hex Nylon	6570-219	-		
Screw: #10-24 x 2" S/S	2570-066*	3959000	Suction Fitting Cover	
Bolt: 1/4-20 x 1.5"	2570-064*	3945832		
Nut: Locking 1/4-20 KEP	2570-065*	4034832	Water Rainbow	
Washer: 1/4" Flat S/S	6570-036	3983832		
Screw: Wood #6 x 1.625"	6570-135*	5303837	Wood Panels	
Screw: #8 x 1-5/8 PHD S/S Blnd	6570-300			
Screw: #8 x 1-5/8 PHD S/S Red	6570-301			
Screw: #8 x 1-5/8 PHD S/S Gray	6570-302			
Screw: #8 x 1-5/8 PHD S/S Maho	6570-303		Skirt Panels	
Screw: #8 x 2" PHD S/S Tuscan	6570-308			
Screw: #8 x 2" PHD S/S T/STON	6570-306			
Screw: #8 x 1-5/8" PHD S/S Teak	6570-309			
Screw: Subwoofer Mount Set (4)	6570-139	-	JBL Speakers 09	
Screw: #8-32 x 1.5" PHP S/S	2000-662	S167000		
Screw: #10-12 x 1" Type A	6570-070	-	General Purpose Hardware	
Screw: Drywall #8 x 2.5"	6570-376	H243837		

Note: * = Limited Stock



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HEATER MATRIX - NORTH AMERICAN MODELS (60Hz)

Description	JHT#	JWB#	Compatible Models
Heater: J-LX/J-LXL, 240V/5.5kW	6500-402	-	All 2011+ J-LX/J-LXL Models (Page 35)
Heater: J-400, 240V/5.5kW	6500-417	-	All 2010+ J-400 Models (Page 35)
Heater: J-400, 240V/5.5kW	20138-001	-	All 2006-2009 J-400 Models (Page 36)
Heater: J-300 LCD Models 240V/5.5kW	6500-403	-	All 2002-2006 J-350, J-355, J-360, J-365, J-370, J-375, J-380, J-385 Models (Page 36)
Heater: J-300 LED Models 240V/5.5kW	6500-402	-	2002-2003 J-320, J-330 J-330 Models (Page 36) 2004+ J-335, J-345, J-355 Models (Page 36) 2005-2007 J-325 Models (Page 36) 2007+ J375, J365 Models (Page 36) 2007+ J-270, J-280 with Circulation Pumps (Page 36)
Heater: 120V/1kW or 240V/4kW	6500-063	-	2002-03 J-310, 2004+ J-315, 2004 & 2008+ J-325 (Page 37)
Heater: 120V/1kW or 240V/4kW	6000-338	-	All 2002-2003 Del Sol Models (Page 38) All 2005+ J-210, J-220 Models (Page 37)
Heater: 240V/5.5kW	6000-156	-	All 2005+ J-230 Models (Page 37) 2007+ J-270, J-280 without Circulation Pumps (Page 37)
Heater: 5.5kW (Vertical)	6500-301	R743000	All R270, R280, R290, R300, R310, S125 Models (Page 38) All Platinum Models (Page 38)
Heater: 5.5kW (Horizontal)	2600-050	F802000	All E400, E790, E800, F160, F280, F290, F291, F292, F300, F310, H860, H870, H880, H890, J140, K010, K770, M450, N750, N800, N825, R275, R295 Models All Select Models (Page 38)

OLDER NORTH AMERICAN MODELS WITH ECHO HEATERS (60Hz)

Description	JHT#	JWB#	Compatible Models
Heater Indicator Repair Assembly	2000-132	7759000	All SCM Models (Not Shown)
240V/12kW Heater Element	2000-134*	2209000	All Avanza, Quanta, Cambio Models (Not Shown)
Heater Connection Repair Kit	2000-175	D149000	All SCM Models (Not Shown)
Heater: 1997-1999 6kW Low Flow	2000-300	K464000	All P700, P725, K100, K780 Models (Not Shown)
Heater Assembly PS-1	2000-301	P516000	All Z101, N925 Models (Not Shown)
Heater: Select Series Palio	2000-302	R792000	All Z112 And R400 Models (Not Shown)
Heater: 120V/1.5kW Alexa (Element only w/box)	2000-303*	5251000	All D600, 5250, 5600, 5630, 6925, 6950, 7000, 7100, 7200, 8390, 8395, 8400, 8405, 8410 Models (Limited Stock - Not Shown)
Heater: Assembly 6kW (Includes Hi-limit Sensor)	2000-304*	6521000	All 6500, 7100, 7200, 7700, 8200, 8400, 8405, 8780, 8790, 8800, 8900, 9200, 9400, C400, C460, C600 Models (Not Shown)
Tailpiece: 1.5" Heater Union	2000-678	S930000	Included with 2000-302 Heater (Not Shown)
O-Ring: 1.5" Heater Union	2000-679*	S931000	
Heater: Assembly 120V/1kW or 240V/4kW	2000-680	S943000	-
Heater: Assembly 240V/5.5kW	2000-681	S944000	All S260, H490, H240 Models (Can Also Use #2000-688)
Heater: Assembly 120V/1kW	2000-682	F041000	S710 Models (Not Shown)
Heater: Assembly 240V/5.5kW	2000-684	R793000	S270, S280, R560 Models (Not Shown)
Heater: Assembly 240V/4kW	2000-688	S872000	S260, H490, H240 Models (Not Shown)

* = Limited Stock

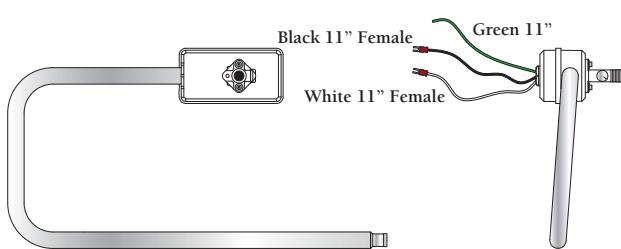
Guillen's Enterprises, inc

HEATER MATRIX - EXPORT MODELS (50Hz)

Description	JHT#	JWB#	Compatible Models
Heater: J-LX/J-LXL 2.7kW	6500-401	-	All 2011+ J-LX/J-LXL Models (Page 35)
Heater: J-400, 230V/2.7kW	6500-418	-	All 2010+ J-400 Models (Page 35)
Heater: J-400 230V/2.7kW	6500-411	-	All 2006-2009 J-400 Models (Page 36)
Heater: 2002+ 230V/2.7kW	6500-401	-	All J-300 Models (Page 36) (Excludes 2002+ J-310, J-315 & 2004 J-325 Models)
Heater: 230V 2.7kW	6500-062	-	All J-310, J-315 & 2004 J-325 Models (Page 37)
Heater: 230V/ 2.7kW	6000-157	-	All J-210, J-220, J-230 Models without Circulation Pumps (Page 37)
* = Limited Stock			

J-LX/J-LXL Series (2011+)

North America 60Hz Models

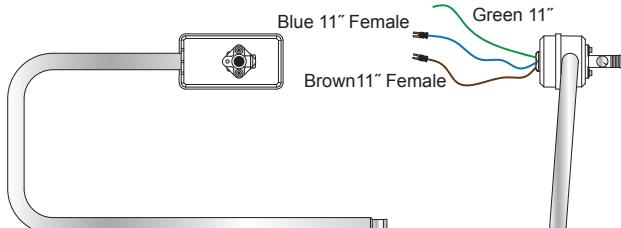


6500-402, Heater: LED Models 240V/5.5kW

6000-124, Plug, 1/8-27 NPT, 316SS
(Plugs Air Bleed/ Anti-Freeze line
inlet on heater body side port for all
01/2011+ JLX/J-LXL Models)



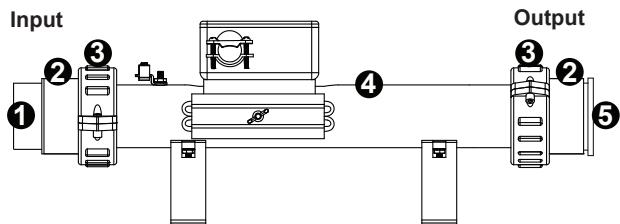
Export 50Hz Models



6500-401, Heater: 230V/2.7kW

J-400 Series (2010+)

North America 60Hz Models



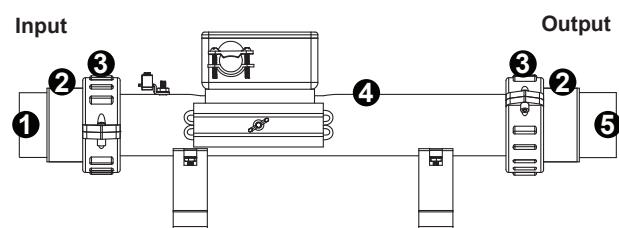
1. **6540-390**, Pipe: Rigid 2" (Sch 40)
2. **6560-005**, Fitting: Tailpiece 2" Slip with Groove (2 Required Per Heater)
3. **6000-176**, Nut (2 Required Per Heater)
4. **6500-417**, Heater: North America 60Hz, 240V/5.5kW Hi-Flow, DSMT (Nuts and Gaskets Included)
5. **6540-230**, Reducer: 2" Spigot x 1-1/2" Slip
6. **6000-287**, Gasket (2 Required Per Heater - Not Shown)

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800-222-7855

Export 50Hz Models



1. **6540-390**, Pipe: Rigid 2" (Sch 40)
2. **6560-005**, Fitting: Tailpiece 2" Slip with Groove (2 Required Per Heater)
3. **6000-176**, Nut (2 Required Per Heater)
4. **6500-418**, Heater: Export 50Hz, 230V/2.7kW Hi-Flow, DSMT (Nuts and Gaskets Included)
5. **6540-420**, Pipe: Flex 2"
6. **6000-287**, Gasket (2 Required Per Heater - Not Shown)

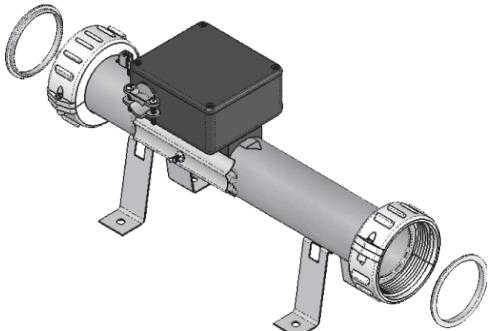
Guillen's Enterprises, inc

jacuzziparts.com

800-222-7855

J-400 Series (2006-2009)

**North America
60Hz Models**



20138-001, Heater: 240V/5.5kW Hi-Flow

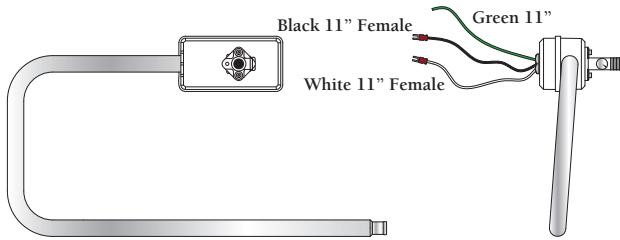
6000-176, Nut: Heater (Not Shown)

6000-287, Gasket: Heater (Not Shown)

6560-005, Tailpiece: 2" Slip
w/Groove

**J-300 Series**

**All North American 60Hz Models
(Except 2002+ J-310/J-315, 2004 J-325*)**

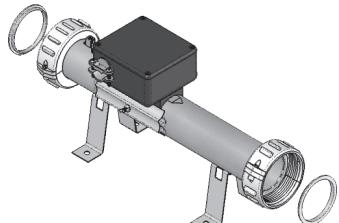


6500-403, Heater: LCD Models 240V/5.5kW

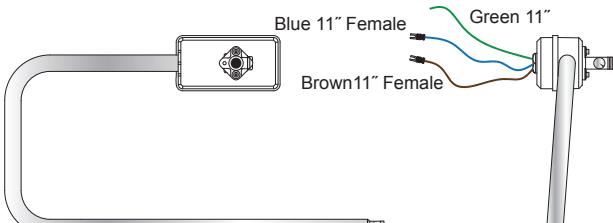
6500-402, Heater: LED Models 240V/5.5kW



6000-124, Plug, 1/8-27 NPT, 316SS
(Plugs Air Bleed/ Anti-Freeze line
inlet on heater body side port for all
01/2011+ J300 Models Except J-310/J-325).

Export 50Hz Models

6500-411, Heater: 230V/2.7kW Hi-Flow
(Limited Stock)

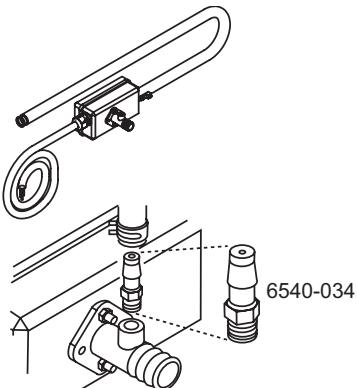
Export 50Hz Models

6500-401, Heater: 230V/2.7kW

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J-300 Series

All North American 60Hz J-310/J-315 Models And 2004 J-325 Models (2002+)

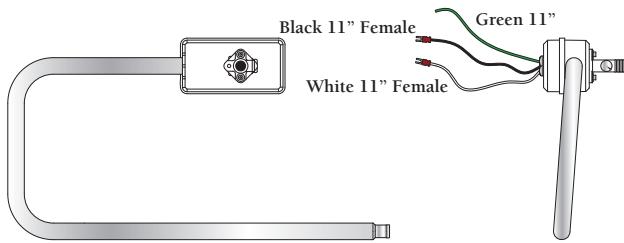
**North America 60Hz Convertible Models**

6500-063, Heater: 120V/1kW or 240V/4kW

6540-034, Adapter: MPT 1/8" x 3/8" Barb, 316SS (J-310/J-325 Freeze Line)

**J-200 Series**

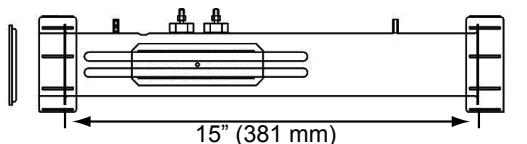
All North America 60Hz Models (Except J-210)



6500-402, Heater: LED Models 240V/5.5kW (All 2002+ J-270, J-280 with the Circulation Pump Option)

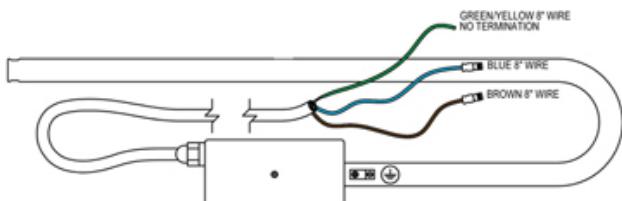
6000-156, Heater LED Models 240V/5.5kW (All 2005+ J-230 Models And 2007+ J-270, J-280 Models without the Circulation Pump Option)

6000-124, Plug, 1/8-27 NPT, 316SS (Plugs Air Bleed/ Anti-Freeze line inlet on heater body side port for all 01/2011+ Models (Except J-210).)

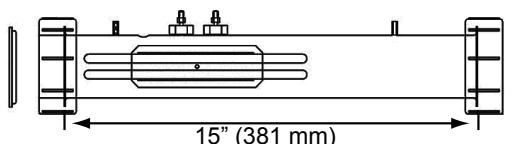
**North America 60Hz J-210 Models Only**

6000-338, Heater: 120V/1kW or 240V/4kW, 15" (Nuts And Gaskets Included)

6000-287, Gasket: Union Fitting (2 Req'd)

Export 50Hz Models

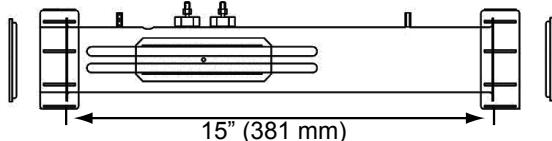
6500-062, Heater: 230V/2.7kW

Export 50Hz Models

6000-157, Heater: 230V/2.7kW (J-230, J-270, J-280 without the Circulation Pump Option)

6000-287, Gasket: Union Fitting (2 Req'd).

Guillen's Enterprises, inc

Del Sol Series**All North America 60Hz Models**

6000-338, Heater: 120V/1kW or 240V/4kW
(Nuts And Gaskets Included)

6000-287, Gasket: Union Fitting (2 Required)

Platinum Series (2000-2001)

6560-012, Insulation Foam: Vertical Heater
JWB# R328000

6500-301, Heater: 240V/5.5kW Vertical
JWB# R743000

Select Series (2000-2001)

2600-050, Heater:
240V/5.5kW
JWB# F802000



6000-176, Nut: Split Replacement 2"



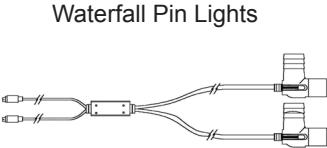
6000-287, Gasket: Union Fitting



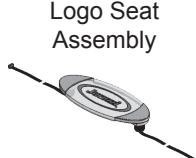
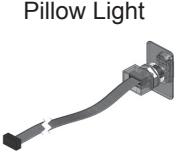
6560-005, Tailpiece: Heater
JWB# F803000

Note: For Older Model Hot Tubs or Echo Models, Refer to Heater Matrix (Page 33).

J-LX/J-LXL Light Matrix

	 Hot Tub 6560-010 Page 41	 6560-022 Page 41	 6560-136 Page 41
J-LX	All 2011+ Models		
J-LXL	<i>Refer to Pages 41 for Expanded Product Details</i>		

J-400 Light Matrix

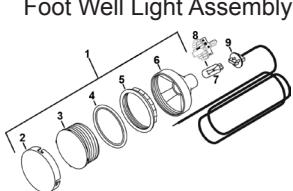
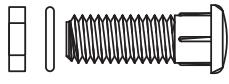
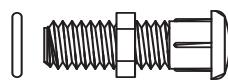
	 Hot Tub 20141-001 Page 41	 20094-001 Page 41	 20096-001 Page 41	 2540-701 Page 41	 6560-577 Page 42
J-480	All 2006+ J-400 Models				
J-470					
J-465					
J-460					
<i>Refer to Pages 41-42 for Expanded Product Details</i>					

J-300 Light Matrix

	 Hot Tub 6560-420 Page 43	 6560-422 Page 43	 6560-820 See Note	 6560-822 See Note	 6560-577 Page 43	 6560-136 Page 43	 2540-904 Page 43	 2560-908 Page 43	 6540-998 Page 46
J-385	2002-2006			-			-		
J-375				-			2008+		
J-365	2002-2006			-			2007+		
J-355	2002-2006			-			2007+		
J-345	6/05-2006			1/05-5/05 Note: Replaced by 6560-420 And 6560-422 (Page 43)			2007+		
J-335	6/05-2006			-			2008+		
J-325	6/05-2007			-			2008+		
J-315	6/05-2007			-			2008+		
J-380	2002-2004			-			-		
J-370	2002-2004			-			-		
J-360	2002-2004			-			-		
J-350	2002-2004			-			-		
J-340	2002-2004			-			-		
J-330	2002-2004			-			-		
J-320	2002-2004			-			-		
J-310	2002-2004			-			-		

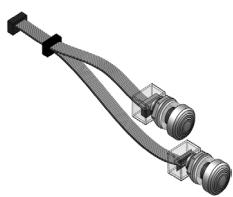
Refer to Pages 43 & 46 for Expanded Product Details

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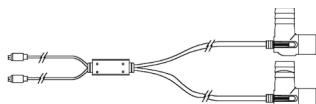
J-200/Del Sol Light Matrix			
	Foot Well Light Assembly	Light Lens (RH)	Light Lens (LH)
Hot Tub	 6540-998 (Page 46)	 6540-383 (Page 45)	 6541-647 (Page 45)
J-280			
J-270	See Page 45-46 for Details	See Page 45-46 for Details	See Page 45-46 for Details
J-230			
J-230	2005-2006		
J-220			
J-210	2005+		
Del Sol	2003+		
Refer to Pages 45-46 for Expanded Product Details			

J-LX/J-LXL Series (2011+)

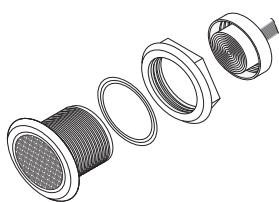
6560-010, Light: Dome Wash JHT 2011



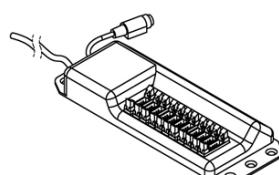
6560-022, Light: Dual Pin/Waterfall 2011



6560-136, Light: LED Footwell



6560-033, Light DCU (Blue) with Waterfall Adapter

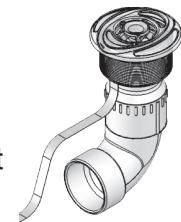
**J-400 Series (2006+)**

20141-001, Light: Logo Seat Assembly with 2 O-rings (nuts purchased separately below)



6540-682, O-Ring: EPDM 1.22" ID
6540-685, Nut: Accu-pressure

20094-001, Jet Face: Assembly IX Jet with multi-color LED light (nut and gaskets purchased separately below)



6540-443, Nut: Serviceable Light
6540-520, O-Ring: Double EDPM, 3.312" ID x 0.21" Ø (2 required)

20096-001, Light: Waterfall 11" Clip On

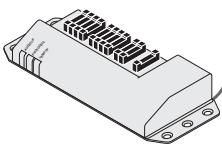


2540-701, Slider: Lens, 2009+ J-400 Models



J-400 Series (2006+)

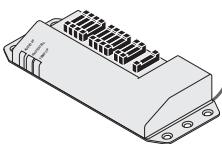
6560-134, Light DCU (Blue), used in all 2009+ models (replaces 2560-131 when no external light or status display is used).



6560-337, Adapter: DCU Expansion with DSMT plug (for 2010+ J-1000 Systems)



6000-345, Light DCU (Blue), used for all pre-2009 models. DO NOT order unless customer uses exterior lights or status display - Limited Stock.



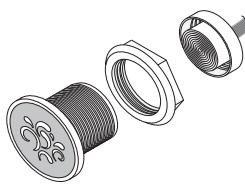
6560-332, Adapter: DCU Expansion (2009 models only)



20242-004, Light: DCU (Black) used in 2006 models only.
Note: Replaced by DCUs 6560-134 and 6000-345 above.

**J-400 Series (2006+)**

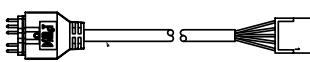
6560-577, Light: LED Cup Holder with Gasket



20263-001, Harness: Waterfall Feature, 2 into 1

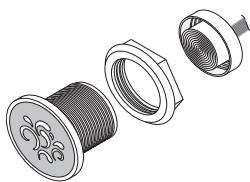


6560-173, Cord: Light with DSMT plug (for 2010+ J-1000 Systems)

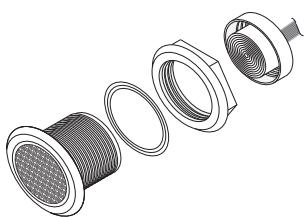


J-300 LED Series (2007+)

6560-577, Light: LED Cup Holder With Gasket



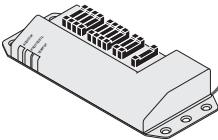
6560-136, Light: LED Footwell



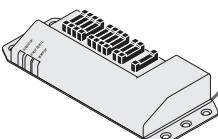
2540-904, Waterfall: JHT with lights



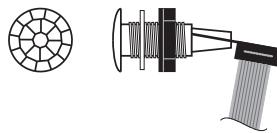
6560-134, Light DCU (Blue), used in all 2009+ models (replaces 2560-131 when no external light or status display is used).



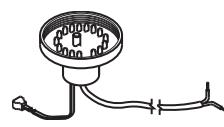
6000-345, Light DCU (Blue), used for all pre-2009 models. DO NOT order unless customer uses exterior lights or status display - Limited Stock.



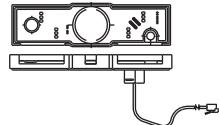
2560-908, Light: Pillow

**J-300 LED Series (2005-2006) And J-300 LCD Series (2002-2006)**

6560-420, Light: LED Multi-color (Phone Jack Connector), Used on All 2002-2006 Models



6560-422, Light: LED Multi-color Waterfall (Phone jack Connector)

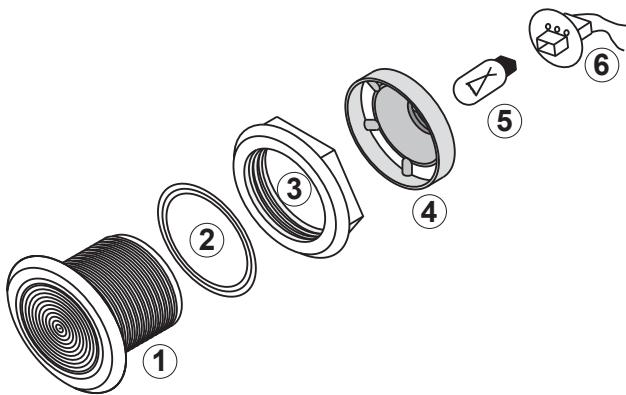


6000-445, Splitter: Phone Jack, 2 into 1



Note: The Components Above Must be Used Together

J-230 Standard Light (2008+) And J-270/J-280 Standard Light (2007+)



Incandescent Footwell Light Assembly

1. 309002, Light Body
2. 6541-088, O-Ring: Light Body
3. 309003, Light Nut
4. 6541-553, Housing: LED 3"
- 5A. 6560-246, Bulb: 12V (Without LED Option)
- 5B. 6560-553, Light: LED 3" Daisy (Spas With LED Light Option, Not Shown)
6. 6560-144, Harness: Light 12V 2007.5

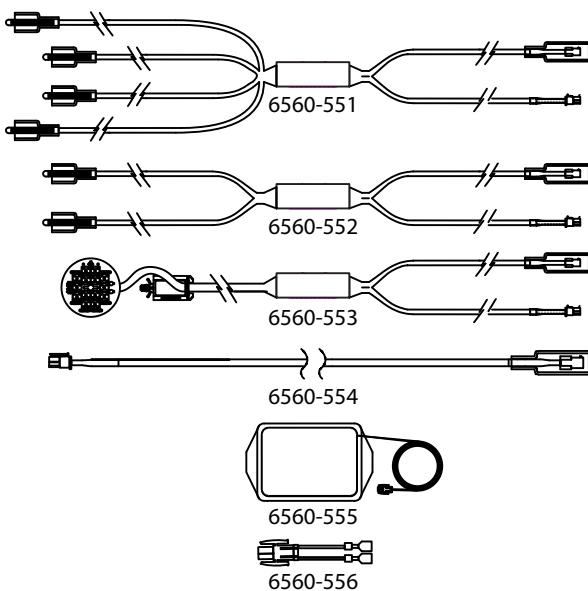
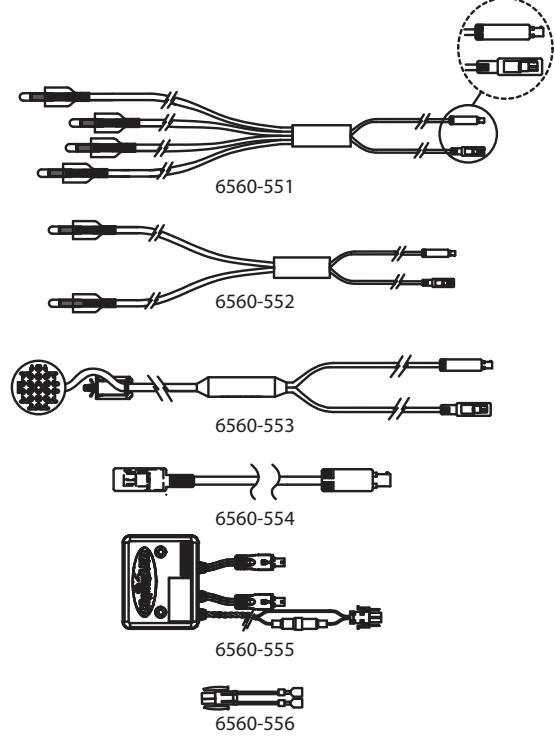
*Optional LED Light System Components
Listed on Page 45.*

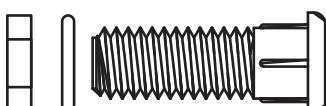
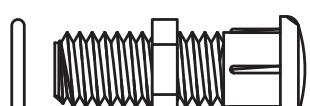
Optional LED Lighting System

For J-230 Systems (2008+) And J-280/J-270 Systems (2007+)

The Optional LED light assembly has changed from 2007 to 2008, however component part numbers have remained the same as outlined below. Our 2008+ DCU offers a completely enclosed chassis and accepts over-mold light strand connectors for improved moisture resistance. It also retrofits 2007 systems. To retrofit a 2007 DCU to accept our 2008+ LED Light Strands, simply cut the sleeve off their plug and connect. *Note: All new part orders will be shipped with 2008+ components.*

2007 LED Light System Components	2008+ LED Light System Components
6560-551, Light: LED Quad 38" Daisy	6560-551, Light: LED Quad 38" Daisy
6560-552, Light: LED Dual 26" Daisy	6560-552, Light: LED Dual 26" Daisy
6560-553, Light: LED 3" Daisy	6560-553, Light: LED 3" Daisy
6560-554, Jumper: 5ft Extension Daisy	6560-554, Jumper: 5ft Extension Daisy
6560-555, DCU: LED Daisy	6560-555, DCU: LED Daisy
6560-556, Connector: Female Spade to Daisy	6560-556, Connector: Female Spade to Daisy

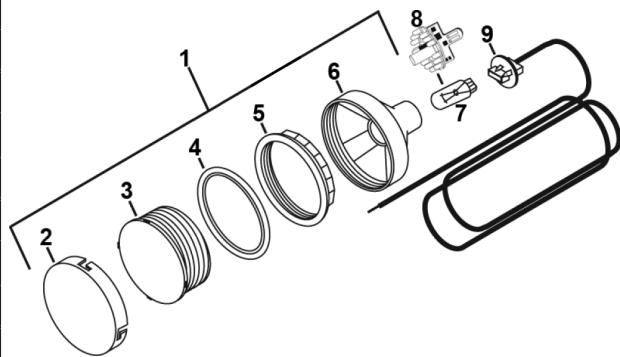



2007 LED Perimeter Pin Light Lens (Replaced by 2008+ Model (Right)) 6540-383 , Lens: Pin Light (Limited Stock) 6540-384 , Nut: Pin Light (Limited Stock) 6540-385 , O-Ring: Pin Light (Limited Stock)	2008+ LED Perimeter Pin Light Lens (Replaces 2007 Model (Left)) 6541-647 , Pin Light With Nut 6541-648 , O-Ring: 70D Daisy
	

Older Incandescent Lighting Systems

**J-300 LED Series (2002-2004),
All J-230 Models (\leq 2007),
All J-220/J-210 Models
All Del Sol Models**

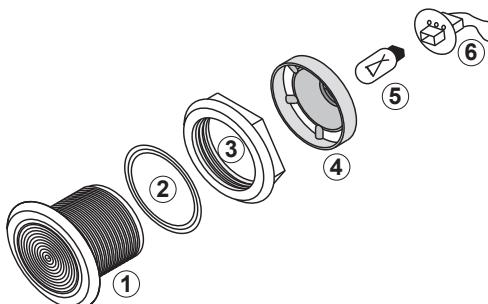
Item	Description	JHT#
1	Assembly: Light Wall LED 2002	6540-998
2a	Lens: Clear Serviceable Light	6540-446
2b	Lens: Blue Serviceable Light	6540-452
2c	Lens: Red Serviceable Light	6540-453
2d	Lens: Green Serviceable Light	6540-454
3	Fitting: Wall Serviceable Light	6540-442
4	O-Ring	6540-520
5	Nut: Serviceable Light	6540-443
6	Housing: Bulb Serviceable Light	6540-444
7	Bulb: Spa Light 12 VAC 2002	6560-246
8a*	Light: LED Multi-Color (Plug-In)	6472-676
8b*	Light: LED Blue (Plug-In)	6472-677
9	Harness: Serviceable Light LED 2002	6560-247



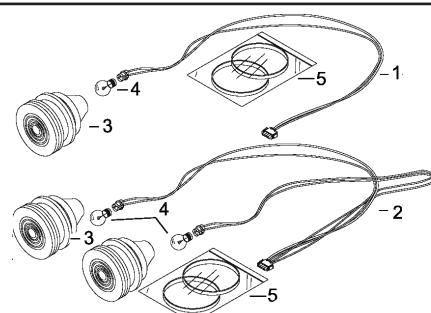
*This light can be used in place of incandescent bulb #6560-246 to add a multi-color LED light effect

Older Spa Models (\leq 2001)

Item	Description	JHT#	JWB#
1	Light Body	309002	-
2	O-Ring: Light Body	6541-088	-
3	Light Nut	309003	-
4	Housing: LED 3"	6541-553	-
5	Bulb: 12V	6560-246	-
6	Harness: Light 12V 2007.5	6560-144	-
7	Filter: Blue	-	-
	Filter: Red (Limited Stock)	309004	-



1	Harness: Light Single	2560-020	J222000
2a	Harness: Light Dual Triton & Pinnacle	2560-021	K289000
2b	Harness: Light Dual Quantum	2560-023	K999000
3	Light: OEM Kit (Can retrofit using items 1-7 above)	5040-016	8018000
4	Bulb: Spa Light 7W	6560-244	K467000
5	Filter: Blue and Red Lens	6560-264	S664000



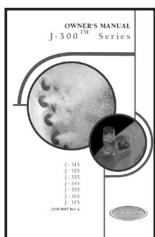
Note: The parts in this table replaced discontinued Light Assembly 5040-016
ns. = Not Shown

Owner's Manuals**2010+ / 2009**

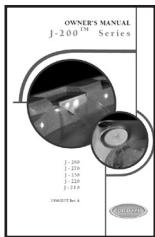
2530-442W, 2010+ J-400s
2530-442U*, 2009 J-400s



2530-398W, 2010+ J-300s
2530-398U*, 2009 J-300s



2530-277W, 2010+ J-200s
2530-277U*, 2009 J-200s



6530-542X, 2011 JLX Series



* = Limited Stock

Parts Catalog**2011**

2530-180X, Illustrated Parts Catalog



2530-180CDX, Parts Catalog CD



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Pre-Delivery Guides**2009+**

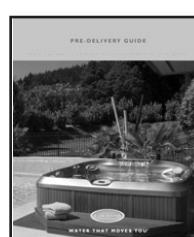
All 2011 Models
(Online Only)



All 2010 Models
(Online Only)



All 2009 Models
(Online Only)



Warranty Documents**6530-490, RGA Tags****6000-800, ARS Labels****6530-535, 2011+ JLX Series Limited Warranty (Rev. A)****2530-045X, 2011+ J400 Limited Warranty (Rev. A)****2530-020X, 2011+ J300 Limited Warranty (Rev. A)****2530-040X, 2011+ J200 Limited Warranty (Rev. A)****Warranty Packs****2011+ North America Models (60Hz)**

9101-690AX, JLX Series
(with J-1000 RF Wireless LCD Remote)

9101-690X, JLX Series
(without Stereo Remote)

9101-400X, J-400 Series
(with J-1000 RF Wireless LCD Remote)

9101-300AX, J-300 Series
(with IR Stereo Remote)

9101-300X, J-300 Series
(without Stereo Remote)

9101-200X, J-200 Series

Warranty Packs**2011+ Export Models (50Hz)**

9101-690EAX, JLX Series
(with J-1000 RF Wireless LCD Remote)

9101-690EX, JLX Series
(without Stereo Remote)

9101-400EX, J-400 Series
(with J-1000 RF Wireless LCD Remote)

9101-300EAX, J-300 Series
(with IR Stereo Remote)

9101-300EX, J-300 Series
(without Stereo Remote)

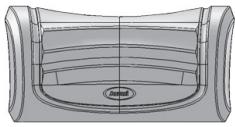
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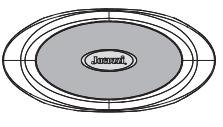
jacuzziparts.com

800-222-7855

Pillow Matrix**J-LX / J-LXL Series**

Pillow Image And Number:	6455-485 Pillow	
Spa Model:	J-LX Models (3 Used)	J-LXL Models (4 Used)
Hardware:	Page 51	
Notes:	Pillow brackets/hardware purchased separately	

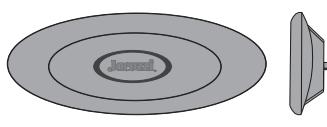
J-400 Series

Pillow Image And Number:	2455-263 Pillow		20152-001 Pillow	
Spa Model:	All Models (4 Used, Mid 2009+)		(4 Used, 2006 - Mid 2009)	
Hardware:	Page 51			
Notes:	Pillow brackets/hardware purchased separately			

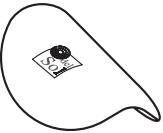
J-300 Series

Pillow Image And Number:	2455-105 Pillow And 6455-007 or 2455-104 Insert		2455-105 Pillow And 6455-007 or 2455-104 Insert	
Spa Model:				
J380/J385	5 Used (2002-2006)			-
J370/J375	4 Used (2002-2006)		4 Used (2008+)	
J360	3 Used (2002-2006)		-	
J365	4 Used (2002-2006)		4 Used (2007+)	
J350	4 Used (2002-2006)		-	
J355	3 Used (2002-2006)		3 Used (2007+)	
J340/J345	4 Used (2002-2006)		4 Used (2007+)	
J330/J335				
J320/J325	4 Used (2002-2007)		4 Used (2008+)	
J310/J315	3 Used (2002-2007)		3 Used (2008+)	
Hardware:	Page 52			
Notes:	Pillow brackets/hardware purchased separately			

J-200 Series

Pillow Image And Number:	6455-457 Pillow		6455-468 Pillow	
Spa Model:	Various Years			
J280	4 Used (All Years)		2005-2007 Models	
J270	3 Used (All Years)		-	
J230	3 Used (2008+)		3 Used (2005-2007)	
J220	-		2 Used (2005-2007)	
Hardware:	Page 52			
Notes:	Pillow brackets/hardware purchased separately			

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Pillow Matrix	
Del Sol Series	
Pillow Image And Number:	6455-463 Pillow (Limited Stock)
	
Spa Model:	Hermosa (3 Used, 2003-2004)
Hardware:	Page 53

Older Spa Models				
Pillow Image And Number:				
Spa Model:				
R270 Laser	5 Used (See Notes)	-	-	-
R300 Pinnacle	-	1	2	1
R280 Quantum	4 Used (See Notes)			
R290 Santina				
R30 Triton				
M450 Aero Select				
K010 Alexa Select	3 Used (See Notes)			
R275 Laser Select	5 Used (See Notes)			
R295 Santina Select	4 Used (See Notes)			
J140 Solaris Select				
N800 Laser Plus	5 Used (See Notes)			
H890 Laser Select	4 Used (See Notes)			
N825 Laser Select				
K770 Palio Select				
K100 Pinnacle Plus	-	1	2	1
K780 Quantum Plus	4 Used (See Notes)			
H860 Santina Plus	2 Used (See Notes)			
N750 Santina Plus	4 Used (See Notes)			
P700 Pinnacle Plus	-	1	2	1
P725 Quantum Plus	4 Used (See Notes)			
Z255 Echo Series				
Hardware:	Page 53			

Note:

1. If your spa model is not listed above, it either did not have pillows or those pillows are no longer available.
2. Part number 2455-100 retrofits (replaces) older/discontinued 2455-110/2455-111 pillows (Page 53).

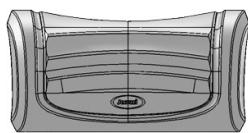
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J-LX/J-LXL Series (2011+)

6455-485, Pillow:
JHT 2011, Snap-In



6455-005, Receptacle:
Pillow Socket, Snap-in

**J-400 Series (Mid 2009+)**

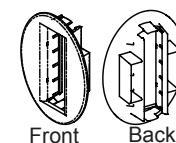
2455-263, Pillow:
J-400 Series Sliding Pillow



2000-263, Oval Pillow Insert,
J-400 Series



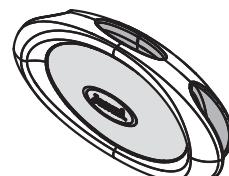
2570-401, Slider:
J-400 Series Pillow Level



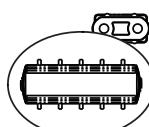
2540-701, Slider:
J-400 Series Lens

**J-400 Series (2006-Mid 2009)**

20152-001, Pillow: J-400
Series Sliding Pillow



20163-001, Receptacle:
J-400 Series Pillow Slider
(Requires two 20165-001
screws and #10 Anchors
#20164-001 listed below);
Replaced by 2570-401 Sider
Above



20165-001, Screw:
#10 x 3/4", 316SS

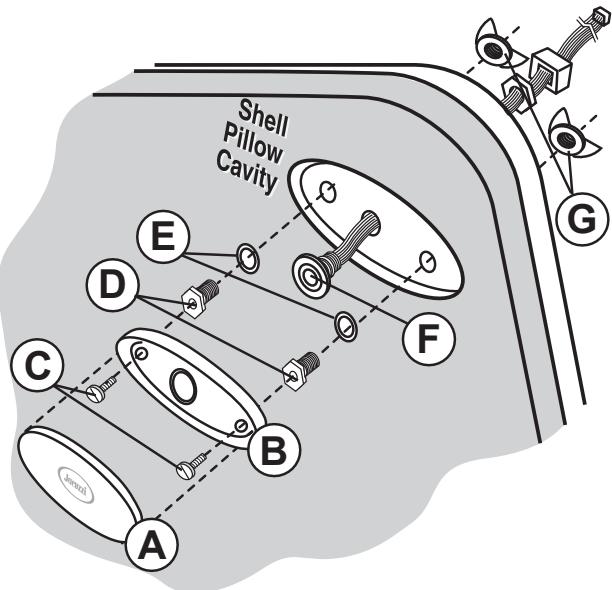


20164-001, Anchor:
#10 Blind with O-Ring

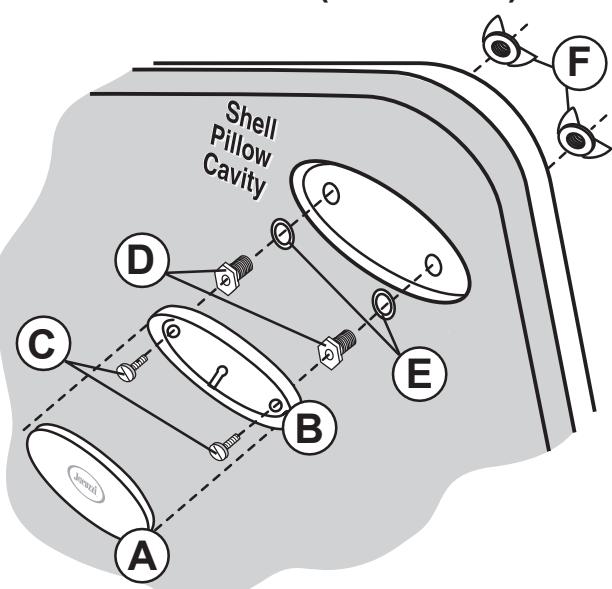


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J-300 Series (2007+)

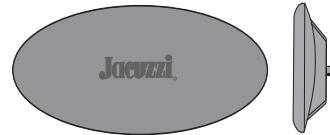
- A. 2455-104, Insert: Pillow Oval 20
- B. 2455-105, Pillow: Oval 2007
- C. 6570-231, Screw: Pillow Attachment (2 req'd)
- D. 6570-233, Bushing: Pillow Attach. (2 req'd)
- E. 6540-282, Gasket: Pillow Attach. (2 req'd)
- F. 2560-908, Light, Pillow 2007
- G. 6570-234, Nut, Pillow Attach. (2 req'd)

J-300 Series (2002-2006)

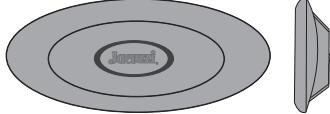
- A. 6455-007, Insert Oval
- B. 6455-006, Pillow: (Use 2455-105 above)
- C. 6570-231, Screw: Pillow Attachment (2 req'd)
- D. 6570-233, Bushing: Pillow Attach. (2 req'd)
- E. 6540-282, Gasket: Pillow Attach. (2 req'd)
- F. 6570-234, Nut: Pillow Attach. (2 req'd)

J-200 Series (2005+)

6455-457, Pillow:
Oval Silver, Snap-in
(2008+ J-230,
2005+ J-270/J-280
Models Only)



6455-468, Pillow:
2005+ Oval, Snap-in
(J-200 Series)

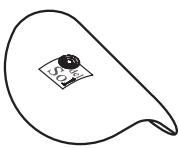


6455-005, Receptacle:
Pillow Socket, Snap-in
JWB# K450000



Del Sol Series (All Years)

6455-463, Pillow:
2003-2004 Hermosa,
Snap-in (Limited Stock)



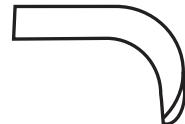
6455-005, Receptacle:
Pillow Socket, Snap-in
JWB# K450000

**All Models (≤2001)**

2455-100, Pillow:
Snap-in
JWB# R501945



2455-101, Pillow:
11" Radius, Snap-in
JWB# K068945
(Limited Stock)



2455-102, Pillow:
17" Radius, Snap-in
JWB# K067945



2455-103, Pillow:
7" Radius, Snap-in
JWB# K069945



2455-110, Pillow:
Straight, Snap-in
JWB# K793945
(Discontinued, Use
2455-100 Above As
Replacement)



2455-111, Pillow:
Curved, Snap-in
JWB# K793945
(Discontinued, Use
2455-100 Above As
Replacement)



6455-005, Receptacle:
Pillow Socket, Snap-in
JWB# K450000



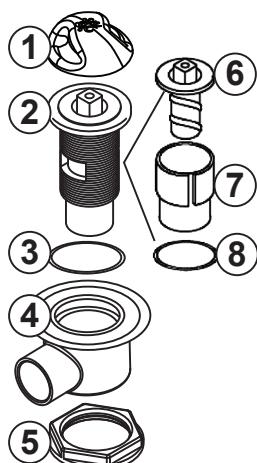
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J-400 Series Air Components (2006+)

Air Control Valve

1. 20101-001, Knob: Air Valve
2. 6540-377, Control: Air Body And Stem
3. 6540-522, O-Ring: EPDM, 1.64" ID x 0.163" Ø
4. 6540-375, Manifold: Air Control Jacket
5. 6540-376, Nut: Air Control
6. 6000-179, Knob Stem
7. 6000-016, Cup (Long)
8. 6000-029, O-Ring



Filter/Skimmer Air Bleed Line

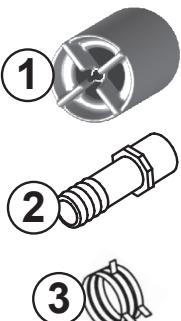
1. 20216-001, Check Valve 3/4" Air
2. 6540-024, Adapter: 1/2" Spigot x 3/8" Barb
3. 6570-491, Clamp: Metal Hose, Black
- ns. 6540-747, Hose: Clear, 9/16" x 72" (Not Shown)



Note: Assembly Attaches To Filter Cartridge Canister 20178-001

IX Jet Air Bleed Check Valve

1. 20216-001, Check Valve, 3/4" Air
2. 6540-065, Adapter: 1" Spigot x 3/4" Barb
3. 6570-033, Clamp: 27mm
- ns. 6540-744, Clear PVC Hose: 3/4" x 100" (Not Shown)



Note: Assembly Attaches To IX Jet Venturi Tee 20178-001 (Page 64)

J-LX Series (2011+) And J-300 Series (2002+) Air Components

J-LX/L-LXL Air Control Valve (2011+) J-300 Air Control Valve (2007+)

1. 6541-142, Control: Air Toggle Switch
2. 6541-143, Gasket: Toggle Outer Shell
3. 6541-144, O-Ring: Toggle Inner Shell
4. 6540-375, Manifold: Air Control Jacket
5. 6540-911, Nut: Push Button Air Control
6. 6540-910, Elbow: Push Button Air Control



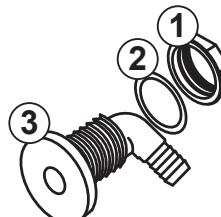
J-300 Air Control Valve (2002-2006)

1. 6540-914, Control: Air Push Button
2. 6540-913, Gasket: Push Button Air Control
3. 6540-522, O-Ring: Push Button Air Control
4. 6540-912, Manifold: Push Button Air Control
5. 6540-911, Nut, Push Button Air Control
6. 6540-910, Elbow: Push Button Air Control



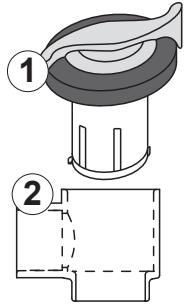
J-LX/J-LXL Air Bleed Line Fitting (2011+) J-400 Air Bleed Line (2009+) J-300 Air Bleed Line Fitting (2005+)

1. 6540-252, Nut: Air Injector
2. 6540-228, O-Ring: EPDM 0.662" ID x 0.210" Ø
3. 6541-263, Injector: Air PVC Gray



J-200 Air Components (2005+)

J-270/J-280 Air Control Assm. (2007+)
J-230 Air Control Assm. (2008+)



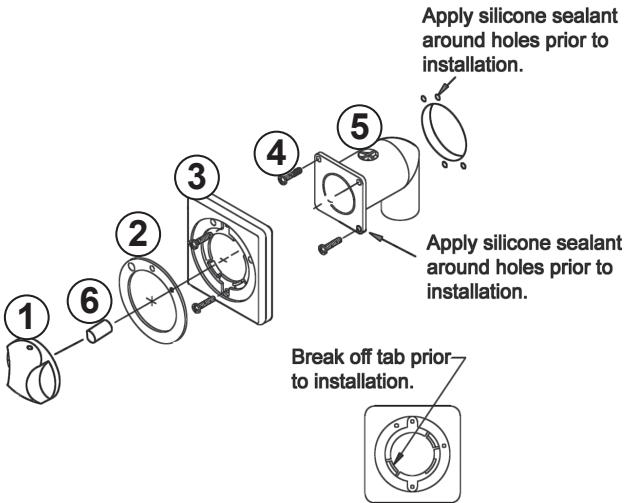
1. **2540-281**, Control: Air with Knob
2. **6541-284**, Manifold: Air Control Jacket
3. **6541-282**, Nut: Air Control (Not Shown)
4. **6541-283**, Gasket: Air Control (Not Shown)

J-200 Series (2005+)

309487, Complete Air Control Assembly: Air, High Volume
(Partially Assembly Shown);
Note: Replaced by air control 6540-377 and knob 6540-361.
You will need to adapt the air manifold hose to fit the new 6540-377 air control. You also need a 1" hose, coupling and slip x slip elbow.

Air Control (\leq 2001 Models)

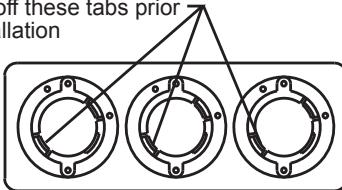
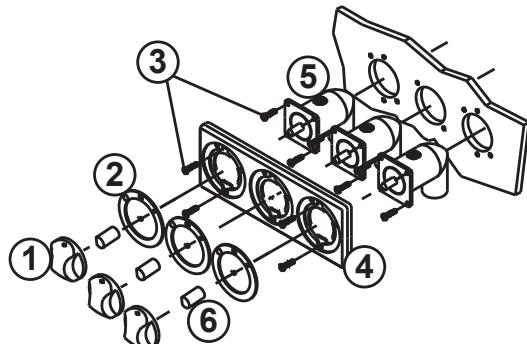
Single Air Control (\leq 2001 Models)



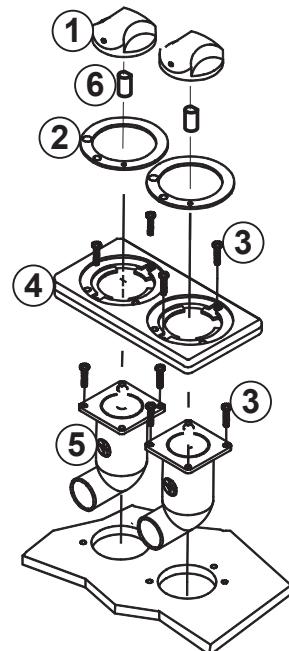
1. **2540-203**, Knob: Air Control (JWB# 8267945)
2. **2530-150**, Overlay: Air Control (JWB# 8263000)
3. **2540-201**, Panel Bezel: Air 1 Position (JWB# D851945)
4. **2570-085**, Screw: Air Control (JWB# 9724000)
5. **2540-200**, Control: Air Open (JWB# 7510000)
6. **2570-020**, Spring: Knob Air Control (JWB# 2198000)
- ns. **2000-250**, O-Ring: Air Control Valve - Not Shown (JWB# 8399000)

Air Control (\leq 2001 Models)**Triple Air Control
(\leq 2001 Models)**

Break off these tabs prior to installation

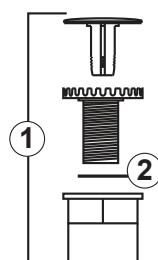
1. **2540-203**, Knob: Air Control (JWB# 8267945)
2. **2530-150**, Overlay: Air Control (JWB# 8263000)
3. **2570-085**, Screw: Air Control (JWB# 9724000)
4. **2000-220**, Panel Bezel: Air 3 Position (JWB# 9224945)
5. **2540-200**, Control: Air Open (JWB# 7510000)
6. **2570-020**, Spring: Knob Air Control (JWB# 2198000)
- ns. **2000-250**, O-Ring: Air Control Valve, Not Shown (JWB# 8399000)

Air Control / Air Injector Assemblies (\leq 2001 Models)**Double Air Control
(\leq 2001 Models)**

1. **2540-203**, Knob: Air Control (JWB# 8267945)
2. **2530-150**, Overlay: Air Control (JWB# 8263000)
3. **2570-085**, Screw: Air Control (JWB# 9724000)
4. **2540-202**, Panel Bezel: Air 2 Position (JWB# 8241945)
5. **2540-200**, Control: Air Open (JWB# 7510000)
6. **2570-020**, Spring: Knob Air Control (JWB# 2198000)
- ns. **2000-250**, O-Ring: Air Control Valve, Not Shown (JWB# 8399000)

**Single Air Injector Assembly
(\leq 2001 Models)**

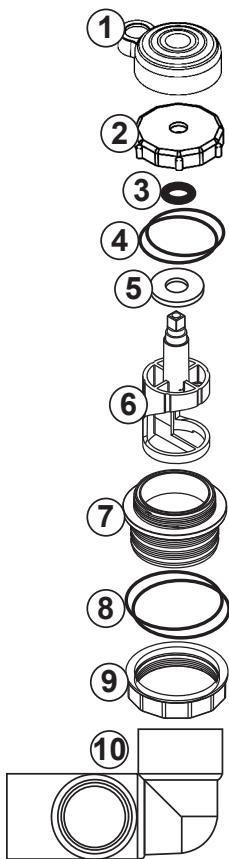
1. **2540-360**, Injector: Air High Output (JWB# K363945)
2. **2540-410**, Gasket: EP70 (Limited Stock)



Diverter Valves (J-LX Series)

J-LX/J-LXL Series (2011+)

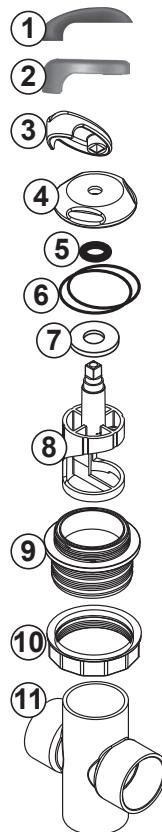
1. **6541-359**, Knob: Side Valve JHT 2011
2. **6540-876**, Cap: T-Valve Phoenix
3. **6540-868**, O-Ring: Diverter Stem (2 Required)
4. **6540-865**, O-Ring: Diverter Cap (2 Required)
5. **6570-248**, Washer: Nylon Diverter 2002+
6. **6540-966**, Gate: Diverter 2004+
7. **6541-969**, Fitting: Wall Diverter
8. **6540-511**, O-Ring: 2.85" I.D. x 0.21" Ø (2 Required)
9. **6540-968**, Nut: Diverter
10. **6541-358**, Body: Side Valve JHT 2011



Diverter Valves (J-400/J-300 Series)

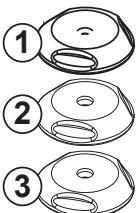
J-400 Series (2006+) J-300 Series (2004+)

1. **2540-533**, Knob: Diverter (2007+ J-400/J-300 Series)
2. **20090-001**, Knob: Diverter (2006 J-400 Series)
3. **6540-728**, Knob: Diverter (2002-2006 J-300 Series)
4. **6540-729**, Cap: Diverter (All 2002+ Models)
5. **6540-868**, O-Ring: Diverter Stem (2 Required)
6. **6540-865**, O-Ring: Diverter Cap (2 Required)
7. **6570-248**, Washer: Nylon Diverter 2002+
8. **6540-966**, Gate: Diverter 2004+
9. **6541-969**, Fitting: Wall Diverter
10. **6540-968**, Nut: Diverter
11. **6540-967**, Body: Diverter



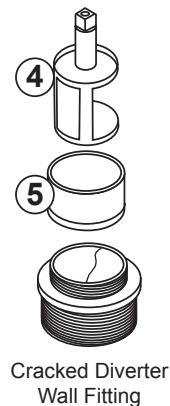
Diverter Repair Parts (All Models)

Our special purpose Caps offer undersized threads to fix caps that pop off in excessively hot weather. We recommend ordering all 3 to ensure best fit:



1. **6000-618**, Cap (-0.025")
2. **6000-620**, Cap (-0.05")
3. **6000-622**, Cap (-0.075")

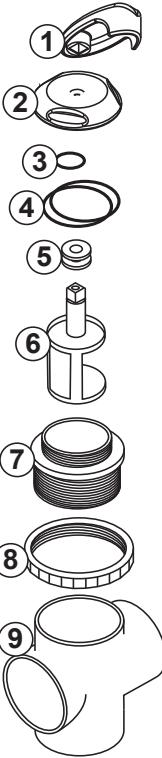
Our special Glue-In Repair Sleeve And Gate Valve combo fixes all cracked Wall Fittings on standard Diverter Valves:



4. **6000-104**, Repair Gate (Required with 6000-165 Repair Sleeve Below)
5. **6000-165**, Repair Sleeve (Glue-in)

J-300 Series (2002-2003)

1. **6540-728**, Knob: Diverter
2. **6540-729**, Cap: Diverter
3. **6540-868**, O-Ring: Diverter Stem (3 Required)
4. **6540-865**, O-Ring: Diverter Cap (2 Required)
5. **6570-248**, Washer: Nylon Diverter
6. **6540-966**, Gate: Diverter
7. **6541-220**, Fitting: Wall Diverter
8. **6540-861**, Nut: Diverter
9. **6540-862**, Body: Diverter



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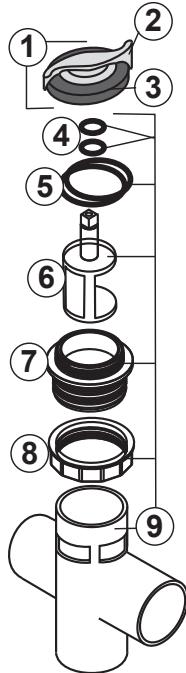
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Diverter Valves (J-200 Series)

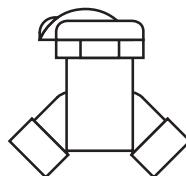
J-230 Model (2008+) J-270/J-280 Models (2007+)

1. 2540-239, T-Valve Cap And Knob
2. 2540-274, T-Valve Knob
3. 2450-273, T-Valve Cap
4. 6541-241, O-Ring Stem (2 req'd)
5. 6541-240, O-Ring Body
6. 6541-242, Gate Valve (T-Valve)
7. 2540-275, Fitting: Wall T-Valve (6541-238 Nut included)
8. 6541-238, Nut Diverter
9. 6541-236, Body Assembly: T-Valve (Items 4-8 above included)



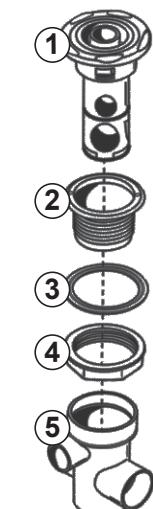
J-220 Models (2005+)

- 309193, Lid Kit: Knob, Cap and Gate
309192, Gasket: Valve Top Access (Not Shown)
309191, Body: Top Access Valve White
309190, Snap Ring: Top Access Valve (Not Shown)



J-210 (2005+) Redondo (2003-2004)

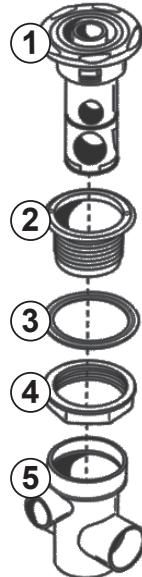
1. 6540-800, Jet Face: Divert-A-Jet
2. 6540-797, Wall Fitting: Divert-A-Jet
3. 6540-511, O-Ring: Divert-A-Jet
4. 6540-798, Nut: Divert-A-Jet
5. 6540-796, Jet Back: Divert-A-Jet



Diverter Valves/Jets (Del Sol Series)

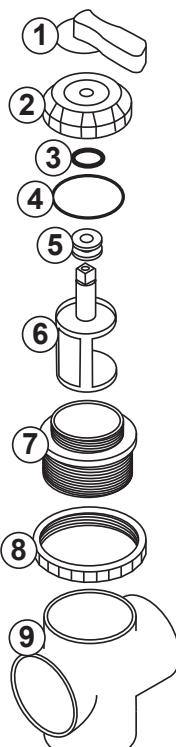
Redondo Models (2003-2004)

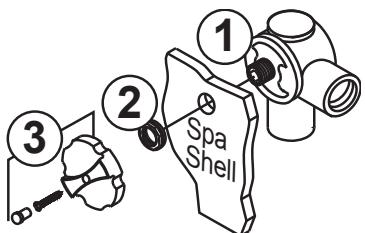
1. 6540-800, Jet Face: Divert-A-Jet
2. 6540-797, Wall Fitting: Divert-A-Jet
3. 6540-511, O-Ring: Divert-A-Jet
4. 6540-798, Nut: Divert-A-Jet
5. 6540-796, Jet Back: Divert-A-Jet



Hermosa Models (All Years)

1. 6541-224, Knob: Diverter Hermosa
2. 6541-223, Cap: Hermosa
3. 6540-868, O-Ring: Diverter Stem Hermosa
4. 6540-865, O-Ring: Diverter Cap Hermosa
5. 6570-248, Spacer: Nylon Diverter Hermosa
6. 6540-863, Gate: Diverter Hermosa
Use 6540-966 above as replacement.
7. 6541-220, Fitting: Wall Diverter Hermosa
8. 6540-861, Nut: Diverter Hermosa
9. 6540-862, Body: Diverter Hermosa



Diverter Valves (Miscellaneous)**Older Hot Tubs
(≤2001)**

1. **2540-306**, Valve: Diverter Body; (JWB# K410000)
2. **2540-307**, Fitting: Wall Diverter; (JWB# K412000)
- 3a. **2540-308**, Handle Kit: Raised Valve; (JWB# K413945)
- 3b. **2000-308**, Handle Kit: Raised Valve White; (JWB# K413902)
4. **2540-305**, Valve: 3-Way, 2" (JWB# R399000)

Heater Return Assemblies**J-LX/J-LXL (2011+),
J-400/J-200 Series (2005+) And
J-300 Series (2004+)**

1. **6540-979**, Gravity Drain with Cover
2. **6540-682**, Gravity Drain O-Ring (2 Required)
3. **6540-685**, Gravity Drain Fitting Locknut

**J-300 Series
(2002-2003)**

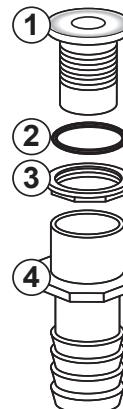
1. **6540-294**, Fitting: Wall Heater Return
2. **6540-682**, O-Ring: 1.22" ID
3. **6540-685**, Nut: Heater Return
4. **6540-827**, Adapter: 3/4" Slip x 3/4" Barb; *use fitting 6540-065 (page 78) as replacement.*

**J-310 Models
(Early Production Models Only)**

1. **6540-947**, Fitting: Gravity Drain Wall Fitting (Limited Stock)
2. **6540-942**, O-Ring: Gravity Drain O-Ring
3. **6540-946**, Nut: Gravity Drain Fitting Locknut (Limited Stock)

**Del Sol Series
(2002-2003)**

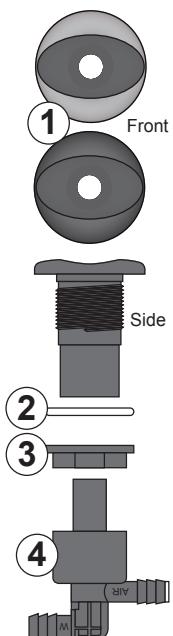
1. **6541-695**, Fitting: Wall Heater Return
2. **6540-682**, O-Ring: 1.22" ID
3. **6540-685**, Nut: Heater Return
- 4a. **6540-604**, Jet Back: Redondo
- 4b. **6540-601**, Jet Back: Hermosa



Jet Assemblies

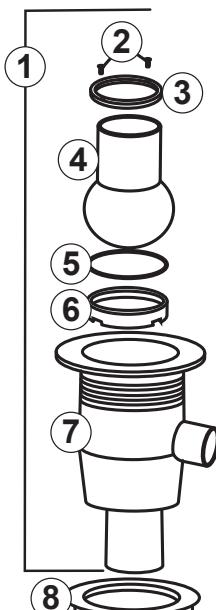
BX Jet

- 1a. 6541-231**, Fitting: Wall PowerPro BX with Stainless Steel Escutcheon
- 1b. 6541-230**, Fitting: Wall PowerPro BX without Stainless Steel Escutcheon
- 2. 6540-682**, O-Ring: EPDM, 1.22" ID x 0.158" Ø
- 3. 6540-685**, Nut: Accu-Pressure
- 4. 6541-232**, Jet Back: BX Jet with Check Valve



BMH Jet (≤4/11/01)

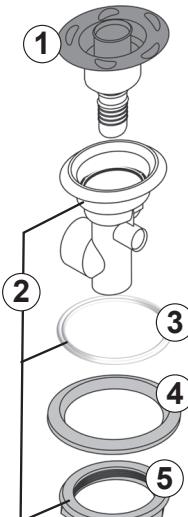
- 1. 2000-110**, Jet: Completed BMH Jet Assembly without Nut (JWB# 8489945)
- 2. 2570-083**, Screw: 4-20, BMH Jet, 2 Required (JWB# 8397000); Limited Stock
- 3. 2000-102**, Retainer, BMH Jet (JWB# 8412945)
- 4. 2000-103**, Nozzle: BMH Jet (JWB# 8413945)
- 5. 2000-105**, O-Ring BMH Jet (JWB# 8488000)
- 6. 2000-104**, O-Ring: BMH Jet (JWB# 8487945)
- 7. 2000-101**, Body: BMH Jet (JWB# 8411945)
- 8. 2000-100**, Nut: BMH Jet (JWB# 8415000)



Jet Assemblies

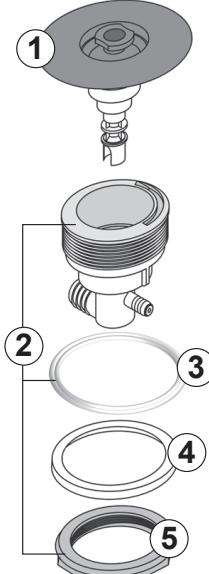
DST Jet (500s)

- 1a. 2540-529**, Jet Face: 500s Whirlpool (Stainless Steel)
- 1b. 2540-527**, Jet Face: 500s Whirlpool (Grey)
- 2. 6541-642**, Jet Back: 500s (Nut And O-Ring Included)
- 3. 6541-645**, O-Ring: 500s
- 4. 6541-644**, Washer/Nut: 500s Self Leveling
- 5. 6541-643**, Nut: 500s Jet Back



DVX Jet (400s)

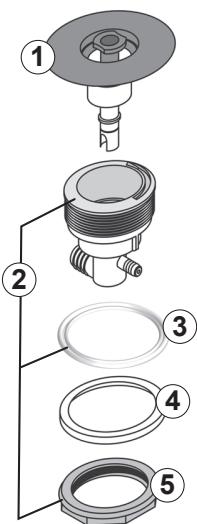
- 1a. 2540-431**, Jet Face: 400s Directional (Grey)
- 1b. 2540-433**, Jet Face: 400s Directional (Stainless Steel)
- 1c. 2472-610**, Jet Face: 400s Rotating - Not Shown (Stainless Steel); This Is An Aftermarket Accessory.
- 2. 6541-632**, Jet Back: 400s (Nut And O-Ring Included)
- 3. 6541-635**, O-Ring: 400s
- 4. 6541-634**, Washer/Nut: Self Leveling 400s
- 5. 6541-633**, Nut: 400s Jet Back



Jet Assemblies

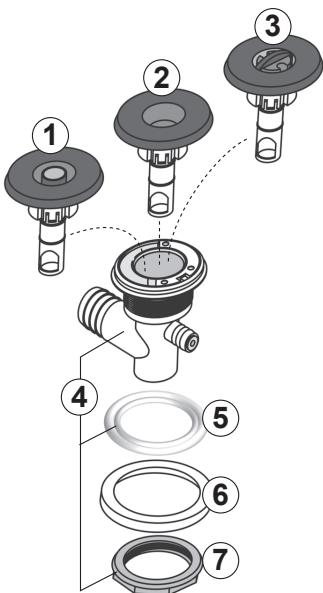
DXL Jet (300s)

- 1a. **2540-317**, Jet Face: 300s Mini (Grey)
- 1b. **2540-319**, Jet Face: 300s Mini (Stainless Steel)
2. **6541-622**, Jet Back: 300s (Nut And O-Ring Included)
3. **6541-625**, O-Ring: 300s
4. **6541-624**, Washer/Nut: 300s (Self Leveling)
5. **6541-623**, Nut: 300s Jet Back



DX / DL / DV Jet (200s)

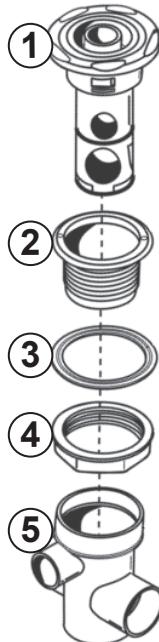
- 1a. **2540-261**, Jet Face: 200s Micro (DL, Grey)
- 1b. **2540-265**, Jet Face: 200s Micro (DL, Stainless Steel)
- 2a. **2540-251**, Jet Face: 200s Accu Pressure (DX, Grey)
- 2b. **2540-255**, Jet Face: 200s Accu Pressure (DX, Stainless Steel)
- 3a. **2540-241**, Jet Face: 200s Pulsator (DV, Grey)
- 3b. **2540-245**, Jet Face: 200s Pulsator (DV, Stainless Steel)
4. **6541-612**, Jet Back: 200s (Nut And O-Ring Included)
5. **6541-645**, O-Ring: 200s
6. **6541-614**, Washer/Nut: 200s (Self Leveling)
7. **6541-643**, Nut: 200s Jet Back



Jet Assemblies

Divert-A-Jet For J-210 Models (2005+) And Redondo Models (2003-2004)

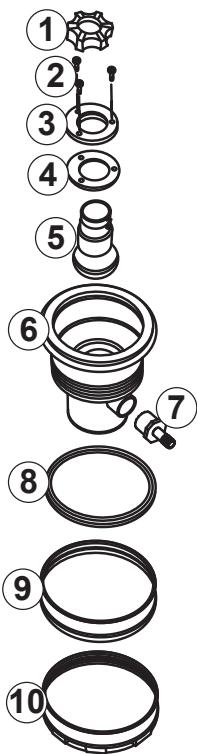
1. **6540-800**, Jet Face: Divert-A-Jet
2. **6540-797**, Wall Fitting: Divert-A-Jet
3. **6540-511**, O-Ring: Divert-A-Jet
4. **6540-798**, Nut: Divert-A-Jet
5. **6540-796**, Jet Back: Divert-A-Jet



Jet Assemblies

HTA Jet (\leq 2001)

1. **2540-235**, Handle:
Venturi (JWB# 7277945)
2. **6570-055**, Screw: HTA Jet, 3 Required (JWB# 3967000);
Replaced by 397036
3. **2000-153**, Ring:
Clamping HTA (JWB# 7758945)
4. **2000-152**, Gasket:
Clamping Ring HTA (JWB# 1928000)
5. **2000-154**, Swivel: HTA Jet (JWB# 4887945)
6. **2000-151**, Body: HTA Jet (JWB# 1644945)
7. **6540-024**, Adapter: 1/2" Spigot x 3/8" Barb (See Note)
8. **6540-524**, O-Ring HTA Jet
9. **2540-332**, Ring: Backup HTA (JWB# 1925000)
10. **2540-331**, Nut: HTA Jet (JWB# 645000)

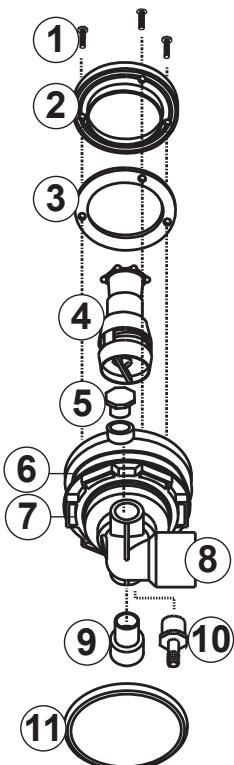


Note: Item 7 was used on spas manufactured after 4/1/2001.

Jet Assemblies

HTC Jet (\leq 2001)

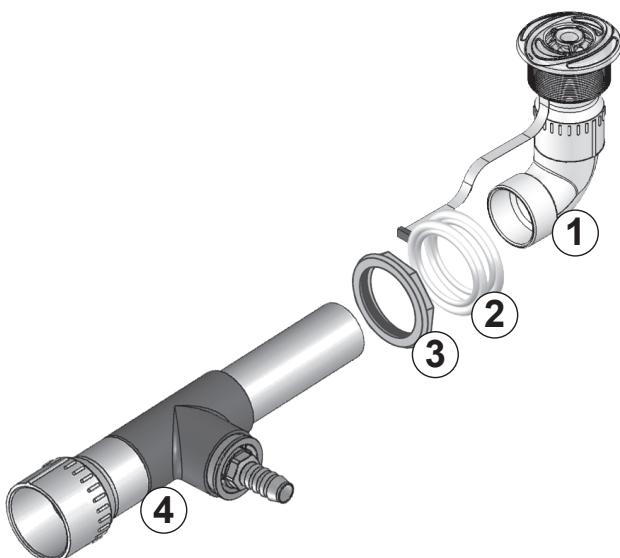
1. **6570-079**, Screw, HTC Jet, 3 Required
2. **2000-163**, Ring:
Clamping Ring HTC (JWB# B788945)
3. **2000-161**, Gasket:
Clamping Ring HTC (1840000)
4. **2000-164**, Swivel: HTC Jet (JWB# B786945)
5. **6540-786**, Plug,
1/2" Spigot (JWB# B777000)
6. **2540-352**, Ring:
Back-Up HTC (JWB# 1835000)
7. **2540-351**, Nut, Locking HTC (JWB# 1835000)
8. **2000-162**, Body HTC Jet (JWB# A320945)
9. **2000-020**, Adapter 1/2" Slip x Spigot (JWB# C279000)
10. **6540-024**, Adapter 1/2" Spigot x 3/8" Barb (See Note)
11. **6540-520**, O-Ring:
HTC Jet



Note: Item 10 was used on spas manufactured after 4/1/2001.

Jet Assemblies

IX Jet (2006+ J-400 Series)

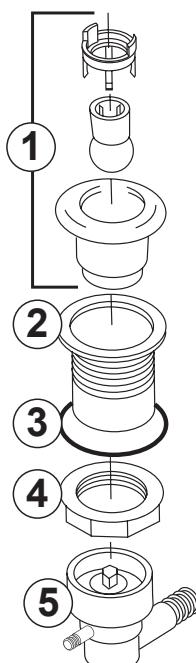


1. **20094-001**, IX Jet: Complete Assembly (Light And Wire Harness Included)
2. **6540-520**, O-Ring: Double EDPM, 3.312" ID x 0.21" Ø (2 Required)
3. **6540-443**, Nut: Serviceable Light
4. **20178-001**, Venturi Tee: 1-1/2" Spigot x 2" Slip x 3/4" Barb

Magna II Jet

(4/8/03 - 8/5/03 Redondo Only)

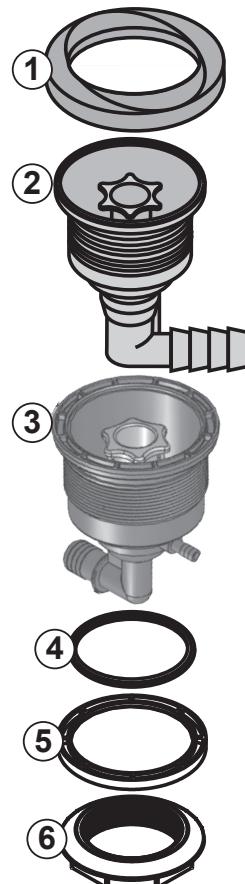
1. **6540-161**, Jet: Face Magna II Directional (Replaced by 6541-556)
2. **6540-138**, Wall Fitting: Magna II
3. **6540-527**, O-Ring: Magna II
4. **6540-137**, Nut: Magna II (Limited Stock)
5. **6540-203**, Jet Back: 3/4" Barb



Jet Assemblies

Maxx PowerPro MX Jet (2002+)

- 1a. 2540-367**, Jet Face: MX with Stainless Steel Esutcheon (2007+)
- 1b. 6540-736**, Jet Face: MX without Escutcheon (2002-2006)
- 2. 6540-733**, Jet Back: MX, 1" Barb (2002-2005)
- 3. 6540-743**, Jet Back: MX, 1" Barb With 0.44" Orifice (2006+, See Notes 1 And 2)
- 4a. 6541-073**, O-Ring: Double, 4.25" (07/2005+)
- 4b. 6540-826**, O-Ring: L Style, Limited Stock (2002-2005, See Note 3)
- 5. 6540-740**, Washer: Self Leveling
- 6. 6540-739**, Nut



Note:

1. April 2003 introduced a removable 1" bayonet eyeball, barb style Jet Back 6540-743 above. We recommend replacing all older 1-1/2" slip style Jet Backs with this component. The current 6540-743 jets back can be identified by three red ink dots; one next to the barb fitting and two on the outer Jet Back lip.
2. Order 3 Each To Replace Old Style Slip Jet Backs in J-345, J-355, J-365, J-375, J-385 Models.
3. Spas manufactured before July 25, 2005 require O-Ring 6540-826. This component is not interchangeable and must be used on these models.

Jet Assemblies

Maxx PowerPro MX2 Jet

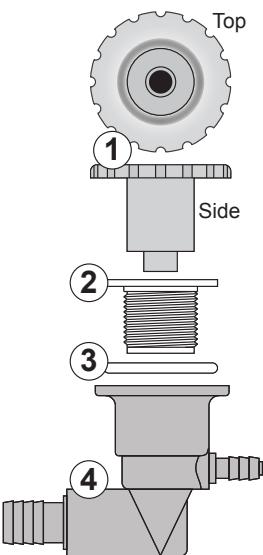
1. **6541-056**, Jet Face:
2007+ MX2 with
Stainless
Steel Escutcheon
2. **6541-192**, Jet Back:
2006+ MX2 without
Jet Face
(2 6541-073 O-Rings
Included)
3. **6541-073**, O-Ring:
Double, 4.25" (2
Required)
4. **6541-491**, Washer:
Self Leveling Maxx
PowerPro
5. **6541-492**, Nut: Maxx
PowerPro MX2



Micro Magna Jet

1. **6540-072**, Jet Face:
Directional Micro
Magna
2. **6540-107**, Fitting:
Wall Micro Magna
3. **6540-522**, O-Ring:
Micro Magna
4. **6540-211**, Jet Back:
Micro Magna
- ns. **6540-352**, Nut:
Micro Magna

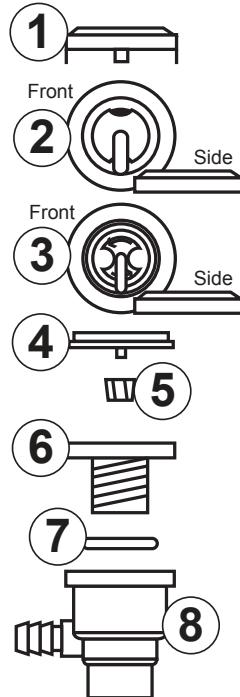
*Note: Micro Magna Jet
replaced the BMH Jet
(Page 61) between
4/12/01 and 6/15/01.*



Jet Assemblies

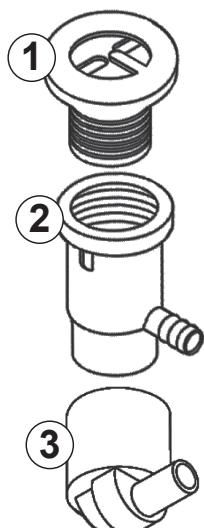
Micro PowerPro SX Jet (2002+)

1. **6540-309**,
Escutcheon: Pulsator
(2006+ J-480, J-460
Models)
2. **6540-348**, Jet Face:
JHT Pulsator (2006-
2007 J-300 Series)
3. **6540-336**, Jet Face:
Micro PowerPro,
Limited Stock (2006-
2007 J-480, J-460
And 2002-2005 J-300
Series)
- 4a. **6540-343**, Retainer:
Micro PowerPro
(2002-2005 J-300
Series)
- 4b. **6540-350**, Retainer:
JHT Pulsator (2006-
2007 J-480, J-460
And J-300 Series)
5. **6540-330**, Nozzle: Micro PowerPro
6. **6540-338**, Fitting: Wall Micro PowerPro
(Limited Stock)
7. **6660-002**, O-Ring: Micro PowerPro
8. **6540-274**, Jet Back: Micro PowerPro
(Limited Stock)
- ns. **2000-050**, Elbow: Barb 3/4" x 3/4" x 1" (Not
Shown)



Micro Pulse Jet (≤2001)

1. **2540-310**, Jet Face:
Micro Pulse (JWB#
K359945)
2. **2540-311**, Body: Micro
Pulse (JWB# K360000)
3. **2000-021**, Elbow: Micro
Pulse (JWB# K399000)



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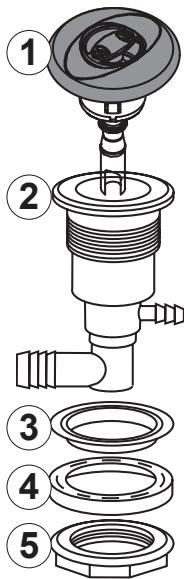
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Jet Assemblies

Mini PowerPro DX Jet (8/2003 - 1/2004)

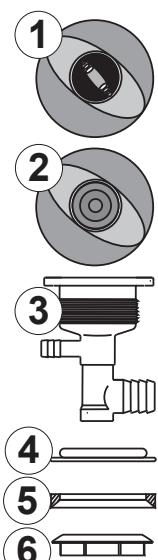
- 1a. **6540-829**, Jet Face: Mini PowerPro DX, Limited Stock (Rotational)
- 1b. **6540-830**, Jet Face: Mini PowerPro DX, Limited Stock (Directional)
2. **6540-341**, Jet Back: Mini PowerPro DX
3. **6541-098**, O-Ring: "L" Style (Replaced Part 6540-333)
4. **6540-332**, Washer: Self Leveling Mini PowerPro DX
5. **6540-334**, Nut: Mini PowerPro DX



Note: Jets manufactured 8/03 - 1/04 reintroduced the adjustable flow rate feature.

Mini PowerPro DX Jet (1/2002 - 7/2003)

1. **6540-766**, Jet Face: Mini PowerPro DX (Rotational)
2. **6540-765**, Jet Face: Mini PowerPro DX (Directional)
3. **6540-768**, Jet Back: Mini PowerPro DX (Limited Stock)
4. **6540-824**, O-Ring: "L" Style, Limited Stock (Replaced Part 6540-333)
5. **6540-767**, Washer: Self Leveling Mini PowerPro DX (Limited Stock)
6. **6540-769**, Nut: Mini PowerPro DX (Limited Stock)



Note: Jets manufactured 1/02 - 9/02 were adjustable. Jets manufactured between 10/02 - 7/03 were not adjustable.

Jet Assemblies

Mini PowerPro FX Jet (2/2004+)

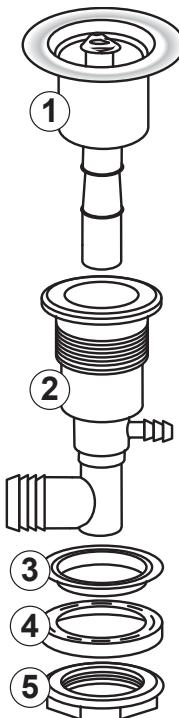
1. **20285-001**, Jet Face: Mini PowerPro FX With Stainless Steel Escutcheon
2. **6540-555**, Jet Face: Mini PowerPro FX Without Stainless Steel Escutcheon (See Note)
3. **6540-556**, Jet Back: Mini PowerPro FX (2004+)
4. **6541-098**, O-Ring: "L" Style (2005+, Replaced Part 6540-648)
5. **6540-639**, Washer: Self Leveling Mini PowerPro FX (2004+, Replaced Part 6540-648)
6. **6540-557**, Nut: Mini PowerPro FX (2004+)



Note: Part 6540-555 was introduced in 2/04 and replaced the Mini PowerPro DX Jet on this page.

Mini Swirl Jet

1. **2540-365**, Jet: Face Mini Swirl
2. **6540-341**, Jet Back: Mini Swirl
3. **6541-098**, O-Ring: Mini Swirl
4. **6540-332**, Washer: Self Leveling Mini Swirl
5. **6540-334**, Nut: Mini Swirl



Note: Replaced Micro Magna Jet 6/18/01+ (Page 65)

Jet Assemblies

PowerPro FX2 Jet (2008+)

- 1a. **2540-192**, Jet Face:
PowerPro FX2 with
Raised Stainless Steel
Escutcheon
- 1b. **6541-185**, Jet Face:
2006+ PowerPro FX2
without Stainless
Steel Escutcheon
2. **6541-194**, Jet Back:
PowerPro FX2
3. **6541-394**, Triple
O-Ring, 3.4" ID x
0.163"
4. **6541-187**, Washer:
Self Leveling
PowerPro FX2
5. **6541-195**, Nut:
PowerPro FX2



PowerPro FX2 Jet (2006-2007)

- 1a. **6000-253**, Jet Face:
2006+ PowerPro FX2
with Stainless Steel
Escutcheon (*Use Jet
Face 2540-192 above
as replacement*)
- 1b. **6541-185**, Jet Face:
2006+ PowerPro FX2
without Stainless Steel
Escutcheon
2. **6541-194**, Jet Back:
PowerPro FX2
3. **6541-394**, Triple
O-Ring, 3.4" ID x
0.163"
4. **6541-187**, Washer:
Self Leveling
PowerPro FX2
5. **6541-195**, Nut:
PowerPro FX2 Jet
Assemblies



Jet Assemblies

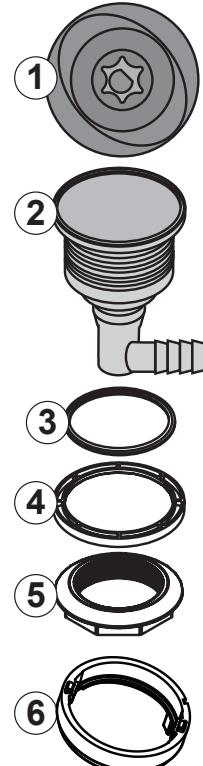
PowerPro FX2 Spinner Jet (2008+)

- 1a. **6541-181**, Jet Face:
PowerPro FX2 V3 with
Stainless Steel
Escutcheon
- 1b. **6541-184**, Jet Face:
PowerPro FX2 V3
without Stainless Steel
Escutcheon
2. **6541-194**, Jet Back:
PowerPro FX2
3. **6541-394**, Triple
O-Ring, 3.4" ID x
0.163"
4. **6541-187**, Washer: Self
Leveling PowerPro FX2
5. **6541-195**, Nut:
PowerPro FX2



PowerPro LX Jet

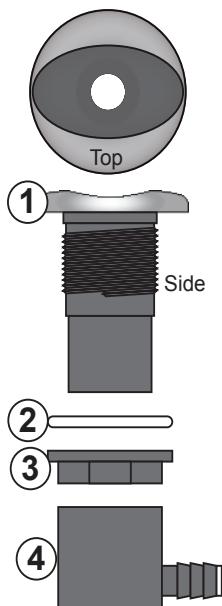
- 1a. **2540-366**, Jet Face:
PowerPro LX w/316SS
Escutcheon (2007+)
- 1b. **6541-470**, Jet Face:
PowerPro LX w/o
316SS Escutcheon
(2007+)
- 1c. **6540-760**, Jet Face:
PowerPro LX (2002-
2006)
- 1d. **6000-363**, LX Jet Face
Conversion Kit (Not
Shown)
- 2a. **6541-472**, Jet Back:
Power Pro LX (2007+)
- 2b. **6540-761**, Jet Back:
PowerPro LX (2002-
2006)
3. **6541-083**, O-Ring: L
Style (2005+, Replaced
Part 6540-875)
4. **6540-763**, Washer: Self
Leveling PowerPro LX
5. **6540-762**, Nut: PowerPro LX (2002+)
6. **6541-471**, Ring: PowerPro Jet Back Adapter
(Adapts older 2006 Jet Backs 6540-760 and
6540-761 above to accept current 2007+ Jet
Faces 2540-336 and 6541-470 above).



Jet Assemblies

PowerPro NX Jet (2006+)

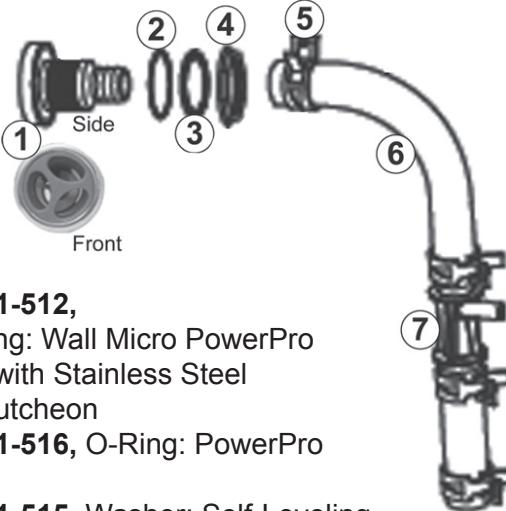
1. **20284-001**, Jet Face: NX with Stainless Steel Escutcheon
2. **6540-682**, O-Ring: NX Jet
3. **6540-685**, Nut: NX Jet
4. **6540-604**, Jet Back: Accu-Pressure, 3/4" Barb



Jet Assemblies

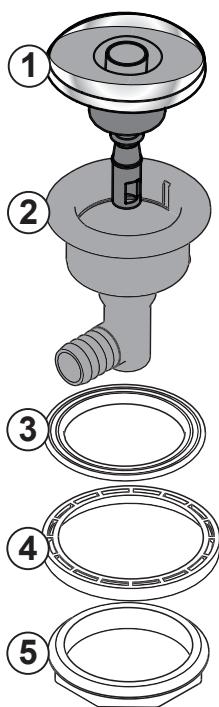
PowerPro PX Jet (2008+)

1. **6541-512**, Fitting: Wall Micro PowerPro PX with Stainless Steel Escutcheon
2. **6541-516**, O-Ring: PowerPro PX
3. **6541-515**, Washer: Self-Leveling PowerPro PX
4. **6541-514**, Nut: PowerPro PX
5. **6570-033**, Clamp: 27mm
6. **6540-744**, Hose: Clear PVC, 3/4"
7. **6541-511**, Tee: Venturi with Check Valve (PowerPro PX Jet Assemblies)



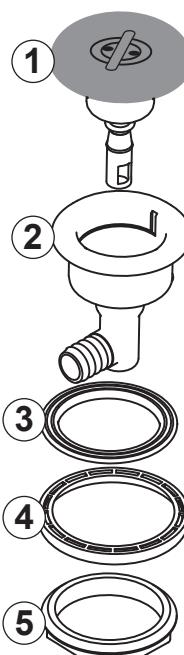
PowerPro NX2 Jet (2007+)

- 1a. **6540-815**, Jet Face: NX2 with Stainless Steel Escutcheon
- 1b. **2541-820**, Jet Face: NX2 without Stainless Steel Escutcheon
2. **6540-962**, Jet Back: SMT Micro
3. **6540-854**, O-Ring: SMT Micro
4. **6540-964**, Washer: Self Leveling SMT Micro
5. **6540-965**, Nut: SMT Micro



Pulsator Jet (2005-2007 J-230 Only)

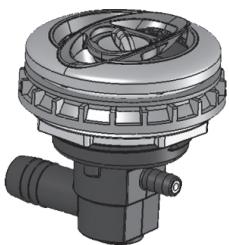
1. **6540-776**, Jet Face: Rotational Euro Textured Gray
2. **6540-962**, Jet Back: SMT Micro
3. **6540-963**, O-Ring: SMT Micro; Use O-Ring 6540-854 As Replacement.
4. **6540-964**, Washer: Self Leveling SMT Micro
5. **6540-965**, Nut: SMT Micro



Jet Assemblies

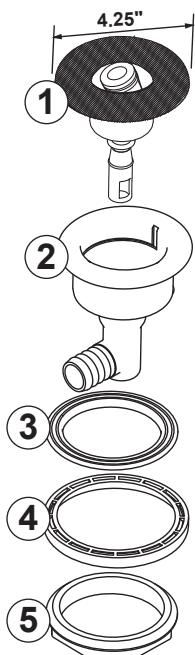
RX Jet

20093-001, Power Pro RX with Stainless Steel Escutcheon (Includes O-Ring, Washer And Nut)



SMT Jet (2005+ J-200 Series And 2003-2004 Del Sol Series)

1. **6540-820**, Jet Face: SMT Textured Directional
2. **6540-756**, Jet Back: 3/4" Barb, SMT
3. **6541-088**, O-Ring: SMT
4. **6540-758**, Washer: Self Leveling SMT
5. **6540-759**, Nut: SMT Jet Assemblies



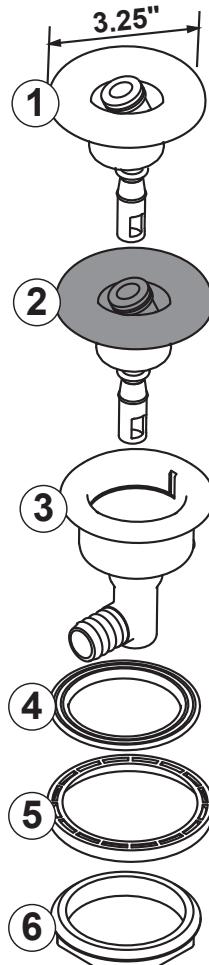
Jet Assemblies

SMT Mini Jet (2005+ J-200 Series And 2003-2004 Del Sol Series)

1. **6540-816**, Jet: Face SMT Mini Smooth Directional, Limited Stock (See Note 1)
2. **6540-818**, Jet: Face SMT Mini Textured Directional (See Note 2)
3. **6540-341**, Jet Back: SMT Mini
4. **6540-333**, O-Ring: SMT Mini - Limited Stock (Can also use Alternate O-Ring 6541-098).
5. **6540-332**, Washer: Self Leveling SMT Mini
6. **6540-334**, Nut: SMT Mini

Note:

1. *Smooth Jet Face*
6540-816 above was used on Redondo models only between 4/8/03 - 8/5/03.
2. *Textured Jet Face*
6540-818 above was used on all Hermosa models and 8/6/03+ Redondo models; currently unavailable, use 6540-816 jet face as a replacement.



Jet Assemblies

SMT Micro Jet (2005+ J-200 Series And 2003-2004 Del Sol Series)

1. **6540-783**, Jet: Face SMT Micro Smooth Directional, Limited Stock (See Note 1)
2. **6540-787**, Jet: Face SMT Micro Textured Directional (See Note 2); Use smooth Jet Face 6540-783 above as replacement
3. **6540-962**, Jet Back: SMT Micro
4. **6540-963**, O-Ring: SMT Micro; Use O-Ring 6540-854 As Replacement.
5. **6540-964**, Washer: Self Leveling SMT Micro
6. **6540-965**, Nut: SMT Micro

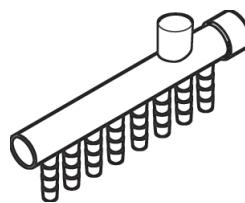


Note:

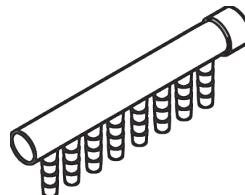
1. Smooth Jet Face 6540-783 above was used on Redondo models only between 4/8/03 - 8/5/03.
2. Textured Jet Face 6540-787 above was used on all Hermosa models and 8/6/03+ Redondo models

Manifolds (Air)

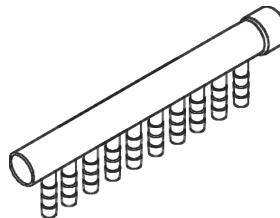
2540-090, Manifold: Air 8 3/8" Barb x 1" Slip (JWB# H199000); use #6540-780 below as replacement



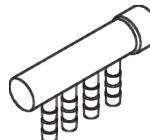
6540-780, Manifold: Air 8 3/8" Barb x 1" Slip



6540-781, Manifold: Air 10 3/8" Barb x 1.5" Slip



6540-077, Manifold: Air 4 3/8" Barb x 1" Slip (JWB# H200000)



6540-130, Manifold: Air 2 3/8" Barb x 1" Slip

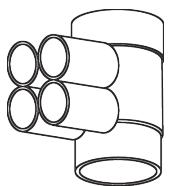


6540-101, Plug: Spigot 1/4" (Air Manifold)

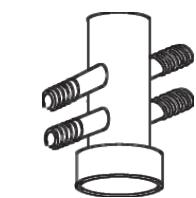


Manifolds (Water)

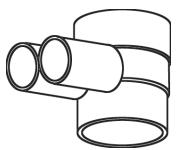
2540-050, Manifold: Water
4 Port Side 1" Slip (Limited Stock) JWB# #R395000



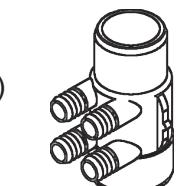
2540-051, Manifold: Water 4 Port 3/4" Barb x 1-1/2" (JWB# H198000)



6540-127, Manifold: Water 2 Port Side 3/4" Slip (Limited Stock)



6540-314, Manifold: Water 4 Port 3/4" Barb (JWB# R393000)



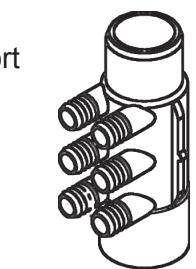
6540-315, Manifold: Water 4 Port 3/4" Barb Blind End



6540-316, Manifold: Water 2 Port 3/4" Barb Blind End



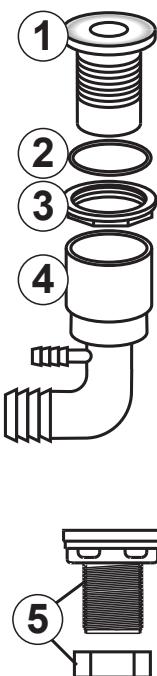
6540-788, Manifold: Water 6 Port 3/4" Barb (JWB# R396000)



6541-131, Manifold: Water 3 Port 1" Barb

**Ozone Fittings (\leq 2001)**

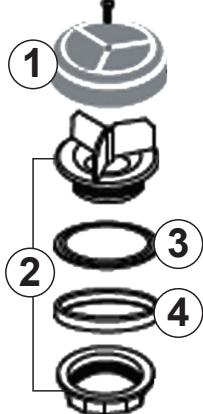
1. **6540-731**, Fitting: Wall Ozone Jet (Limited Stock)
2. **6540-682**, O-Ring: Ozone Jet
3. **6540-685**, Nut: Ozone Jet
4. **6540-732**, Jet Back: Ozone Jet (Limited Stock)
5. **2540-335**, Body: Ozone Jet Assembly with Nut



Suction Fittings (J-LX Series)

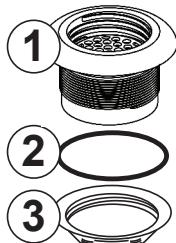
J-LX/J-LXL Wall Suction (2011+)

1. **6540-564**, Grate: Suction (Screw included)
2. **6540-565**, Fitting: Wall Suction (Nut Included)
3. **6540-620**, O-Ring: Compression, 2" (Replaced 6540-520)
4. **6540-619**, Washer: Self Leveling Suction Assy.



J-LX/J-LXL Series Skimmer/Filter Wall Fitting (2011+)

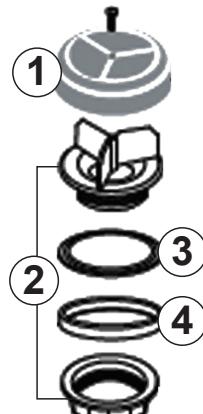
1. **6540-126**, Fitting: Wall with Strainer (Circ. Pump)
2. **6540-511**, O-Ring: 2.85"
3. **6540-791**, Nut: 2"



Suction Fittings (J-400 Series)

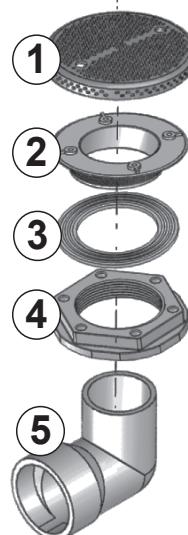
J-400 Wall Suction Fitting (2006+)

1. **6540-564**, Grate: Suction (Screw included)
2. **6540-565**, Fitting: Wall Suction (Nut Included)
3. **6540-620**, O-Ring: Compression, 2" (Replaced 6540-520)
4. **6540-619**, Washer: Self Leveling Suction Assy.



J-400 Floor Suction Fitting (2006-2008)

1. **20210-004**, Grate: Suction Gray with Screws (See Note 1)
2. **20209-004**, Fitting: Wall Suction, 1.5"
3. **20212-004**, Gasket: Suction, 67 GPM
4. **6540-552**, Nut: Suction Fitting, 1.5" (Limited Stock)
5. **6540-070**, Elbow: Adapter, 1.5" Spigot x Slip

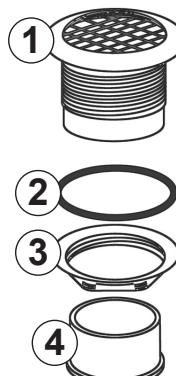


Note:

1. *Suction Grate 20210-001 Above is sold in Canada only due US regulations. Not VGB compliant.*

J-400 Waterfall Return Fitting (2006+)

1. **6540-167**, Fitting: Wall with Strainer
2. **6540-511**, O-Ring: EPDM 2.85" ID
3. **6540-791**, Nut: 2" Filter Bucket
4. **6540-230**, Reducer: 2" Spigot x 1.5" Slip



Guillen's Enterprises, inc

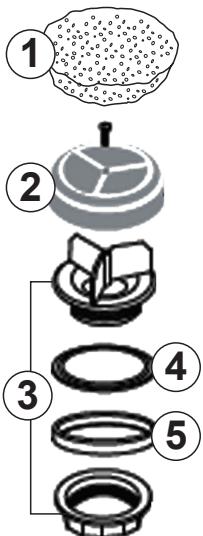
jacuzziparts.com

800-222-7855

Suction Fittings (J-300 Series)

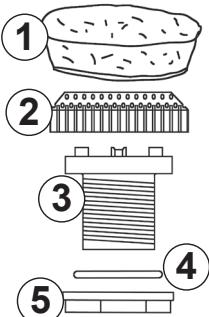
J-300 Wall Suction Fitting (2004+)

1. **6540-213**, Filter: Spa Drain Cover (Not Used After June 2008)
2. **6540-564**, Grate: Suction (Screw included)
3. **6540-565**, Fitting: Wall Suction (Nut Included)
4. **6540-620**, O-Ring: Compression (Replaced by Part 6540-520)
5. **6540-619**, Washer: Self Leveling Suction Assy.



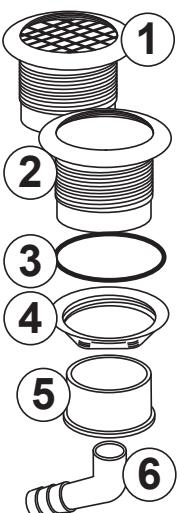
J-300 Series Wall Suction (2002-2003)

1. **6540-113**, Filter: Spa Drain Cover
2. **6540-553**, Cover: Suction/ Drain
3. **6540-567**, Fitting: Wall Suction
4. **6540-509**, O-Ring: EPDM 2.35" ID x 0.210" Ø
5. **6540-552**, Nut: Suction Fitting



J-300 Series Skimmer/ Filter Wall Fitting (2002+)

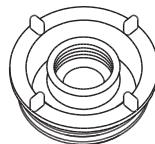
1. **6540-751**, Fitting: Wall with Strainer (Circ. Pump)
2. **6540-753**, Fitting: Wall w/o Strainer (Jets Pump 1)
3. **6540-511**, O-Ring: 2.85" ID
4. **6540-791**, Nut: 2"
5. **6540-241**, Reducer: 2" Spigot x 1/2" Slip (Circ. Pump Side Only)
6. **6540-085**, Elbow: 1/2" Spigot x 3/4" Barb (Circ. Pump Side Only)



Suction Fittings (J-300)

J-300 Filter Fill Fitting

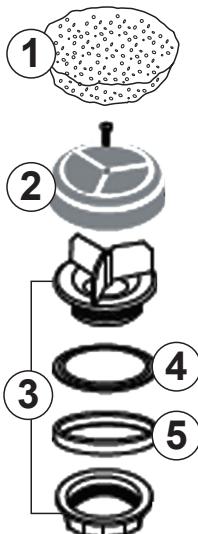
- 6540-329**, Filter: Fill Fitting (Reduces Air Locks During Fill ups).



Suction Fittings (J-200)

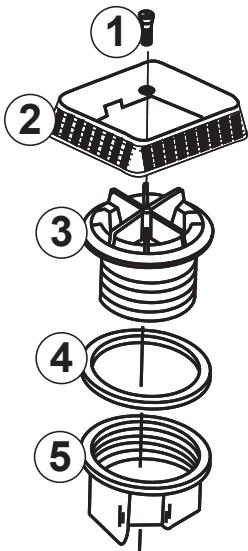
J-200 Wall Suction Fitting (2005+)

1. **6540-213**, Filter: Spa Drain Cover (Not Used After June 2008)
2. **6540-564**, Grate: Suction (Screw included)
3. **6540-565**, Fitting: Wall Suction (Nut Included)
4. **6540-620**, O-Ring: Compression (Replaced by Part 6540-520)
5. **6540-619**, Washer: Self Leveling Suction Assy.



Suction Fittings (\leq 2001 Models)

1. **2570-066**, Screw: #10-24 x 2" (JWB# 3959000)
2. **2540-324**, Cover: Suction/Gasket (JWB# 6651945)
3. **2540-325**, Fitting: Wall Suction Assembly (JWB# 1958000)
4. **2540-320**, Ring: Backup Suction (JWB# 2136000)
5. **2540-323**, Nut: Locking Suction (JWB# 1643000)
- n.s. **2000-685**, Suction Fitting Repair Kit (JWB# T075000)



Valves (Check)

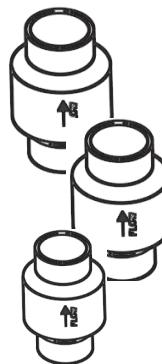
20216-001, Valve: Check Air, 3/4" (2006+ J-400 Series Only)



2000-030, Valve: Check 1/2", 3lb Spring, Limited Stock (JWB# 4330000)



2540-301, Valve: Check 2" Slip x Slip, 1/4 lb. Spring (JWB# 6913000)

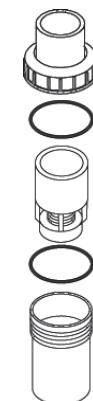


6540-176, Valve: Swing Check 2" Slip x Slip (JWB# 5901000)

6540-828, Valve: Check, 1" Slip x Slip



6541-386, Valve: Check 2" Slip x Spigot (Magnetic)



2540-302, Valve: Check 1-1/2" (JWB# K176000)



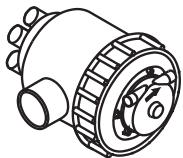
6540-036, Valve: Check 1/4" Barb x Barb (For Ozone)

Valves (Cycle)

Pinnacle, Quantum And Triton Models Only ($\leq 3/30/01$)

2000-120, Valve: Cycle 6 Port (JWB# K098000)

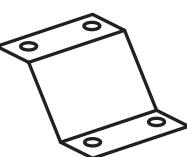
Note: This valve has a 1" fitting. Older models had a 1-1/2" fitting. It also has a top plumbing connection while older models had a side connection. Therefore, additional plumbing may require alteration to retrofit.



2000-121, Plate: Cycle Valve, Limited Stock (JWB# K072000)



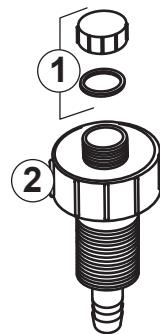
2000-122, Bracket: Cycle Valve (JWB# K071000)



Valves (Drain)

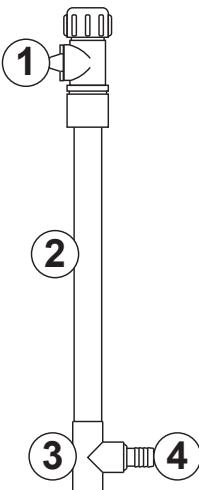
J-LX/J-400/J-300 Series

1. **6540-039**, Cap: Spa Drain with Gasket, 3/4" FHT
2. **2540-303**, Valve: Spa Drain (JWB# R745000)
- ns. **2540-250**, Nut: Drain Valve (JWB# R748000)
- ns. **2000-035**, Fitting: Spa Drain For Older Spas (JWB# H999000)

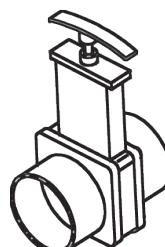


J-200/Del Sol Series

1. **317049**, Valve: Drain
2. **6540-397**, Pipe: Flex 3/4" (Sold by the Foot)
3. **6540-096**, Tee: 3/4" Slip
4. **6540-262**, Adapter: 3/4" Barb x Spigot

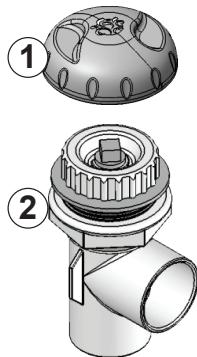
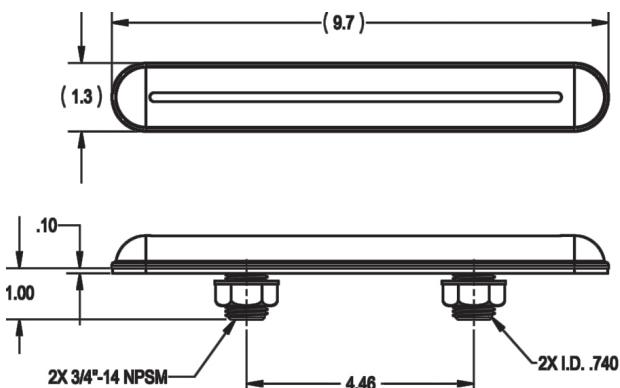


6540-622, Valve: Slice 2" Slip x Slip (JWB# H833000)



Valves (IX Jet / Waterfalls)**IX Jet Valve (2006+ J-400 Series)**

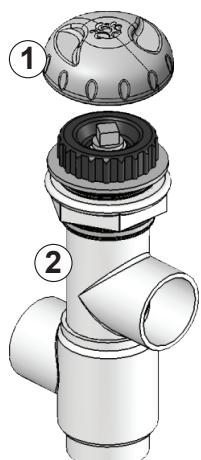
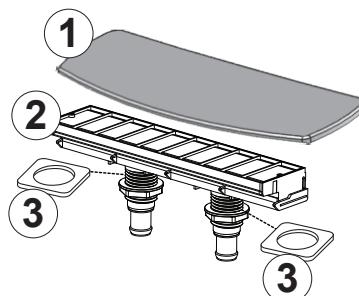
1. **20150-001**, Knob: 2006+ J-400 Waterfall
2. **20241-001**, Valve: 90°, 2-Way, 1-1/2" Slip

**Waterfalls****J-LX/J-LXL Series (2011+)**

6540-082, Waterfall, 8" Stainless Steel 2011

Waterfall Valve (J-400 Series)

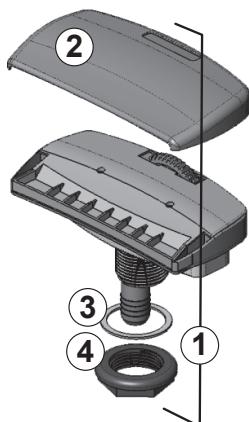
1. **20150-001**, Knob: 2006+ J-400 Waterfall
2. **20172-001**, Valve: 90°, 3-Way, 1-1/2" Slip

**J-400 Series (2006+)**

1. **20095-001**, Cover: Waterfall J-400 Series
2. **6541-063**, Fill Spout: Waterfall "Niagra" J-400 Series (Includes Nuts)
3. **6540-935**, Gasket: 1.25" ID "Niagra" J-400 (2 Required)

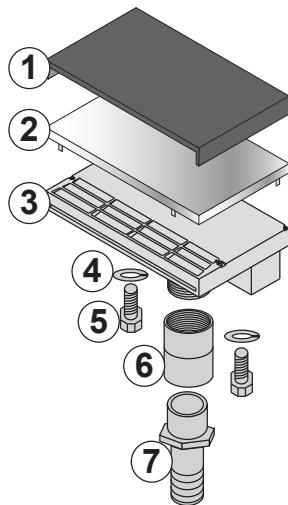
Waterfalls

J-300 Series (2007+)
(Not Used on 2007 J-315/J-325 Models)



1. **2540-904**, Waterfall: Jacuzzi 2007 (Complete Kit)
2. **2540-905**, Cover: Waterfall
3. **2540-906**, Gasket: Waterfall
4. **2560-904**, Nut: Waterfall

**2002-2006 J-300 Series And
2007+ J-325/J-315/J-280/J-270 Models**

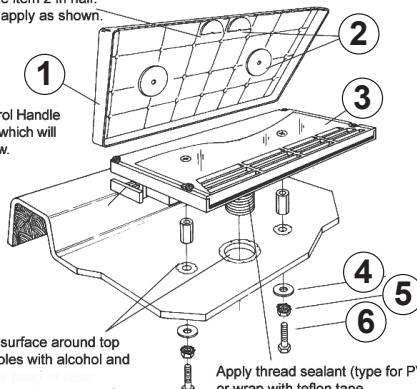


1. **6540-925**, Cover: Waterfall Gray (Plastic)
2. **6000-530**, Cover: Waterfall (Stainless Steel)
3. **6540-921**, Fill Spout: Waterfall (Clear Plastic)
4. **6570-121**, Washer: Split Lock, 5/16" Stainless Steel (2 Required)
5. **6570-120**, Bolt: Hex 1/4-20 x 1", Stainless Steel (2 Required)
6. **2540-004**, Adapter: 3/4" Slip x FPT
7. **6540-262**, Adapter: 3/4" Spigot x 3/4" Barb

Waterfalls

Older Models (\leq 2001)

Clean mating surfaces with alcohol and let dry. Cut one item 2 in half. Remove liner and apply as shown.



NOTE: Flow Control Handle shown in position which will allow full water flow.

Clean shell surface around top edge of 3 holes with alcohol and let dry.

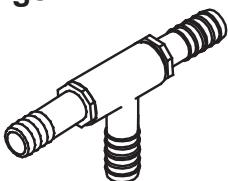
Apply thread sealant (type for PVC plastic only or wrap with teflon tape).

1. **2540-220**, Cover: Water Rainbow (JWB# 7537945)
2. **2720-100**, Pad: Adhesive Cap (JWB# 5409000)
3. **2540-221**, Fill Spout: Water Rainbow with Handle (JWB# 5999000)
4. **6570-036**, Washer: 1/4" - 2 Required (JWB# 3983832)
5. **2570-065**, Nut: Locking Water Rainbow - 2 Required (JWB# 4034832)
6. **6570-120**, Bolt: Hex, 1/4-20 x 1" Stainless Steel - 2 Required
- ns. **2000-255**, Handle: Water Rainbow Repair - Not Shown (JWB# 8676000)

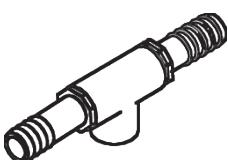
Fittings

Barbed Fittings

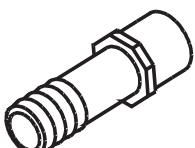
6540-093, Tee: 3/4" Barb



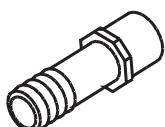
2000-051, Tee: 3/4" Barb x 3/4" Slip or 1" Spigot (JWB# P601000)



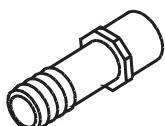
2540-030, Adapter: 1" Barb x 1" Spigot (JWB# R397000)



6540-262, Adapter: 3/4" Barb x 3/4" Spigot (JWB# H203000)



6540-065, Adapter: 3/4" Barb x 1" Spigot



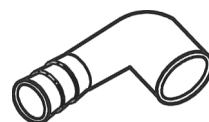
6540-030, Adapter, 3/8" Barb x 1/4-18 NPSM (Used on various J200, J300, J400, J-LX series spa pump heads); O-Ring #6540-263 required (Teflon Tape Not Used)



Fittings

Barbed Fitting

2000-050, Elbow: 3/4" Barb x 3/4" Slip or 1" Spigot (JWB# P600000)



2000-026, Elbow: 3/8" Barb x 1/2" Slip or 3/4" Spigot (JWB# H207000)



2540-025, Elbow: 3/8" Barb x 1/2" Spigot (JWB# H210000)



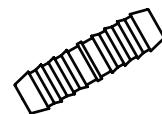
6540-085, Elbow: 3/4" Barb x 1/2" Spigot (JWB# H205000)



6540-118, Elbow: 3/4" Barb x 3/4" Barb



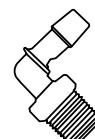
6541-075, Adapter: 3/4" Barb x 3/4" Barb



6540-441, Coupling: Barb x Barb (Air Hose)



6540-053, Adapter, 1/8" MPT x 3/8" barb, 90°

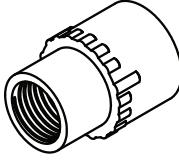


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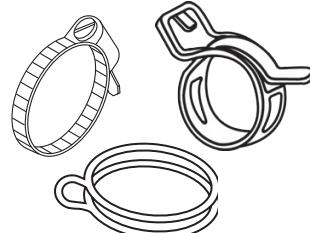
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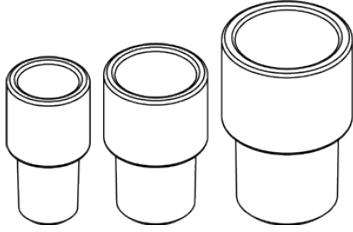
Fittings

Adapters				
Type	Description	JHT#	JWB#	
PVC	Adapter: 1/2" FPT x 3/4" Slip	6541-655	-	

Caps				
Type	Description	JHT#	JWB#	
PVC	Cap: 1/2" Slip	2540-037	F827000	
	Cap: 3/4" Slip	2540-039	F382000	
	Cap: 1" Slip	6540-055	H214000	
	Cap: 2" Slip	6540-184		
	Cap: with Gasket, 3/4" FHT (Drain Valve)	6540-039	-	

Couplings				
Type	Description	JHT#	JWB#	
PVC	Coupling: 2" Slip x Slip	6540-210	-	
	Coupling: 1-1/2" Slip x Slip	6540-150	838000	
	Coupling: 1" Slip x Slip	6540-010	K934000	
	Coupling: 1/2" Slip x Slip	6540-015	647000	
	Coupling: 3/4" Slip x Slip	6540-016	F356000	
Rubber	Coupling: No Hub 2" (Rubber Union)	6540-250	2634000	

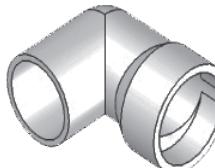
Clamps				
Type	Description	JHT#	JWB#	
ANSI	Clamp: 3" Stainless	6570-489	438000	
	Clamp: 3/4" Stainless	6570-099	9666000	
	Clamp: 3/8"	6570-491	J975000	
Metric	Clamp: 35mm	2540-005	R326000	
	Clamp: 27mm	6570-033	J974000	

Pipe Extenders				
Type	Description	JHT#	JWB#	
PVC	Pipe Extender, 0.5"	6000-412	-	
	Pipe Extender, 0.75"	6000-414	-	
	Pipe Extender, 1"	6000-416	-	

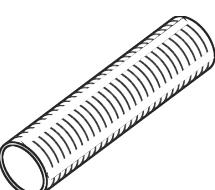
Fittings

Elbows (PVC)			
Type	Description	JHT#	JWB#
Slip 90°	Elbow: 90° 2" Slip x Slip	6540-271	0426000
	Elbow: 90° 1-1/2" Slip x Slip	6540-090	0239000
	Elbow: 90° 1" Slip x Slip	6540-020	0507000
	Elbow: 90° 3/4" Slip x Slip	6540-046	D221000
	Elbow: 90° 1/2" Slip x Slip	6540-029	0436000
Slip 45°	Elbow: 45° 2" Slip x Slip	6540-265	0522000
	Elbow: 45° 1-1/2" Slip x Slip	6540-160	0157000
	Elbow: 45° 1" Slip x Slip	6540-023	0670000
	Elbow: 45° 1" Spigot x Slip (Used on 2011+ J-LX/J-LXL Air Systems)	6540-173	-
Street 90°	Elbow: 90° 2" Street, Spigot x Slip	6540-190	1592000
	Elbow: 90° 1-1/2" Street, Spigot x Slip	6540-070	0955000
	Elbow: 90° 1" Street, Spigot x Slip	6540-922	-
	Elbow: 90° Street, 1" Slip x 3/4" Spigot	2540-035*	8537000
	Elbow: 90° 1/2" Street, Spigot x Slip	6540-017	7164000
Street 45°	Elbow: 45° 2" Street, Spigot x Slip	6540-194	-
	Elbow: 45° 1-1/2" Street, Spigot x Slip	6540-195	-
Barb 90°	Elbow: 90° 3/4" Barb x Slip	6540-042	7298000
	Elbow: 90° 3/4" Barb x 1/2" Slip	6540-061	-
Special 90°	Elbow: 90° 3/4" Slip x Female Pipe Thrd.	2540-036*	6380000
	Elbow: 90° 1/4" Compression	2000-023	3044000
	Elbow Adapter: 1-1/2" Spigot x Slip	20213-004	-
Sweep 90°	Elbow: 90° 2" Sweep, Spigot x Slip	6540-928	-
	Elbow: 90° 1-1/2" Sweep, Spigot x Slip	6540-930	-
	Elbow: 90° 1-1/2" Sweep, Slip x Slip	6540-929	-

* = Limited Stock

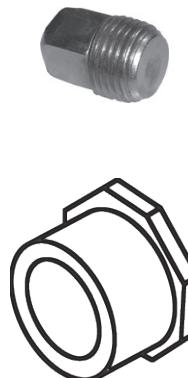


Hose / Pipe (Ordered in 1 Foot Lengths)			
Type	Description	JHT#	JWB#
Braided	Hose: Braided 1"	2540-740	-
Clear Hose	Hose: Clear 3/4"	6540-744	-
	Hose: Clear 9/16" (Air Line)	6540-747	-
	Hose: Clear 1/4" (Ozone)	6540-741	R772000
Flex Pipe	Pipe: Flex 2"	6540-420	-
	Pipe: Flex 1-1/2"	6540-410	-
	Pipe: Flex 1"	6540-400	-
	Pipe: Flex 3/4"	6540-397	-
	Pipe: Flex 1/2"	6540-395	-
Rigid	Pipe: Rigid 2"	6540-390	-
	Pipe: Rigid 1-1/2"	6540-380	-



Fittings

Pipe Plugs				
Type	Description	JHT#	JWB#	
Barb	Plug: 3/4" Barb (PVC)	2540-045	H202000	
NPT	Plug: 1/8" NPT (PVC)	2540-010	0538000	
	Plug: 1/8-27 NPT, 315SS (Used on 2011+ J230, J270, J380, J335, J345, J355, J365, J375, JLX, JLXL Heaters)	6000-124	-	
Spigot	Plug: 2" Spigot (PVC)	6540-270	-	
	Plug: 1" Spigot (PVC)	6540-060		
	Plug: 3/4" Spigot (PVC)	6540-033	R905000	
	Plug: 1/4" Spigot (PVC)	6540-101	-	
Rubber	Plug: 3/4" (Rubber)	6560-395		



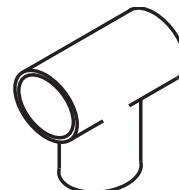
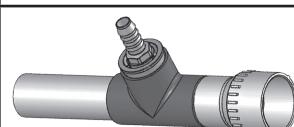
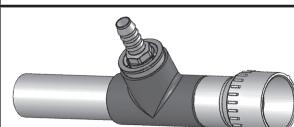
Reducers (PVC)				
Type	Description	JHT#	JWB#	
Spigot x Slip	Reducer: 2" Spigot x 1-1/2" Slip	6540-230	0473000	
	Reducer: 2" Spigot x 1" Slip	2540-020	0826000	
	Reducer: 2" Spigot x 3/4" Slip	6540-279	7299000	
	Reducer: 2" Spigot x 1/2" Slip	6540-241	-	
	Reducer: 1-1/2" Spigot x 1" Slip	6540-170	0508000	
	Reducer: 1-1/2" Spigot x 3/4" Slip	6540-261	7355000	
	Reducer: 1" Spigot x 3/4" Slip	6540-296	J996000	
	Reducer: 1" Spigot x 1/2" Slip	6540-062	0825000	
	Reducer: 3/4" Spigot x 1/2" Slip	2540-040	F380000	
FIPT	Reducer: 1/2" Spigot x 1/8" FIPT	2000-027	-	



Strainer Assemblies				
Description	JHT#	JWB#		
Strainer: Cone for Laser, Quantum And Santina (Limited Stock)	2540-230*	S046000		
Strainer Assembly, 1-1/2" Used on Pinnacle and Quantum (Limited Stock)	2000-015	K596000,		
Strainer Assembly, 1-1/2" Used on Triton	2000-031	R765000		
Strainer Assembly, 2" Used on Laser, Quantum and Santina	2000-033	R828000		
Strainer: Disc For Pinnacle, Quantum and Triton	2000-032	R770000		

* = Limited Stock

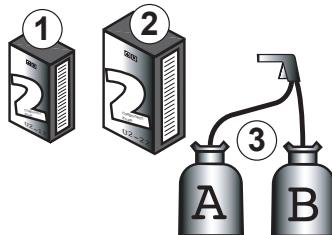
Fittings

Tees (PVC)				
Type	Description	JHT#	JWB#	
Slip	Tee: Slip 2" x 2" x 2"	6540-200	0828000	
	Tee: Slip 2" x 2" x 1-1/2"	6540-132	2488000	
	Tee: Slip 2" x 2" x 1"	2540-130	2901000	
	Tee: Slip 2" x 2" x 3/4"	6540-087	-	
	Tee: Slip 1-1/2" x 1-1/2" X 1"	2540-110*	7731000	
	Tee: Slip 1-1/2" x 1-1/2" X 2"	2000-022	2949000	
	Tee: Slip 1-1/2" x 1-1/2" X 3/4"	6540-088	D189000	
	Tee: Slip 1-1/2" x 1-1/2" X 1-1/2"	6540-080	0167000	
	Tee: Slip 1" x 1" x 3/4"	2540-120	8536000	
	Tee: Slip 1" x 1" x 1"	6540-050	0827000	
	Tee: Slip 1" x 3/4" x 1"	317156	-	
	Tee: Slip 1/2" x 1/2" x 1/2"	6540-006	0455000	
	Tee: Slip 3/4" x 3/4" x 3/4"	6540-096	D360000	
Barb	Tee: Barb 3/4" x 3/4" x 3/4"	6540-093	-	
	Tee: Barb 3/8" x 3/8" x 3/8"	6540-097		
Compression	Tee: Compression 1/4"	2000-024	3053000	
Special	Venturi Tee: 1-1/2" Spigot x 2" Slip x 3/4" Barb (Used As Air Venturi For 2006+J-400 IX Jet, Page 64)	20178-001	-	

* = Limited Stock

Miscellaneous**Replacement Foam**

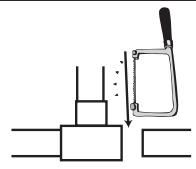
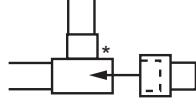
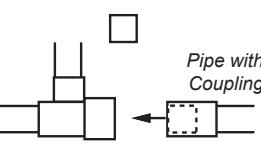
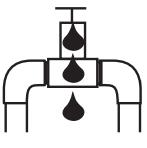
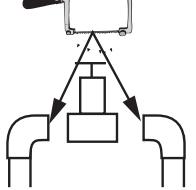
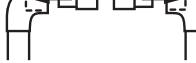
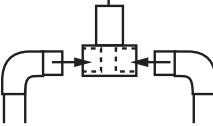
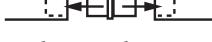
- 1. 6472-950**, Foam: Kit 12 Board Feet
- 2. 6472-952**, Foam: Kit 22 Board Feet
- 3. 6472-954**, Foam: Kit 200 Board Feet

**Plumbing Components**

Description	JHT#	JWB#	Description	JHT#	JWB#
Hose Adapter: 90° Air Line	2000-052	1464000	Suction Fitting Repair Kit	2000-685	T075000
Nut: 2-Part Black	2000-107	F804000	Restrictor: Flow 1" ID	2540-060	5933000
Retainer: E-Ring 0.025" Diameter	2000-109	7082000	Adapter: 0.75" Slip x Female Pipe Thread (2002 Waterfall)	2540-004	6933000
Air Control Knob: Sub Assembly (Chrome)	2000-111	5132827	Restrictor: Flow 0.31" ID x 0.81" OD	2540-061*	F830000
Knob: Air Control (Silver)	2000-114*	8611945	Manifold: Air 8 3/4" Barbs x 1-1/2" Slip	2540-091	H197000
Air Control: Knob (Brown)	2000-119	8611908	U-Bend: 1-1/2" Slip x Slip	2540-100	K449000
Panel: Air Control (Silver)	2000-127	9108945	O-Ring: Inner	2540-309	
Plenum/Fitting: Assembly	2000-140	K601000	Tailpiece: Plenum	2540-315	-
Ring: Graphic Accessory	2000-156	E239000	Ring: Suction Strainer	2540-321*	
Ring: Graphic Accessory (Quantum, Corsica, Tirage, Ventera, Razza)	2000-157	E238000	Strainer: Suction	2540-322*	1902000
Ring: Graphic Heater	2000-158	B934000	Body: With Nut Silver	2540-335*	F402000
Ring: Graphic System	2000-159	B933000	Drain Fitting	2540-390*	3058000
Ring: Graphic Accessory (Aero Plus, Palio, Vectra II)	2000-160	B932000	Ring: Push-On 0.097" Diameter	2570-010	6666000
O-Ring: Air Control Valve	2000-250	8399000	Plate: Plenum	2570-105	-
Jet: Grill/Bumper (Vertassage)	2000-646	S144945	Adapter: F x S 1/2"	6540-004	
Jet: Flow Path Assembly (Vertassage)	2000-647*	S145945	Reducer: 3/4" Spigot x 1/2" Slip	6540-014	3344000
Jet: Canister (Vertassage)	2000-648*	S146945	Adapter: 1/2" Spigot x 3/8" Barb	6540-024	
Jet: Gasket (Vertassage)	2000-649	S147000	Adapter: 3/4" Spigot x 3/8" Barb	6540-063	
Jet: Backing Plate (Vertassage)	2000-650	S148000	Adapter: 3/4" Spigot x 3/4" Barb	6540-262	-
Jet: Body (Vertassage)	2000-651	S149000	Adapter: 1" Spigot x 3/4" Barb	6540-065	
Jet: Therapy Option (Magnassage)	2000-652	S151945	Cross: 1.5" Slip x Slip x Slip	6540-187*	
Jet: Wall Fitting (Magnassage)	2000-653	S152000	Tailpiece: 1-1/2" Pump Union	6540-196	P978000
Jet: Gasket (Magnassage)	2000-654	S153000	O-Ring: EPDM	6540-228	
Jet: Nozzle (Magnassage)	2000-655	S154000	Cross: 2" Slip x Slip x Slip	6540-255	
Jet: Manifold Body (Air Up, Magnassage)	2000-656	S155000	Fitting: Wall Heater Return	6540-291	
Jet: Flex Nozzle (Flex Jet)	2000-657	S157945	Manifold: Water 2-Port, 3/4" Barb	6540-312	
Jet: Gasket (Flex Jet)	2000-658*	S158000	O-Ring: Silicone 2.85" OD	6540-511	
Jet: Fitting (Flex Jet)	2000-659*	S159945	Adapter: 3/4" Slip x 3/4" Barb	6540-827	
Jet: Body (Flex Jet)	2000-660	S160000	Valve: Check 1" Slip x Slip (1/2 lb.)	6540-828	
Jet: Barb 3/4" Fitting (Flex Jet)	2000-661	S161000	Connector: Liquid Tight, 1/4"	6560-406	
Jet: Manifold Body (Air Magnassage)	2000-667	S230000	Connector: Liquid Tight, 1/2" (Temp Sensor - 4/20/01+)	6560-410	
			Connector: Strain Relief, 9/16"	6560-415	

* = Limited Stock

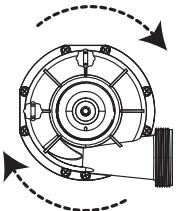
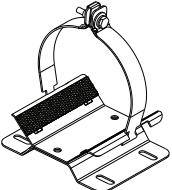
Special Repair Fittings

Repair Fittings	Fixes	Installation Procedure		
<p><i>Slips Over Fitting O.D.</i>  <i>Street or Spigot End</i> </p> <p>#6000-355, 1.5" lines #6000-356, 2.0" lines</p> <p>Fitting fixes leaky glue joints between leaky slice valves, tees, or elbows and mating Sch 40 PVC pipes.</p> <p>Fittings glue over outer diameter (O.D.) of leaking fittings to bypass leak in pipe connection.</p>		 <p>1. Cut leaky pipe at end of fitting as shown.</p>	 <p>2. Test repair fitting fit over mating fitting body (*light sanding may be required to facilitate fit.) Clean both fittings, then glue repair fitting over mating fitting end as shown following glue manufacturer instructions.</p>	 <p>3. Clean mating pipe coupling and repair fitting ends. Glue coupling over spigot end of repair fitting as shown following glue manufacturer instructions. Allow glue to dry BEFORE applying pressure!</p>
<p><i>To Sch 40 Pipe I.D.</i>  <i>Street or Spigot End</i> </p> <p>#6000-357, 1.5" lines #6000-358, 2.0" lines</p> <p>Fittings permit replacement of leaky slice valve without replacing mating fittings. They glue directly into mating fittings after leaky valve is cut out, using their remaining rigid pipe I.D. as a sealing surface. They then provide new pipe ends for the replacement slice valve.</p>		 <p>1. Cut out leaky slice valve, tee, or elbow from mating fittings as shown.</p>	 <p>2. Clean repair and mating fitting ends. Glue repair fitting ends into mating fittings following glue manufacturer instructions.</p>	 <p>3. Glue new slice valve onto each repair fitting spigot end following glue manufacturer instructions. Allow glue to dry BEFORE applying pressure!</p>
Repair Couplings	Joins	Installation Procedure		
<p><i>To Sch 40 Pipe I.D.</i>  <i>To Sch 40 Pipe I.D.</i> </p> <p>#6000-350, 1.5" lines #6000-351, 2.0" lines</p> <p>Couplings join two Sch 40 PVC pipes together in locations where there is insufficient space for an outside fitting.</p>	 <p>Joins 2 Sch 40 PVC Pipe Ends</p>	 <p>1. Clean coupling ends and inner surface of mating pipes.</p>	 <p>2. Glue coupling into mating pipe ends following glue manufacturer instructions.</p>	 <p>3. Allow glue to dry BEFORE applying pressure!</p>

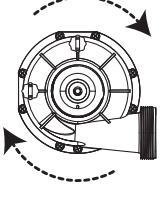
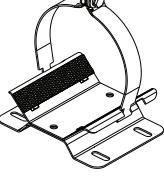
2002+ Pump History Matrix (North America 60Hz)

This matrix lists all pump changes that have occurred over the past few years and outlines their transition from fixed bracket to our current universal bracket mounting design. All fixed bracket mount pumps have a specific head rotation. Our current universal pumps however are fully adjustable to many head angles by rotating the entire pump assembly in the mounting bracket. It is important to note that current universal pumps require a special mounting bracket (purchased separately below).

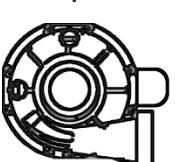
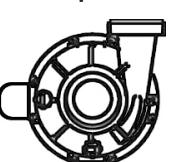
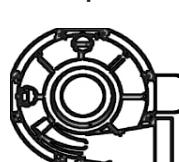
48 Frame Pumps

Pump Description	Current Pump Head Angle	Original Fixed Bracket TheraMax/TheraFlo Pumps	Recent Fixed Bracket TheraMax/TheraFlo Pumps	Current Universal Bracket Style Pumps	Current Universal Mounting Bracket Assemblies (Purchased Separately)
2.5 HP 2-Speed		6500-254	6500-754	6500-343	 
		6500-260	6500-760	6500-355	
2.5 HP 1-Speed		6500-263	6500-763	6500-341	
2.0 HP 1-Speed		6500-269	6500-769	6500-349	
1.5HP 2-Speed		6500-258	6500-758	6500-345	6000-532, 48 Frame Bracket Required (Purchased Separately)

56 Frame Pumps

		-	6500-903	6500-352	 
2.5 HP 1-Speed		-	6500-901	6500-365	
		-	6500-902	6500-352	
2.5 HP 2-Speed		-	-	6500-367	6000-535, 56 Frame Bracket Required (Purchased Separately)

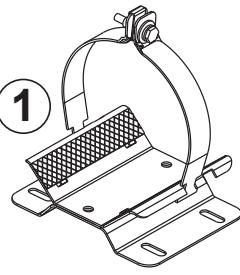
Pump Matrix For Complete Bracketless North America 60Hz Pumps (August 2010+)

		240VAC 60Hz		120VAC 60Hz	
Pump Model And Head Rotation →		6500-367 2.5 HP 56FR 2-Speed 	6500-352 2.5 HP 56FR 1-Speed 	6500-365 2.5 HP 56FR 1-Speed 	6500-345 1.5 HP 48 FR 2-Speed 
Hot Tubs		See Notes Below (*Mounting Bracket Purchased Separately)			
J-LX J-LXL		Pump 1	Pump 2	-	
J-480					
J-470			Pump 2	Pump 1	
J-465					
J-460					
J-375					
J-365			Pump 2	-	
J-355		Pump 1			
J-345				Pump 2	
J-335			-		
J-325			-	-	Pump 1
J-315			-	-	
J-280					
J-270		Pump 1	Pump 2	-	
J-230			-	-	
J-210		-	-	-	Pump 1

Notes:

1. All pump assemblies can be rotated to the necessary angle.
- 2 Refer to page 94 & 96 for replacement parts.

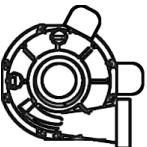
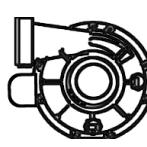
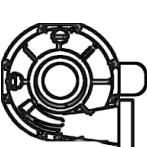
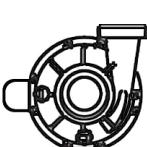
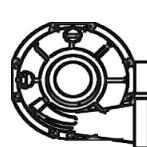
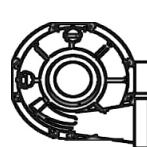
*Universal Pump Mounting Bracket Assemblies (Purchased Separately)

Item	Fits	Description	JHT#	
1A	J-400	Universal Mounting Bracket Assembly for J-400 Series 56 Frame Pumps (Complete)	6000-535	
1B	J-300 J-200	Universal Mounting Bracket Assembly for J-300 Series 48 Frame Pumps (Complete)	6000-532	

Note:

Individual Universal Mounting Bracket parts are also available. Refer to page 93 for details.

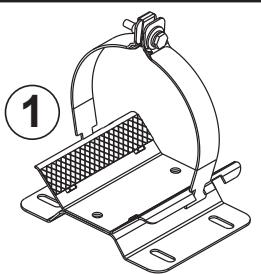
Pump Matrix For Complete Bracketless North America 60Hz Pumps (2007- July 2010)

240VAC 60Hz						120VAC 60Hz				
Pump Model And Head Rotation →	6500-343 2.5 HP 48FR 2-Speed	6500-341 2.5 HP 48FR 1-Speed	6500-352 2.5 HP 56FR 1-Speed	6500-365 2.5 HP 56FR 1-Speed	6500-345 1.5 HP 48FR 2-Speed					
										
Hot Tubs						See Notes Below (*Mounting Bracket Purchased Separately)				
J-480	-	-	Pump 2	Pump 1	-					
J-470										
J-465										
J-460										
J-375	Pump 1	Pump 2	-	-	-					
J-365										
J-355										
J-345										
J-335										
J-325	-	-	-	-	-	Pump 1				
J-315										
J-280										
J-270	Pump 1	Pump 2	-	-	-	-				
J-230										
J-220	-					Pump 1				
J-210	-									

Notes:

1. All pump assemblies can be rotated to the necessary angle.
2. Fixed mount pumps and corresponding pump motors are no longer available. If you need to replace a fixed mount pump, you need to replace the fixed mount bracket with one of our Universal Mounting Bracket Kits below.
3. Bracketless Pumps 6500-352, 6500-365 Have Replaced Pumps 6500-901, 6500-902..
4. Refer to page 94 & 96 for replacement parts.

***Universal Pump Mounting Bracket Assemblies (Purchased Separately)**

Item	Fits	Description	JHT#	 1
1A	J-400	Universal Mounting Bracket Assembly for J-400 Series 56 Frame Pumps (Complete)	6000-535	
1B	J-300 J-200	Universal Mounting Bracket Assembly for J-300 Series 48 Frame Pumps (Complete)	6000-532	

Note:

Individual Universal Mounting Bracket parts are also available. Refer to page 93 for details.

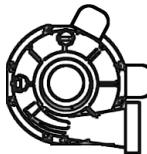
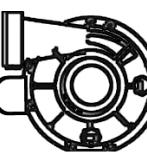
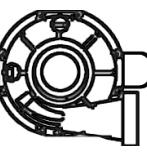
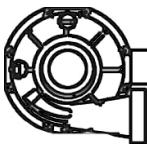
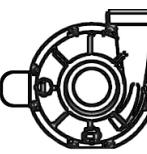
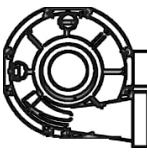
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800-222-7855

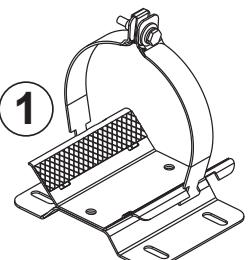
Pump Matrix For Complete Bracketless North America 60Hz Pumps (2005-2006)

	240VAC 60Hz					120VAC 60Hz
Pump Model And Head Rotation →	6500-343 2.5 HP 48FR 2-Speed	6500-341 2.5 HP 48FR 1-Speed	6500-349 2.0 HP 48FR 1-Speed	6500-352 2.5 HP 56FR 1-Speed	6500-365 2.5 HP 56FR 1-Speed	6500-345 1.5 HP 48FR 2-Speed
						
Hot Tubs	See Notes Below (*Mounting Bracket Purchased Separately)					
J-480	-	-	-	Pump 2	Pump 1	-
J-470	-	-	-			
J-465	-	-	-			
J-460	-	-	-			
J-385	Pump 1	Pump 2	Pump 3			
J-375						
J-365						
J-355	Pump 1	Pump 2				
J-345						
J-335						
J-325	Pump 1	-				
J-315	-	-	-	-	-	Pump 1
J-230	Pump 1	Pump 2		-		-
J-220						
J-210						Pump 1

Notes:

1. All pump assemblies can be rotated to the necessary angle.
2. Fixed mount pumps and corresponding pump motors are no longer available. If you need to replace a fixed mount pump, you need to replace the fixed mount bracket with one of our Universal Mounting Bracket Kits below.
3. Bracketless Pumps 6500-352 And 6500-365 Have Replaced Pumps 6500-901, 6500-902.
4. Refer to page 94 & 96 for replacement parts.

*Universal Pump Mounting Bracket Assemblies (Purchased Separately)

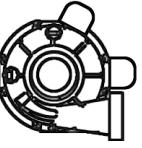
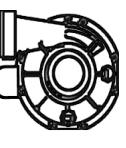
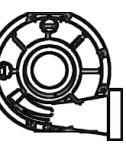
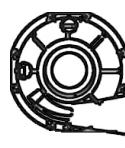
Item	Fits	Description	JHT#	
1A	J-400	Universal Mounting Bracket Assembly for J-400 Series 56 Frame Pumps (Complete)	6000-535	
1B	J-300 J-200	Universal Mounting Bracket Assembly for J-300 Series 48 Frame Pumps (Complete)	6000-532	

Note:

Individual Universal Mounting Bracket parts are also available. Refer to page 93 for details.

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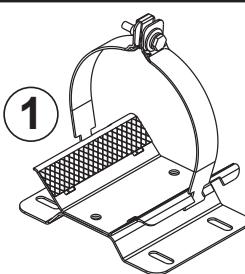
Pump Matrix For Complete Bracketless North America 60Hz Pumps (2002-2004)

		240VAC 60Hz		120VAC 60Hz
Pump Model And Head Rotation →	6500-343 2.5 HP 48FR 2-Speed  *Universal Bracket Mount	6500-341 2.5 HP 48FR 1-Speed  *Universal Bracket Mount	6500-349 2.0 HP 48FR 1-Speed  *Universal Bracket Mount	6500-345 1.5 HP 48FR 2-Speed  *Universal Bracket Mount
Hot Tubs		See Notes Below (*Mounting Bracket Purchased Separately)		
J-385	Pump 1	Pump 2	Pump 3	
J-380				
J-370				
J-375				
J-360				
J-365	Pump 1	Pump 2		
J-355				
J-350				
J-340				
J-345				
J-335				
J-330	Pump 1	-		
J-320				
J-325				
J-315				
J-310				
Hermosa				Pump 1
Redondo				

Notes:

1. All pump assemblies and can be rotated to the necessary angle.
2. Fixed mount pumps and corresponding pump motors are no longer available. If you need to replace a fixed mount pump, you need to replace the fixed mount bracket with the Universal Mounting Bracket Kit below.
3. Refer to page 96 & 97 for replacement parts.

***Universal Pump Mounting Bracket Assembly (Purchased Separately)**

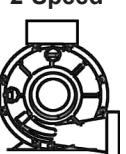
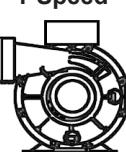
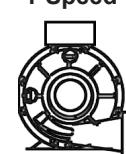
Item	Fits	Description	JHT#	
1	J-300	Universal Mounting Bracket Assembly for J-300 Series 48 Frame Pumps (Complete)	6000-532	

Note:

Individual Universal Mounting Bracket parts are also available. Refer to page 93 for details.

Guillen's Enterprises, inc

Pump Matrix For Complete Fixed Bracket Export 50Hz Pumps (2002+)

230VAC (50Hz)						
Pump Model And Head Rotation →	6500-891* 2.0 HP 2-Speed  12:00	6500-899** 2.0 HP 2-Speed  3:00	6500-124 2.0 HP 1-Speed  12:00	6500-239 2.0 HP 1-Speed  9:00	6500-240 2.0 HP 1-Speed  1:30	6500-294 2.0 HP 1-Speed  3:00
Hot Tubs	*See Important Notes Below					
J-LX	Pump 1	-	-	-	-	Pump 2
J-LXL						
J-480	-	-	-	Pump 2	-	Pump 1
J-470						
J-465	-	-	Pump 2	-	-	Pump 1
J-460						
J-380	-	Pump 1	Pump 2	-	-	Pump 3
J-385				-	Pump 3	-
J-375	-	Pump 1	Pump 2, 2004	Pump 2, 2005	Guillen's Enterprises, inc	-
J-370		Pump 1	Pump 2	-		
J-365	-		-	Pump 2		
J-360	-	Pump 1	Pump 2	-		
J-355						
J-350	-	Pump 1		Pump 2		
J-345					jacuzziparts.com	-
J-340						
J-335	-	Pump 1	Pump 2, 2007+	Pump 2, 2005-2008	800-222-7855	-
J-325	Pump 1	-	-			
J-320						
J-315	-	Pump 1	-	-	-	-
J-310						
J-280	-	Pump 1	-	Pump 2	-	-
J-270		Pump 1	-	-		
J-230	-	Pump 1, 2008+ Pump 2, 2005-2007	-	-	Pump 1, 2005-2007	-
J-220						
J-210						
Hermosa						
Redondo		Pump 1				

Notes:

- 1*. Pump 6500-291 was replaced by pump 6500-891.
- 2**. Pump 6500-299 was replaced by pump 6500-899 (they are not interchangeable, call tech support). We recommend replacing like mode pumps for direct replacement.
- 3. Refer to page 98 & 99 for replacement parts.

Guillen's Enterprises, inc

Pump Matrix For Older Hot Tubs (Manufactured ≤2001)

Miscellaneous Hot Tubs			
Hot Tub Model	Jet Pump 1	Jet Pump 2	Circ. Pump
Laser, R270	2500-250		
Pinnacle, R300	2500-201	2500-201	
Quantum, R280			
Santina, R290	2500-250		2500-260
Triton, R310		2500-205	
Triton w/o Stereo, S125		(Use 2500-201 as Replacement)	
Aero, M450	2500-250		
Alexa, K010	2500-255	-	
Laser Select, R275	2500-250	2500-251	
Palio, R400	2500-255	-	
Santina Select, R295		2500-250	2500-251
Solaris Select, J140		2500-250	
Aero Plus, C460			
Aero Plus, E790	2500-255	-	
Alexa, D600			
Laser Plus, N800			
Laser Plus, H880			
Laser Select, N825	2500-250	2500-251	
Laser Select, H890			
Lexus Plus, F290			
Lexus, F291	2500-250	2500-250	
Lexus L.C., F292			
Palio Select, K770	2500-255	-	
Pinnacle Plus, K100			
Pinnacle Plus, P700			
Quantum Plus, K780			
Quantum Plus, P725			
Quantum Plus, F160		2500-251	
Santina Plus, H860		2500-201	
Santina Plus, N750		2500-251	
Santina Select, H870		2500-250	
Santina, F300		2500-251	
Solaris Plus, E800			
Tirage Plus, F280		2500-251	
Vectra, N925	2500-255	-	

Note:

This is a retrofit motor kit. If the hot tub's Tiny Mite pump has been previously replaced, you only need to order our Aquaflo replacement pump 2500-259.

Echo Hot Tubs		
Hot Tub Model	Jet Pump 1	Jet Pump 2
Z112 (Digital), S710		
Z112 (Analog), S710	2500-255	-
Z135, S260		
Z235, S270		2500-250
Z240, S280	2500-250	
Z255, R560	2500-251	
Z110, F511		
M310/Z110 (Analog), H490		
M310/Z110 (Digital), H490	2500-255	-
Z120, E920		
M320/Z120, H500		
Z130, F296		
Z140, H850		
M340/Z140 (Analog), H850	2500-250	2500-250
M340/Z140 (Digital), H850		
M345/Z145 (Analog), H240		
M345/Z145 (Digital), H240	2500-255	-
M350/Z150 (Analog), H250		
M350/Z150 (Digital), H250	2500-250	2500-250
M300/Z100, J200		
M315/Z115, H230	2500-255	-
M301/Z101, R335		

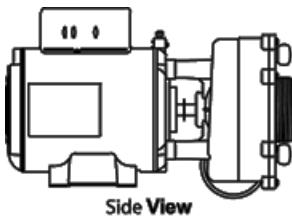
Note
Pump 2500-260 has been obsoleted and replaced by pump 6500-035. New 6500-035 pumps do not include a pump plug. For this reason, it is necessary to use the plug and seal from the old 2500-260 pump during replacement.

Pumps

J-LX/J-LXL/J-400 Circulation Pumps

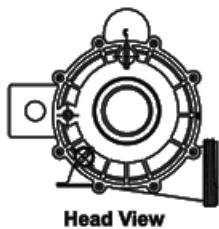
J-LX/J-LXL N.America 60Hz (2011+)
J-400 N.America 60Hz (2006-5/4/2011)

6500-907, Pump:
 Flow Master High
 Flow Pump, 240V
 60Hz (48 Frame)



Side View

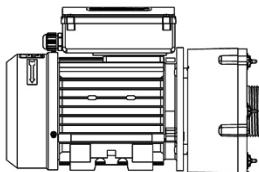
6540-196, Union:
 1.5" Straight with
 Nut (Not Shown)



Head View

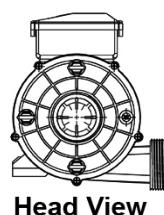
J-400 N.America 60Hz (5/5/2011+)

6500-913, Pump:
 High Flow Pump,
 240V **60Hz** (48 Frame)



Side View

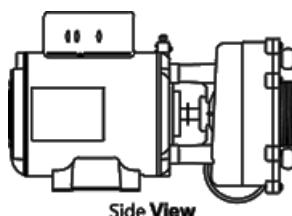
6540-196, Union:
 1.5" Straight with
 Nut (Not Shown)



Head View

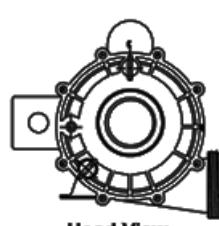
JLX/J-LXL/J-400 Export 50Hz Models (2006+)

6500-911, Pump:
 Flow Master High Flow
 Pump, 230V 50Hz (48
 Frame)



Side View

6540-196, Union:
 1.5" Straight with
 Nut (Not Shown)



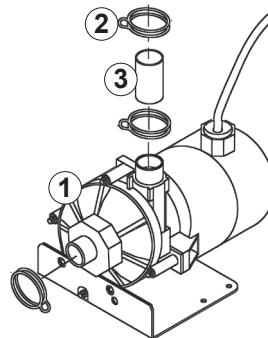
Head View

J-300/J-280/J-270/J-230

Circulation Pumps

**North America
60Hz Models (2002+)**

1a. **6000-125**, Pump:
 Circulation E10,
 230V 50/60Hz with
 Cord (Replaces
 6500-035 Pump)



1b. **6500-460**, Pump:
 Circulation E10,
 115V 60Hz with
 Cord (Replaces
 6500-038 Pump)

1c. **2500-260**, Pump:
 Circulation, 240V
 60Hz with Cord; Use 6000-125 above

2. **6570-099**, Clamp: 3/4" Stainless Steel
 (JWB# 9666000)

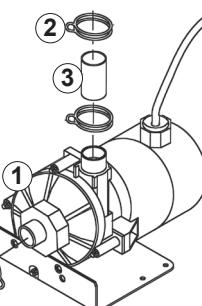
3. **6540-744**, Hose: Clear PVC, 3/4" x 1'

ns. **2500-259**, Aquaflo Pump: Circulation
 Replacement (JWB# P974000)

ns. **2600-110**, Retrofit Kit. *Note: This is a
 retrofit motor kit. If the hot tub's Tiny
 Mite pump has been previously replaced,
 you only need to order our Aquaflo
 replacement pump 2500-259. Complete
 pump included for K100, P700, K780,
 P725 (JWB# R018000)*

Export 50Hz Models (2002+)

1a. **6000-125**, Pump:
 Circulation E10,
 230V 50/60Hz with
 Cord



1b. **6500-023**, Pump:
 Circulation, 230V
 50Hz with Cord

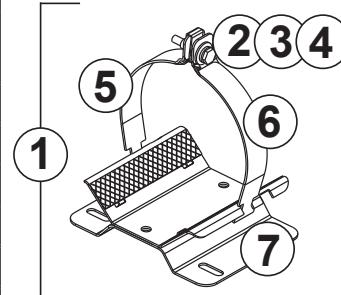
2. **6570-099**, Clamp:
 3/4" Stainless Steel
 (JWB# 9666000)

3. **6540-744**, Hose:
 Clear PVC, 3/4" x 1'

Pump Mounting Brackets (For Bracketless North American Pumps Only)

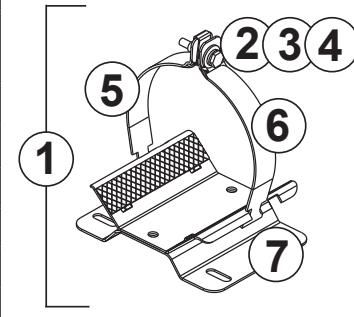
J-LX/J-LXL/J-400 Series Universal Pump Bracket Kit (2007+)

Item	Description	JHT#
1	Universal Mounting Bracket Assembly (Complete)	6000-535
2	Bolt: 5/16-18 x 1-1/2"	6570-025
3	Flat Washer 5/16"	6570-509
4	Lock Washer 5/16"	6570-127
5	Bracket: 56 Frame, Half Band	6500-837
6	Bracket: 56 Frame, Half Band (Captive Nut)	6500-838
7	Base: Universal Cradle Bracket	6500-834



J-300/J-200 Series Universal Pump Bracket Kit (2007+)

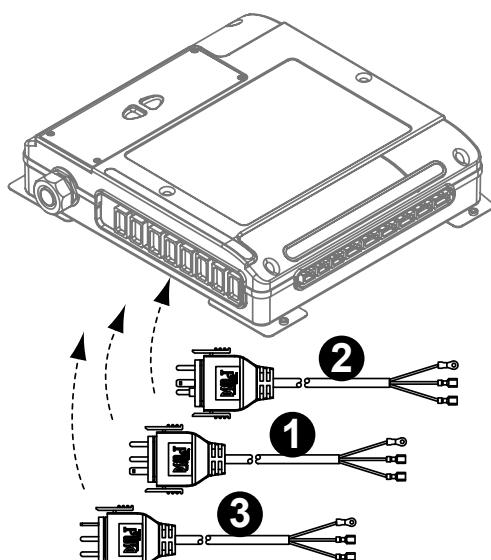
Item	Description	JHT#
1	Universal Mounting Bracket Assembly (Complete)	6000-532
2	Bolt: 5/16-18 x 1/2"	6570-025
3	Flat Washer 5/16"	6570-509
4	Lock Washer 5/16"	6570-127
5	Bracket: 48 Frame, Half Band	6500-832
6	Bracket: 48 Frame, Half Band (Captive Nut)	6500-833
7	Base: Universal Cradle Bracket	6500-834



Pump Cords (For 2010+ J-1000 Controllers Only)

1. **6560-161**, Cord Pump 1, 36" with DSMT plug for J-1000 Controllers
2. **6560-169**, Cord Pump 2, 32" with DSMT Plug for J-1000 Controllers
3. **6560-165**, Cord Circulation Pump, with DSMT plug for J-1000 Controller

Note: See page 23 for Controller ordering details.



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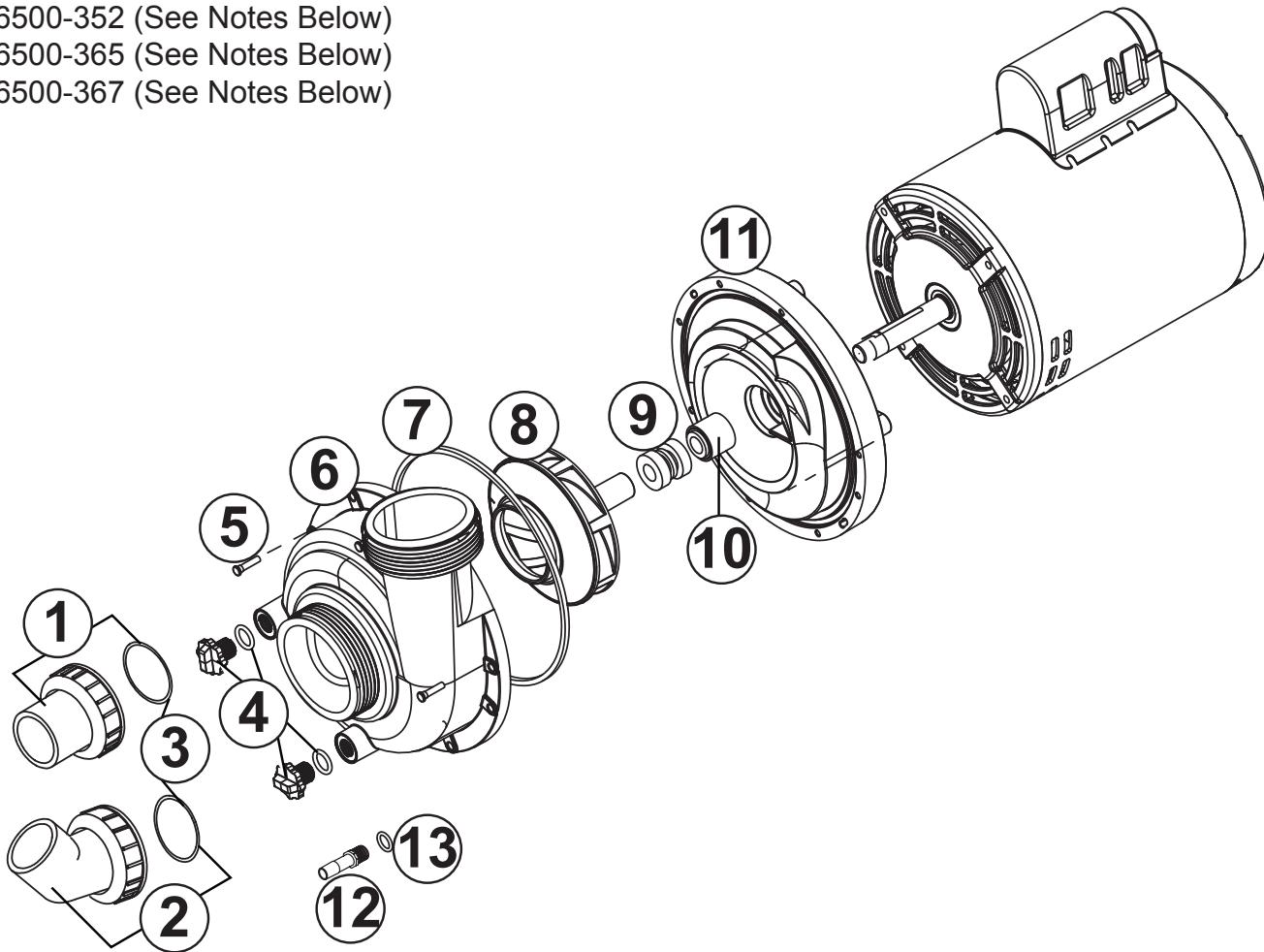
J-LX/J-LXL/J-400/J-300 North America 60Hz Bracketless 56 Frame Pump Parts (5/2009+)

Compatible 60Hz
Pumps (Page 86):

6500-352 (See Notes Below)

6500-365 (See Notes Below)

6500-367 (See Notes Below)



Item	Description	JHT#
1	Union Assmembly, Straight (O-Ring included)	6500-232
2	Union Assembly, 45° (O-Ring included)	6500-037
3	Union O-Ring (1 ea.)	6000-645
4	Drain Plug with O-Ring (1 ea.)	6500-547
5	Screw, Self-tapping (1 ea.)	6500-548
6	Housing, Front (Volute)	6500-546
7	Housing O-Ring	6500-545
8	Impeller, 2.5hp	6500-549

Item	Description	JHT#
9	Seal- Stationary for North American 60Hz pumps	6500-543
10	Seal-Rotational for Export 50Hz pumps	6500-544
11	Housing, Rear	6500-541
12	Adapter, 0.25" MIPT x 0.375" Barb, Glass Filled Polypropylene (Noryl)	6540-030
13	O-Ring, 0.434" ID x 0.682" OD x 0.125" Ø	6540-263

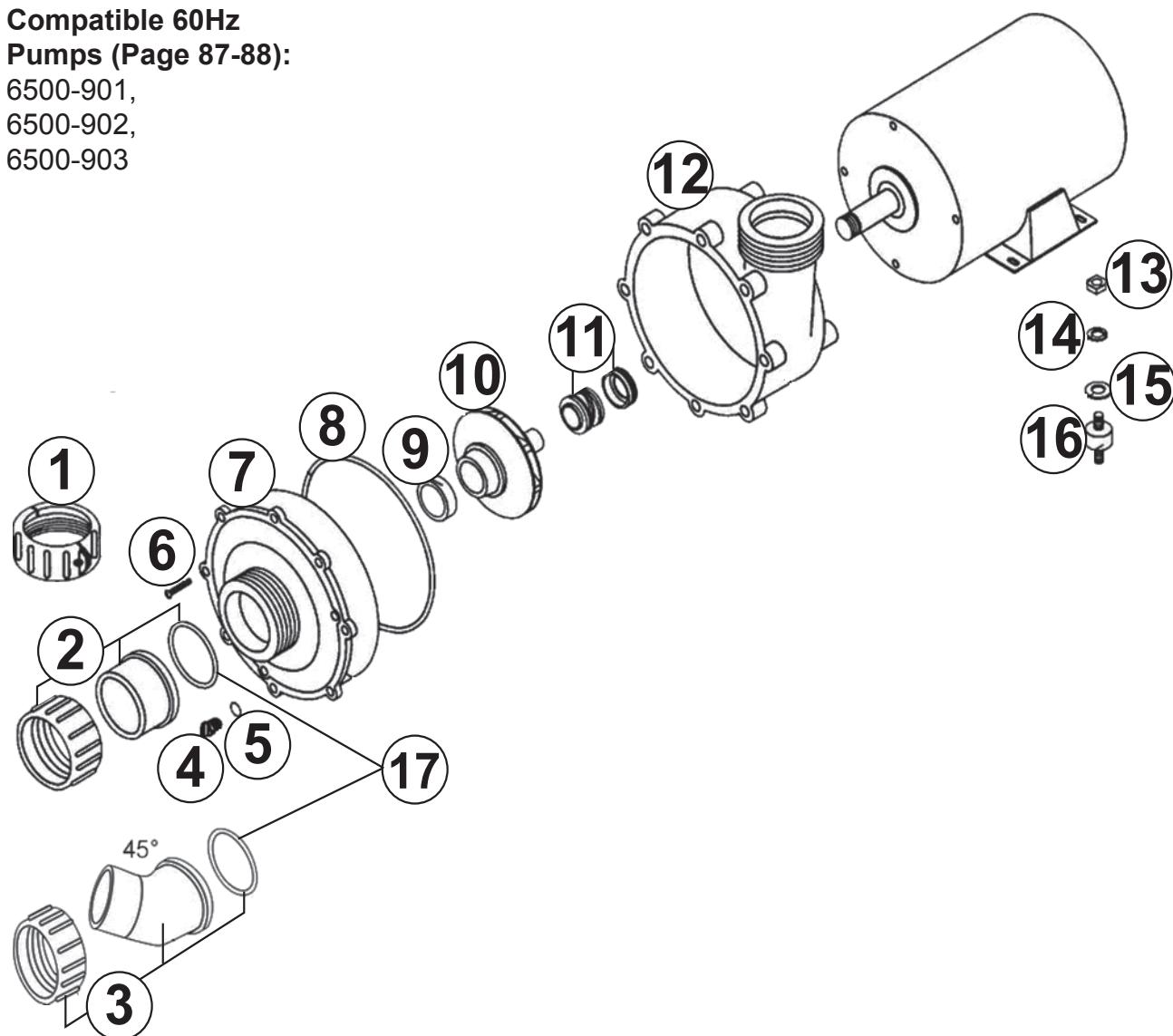
Note:

All J-LX/J-LXL/J-400/J-300 Series pump housings are universal and can be rotated to any configuration listed on page 86.

**J-400 North America 60Hz
Fixed Bracket 56 Frame Pump Parts (2006-4/2009)**

**Compatible 60Hz
Pumps (Page 87-88):**

6500-901,
6500-902,
6500-903



Item	Description	JHT#
1	Replacement Split Nut 2"	6000-031
2	Union Assembly (Straight)	6500-232
3	Union Assembly (45°)	6500-037
4	Drain Plug	6000-047
5	Drain Plug: O-Ring	6000-204
6	Screw: Mach., 8-32 x 5/8 SS	6500-822
7	Housing Front (Volute)	6500-829
8	Housing O-Ring	6000-154
9	Wear Ring	6500-825

Item	Description	JHT#
10	Impeller (USA/Canada)	6500-823
11	Seal: Assembly, PS200 (5/8") (USA/Canada)	6500-447
12	Housing Back: Aquaflo	6500-828
13	Nut	6570-126
14	Washer (Split Lock)	6570-127
15	Washer	6570-509
16	Motor Insulator (USA/Canada)	6570-023
17	O-Ring, 2" Union	6000-645

Note:

All J-400 Series pump housings are universal and can be rotated to any configuration listed on page 87 & 88.

J-300/J-200 North America 60Hz Bracketless 48 Frame Pump Parts (2002+)

Compatible 60Hz**Pumps (Page 87-88):**

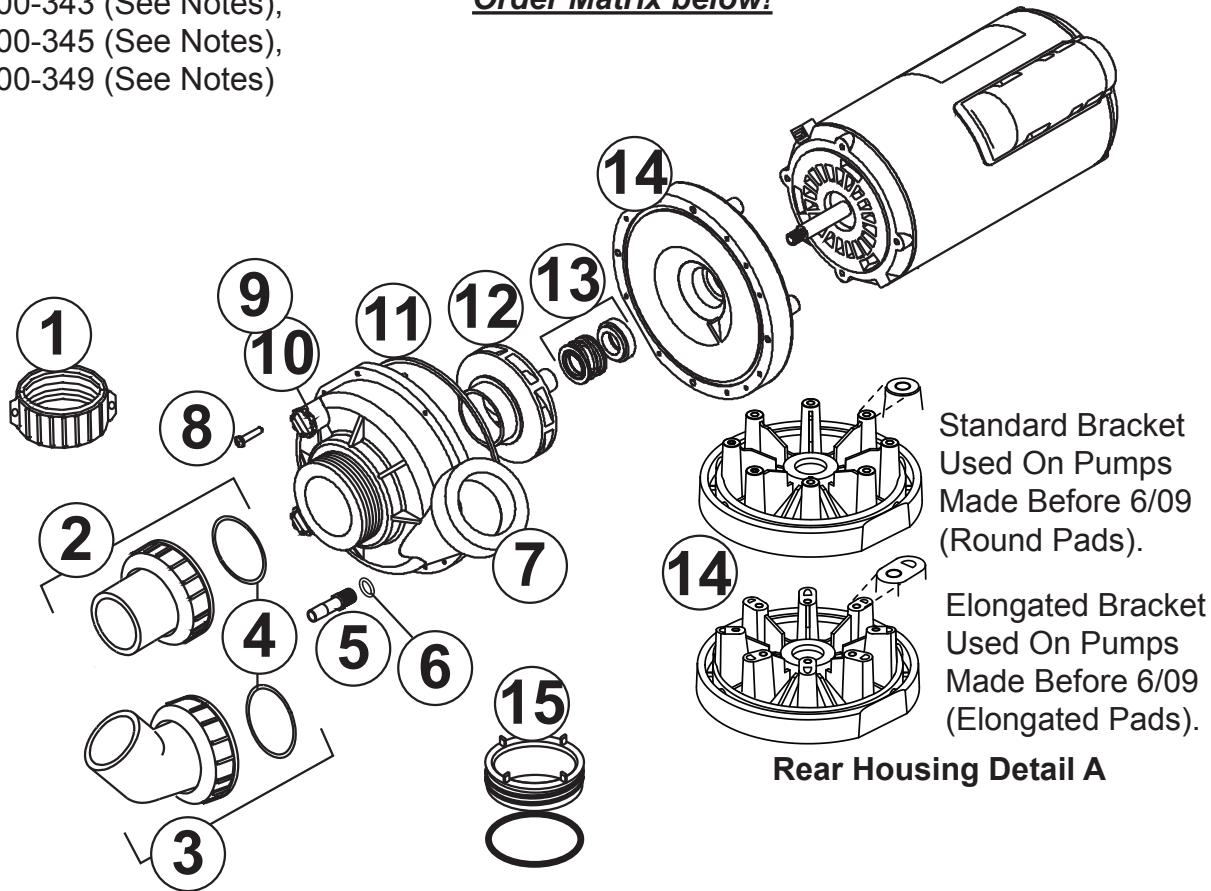
6500-341 (See Notes),

6500-343 (See Notes),

6500-345 (See Notes),

6500-349 (See Notes)

IMPORTANT! Wet end parts for pumps manufactured after 6/09+ are currently unavailable! See Important Notes Under Order Matrix below!



Item	Description	JHT#
1	Nut: Split Replacement 2"	6000-031
2	Union: Assembly 2" (Straight)	6500-232
3	Union: Assembly 2" (45°)	6500-037
4	O-Ring: 2"	6000-645
5	Adapter: 1/4" MIPT x 3/8" Barb, Glass Filled Polypropylene (Noryl)	6540-030
6	O-Ring, 0.434" ID x 0.682" OD x 0.125" Ø	6540-263
7	Housing: Front	6500-288
8	Screw: Self-Tapping	6570-070

Item	Description	JHT#
9	Plug: Drain 0.25" NPSM	6500-255
10	O-Ring: Drain Plug 0.487" ID	6500-256
11	O-Ring: Front Housing	6500-290
12a	Impeller North America, 2.5hp	6500-295
12b	Impeller North America, 2.0hp	6500-309
12c	Impeller North America, 1.5hp	6500-308*
13	Seal: Assembly, PS201 (3/4")	6500-805
14	Housing: Rear Bracket	6500-311
15	Plug: Jacuzzi Filter	6000-285

* = Limited Stock

Notes:

1. Wet end parts for listed pumps manufactured after 6/09+ are currently unavailable. To identify these pumps, visually examine the rear housing bracket for elongated hole "platforms" (See Rear Housing Detail A). An updated pumps page breakdown for 6/09+ pumps will be announced and posted online, when available.
2. All J-300/J-200 Series pump housings are universal and can be rotated to any configuration listed on page 87 & 88.

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J-300/J-200 North America 60Hz Fixed Bracket 48 Frame Pump Parts (2002-2004)

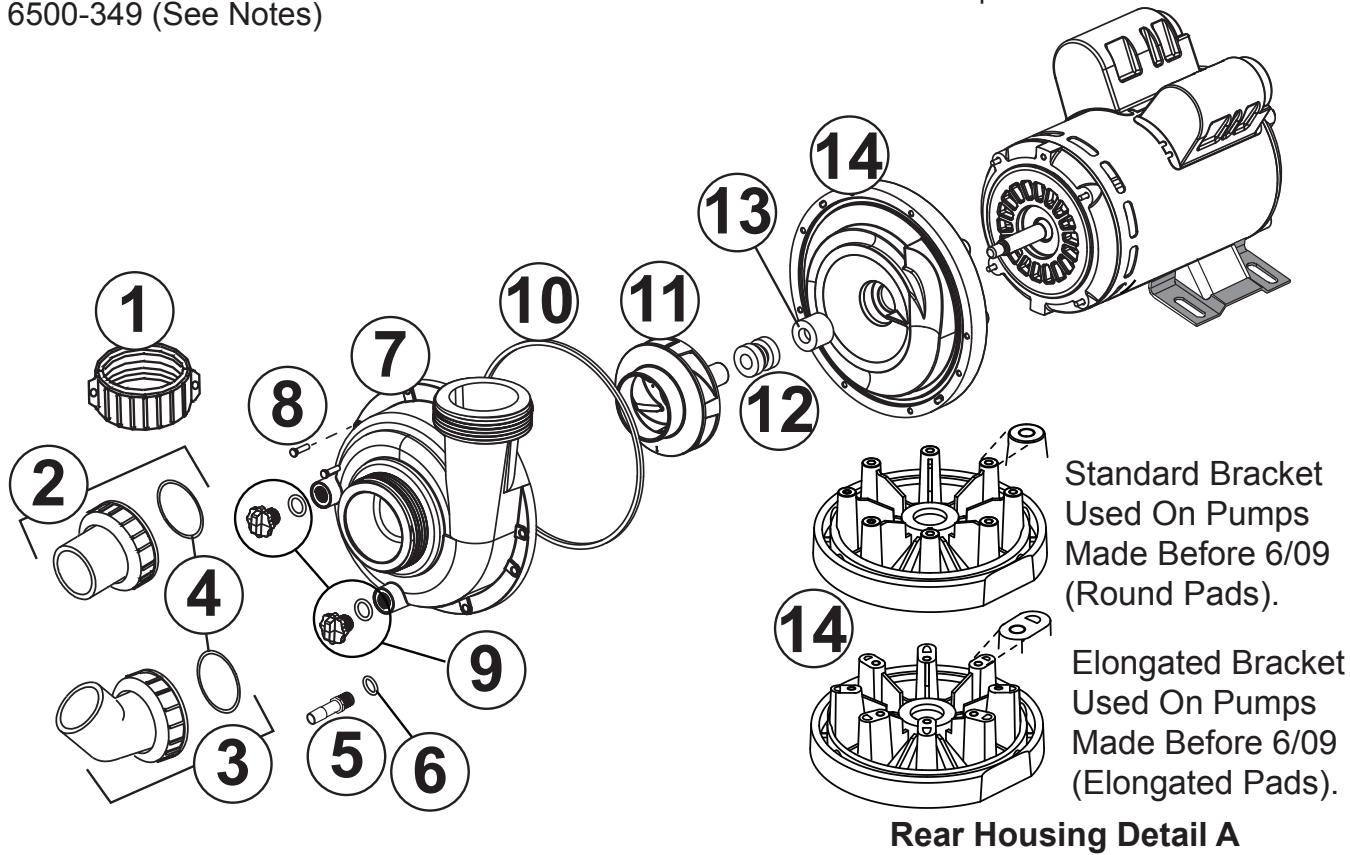
Compatible 60Hz**Pumps (Page 87-88):**

6500-341 (See Notes),
6500-343 (See Notes),
6500-345 (See Notes),
6500-349 (See Notes)

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Replacement motors not offered. Use current bracketless pump assembly as a replacement.

**Rear Housing Detail A**

Item	Description	JHT#
1	Nut: Split Replacement 2"	6000-031
2	Union: Assembly 2" (Straight)	6500-232
3	Union: Assembly 2" (45°)	6500-037
4	O-Ring: 2"	6000-645
5	Adapter: 1/4" MIPT x 3/8" Barb, Glass Filled Polypropylene (Noryl)	6540-030
6	O-Ring, 0.434" ID x 0.682" OD x 0.125" Ø	6540-263
7	Housing: Front	6500-546
8	Screw: Self-Tapping	6500-548

Item	Description	JHT#
9	Plug: Drain And O-Ring	6500-547
10	O-Ring: Front Housing	6500-545
11a	Impeller North America, 2.5hp	6500-549
11b	Impeller North America, 2.0hp	6500-550
11c	Impeller North America, 1.5hp	6500-551
12	Seal (Stationary) ASM-PS200	6500-543
13	Seal (Rotating) ASM-PS200	6500-544
14	Housing: Rear Bracket	6500-540

* = Limited Stock

Notes:

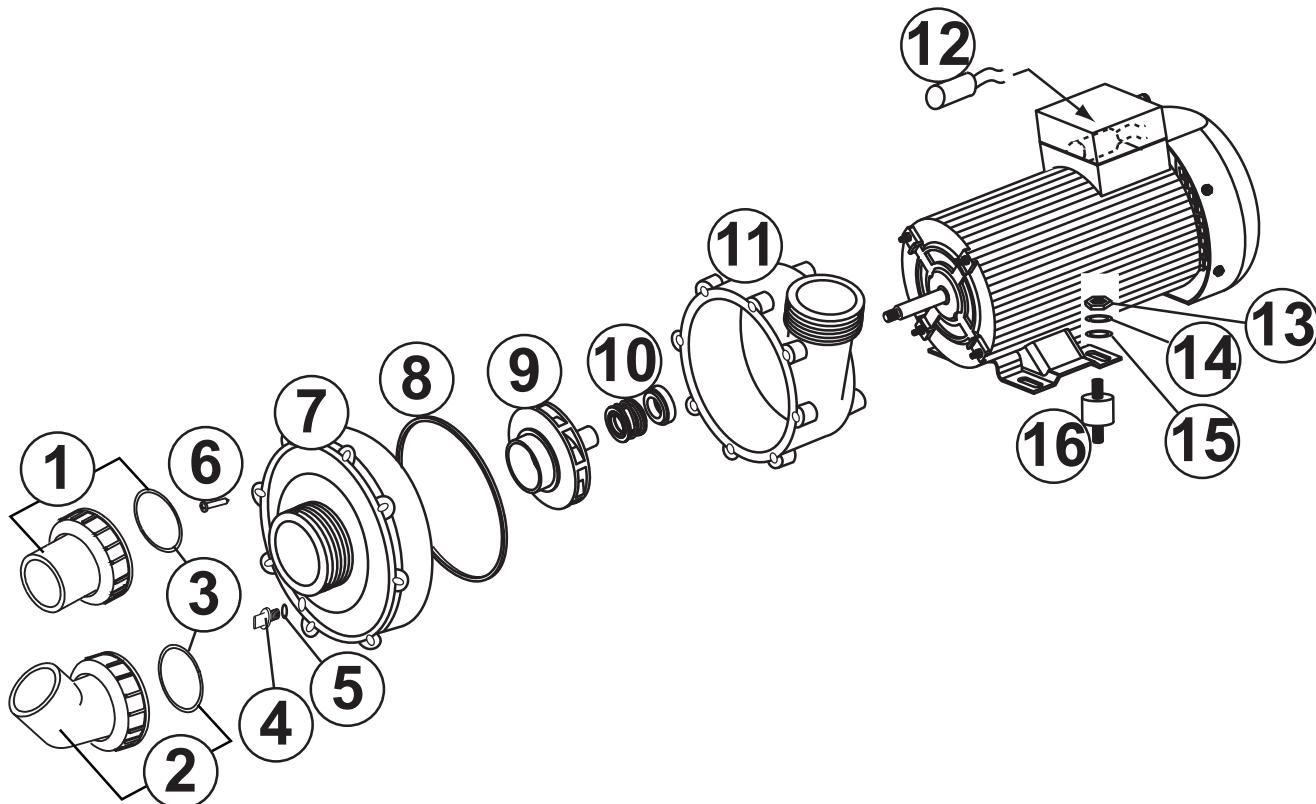
1. Wet end parts for listed pumps manufactured after 6/09+ are currently unavailable. To identify these pumps, visually examine the rear housing bracket for elongated hole "platforms" (See Rear Housing Detail A). An updated pumps page breakdown for 6/09+ pumps will be announced and posted online, when available.
2. 6500-341 (48F) replaced by P/N 6500-352 (56F) in July 2010+ for J300/J200 Series.
6500-343 (48F) replaced by P/N 6500-367 (56F) in August 2010 for J300/J200 Series.

J-LX/J-LXL/J-400/J-300/J-200 Export 50Hz Fixed Bracket LX Pump Parts (5/2009+)

Compatible 50Hz**Pumps (Page 90):**

6500-899 (See Notes Below)

6500-891 (See Notes Below)



Item	Description	JHT#
1	Union Assembly, Straight (O-Ring Included)	6500-232
2	Union Assembly, 45° (O-Ring Included)	6500-037
3	Union O-Ring (1 ea.)	6000-645
4	Drain Plug	6500-602
5	Drain Plug O-Ring	6500-603
6	Bolt, Pump Housing	6500-601
7	Housing, Front (Volute)	6500-604
8	Housing, O-Ring	6500-605
9A	Impeller, 2.0hp (1-Speed)	6500-608

Item	Description	JHT#
9B	Impeller, 2.0hp (2-Speed)	6500-610
10	Seal Assembly, 0.625" Viton	6500-281
11	Housing, Back	6500-606
12A	Capacitor, 2.0hp (1-Speed)	6500-609
12B	Capacitor, 2.0hp (2-Speed)	6500-611
13	Nut, 5/16" - 18, Hex	6570-126
14	Washer, 5/16" Split-Lock	6570-127
15	Flat Washer, 3/8" SAE	6570-509
16	Motor Mount Insulator, 1.5"	6570-006

Notes:

1. Refer to page 99 for 6500-899 and 6500-891 Aquaflo pump parts.
2. These components are NOT interchangeable with Aqua-Flo pumps, however, complete pump assemblies ARE interchangeable with the Aqua-Flo pumps listed on page 99.

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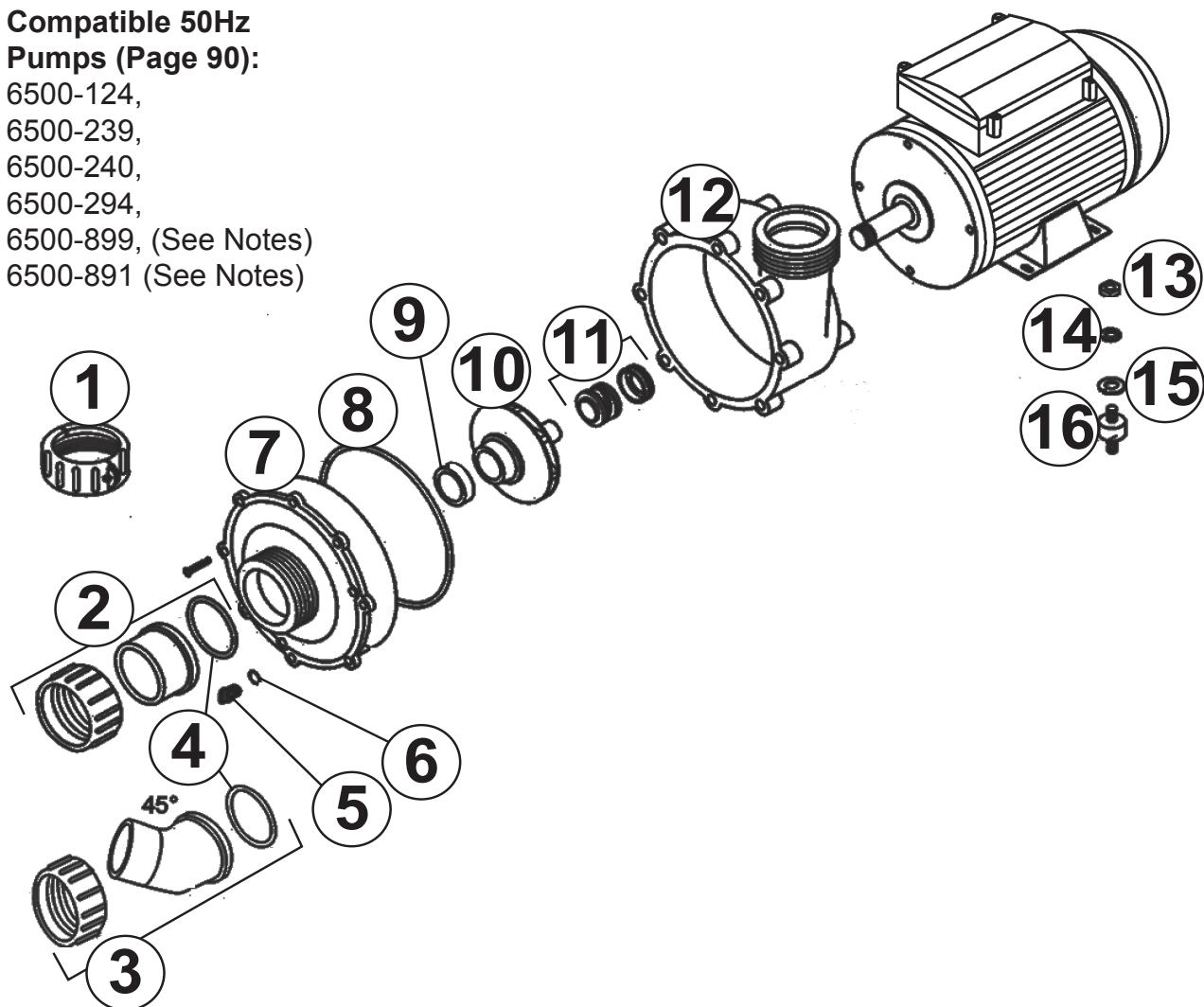
jacuzziparts.com

800-222-7855

JLX/J-LXL/J-400/J-300/J-200 Export 50Hz Fixed Bracket Aquaflo Pump Parts (2002+)

Compatible 50Hz Pumps (Page 90):

6500-124,
6500-239,
6500-240,
6500-294,
6500-899, (See Notes)
6500-891 (See Notes)



Item	Description	JHT#
1	Replacement Split Nut 2"	6000-031
2	Union Assembly, Straight	6500-232
3	Union Assembly, 45°	6500-037
4	O-Ring 2"	6000-645
5	Drain Plug	6000-047
6	Drain Plug O-Ring	6000-204
7	Housing Front (Volute)	6000-151
8	Housing O-Ring	6000-154
9	Wear Ring	6000-205

Item	Description	JHT#
10	Impeller: Export 50Hz	6000-220
11	Seal: Assembly, PS200 (5/8") Export	6500-446
12	Housing Back, Theramax, 56	6000-152
13	Nut	6570-126
14	Washer, Split Lock	6570-127
15	Washer	6570-509
16	Motor Mount Insulator, 1.5"	6570-006
ns	Start Capacitor Export	6000-116

Notes:

1. All J-400/J-300/J-200 Series pump housings are universal and can be rotated to any configuration listed on page 90.
2. Refer to page 98 for 6500-899 and 6500-891 LX pump details.

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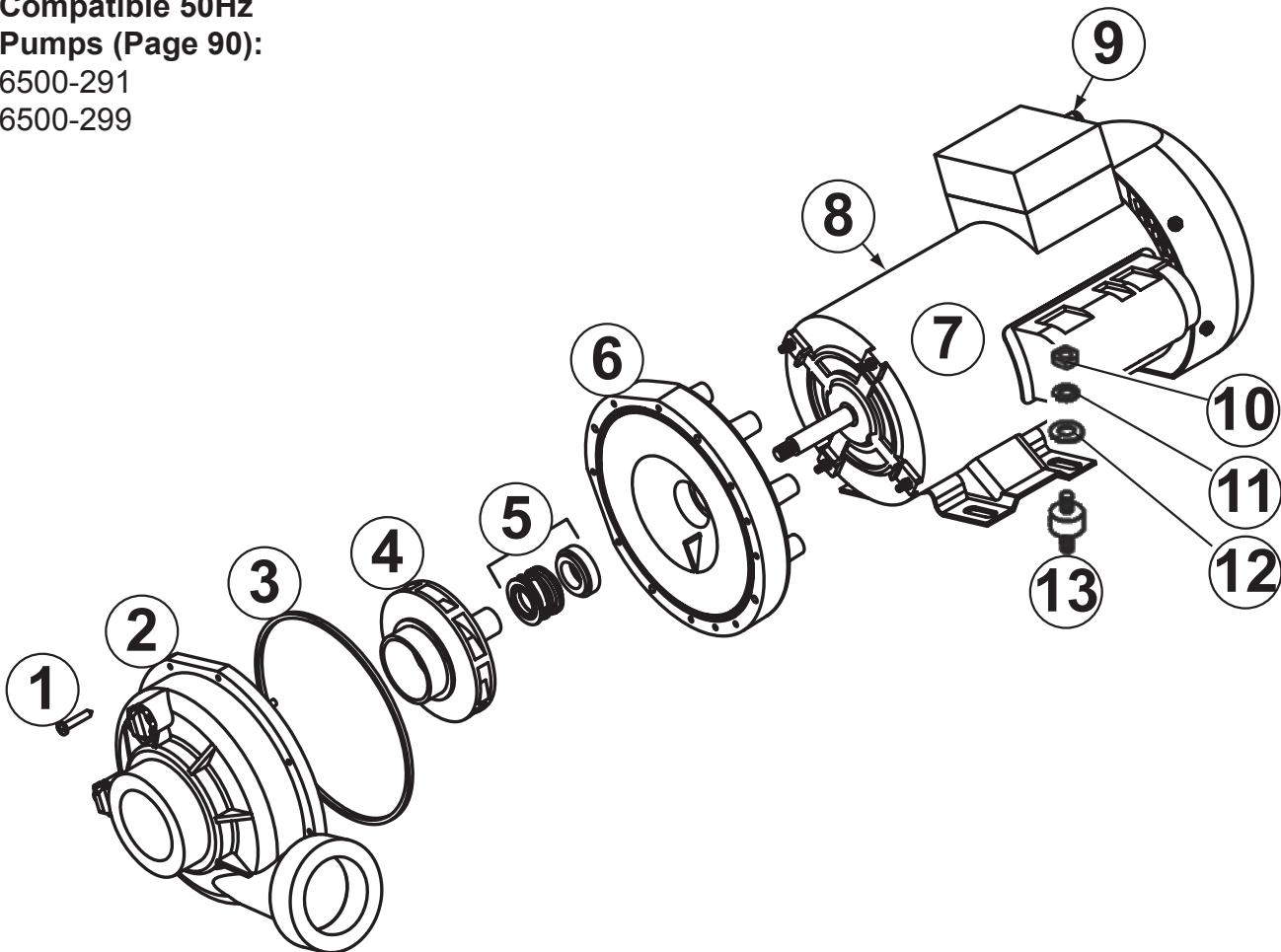
800-222-7855

J-400/J-300/J-200 Export 50Hz Fixed Bracket Pump Parts (2002+)

**Compatible 50Hz
Pumps (Page 90):**

6500-291

6500-299



Item	Description	JHT#
1	Screw: #10-12 x 1", Type A (8 Required)	6570-070
2	Pump: Housing Case S45	6500-288
3	Square Ring: 6" ID x 0.125"Ø	6500-290
4	Impeller: 4.2" Diameter Export	6500-298
5	Pump: Seal Assembly, PS201 (3/4")	6500-805
6	Bracket: Pump Universal	6500-311
7	Motor: 2HP 2-Speed, 230V 50Hz TUV	6500-278

Item	Description	JHT#
8	Label: Pump Universal	6530-134
9	Connector: Liquid Tight, 1/2" #3231	6560-410
10	Nut	6570-126
11	Washer, Split Lock	6570-127
12	Washer	6570-509
13	Motor Mount Insulator, 1.5"	6570-006

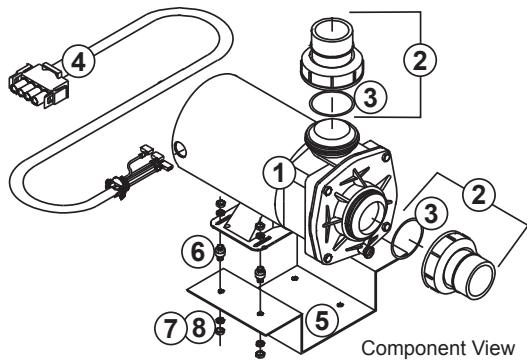
Note:

All J-400/J-300/J-200 Series pump housings are universal and can be rotated to any configuration listed on page 90.

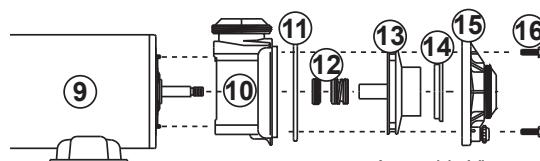
Older 240V J And K Jet Pump Assemblies

240V K-Pump/Motor Assembly

Item	Description	JHT#	JWB#
1	Pump: 240V, 1-Spd. K Pump (Complete); No Power Cable	2500-251	C182000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: Assembly 76"L Snap-in	2560-036*	F121000
5	Bracket: Motor 1" High	2570-030	4477000
6	Insulator: 1/2"	2570-090	3689000
7	Washer: 3/8"	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065	4034832
9	Motor: 240V 60Hz (K Pump)	2500-203	C185000
10	Bracket: J Pump (Rear Housing)	2570-201	9247000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: K Pump	2500-212	B913000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: K Pump	2500-221	F189000
16	Screw: Housing K Pump	2570-068	7939000



Component View

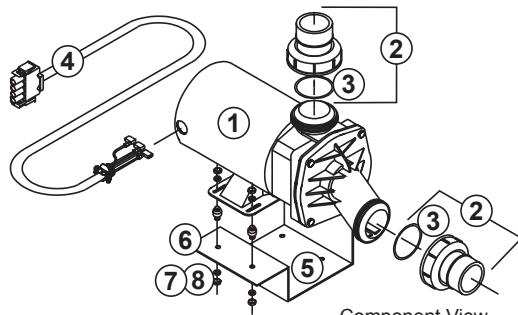


Assembly View

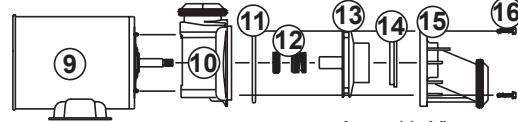
* = Limited Stock

240V J-Pump/Motor Assembly

Item	Description	JHT#	JWB#
1	Pump: 240V, 1-Spd. J Pump (Complete); No Power Cable	2500-250	F569000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: Assembly 42"L Snap-in	2560-035*	R730000
5	Bracket: Motor 1" High	2570-030	4477000
6	Insulator: 1/2"	2570-090	3689000
7	Washer: 3/8"	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065	4034832
9	Motor: 240V 60Hz (J Pump)	2500-200	C175000
10	Bracket: J Pump (Rear Housing)	2570-200	F156000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: J Pump	2500-210	9221000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: J Pump	2500-220	F157000
16	Screw: Housing J Pump	2570-077	F158000



Component View



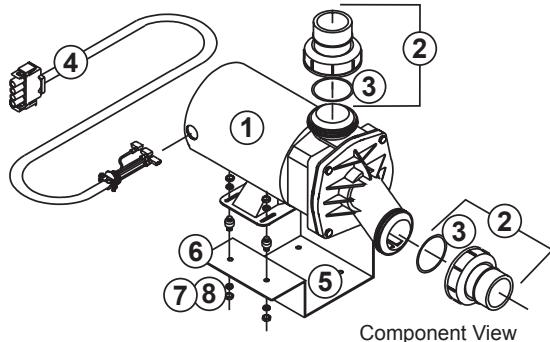
Assembly View

* = Limited Stock

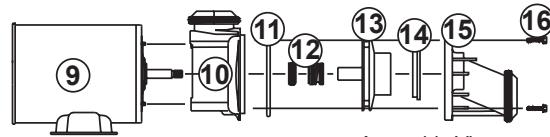
Older 120V J Pump Assemblies

120V J-Pump/Motor Assembly

Item	Description	JHT#	JWB#
1	Pump: 120V, 2-Spd. J Pump (Complete); No Power Cable	2500-255	F570000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: 2-Speed 42"L Snap-in	2560-038	F036000
5	Bracket: Motor 1" High	2570-030	4477000
6	Insulator: 1/2"	2570-090	3689000
7	Washer: 3/8"	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065	4034832
9	Motor: 120V 60Hz (J Pump)	2500-204	C180000
10	Bracket: J Pump (Rear Housing)	2570-200	F156000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: 120V J Pump	2500-211	C145000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: J Pump	2500-220	F157000
16	Screw: Housing J Pump	2570-077	F158000



Component View

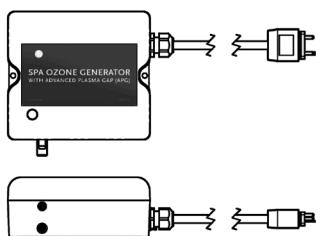


Assembly View

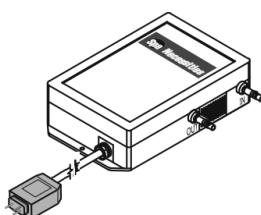
Ozone Generators

240V 50/60Hz Models (2002+)

6473-150, Ozone:
220V APG; Note:
240V Generators
Also Fit Older 240V
Spas (6000-953
Adapter Required)



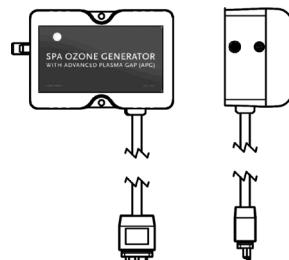
6473-126, Ozone:
Standard Model,
6473-124A, Ozone:
Premium Model,
6473-125A, Ozone:
Maximum Model;
Replaced 6473-125
Note: 240V Generators
Also Fit Older 240V
Spas (6000-953 Adapter
Required).



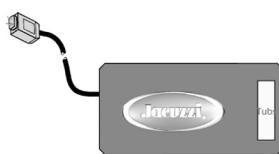
Ozone Generators

120V 60Hz Models (2002+)

6473-104, Ozone:
120V APG; Note:
120V Generators Also
Fit Older 120V Spas
(6000-952 Adapter
Required)



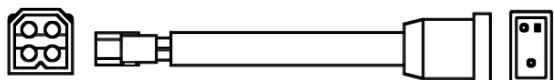
6473-122, Ozone:
Premium Model,
6473-123, Ozone:
Maximum Model
Note: 120V
Generators Also Fit Older
120V Spas (6000-952
Adapter Required)



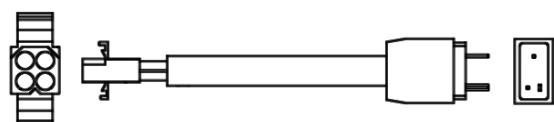
2000-125, Replacement Chip: CD Ozone,
120V/240V, For 6473-122/6473-123 Ozone
Generators Above (Not Shown)

Adapter Cables

6000-953, Adapter: Ozone/Molex 240V
(Adapts 2005+ 240V Ozone Generators to all
2002-2004 Spas)

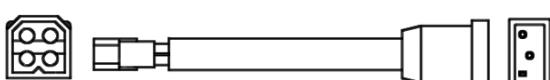


6000-131, Adapter: Ozone/Molex 240V,
Limited Stock (Adapts 2002-2004 240V Ozone
Generators to all 2005+ Spas)

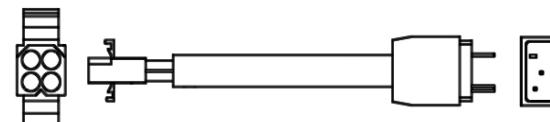


Adapter Cables

6000-952, Adapter: Ozone/Molex 120V
(Adapts 2005+ 120V Ozone Generators to all
2002-2004 Spas)

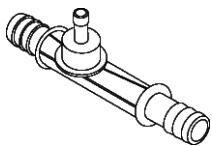


6000-130, Adapter: Ozone/Molex 120V,
Limited Stock (Adapts 2002-2004 120V Ozone
Generators to all 2005+ Spas)

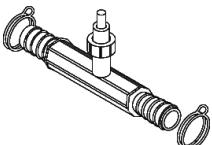


Ozone Injectors (All Models)

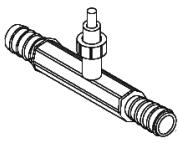
6540-859, Injector:
Bowles, Ozone (Fits
All 2005+ Models)



6472-486, Injector: Kit
Ozone, Includes 2 #10-
12 Hose Clamps (Fits All
2002-2004 Models)

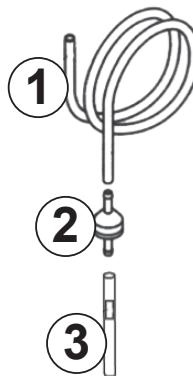


6540-202, Injector:
Ozone, Two 6570-099
Clamps Required (Fits
All ≤2001 Models);
(JWB# F353000)

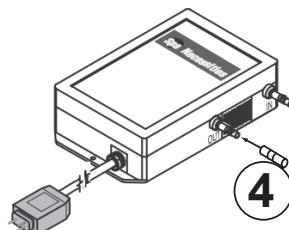


General Ozone Plumbing

1. **6540-741**, Hose: Clear
(Ozone)
2. **6540-036**, Valve: Check
(Ozone)
3. **6541-065**, Restrictor:
Ozone Line



4. **6000-199**,
Restrictor: Ozone
Line (Installs on
Either Ozone
Generator Air
Intake Port)



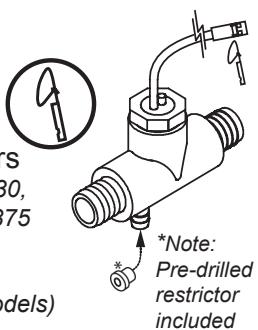
Technical tip for all 2005+ models:

All 2005+ spas include a factory installed Ozone Injector (6540-859), Ozone Line (6540-741) and Valve (6540-036). Current 2010+ models also include an air flow restrictor on the Ozone Generator air intake port (ports are interchangeable).

Flow Switch (J-LX Series)

J-LX/J-LX Series (2011+)

2560-040, Switch: Flow Assembly J-LX/J-LXL LED with Curled Finger Connectors
(Also Used In: 2002-2003 J320, J330, J340 Models; 2007+ J355, J356, J375 Models, 2007+ J230, J270, J280 Models with The Circulation Pump Option And All 2011+ JLX, JLXL Models)



Sensor Harness Connector

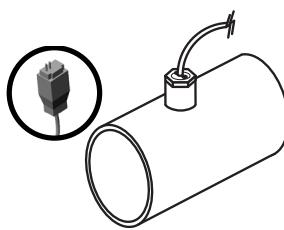
6660-053, LED Sensor Harness Connector (All Models)



Flow Switches (J-400 Series)

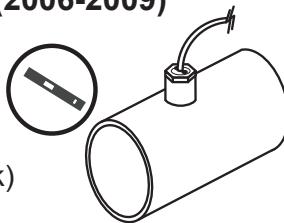
J-400 Series (2010+)

6560-651, Switch: Flow Switch Assm. with 5ft cable, DSMT (for J-1000 Systems Only)



J-400 Series (2006-2009)

6560-646, Switch: Flow Switch Assembly with 5ft cable with Box End Connectors (Limited Stock)



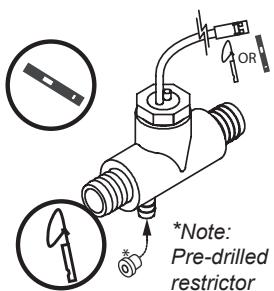
Sensor Harness Connector (2006-2009 Models Only)

6660-055, LCD Sensor Harness Connector



Flow Switch (J-300 Series)**J-300 Series (2002+)**

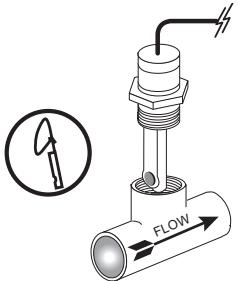
6560-860, Switch: Flow Assembly J-300 LCD with Box End Connectors
(Usage History: 2002-2003 J350, J360, J370, J380 Models And 2004-2006 J355, J365, J375, J385 Models)



2560-040, Switch: Flow Assembly J-300 LED with Curled Finger Connectors (Also Used In: 2002-2003 J320, J330, J340 Models; 2007+ J355, J356, J375 Models, 2007+ J230, J270, J280 Models with The Circulation Pump Option And All 2011+ JLX, JLXL Models)

J-310 (2002-2003), J-315 (2004+) And J-325 (2004 And 2008+) Only

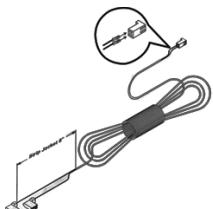
6560-852, Switch: Flow Assembly



6540-262, Adapter: 3/4" Barb x 3/4" Spigot (2 Required For Replacement)



6600-069, Harness: Pressure/Flow Switch (All Models)

**Sensor Harness Connectors**

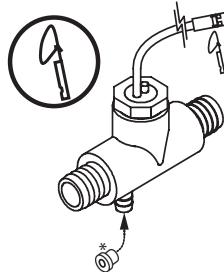
6660-053, LED Sensor Harness Connector (All LED Models)



6660-055, LCD Sensor Harness Connector (All LCD Models)

**Flow Switch (J-200 Series)****J-280/J-270/J-230 Models with The Circulation Pump Option (2008+)**

2560-040, Switch: Flow Assembly LED with Curled Finger Connectors. *Note: Pre-drilled restrictor included.

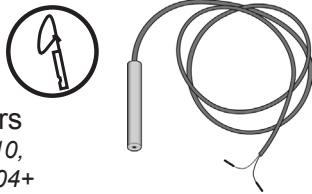
**Sensor Harness Connectors**

6660-053, LED Sensor Harness Connector

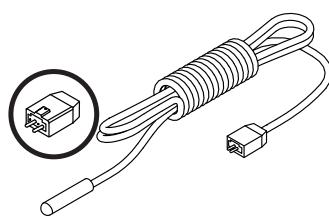


Hi-Limit Sensors (J-LX Series)**J-LX/J-LXL Series (2011+)****6600-144**, Sensor:

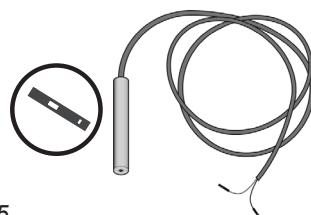
2 Foot Cable, Hi-limit
J-300/J-200 LED with
Curled Finger Connectors
(Also Used In: 2002-2003 J310,
J320, J330, J340 Models; 2004+
J315, J325, J335, J345 Models;
2007+ J355, J365, J375 Models; 2007+ J270, J280 Models;
2005+ J210, J220, J230 Models And 2003-2005 Del Sol
Models)

**Hi-Limit Sensors****J-400 Series (2010+)****6600-179**, Sensor:

Hi-limit J-400 Series
(DSMT Connector)

**Sensor Harness
Connectors****6660-053**, LED Sensor
Harness Connector
(All LED Models)**J-400 Series
(2006-2009)****6600-110**, Sensor:

Hi-limit J-400 Series
with Box End
Connectors (Also Used In:
2002-2003 J350, J360, J370,
J380 Models; 2004-2006 J355,
J365, J375, J385 Models And
All 2006-2009 J400 Models)

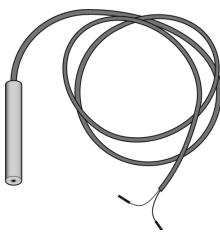
**Sensor Harness Connectors
(2006-2009 Models Only)****6660-055**, LCD Sensor
Harness Connector

Hi-Limit Sensors

J-300 LCD Series (2002+)

6600-168, Sensor:

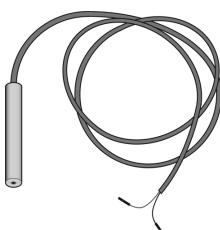
Hi-limit J-300 LCD with Box End Connectors
(Also Used In: 2002-2003 J350, J360, J370, J380 Models; 2004-2006 J355, J365, J375, J385 Models And All 2006-2009 J400 Models)



J-300 LED Series (2002+) And J-200 LED Series (2005+) Del Sol Series (2003-2005)

6600-144, Sensor:

2 Foot Cable, Hi-limit J-300/J-200 LED with Curled Finger Connectors
(Also Used In: 2002-2003 J320, J330, J340 Models; 2004-2005, J335, J345 Models; 2005-2007 J325 Models; 2007+ J355, J365, J375 Models; 2005+ J210, J220, J230 Models, 2007+ J270, J280 Models And 2003-2005 Del Sol Models)



6600-129, Sensor:

7 Foot Cable, Hi-Limit J-300/J-200 LED with Curled Finger Connectors
(Also Used In: 2002-2003 J310 Models; 2004 & 2008 J325 Models And 2004+ J315 Models)



Hi-Limit Sensors

Sensor Harness Connectors

6660-053, LED Sensor Harness Connector (All LED Models)

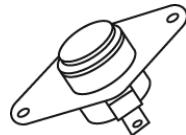


6660-055, LCD Sensor Harness Connector (All LCD Models)



Hi-Limit Disk (For All J-200 Heaters)

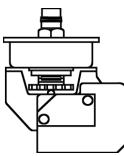
6000-093, Sensor:
 Hi-limit Disc



Pressure Switches

J-200/Del Sol LED Series

6560-869, Switch: Pressure
(Also Used In: All 2003-2005 Del Sol Models; 2005+ J210, J220 Models; 2005-2007 J230 Models And 2007+ J270, J280 Models without The Circulation Pump Option)

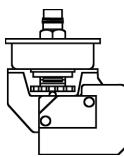


For Older Hot Tubs

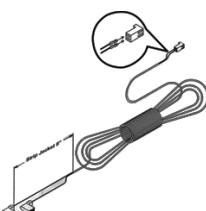
2000-064, Switch: Pressure 1 PSI, 1997-1999, (JWB# G323000)

2000-065, Switch: Pressure 2 PSI (JWB# F800000)

2000-067, Switch: 2" Flow Assembly with Snap-In



6600-069, Harness: Pressure/Flow Switch (All Models)



Sensor Harness Connector

6660-053, LED Sensor Harness Connector (All LED Models)

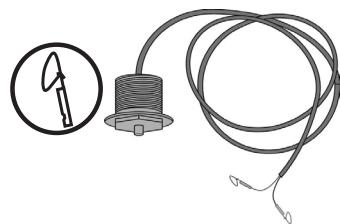


Note: Pressure Switch components are only used on hot tubs without Circulation Pumps.

Temperature Sensors (J-LX Series)

J-LX/J-LXL LED Series (2011+)

6600-166, Sensor: Temp Sensors (Curled Finger Connectors)



Sensor Harness Connector

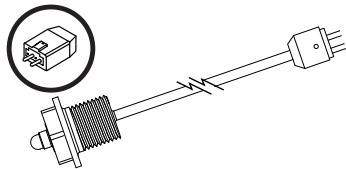
6660-053, LED Sensor Harness Connector (All LED Models)



Temperature Sensors (J-400/J-300 Series)

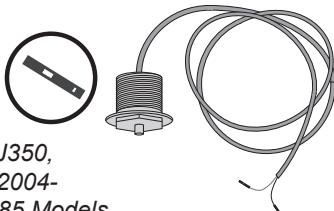
J-400 LCD Series (2010+)

6600-181, Sensor:
Temp Sensors
(DSMT Connector)



J-400 LCD Series (2005-2009) And J-300 LCD Series (2002+)

6600-167, Sensor:
Temp Sensors with
Box End Connectors
(Also Used In: 2002-2003 J350,
J360, J370, J380 Models; 2004-
2006 J355, J365, J375, J385 Models
And All 2006-2009 J400 Models)



6540-228, O-Ring:
Fits All 2002+
Temperature Sensors



6660-215, Guard:
Sensor Cover For All
J-400 Series Spa



Sensor Harness Connector

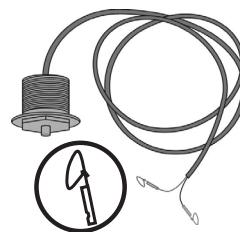
6660-055, LCD Sensor
Harness Connector (All
LCD Models)



Temperature Sensors

J-300 LED Series (2002+), J-200 LED Series (2005+) And Del Sol LED Series

6600-166, Sensor:
Temp Sensors with Curled
Finger Connectors
(Also Used In: 2002-2003 J310,
J320, J330, J340 Models;
2004+ J315, J325, J335, J345
Models; 2007+ J335, J365,
J375 Models; 2005+ J210, J220,
J230 Models And 2007+ J270,
J280 Models)



2000-637, Sensor:
Temp Repair with 96"
Cable (JWB# S092000)



6540-228, O-Ring:
Fits All 2002+
Temperature Sensors



6660-215, Guard:
Sensor Cover For All
J-200 Series



Thermostat Parts (\leq 2001 Models)

2000-076, Connector:
Sensor Mount,
Used on K100 Pinnacle
(JWB# J827000)



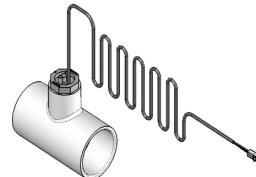
Description	JHT#	JWB#
Sensor: Temperature	2600-022	F807000
Sensor: Temp and Hi-limit w/Plug	2600-023	F805000
Repair Kit: Adjustable Thermostat	2000-084	M065000
Thermostat: Adjustable	2000-631	P520000
Harness: Freeze Protection	2560-010*	K599000

* = Limited Stock

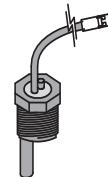
ProTemp Remote Sensor Kits

J-400 Series

6600-174, Sensor:
Temp Assembly 1.5" Slip
(Limited Stock)

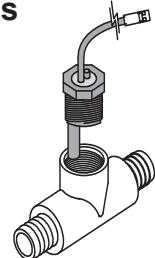


6472-840, Kit:
Sensor Status Display



J-300/J-200 Series

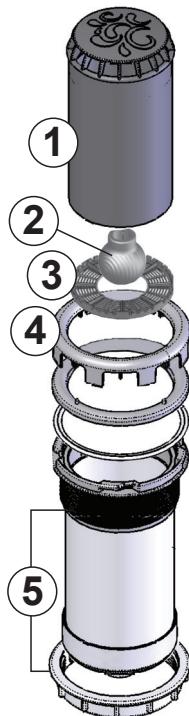
6472-844, Kit:
Sensor Status Display



J-400 Skimmer Assembly

Skimmer Assembly All Models

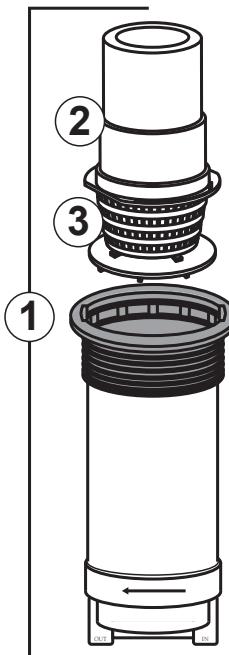
1. **6000-625**, Skimmer: Weir Long (All J-400 Models)
2. **6540-845**, Weir: Float J-400 (Attaches to Skimmer Weir)
3. **2540-049**, Basket: Skimmer J400
4. **6000-579**, Vent Ring, Hi-Flow Cartridge Filter
- 5a. **20069-001**, Canister: With Nut (J-480, J-470, J-465 Models Only); Weir Purchased Separately Above
- 5b. **6541-189**, Canister: With Floating Weir And Nut (J-460 Models Only)



J-200 Skimmer Assembly

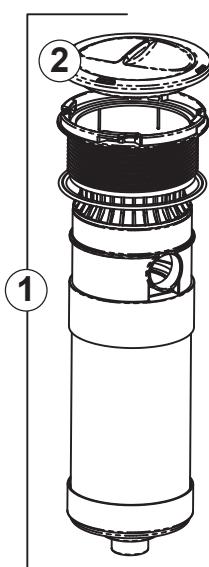
Skimmer Assembly For 2007 J-230 And 2007-2008 J-220/J-210 Models

1. **373042**, Filter Canister Assembly Complete (See Note)
2. **6000-628**, Skimmer: Lily Pad, Floating Weir
3. **6000-719**, Basket: Standard Plate, R17



ProPolish Filter Bag Canister All Models

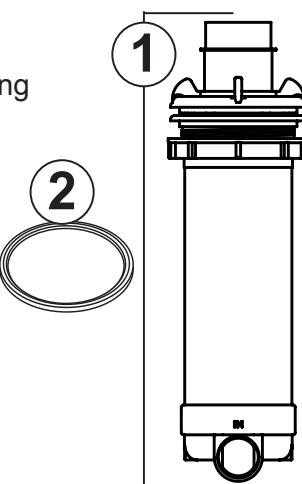
- 1a. **20071-001**, Canister: Assembly with Lid for ProPolish Filter Bag (J-480, J-470, J-465 Models Only)
- 1b. **6541-190**, Canister: Assembly with Lid for ProPolish Filter Bag (J-460 Models Only)
2. **6000-623**, Lid Only for ProPolish Canister



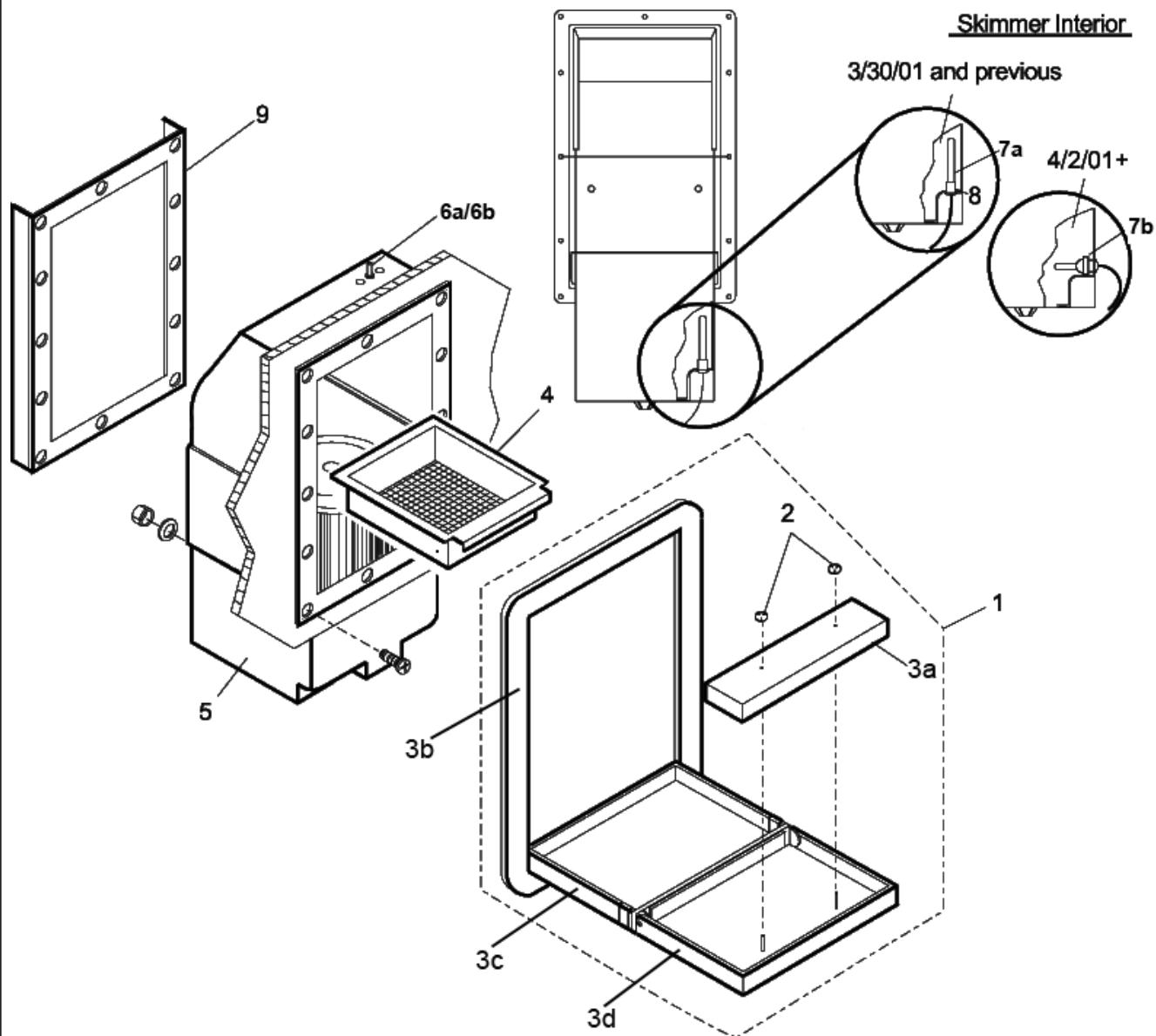
Note: Filter Cartridges Purchased Separately (Page 28 & 29)

Skimmer Assembly For 2009+ J-210 Models

1. **6541-150B**, Filter Canister Assembly Complete with O-Ring (See Note)
2. **6000-128**, O-Ring, Double 6.77" I.D., EDPM LG



Note: Filter Cartridges Purchased Separately (Page 30)
Guillen's Enterprises, inc

Skimmer Assembly (≤2001 Models)

Item	Description	JHT#	JWB#
1	Frame: Skimmer Front Load	2000-045	6639945
2	Ring: Push-On	2570-010	6666000
3a	Weir Float: Front Load	2540-374	6665000
3b	Frame: Skimmer Front Load	2540-370	
3c	Door: Skimmer Front Load	2540-371	-
3d	Weir: Skimmer Front Load	2540-372	
4	Basket: Skimmer Front Load	2540-375	6636000
5	Body: Skimmer Front Load	2540-385	9912000
6a	Seal: Valve 1"	2000-201	6171000
6b	Drain Fitting: Alexa	2540-390*	3058000
7a	Sleeve: Temp Sensor (Used ≤3/30/01)	2000-200	5659000
7b	Connector: Liquid Tight 1/2" (Used After 4/2/01)	6560-410	-
8	Grommet: Sealing Sensor (Used ≤3/31/01)	2540-400	5660000
9	Plate: Backing Skimmer	2000-040	G894000

* = Limited Stock

Guillen's Enterprises, inc

Skimmer Shields

J-LX / J-LXL Series (All Models)

Shield Color	JHT#	Fits All J-LX And J-LXL Models*
Desert Sand (Sand II)	9802-744	
Gypsum (Silver Pearl)	9802-733	
Opal (Oyster)	9802-736	
Platinum	9802-712	
Sahara	9802-735	
Sand	9802-728	
Slate Green	9802-706	

*Skimmer Shields are fully assembled as illustrated (underlying Skimmer Bag filter purchased separately). Refer to page 28 for a list of replacement filters. See page 117 for a list of replacement Skimmer Grill parts.

J-300 Series (All Models)

Shield Color	Standard Used 2002-2006 And Mid-2008+ JHT#	Notched Version 2007-Mid 2008 (Discontinued) JHT#	Notched Shield Version Discontinued. Use Standard Version As Replacement
Azure	(See Note)		
Bluegrass	(See Note)		
Champagne	9802-143* (See Note)		
Cobalt (Azurite)	9802-146		
Desert Sand (Sand II)	9802-144		
Emerald	(See Note)		
Graphite (Replaced Onyx)	9802-151		
Gypsum (Silver Pearl)	9802-133		
Jade	(See Note)		
Marine	(See Note)		
Onyx	9802-137* (See Note)		
Opal (Oyster)	9802-136		
Platinum	9802-112		
Sahara	9802-135		
Sand	9802-128		
Sapphire	(See Note)		
Silver	(See Note)		
Slate Green	9802-106		
Topaz	(See Note)		

Unavailable



Notched

Note:
Certain non-production colors available only while supplies last. Replacement universal gray version 9802-199 offered as substitute.

* = Limited Stock

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Skimmer Shields**J-200 Series (All Models)**

Shield Color	Standard Fits All Models (Replaces Older Notched Covers) JHT#	Notched Version 2007-2010 (Discontinued - Limited Stock) JHT#	Notched Shield Version Discontinued (Limited Stock). Use Standard Version As Replacement for All Models
Azure	(See Note)	(See Note)	
Bluegrass	(See Note)	(See Note)	
Cobalt (Azurite)	9802-146	9802-546	
Desert Sand (Sand II)	9802-144	9802-544	
Graphite (Replaced Onyx)	9802-151	9802-551	
Gypsum (Silver Pearl)	9802-133	9802-533	
Opal (Oyster)	9802-136	9802-536	
Platinum	9802-112	9802-512	
Sahara	9802-135	9802-535	
Sand	9802-128	9802-528	
Silver	(See Note)	(See Note)	
Slate Green	9802-106	9802-506	



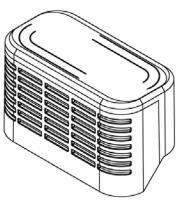
Notched

Note:

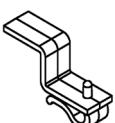
Certain non-production colors available only while supplies last. Replacement universal gray version 9802-599 offered as substitute.

J-LX/J-LXL Series Skimmer Shield Parts (2011+)

6570-381, Grill:
Jacuzzi 2011
(All Models)



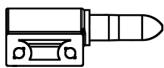
6570-122, Clip:
Skimmer Weir Filter
(For 6570-381 Grill
Above), 2 Required



6540-188, Filter:
Skimmer Weir Filter,
Hinged (For 6570-381
Grill Above)



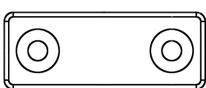
6570-119, Grill:
Left Lift Hinge (For
6570-381 Grill Above)



6570-218, Screw:
10-24 x 1/2" PHP,
316SS (4 Required)



6570-061, Latch: Magnetic
Sealed (For 6570-381 Grill
Above)



6570-220, Screw 8-32 x 3/8"
PHP Nylon (2 Required)



6570-219, Nut: 8-32 x 3/8"
Hex Nylon (2 Required)



6570-116, Latch: Strike
Plate (For 6570-381 Grill
Above)



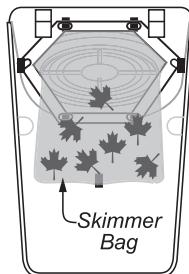
J-300/J-200 Series Skimmer Shield Parts

6540-724, Grate:
Filter Jac Oval (2007)



6570-392, Trap:
Debri Attachment
(Mesh Skimmer Bag)

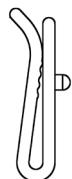
6570-391, Clip: Debri
Attachment (2006+)



6570-251, Hook:
Shied Attachment (2006+);
Attaches to Skim Shield)



6570-250, Catch:
Shield Attachment (2006+)
(Attaches to Spa Shell)



6570-242, Anchor:
Shield Attachment (2007)



Note:

The skimmer lid anchor above was used briefly in 2007 and is no longer offered. If you need to replace this part, we recommend replacing it with our new Hook (6570-251) above. You must also remove old anchor clip (6570-242).

6000-007, Epoxy:
Plastic Weld (25 ml)



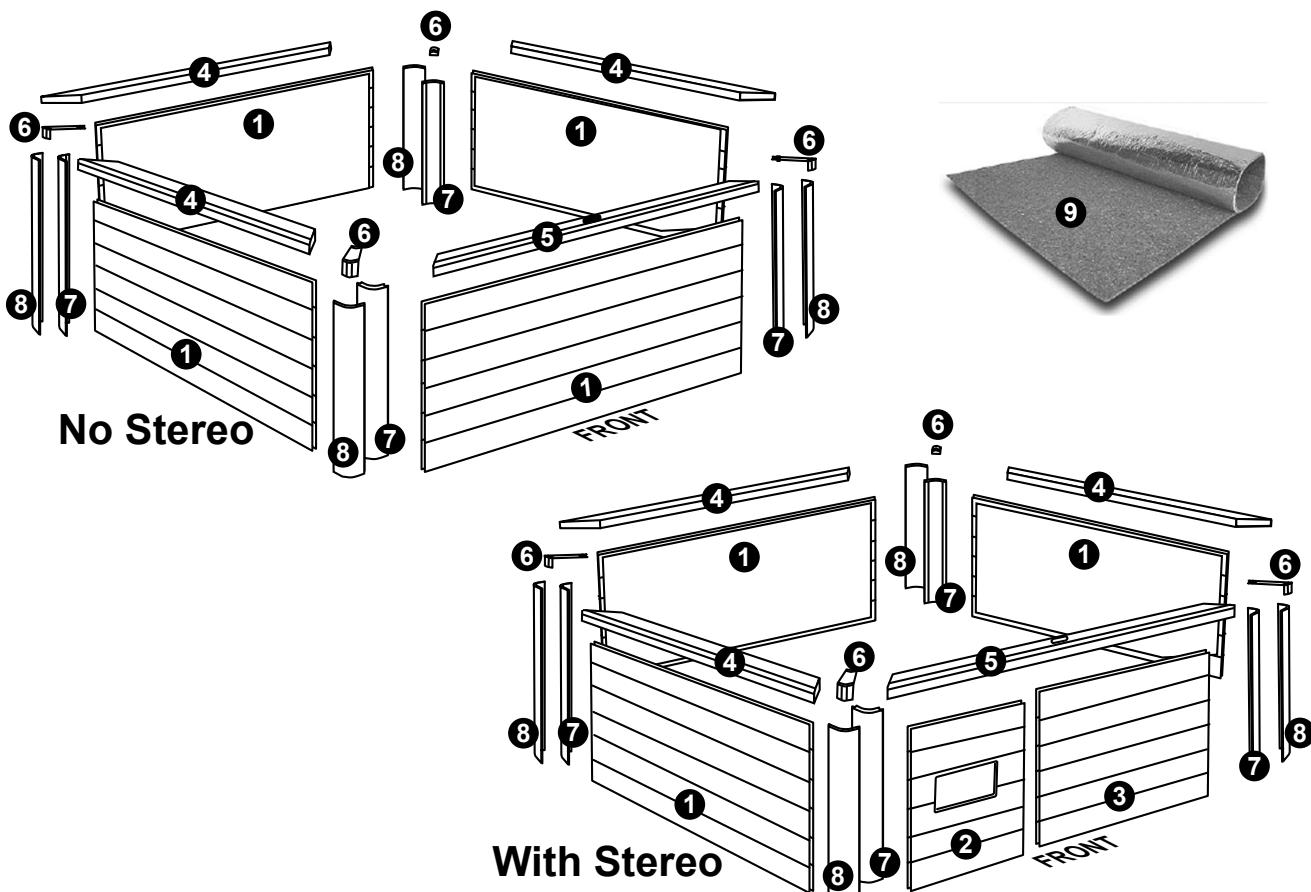
*Note: Epoxy used to attach
6540-724 Grate, 6570-391
Clip, 6570-251 Hook and
6570-250 Catch to shell or
filter lid.*

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J-LX/J-LXL Synthetic Skirt Panels (2011+)



Synthetic Panels (No Stereo Option)		Synthetic Panels (With Stereo Option)					
		6/2011+ (Fits 6455-009 Stereo Enclosure, Page 159)			1/2011 - 5/2011 (Fits 6455-015 Stereo Enclosure, Page 159)		
Color	1	Color	2	3	Color	2	3
Teak	8105-829K	Teak	8105-833K	8105-831K	Teak	8105-830K	8105-831K
Chestnut	8105-829M	Chestnut	8105-833M	8105-831M	Chestnut	8105-830M	8105-831M

Synthetic Top Rails					Corner Bracket	
Color	4	5	6	7	Color	8
Teak	6551-051K	6551-052K	6551-053K	6551-060M*	Brushed Stainless Steel	6570-000
Chestnut	6551-051M	6551-052M	6551-053M			

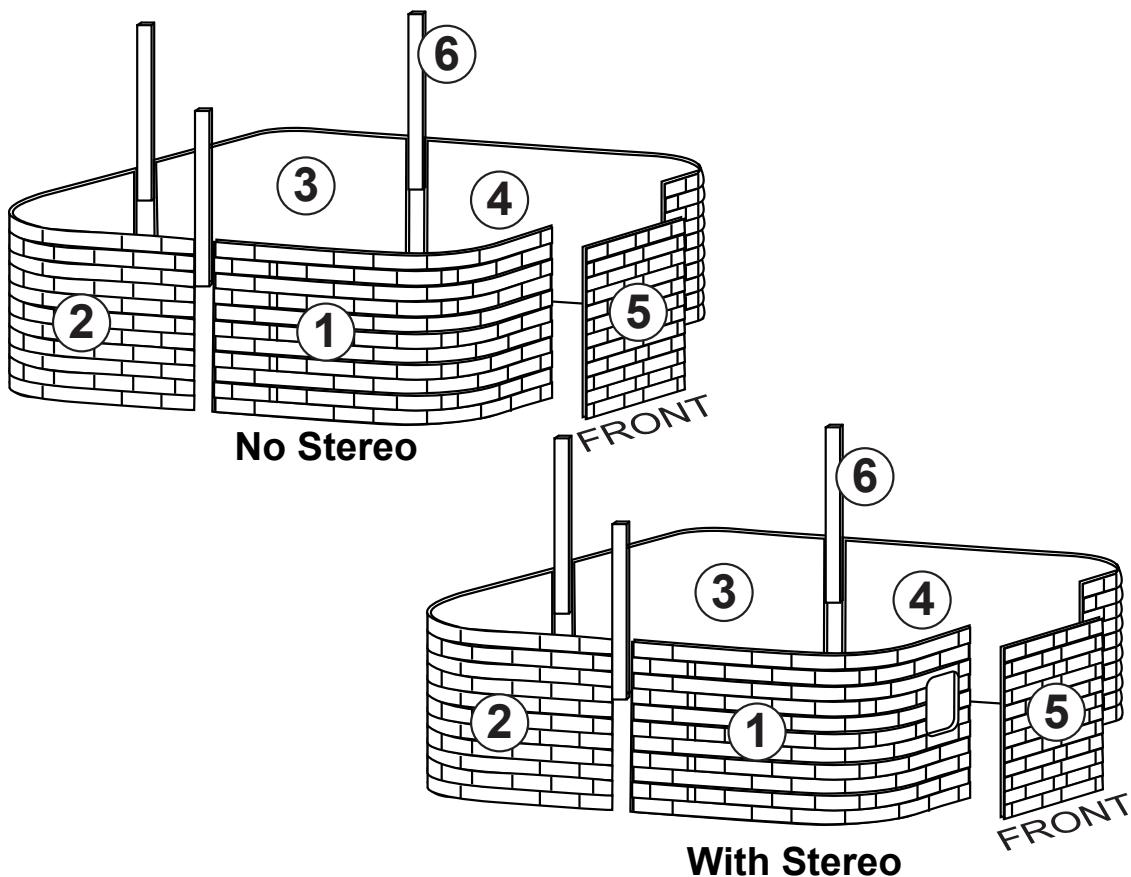
*Chestnut Color Only (All Models)

Skirt
Panels

Panel Screws (Each)		Corner Bracket Screws	SmartSeal™ Insulation (All Models)
Color	Part No.	Part No.	9*
Teak	6570-309		6720-132 (14 Feet Required)
Chestnut	6570-303	6570-313	

*Material Sold By The Foot

Guillen's Enterprises, inc

J-480/J-470 Synthetic Stone Skirt Panels (2009+)**Synthetic Tuscan Stone Panels (2009-2010 Only)**

Models	Color	1		2	3	4	5
		No Stereo	With Stereo				
J-480	Tuscan Stone	6551-977	6551-978	6551-975	6551-974	6551-976	6551-970
J-470		6551-987	6551-988	6551-985	6551-984	6551-986	6551-980

Side Trim Piece (3 Req'd)		Screws (Each)	
6		No Stereo (70 Req'd)	
6551-989		With Stereo (47 Req'd)	
		6570-308	

Synthetic Venetian Stone Panels (2009+)

Models	Color	1		2	3	4	5
		No Stereo	With Stereo				
J-480	Venetian Stone	6552-114	6552-115	6552-112	6552-111	6552-113	6552-110
J-470		6552-124	6552-125	6552-122	6552-121	6552-123	6552-120

Side Trim Piece (3-Req'd)		Screws (Each)	
6		No Stereo (64 Req'd)	
6552-116		With Stereo (47 Req'd)	
		6570-306	

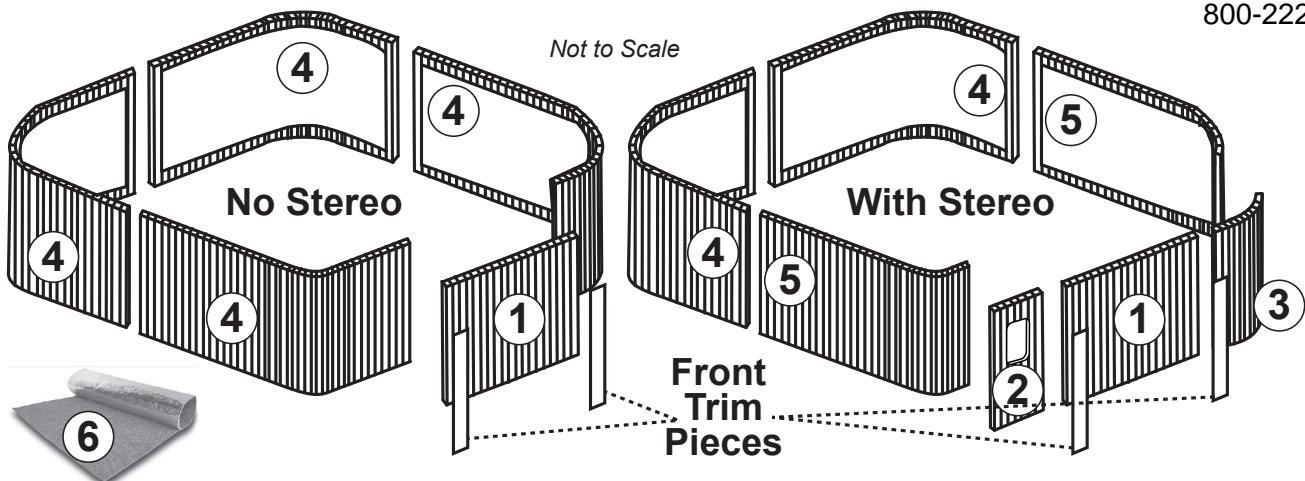
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800-222-7855

J-480/J-470 Synthetic Wood Skirt Panels (2011+)

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Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

M = Roasted Chestnut

K = Teak

Order Example: 8105-140M = Chestnut Front Door Panel for Non-Stereo J-480 Models (Item 1).

Synthetic Panels (No Stereo Option)				SmartSeal™ Insulation (All Models)	
Color	1		4	6*	
	J-480 Models	J-470 Models	All Models	J-480 Models	J-470 Models
Silverwood	8105-142G	8105-135G	8105-138G		
Chestnut	8105-140M	8105-131M	8105-132M	6720-132 (43 Feet Required)	6720-132 (42 Feet Required)
Teak	8105-141K	8105-134K	8105-137K		

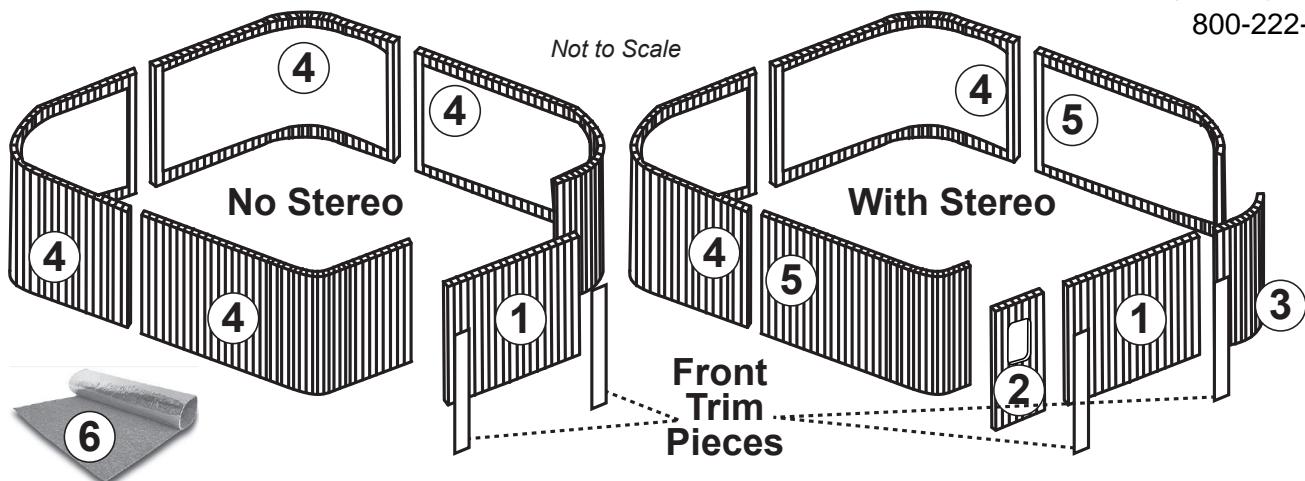
*Material Sold By The Foot

Synthetic Panels (With Stereo Option)						
Color	1		2	3	4	5
	J-480 Models	J-470 Models				
Silverwood	8105-142G	8105-135G	8104-873G	8104-878G	8105-138G	8105-146G
Chestnut	8105-140M	8105-131M	8104-874M	8104-879M	8105-132M	8105-144M
Teak	8105-141K	8105-134K	8104-872K	8104-877K	8105-137K	8105-730K

Individual Slats		Front Trim Piece		Screws (Each)	
Silverwood	20132-201	Silverwood	6551-593G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-593M	Chestnut	6570-303
Teak	20132-501	Teak	6551-593K	Teak	6570-309

J-480/J-470 Synthetic Wood Skirt Panels (2009-2010)

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Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood
B = Harvest Wheat
R = Sierra/Autumn Red
M = Roasted Chestnut
<i>Order Example: 8105-143R = Autumn Red Front Door Panel for Non-Stereo J-480 Models (Item 1).</i>

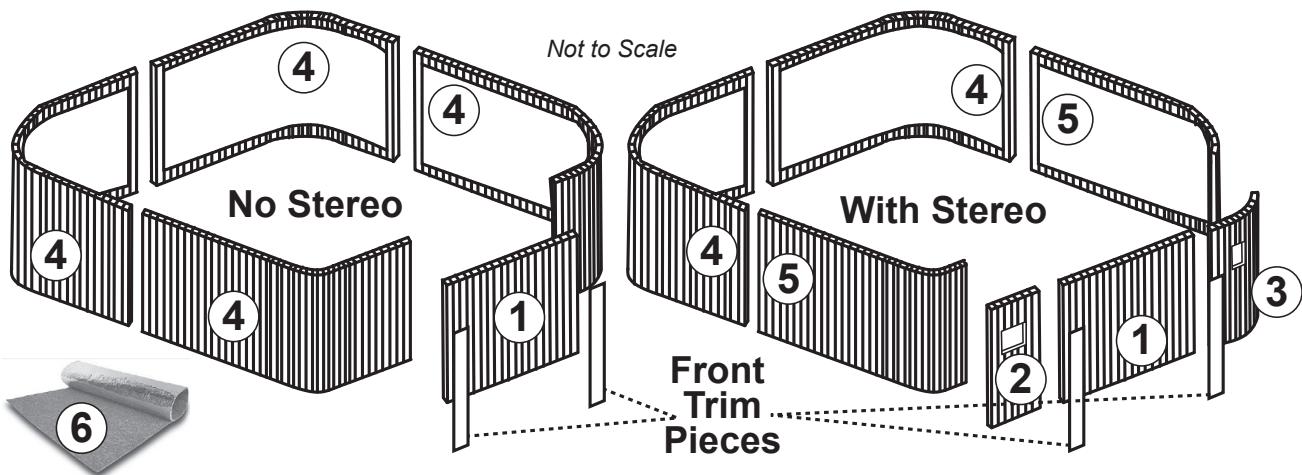
Synthetic Panels (No Stereo Option)					SmartSeal™ Insulating (All Models)	
Color	Year	1		4	6*	
		J-480 Models	J-470 Models	All Models	J-480 Models	J-470 Models
Harvest Wheat	2009	8105-141B	8105-134B	8105-137B		
Autumn Red		8105-143R	8105-136R	8105-139R		
Silverwood	2009-2010	8105-142G	8105-135G	8105-138G	6720-132 (43 Feet Required)	6720-132 (42 Feet Required)
Chestnut		8105-140M	8105-131M	8105-132M		

*Optional Accessory Sold By The Foot

Synthetic Panels (With Stereo Option)							
Color	Year	1		2	3	4	5
		J-480 Models	J-470 Models				
Harvest Wheat	2009	8105-141B	8105-134B	8104-872B	8104-877B	8105-137B	8105-145B
Autumn Red		8105-143R	8105-136R	8104-875R	8104-880R	8105-139R	8105-147R
Silverwood	2009-2010	8105-142G	8105-135G	8104-873G	8104-878G	8105-138G	8105-146G
Chestnut		8105-140M	8105-131M	8104-874M	8104-879M	8105-132M	8105-144M

Individual Slats		Front Trim Piece		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6551-593B	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6551-593R	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6551-593G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-593M	Chestnut	6570-303

J-480/J-470 Synthetic Wood Skirt Panels (2007-2008)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood
B = Harvest Wheat
R = Sierra/Autumn Red
M = Roasted Chestnut
<i>Order Example: 8105-142G = Silverwood Front Door Panel for Non-Stereo J-480 Models (Item 1)</i>

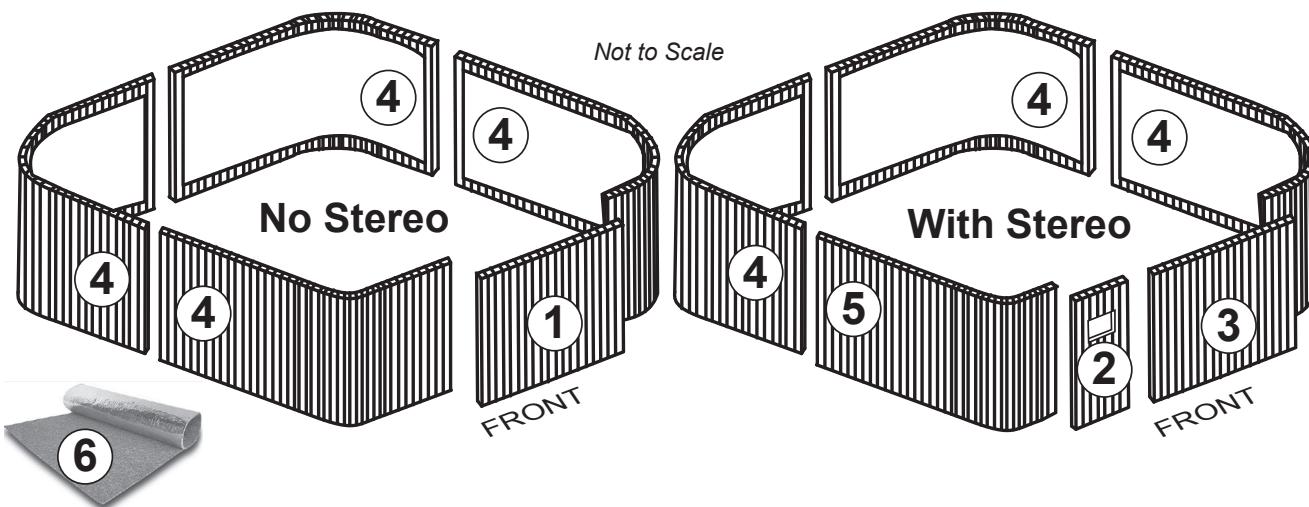
Synthetic Panels (No Stereo Option)			SmartSeal™ Insulating (All Models)		Guillen's Enterprises, inc jacuzziparts.com 800-222-7855
Color	1		4		6*
	J-480 Models	J-470 Models	All Models	J-480 Models	J-470 Models
Harvest Wheat	8105-141B	8105-134B	8105-137B		
Autumn Red	8105-143R	8105-136R	8105-139R		
Silverwood	8105-142G	8105-135G	8105-138G		
Chestnut	8105-140M	8105-131M	8105-132M		

*Optional Accessory Sold By The Foot

Synthetic Panels (With Stereo Option)						
Color	1		2	3	4	5
	J-480 Models	J-470 Models				
Harvest Wheat	8105-141B	8105-134B	8104-740B	8104-745B	8105-137B	8105-145B
Autumn Red	8105-143R	8105-136R	8104-743R	8104-748R	8105-139R	8105-147R
Silverwood	8105-142G	8105-135G	8104-741G	8104-746G	8105-138G	8105-146G
Chestnut	8105-140M	8105-131M	8104-742M	8104-747M	8105-132M	8105-144M

Individual Slats		Front Trim Piece		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6551-593B	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6551-593R	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6551-593G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-593M	Chestnut	6570-303

J-480/J-470 Synthetic Wood Skirt Panels (2006)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

Order Example: 8105-134B = Harvest Wheat Front Door Panel for Non-Stereo J-470 Models (Item 1)

Synthetic Panels (No Stereo Option)			SmartSeal™ Insulation (All Models)		
Color	1	4	6*		
	J-470 Models	J-480 Models	All Models	J-480	J-470
Harvest Wheat	8105-134B	8105-141B	8105-137B	6720-132 (43 Feet Required)	6720-132 (42 Feet Required)
Autumn Red	8105-136R	8105-143R	8105-139R		
Silverwood	8105-135G	8105-142G	8105-138G		

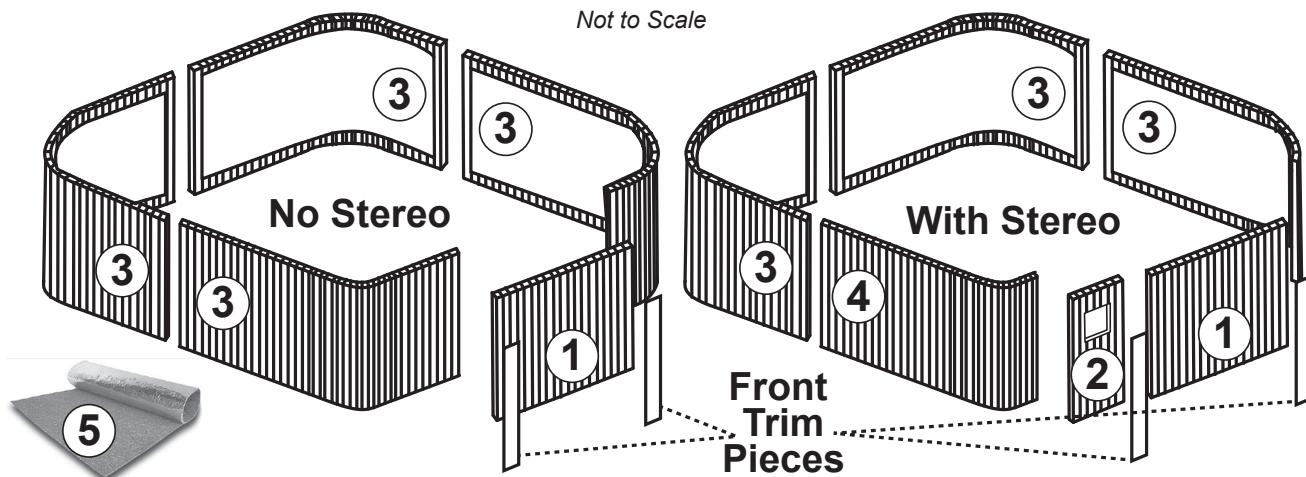
*Optional Accessory Sold By The Foot.

Synthetic Panels (With Stereo Option)					
Color	2	3		4	5
		J-470 Models	J-480 Models		
Harvest Wheat	8105-148B	8105-134B	8105-141B	8105-137B	8105-145B
Autumn Red	8105-150R	8105-136R	8105-143R	8105-139R	8105-147R
Silverwood	8105-149G	8105-135G	8105-142G	8105-138G	8105-146G

Individual Slats		Screws (Each)		* = Limited Stock
Harvest Wheat	20132-101	Harvest Wheat	6570-300*	
Autumn Red	20132-301	Autumn Red	6570-301	
Silverwood	20132-201	Silverwood	6570-302	

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J-465 Synthetic Wood Skirt Panels (2009+)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

M = Roasted Chestnut

K = Teak

Synthetic Panels (No Stereo Option)				SmartSeal™ Insulation (All Models)
Color	Year	1	3	5*
Harvest Wheat	2009	8105-134B	8105-735B	
Autumn Red		8105-136R	8105-738R	
Silverwood	2009+	8105-135G	8105-736G	
Chestnut		8105-131M	8105-737M	
Teak	2011+	8105-134K	8105-735K	

*Optional Accessory Sold By The Foot.

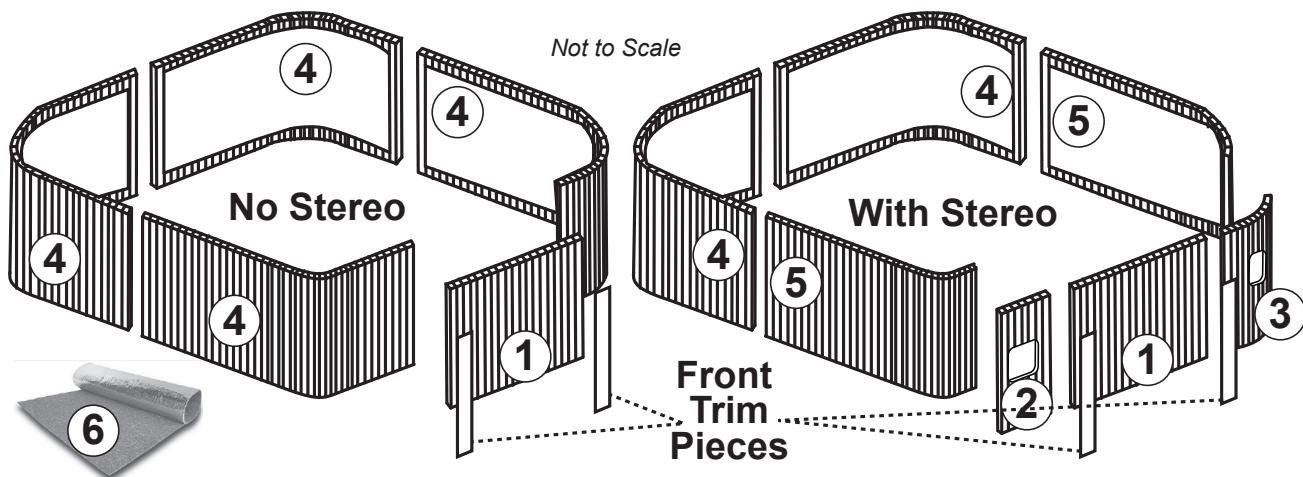
Skirt
Panels

Synthetic Panels (With Stereo Option)					
Color	Year	1	2	3	4
Harvest Wheat	2009	8105-134B	8105-981B	8105-735B	8105-730B
Autumn Red		8105-136R	8105-984R	8105-738R	8105-733R
Silverwood	2009+	8105-135G	8105-982G	8105-736G	8105-731G
Chestnut		8105-131M	8105-983M	8105-737M	8105-732M
Teak	2011+	8105-134K	8105-981K	8105-735K	8105-730K

Individual Slats		Front Trim Piece		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6551-593B	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6551-593R	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6551-593G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-593M	Chestnut	6570-303
Teak	20132-501	Teak	6551-593K	Teak	6570-309

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J-465 Synthetic Wood Skirt Panels (2007-2008)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION		REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.		G = Coastal/Silverwood
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>		B = Harvest Wheat
		R = Sierra/Autumn Red
		M = Roasted Chestnut
		<i>Order Example: 8105-131M = Chestnut Front Door Panel for Non-Stereo J-465 Models (Item 1)</i>

Synthetic Panels (No Stereo Option)			SmartSeal™ Insulation (All Models)	
Color	1	4	6*	
Harvest Wheat	8105-134B	8105-735B	6720-132 (37 Feet Required)	
Autumn Red	8105-136R	8105-738R		
Silverwood	8105-135G	8105-736G		
Chestnut	8105-131M	8105-737M		

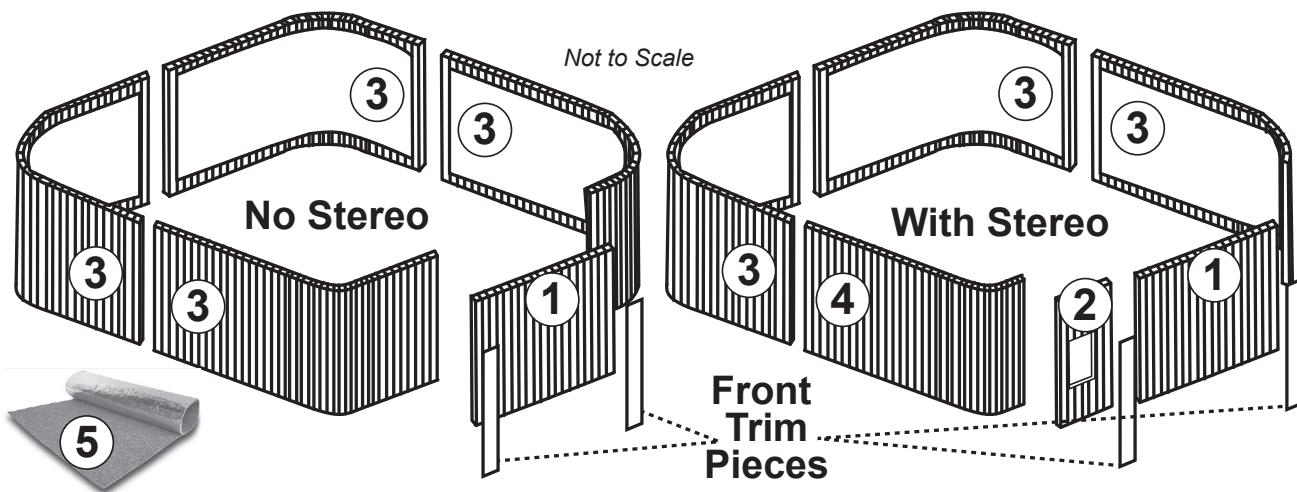
*Accessory Sold By The Foot

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Synthetic Panels (With Stereo Option)					
Color	1	2	3	4	5
Harvest Wheat	8105-134B	8105-745B	8105-740B	8105-735B	8105-730B
Autumn Red	8105-136R	8105-748R	8105-743R	8105-738R	8105-733R
Silverwood	8105-135G	8105-746G	8105-741G	8105-736G	8105-731G
Chestnut	8105-131M	8105-747M	8105-742M	8105-737M	8105-732M

Individual Slats		Front Trim Piece		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6551-593B	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6551-593R	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6551-593G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-593M	Chestnut	6570-303

J-460 Synthetic Wood Skirt Panels (2011+)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION		REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.		G = Coastal/Silverwood
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>		M = Roasted Chestnut
		K = Teak
<i>Order Example: 8105-155K = Teak Front Door Panel for Non-Stereo J-460 Models (Item 1)</i>		

Synthetic Panels (No Stereo Option)			SmartSeal™ Insulation (All Models)
Color	1	3	5*
Silverwood	8105-156G	8105-168G	6720-132 (41 Feet Required)
Chestnut	8105-151M	8105-154M	
Teak	8105-155K	8105-167K	

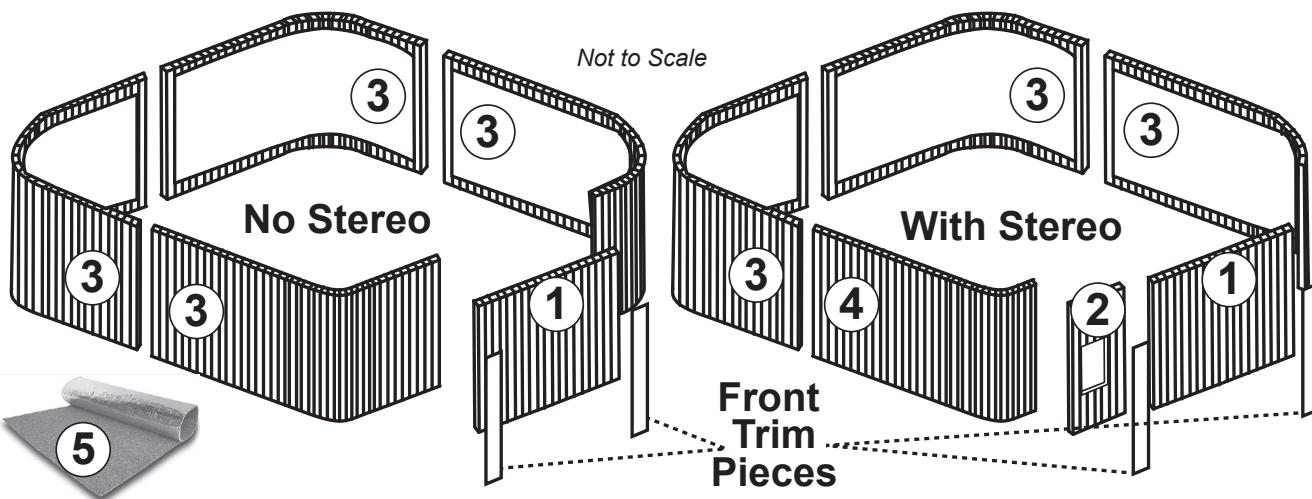
*Accessory Sold By The Foot

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Synthetic Panels (With Stereo Option)				
Color	1	2	3	4
Silverwood	8105-156G	8105-512G	8105-168G	8105-162G
Chestnut	8105-151M	8105-513M	8105-154M	8105-153M
Teak	8105-155K	8105-511K	8105-167K	8105-161K

Individual Slats		Front Trim Piece		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6551-605B	Harvest Wheat	6570-300
Silverwood	20132-201	Silverwood	6551-605G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-605M	Chestnut	6570-303
Teak	20132-501	Teak	6551-593K	Teak	6570-309

J-460 Synthetic Wood Skirt Panels (2009-2010)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION		REQUIRED COLOR CODE	
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.		G = Coastal/Silverwood	
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>		B = Harvest Wheat	
		R = Sierra/Autumn Red	
		M = Roasted Chestnut	
		<i>Order Example: 8105-157B = Harvest Wheat Front Door Panel for Non-Stereo J-460 Models (Item 1)</i>	

Synthetic Panels (No Stereo Option)				SmartSeal™ Insulation (All Models)
Color	Year	1	3	5*
Harvest Wheat	2009	8105-157B	8105-169B	
Autumn Red		8105-155R	8105-167R	
Silverwood	2009-2010	8105-156G	8105-168G	6720-132 (41 Feet Required)
Chestnut		8105-151M	8105-154M	

*Accessory Sold By The Foot,

Synthetic Panels (With Stereo Option)					
Color	Year	1	2	3	4
Harvest Wheat	2009	8105-157B	8105-511B	8105-169B	8105-163B
Autumn Red		8105-155R	8105-514R	8105-167R	8105-161R
Silverwood	2009+	8105-156G	8105-512G	8105-168G	8105-162G
Chestnut		8105-151M	8105-513M	8105-154M	8105-153M

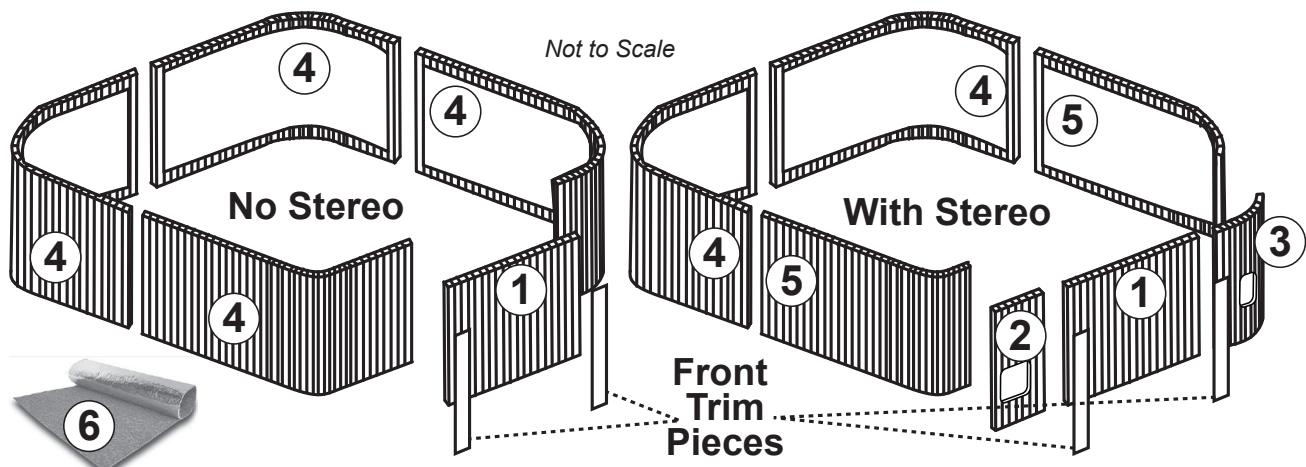
Individual Slats		Front Trim Piece		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6551-605B	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6551-605R	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6551-605G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-605M	Chestnut	6570-303

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J-460 Synthetic Wood Skirt Panels (2007-2008)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

M = Roasted Chestnut

Order Example: 8105-157B = Harvest Wheat Front Door Panel for Non-Stereo J-460 Models (Item 1)

Synthetic Panels (No Stereo Option)			SmartSeal™ Insulation (All Models)		
Color	1	4	6*		
Harvest Wheat	8105-157B	8105-169B			
Autumn Red	8105-155R	8105-167R			
Silverwood	8105-156G	8105-168G			
Chestnut	8105-151M	8105-154M			

*Accessory Sold By The Foot.

Synthetic Panels (With Stereo Option)					
Color	1	2	3	4	5
Harvest Wheat	8105-157B	8105-401B	8105-411B	8105-169B	8105-163B
Autumn Red	8105-155R	8105-404R	8105-414R	8105-167R	8105-161R
Silverwood	8105-156G	8105-402G	8105-412G	8105-168G	8105-162G
Chestnut	8105-151M	8105-403M	8105-413M	8105-154M	8105-153M

Individual Slats		Front Trim Piece		Screws (Each)		
Harvest Wheat	20132-101	Harvest Wheat	6551-605B*	Harvest Wheat	6570-300	* = Limited Stock
Autumn Red	20132-301	Autumn Red	6551-605R	Autumn Red	6570-301	
Silverwood	20132-201	Silverwood	6551-605G	Silverwood	6570-302	
Chestnut	20132-401	Chestnut	6551-605M	Chestnut	6570-303	

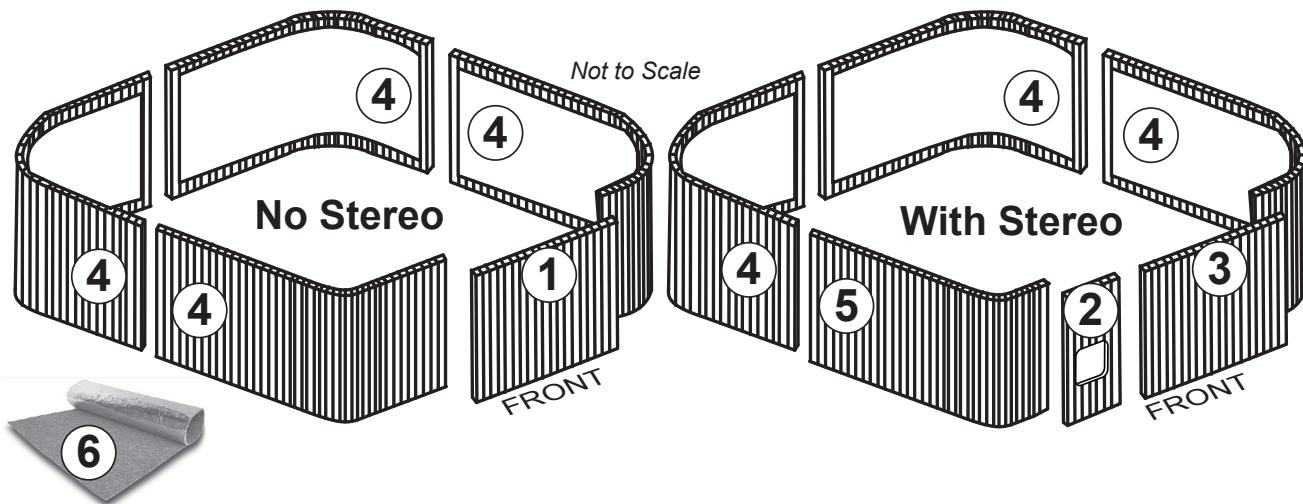
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J-460 Synthetic Wood Skirt Panels (2006)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

Order Example: 8105-156G_ = Silverwood Front Door Panel for Non-Stereo J-460 Models (Item 1)

Synthetic Panels (No Stereo Option)			SmartSeal™ Insulation (All Models)	
Color	1	4*	6**	
Harvest Wheat	8105-157B	8105-169B	6720-132 (41 Feet Required)	
Autumn Red	8105-155R	8105-167R		
Silverwood	8105-156G	8105-168G		

***Accessory Sold By The Foot.*

Synthetic Panels (With Stereo Option)				
Color	2	3	4*	5
Harvest Wheat	8105-160B	8105-157B	8105-169B	8105-163B
Autumn Red	8105-158R	8105-155R	8105-167R	8105-161R
Silverwood	8105-159G	8105-156G	8105-168G	8105-162G

Individual Slats		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6570-302

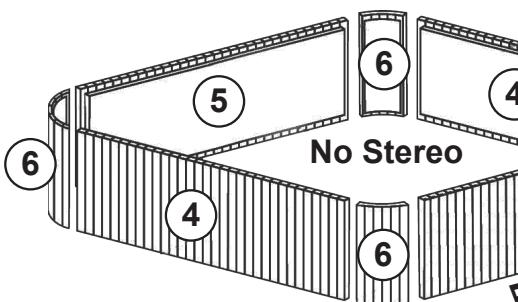
**Note:*

J-460 models manufactured between 1/1/06 and 6/15/06 used the following panels: 8105-166B (Harvest Wheat), 8105-164R (Autumn Red) or 8105-165G (Silverwood). Please measure existing panel(s) and include their dimensions on your order to prevent delays.

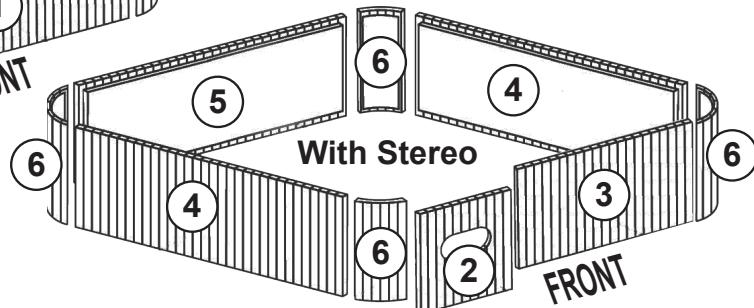
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J-300 Synthetic Wood Skirt Panels (2011+)

Bordeau/Roasted Chestnut / Coastal/Siverwood / Teak Colors



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Panels Screws

6570-303, Screw: Synthetic Mocha

6570-309, Screw: Synthetic Teak

6570-302, Screw: Synthetic Coastal

Complete Synthetic Bordeaux/Roasted Chestnut Panels (2011+)

Model	1	2	3	4	5	6
J-375	8104-610M	8104-693M	8104-612M	8104-604M	8104-604M	8104-606M
J-365				8104-608M		
J-355						
J-345	8104-689M	8105-267M	8104-687M	8104-685M		8104-681M
J-335						
J-325	8104-717M	Not Used	8104-711M	8104-713M	8104-715M	
J-315	8104-737M			8104-731M	8104-733M	8104-735M

Complete Synthetic Coastal/Silverwood Panels (2011+)

Model	1	2	3	4	5	6
J-375	8103-610G	8104-691G	8103-612G	8103-604G	8103-604G	8103-606G
J-365				8103-608G		
J-355						
J-345	8103-689G	8105-266G	8103-687G	8103-685G		8103-681G
J-335						
J-325	8103-717G	Not Used	8103-711G	8103-713G	8103-715G	
J-315	8103-737G			8103-731G	8103-733G	8103-735G

Complete Synthetic Teak Panels (2011+)

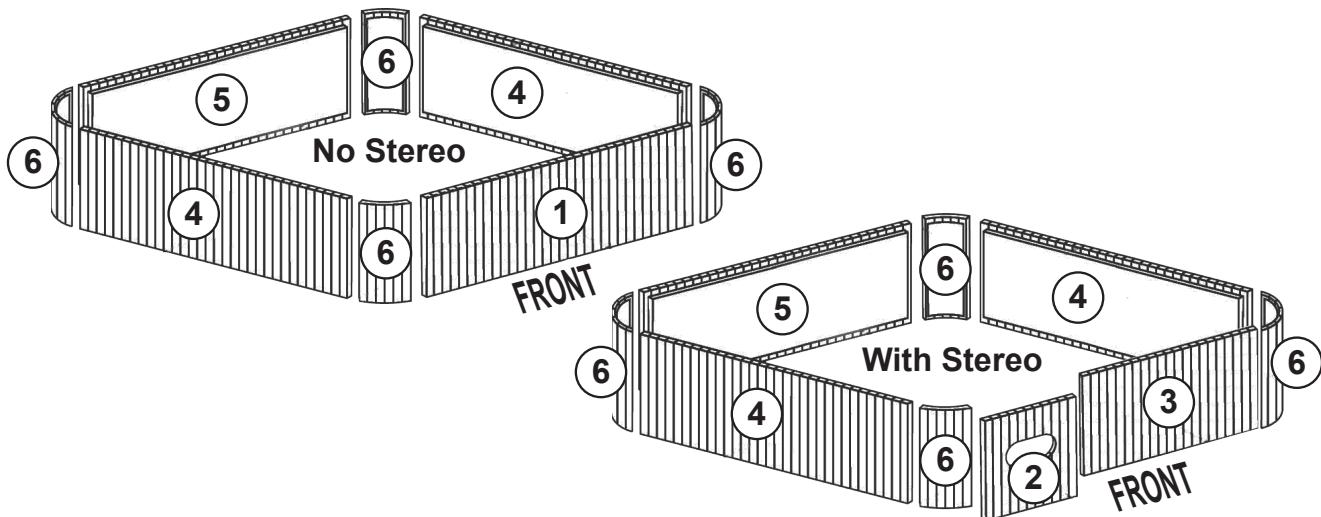
Model	1	2	3	4	5	6
J-375	8104-609K	8104-690K	8104-611K	8104-603K	8104-603K	8104-605K
J-365				8104-607K		
J-355						
J-345	8104-688K	8105-265K	8104-686K	8104-684K		8104-680K
J-335						
J-325	8104-716K	Not Used	8104-710K	8104-712K	8104-714K	
J-315	8104-736K			8104-730K	8104-732K	8104-734K

* = Limited Stock

J-300 Synthetic Wood Skirt Panels (2008-2010)							
Bordeau/Roasted Chestnut And Harvest Wheat/Blonde Colors							
Panels Screws							
6570-300, Screw: Synthetic Harvest Wheat							
6570-303, Screw: Synthetic Mocha							
Complete Synthetic Bordeaux/Roasted Chestnut Panels (2008-2010)							
Model	1	2	3	4	5	6	
J-375	8104-610M	8104-693M	8104-612M	8104-604M	8104-604M	8104-606M	
J-365		8104-693M		8104-608M			
J-355							
J-345	8104-689M	8105-267M	8104-687M	8104-685M		8104-681M	
J-335							
J-325	8104-717M	Not Used		8104-711M	8104-713M	8104-715M	
J-315	8104-737M			8104-731M	8104-733M	8104-735M	
Complete Synthetic Harvest Wheat/Blonde Panels (2008-2009 Only)							
Model	1	2	3	4	5	6	
J-375	8104-609B	8104-690B	8104-611B	8104-603B	8104-603B	8104-605B	
J-365		8104-690B		8104-607B			
J-355							
J-345	8104-688B	8105-265B	8104-686B	8104-684B		8104-680B	
J-335							
J-325	8104-716B	Not Used		8104-710B	8104-712B	8104-714B	
J-315	8104-736B			8104-730B	8104-732B	8104-734B	
* = Limited Stock							

J-300 Synthetic Wood Skirt Panels (2008-2010)

Coastal/Silverwood And Sierra/Autumn Red Colors



Panels Screws

6570-302, Screw: Synthetic Coastal

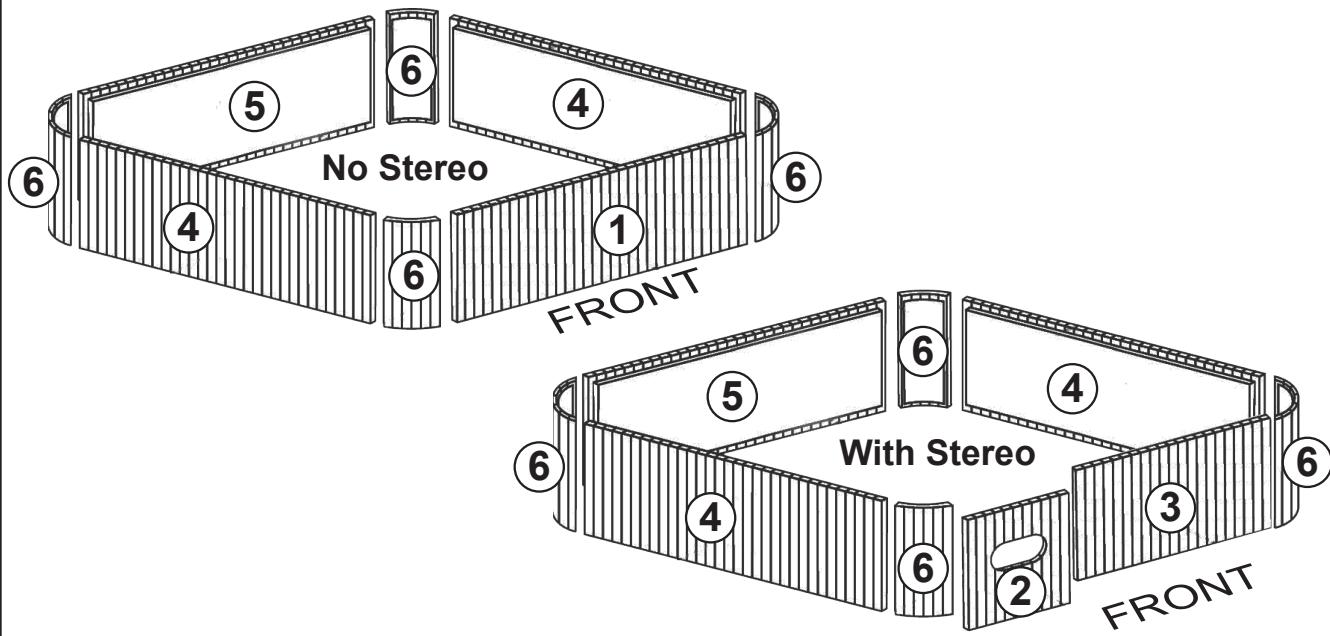
6570-301, Screw: Synthetic Sierra

Complete Synthetic Coastal/Silverwood Panels (2008+)

Model	1	2	3	4	5	6
J-375	8103-610G	8104-691G	8103-612G	8103-604G	8103-604G	8103-606G
J-365		8104-691G		8103-608G		
J-355						
J-345	8103-689G	8105-266G	8103-687G	8103-685G		8103-681G
J-335						
J-325	8103-717G	Not Used		8103-711G	8103-713G	8103-715G
J-315	8103-737G			8103-731G	8103-733G	8103-735G

Complete Synthetic Sierra/Autumn Red Panels (2008+)

Model	1	2	3	4	5	6
J-375	8103-609R	8104-692R	8103-611R	8103-603R	8103-603R	8103-605R
J-365		8103-692R		8103-607R		
J-355						
J-345	8103-688R	8105-268R	8103-686R	8103-684R		8103-680R
J-335						
J-325	8103-716R	Not Used		8103-710R	8103-712R	8103-714R
J-315	8103-736R			8103-730R	8103-732R	8103-734R

J-300 Synthetic Wood Skirt Panels (2007)**Bordeaux/Roasted Chestnut and Harvest Wheat/Blonde****Panels Screws**

6570-302, Screw: Synthetic Coastal

6570-301, Screw: Synthetic Sierra

Complete Synthetic Bordeaux/Roasted Chestnut Panels (2007)

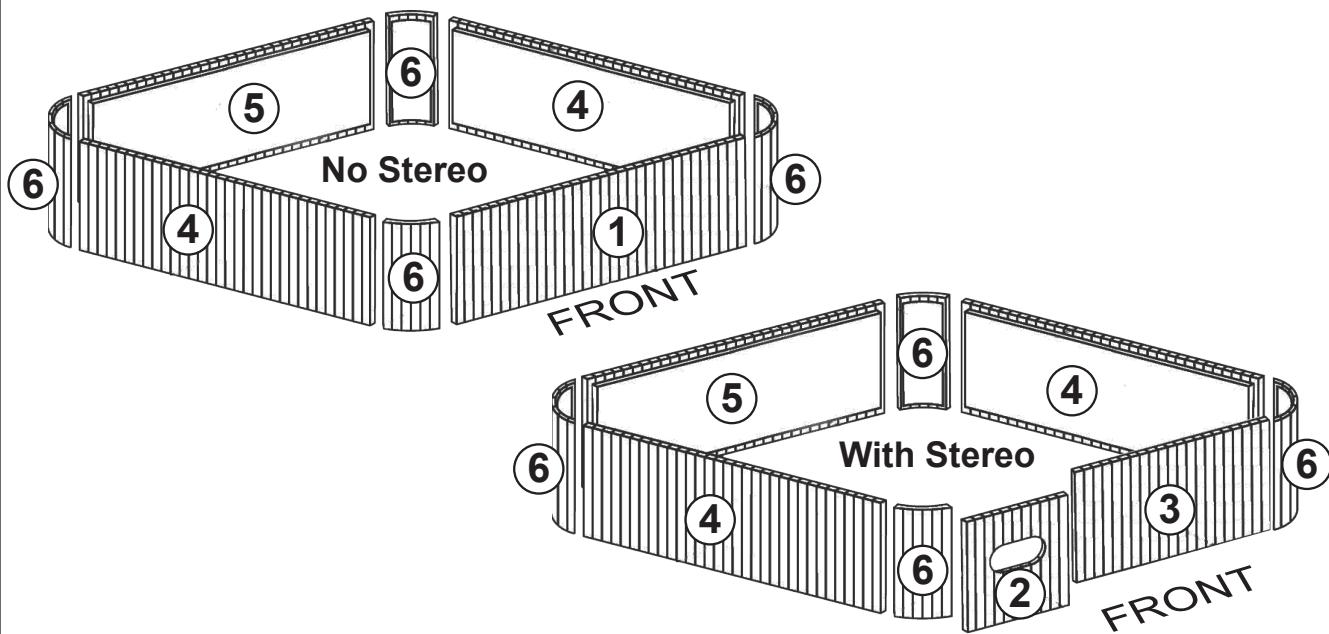
Model	1	2	3	4	5	6
J-365	8104-610M	8104-693M	8104-612M	8104-608M	8104-604M	8104-606M
J-355						
J-345	8104-689M	8105-267M	8104-687M	8104-685M	8104-685M	8104-681M
J-335	8104-717M	Not Used		8104-711M	8104-713M	8104-715M
J-325	8104-737M			8104-731M	8104-733M	8104-735M

Complete Synthetic Harvest Wheat/Blonde Panels (2007)

Model	1	2	3	4	5	6
J-365	8104-609B	8104-690B	8104-611B	8104-607B	8104-603B	8104-605B
J-355						
J-345	8104-688B	8105-265B	8104-686B	8104-684B	8104-684B	8104-680B
J-335	8104-716B	Not Used		8104-710B	8104-712B	8104-714B
J-325	8104-736B			8104-730B	8104-732B	8104-734B

J-300 Synthetic Wood Skirt Panels (2007)

Coastal/Silverwood And Sierra/Autumn Red Colors



Panels Screws

6570-302, Screw: Synthetic Coastal

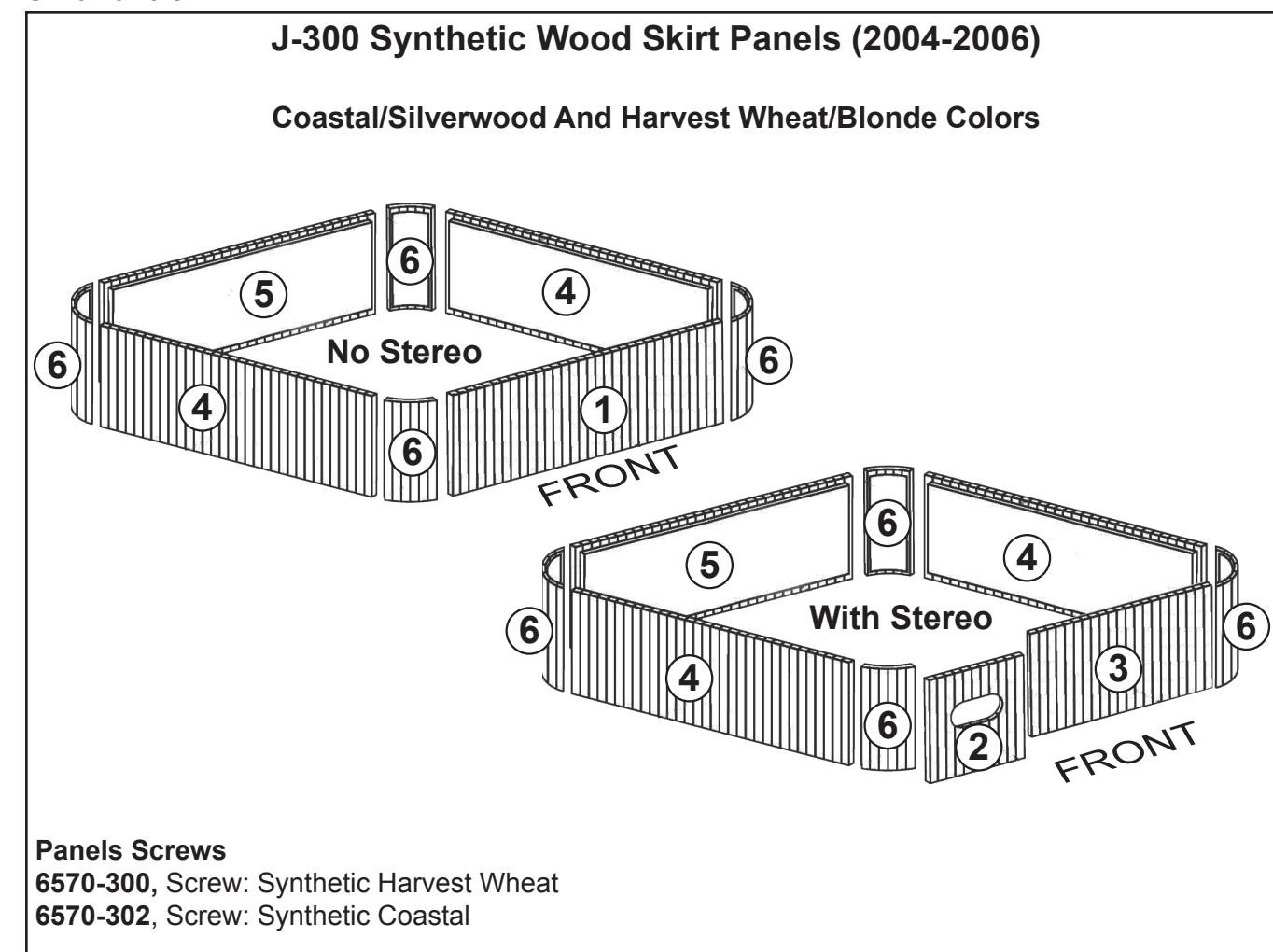
6570-301, Screw: Synthetic Sierra

Complete Synthetic Coastal/Silverwood Panels (2007)

Model	1	2	3	4	5	6
J-365	8103-610G	8104-691G	8103-612G	8103-608G	8103-604G	8103-606G
J-355						
J-345	8103-689G	8105-266G	8103-687G		8103-685G	8103-681G
J-335						
J-325	8103-717G	Not Used		8103-711G	8103-713G	8103-715G
J-315	8103-737G			8103-731G	8103-733G	8103-735G

Complete Synthetic Sierra/Autumn Red Panels (2007)

Model	1	2	3	4	5	6
J-365	8103-609R	8104-692R	8103-611R	8103-607R	8103-603R	8103-605R
J-355						
J-345	8103-688R	8105-268R	8103-686R		8103-684R	8103-680R
J-335						
J-325	8103-716R	Not Used		8103-710R	8103-712R	8103-714R
J-315	8103-736R			8103-730R	8103-732R	8103-734R

**Panels Screws**

6570-300, Screw: Synthetic Harvest Wheat

6570-302, Screw: Synthetic Coastal

Complete Synthetic Harvest Wheat/Blonde Panels (2005-2006)

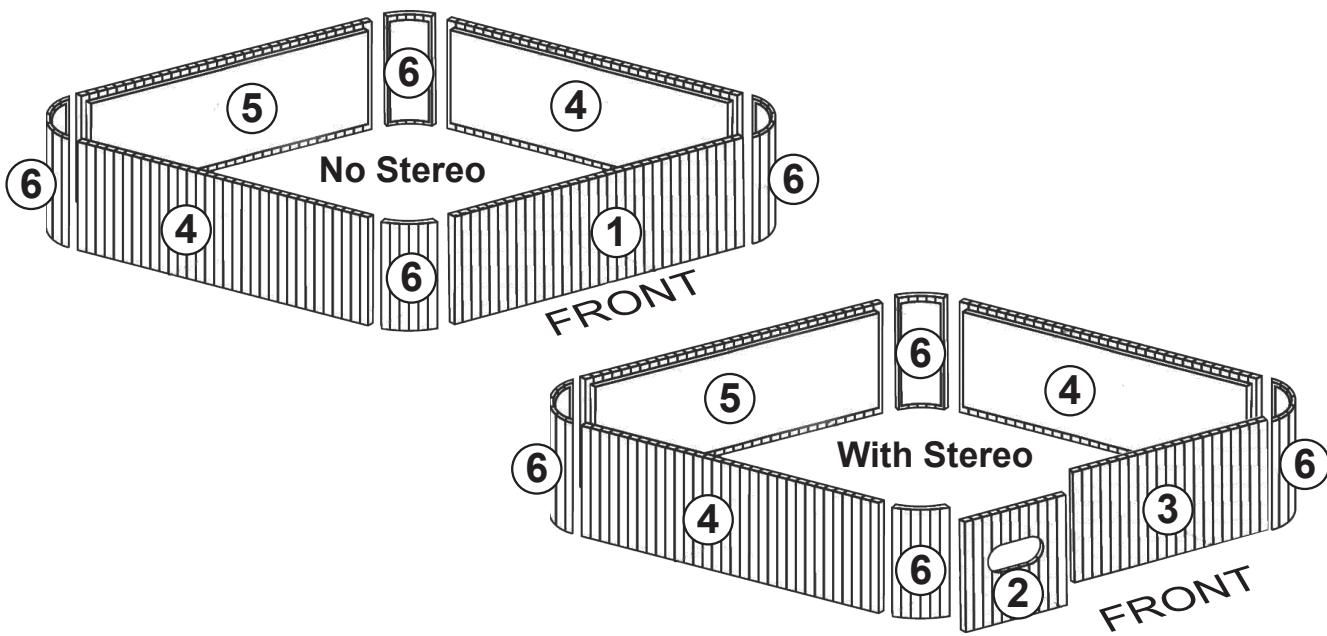
Model	1	2	3	4	5	6
J-385	8104-754B	8104-758B	8104-756B	8104-752B	8104-750B	8104-605B
J-375				8104-603B		
J-365	8104-609B	8104-601B	8104-611B		8104-603B	
J-355				8104-607B		
J-345	8104-688B	8104-682B	8104-686B		8104-684B	8104-680B
J-335						
J-325	8104-716B	Not Used		8104-710B	8104-712B	8104-714B
J-315	8104-736B			8104-730B	8104-732B	8104-734B

Complete Synthetic Coastal/Silverwood Panels (2004-2006)

Model	1	2	3	4	5	6
J-385	8103-755G	8103-759G	8103-757G	8103-753G	8103-751G	8103-606G
J-375				8103-604G		
J-365	8103-610G	8103-602G	8103-612G		8103-604G	
J-355				8103-608G		
J-345	8103-689G	8103-683G	8103-687G	8103-685G	8103-685G	8103-681G
J-335						
J-325	8103-717G	Not Used		8103-711G	8103-713G	8103-715G
J-315	8103-737G			8103-731G	8103-733G	8103-735G

J-300 Synthetic And Real Wood Skirt Panels (2004-2006)

Sierra/Autumn Red And Natural Colors



Panels Screws

6570-301, Screw: Synthetic Sierra

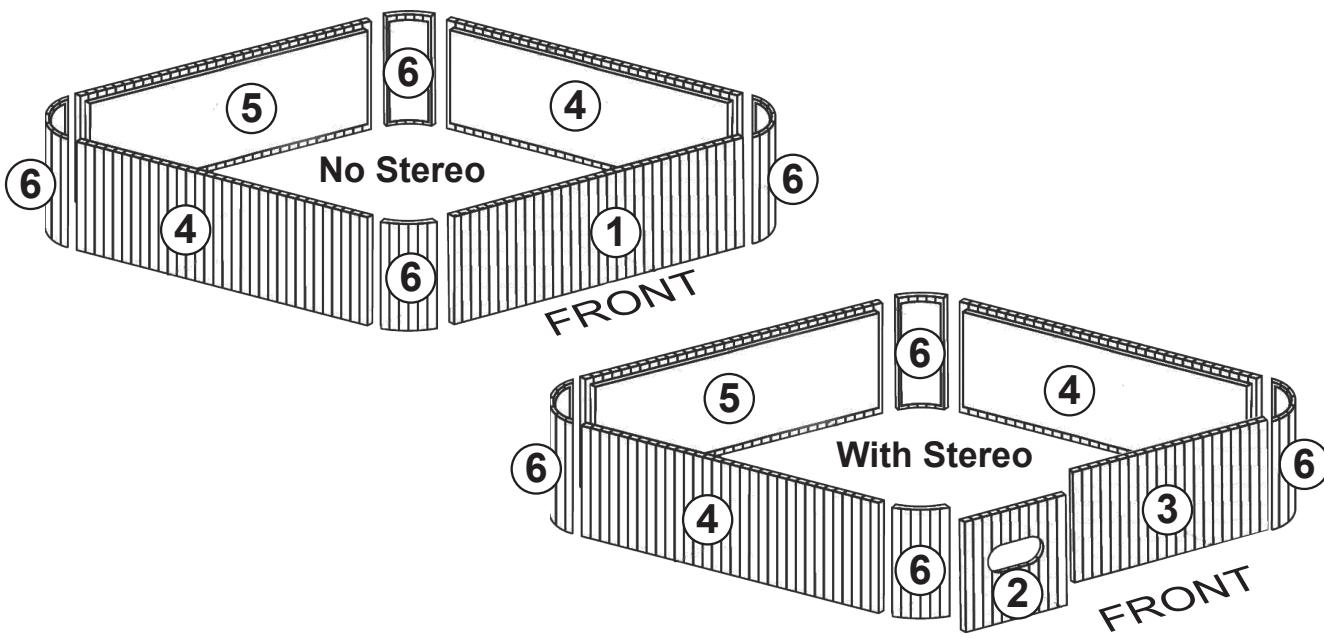
6570-135, Screw: Wood #6 x 1.625", Limited Stock (Natural)

Complete Synthetic Sierra/Autumn Red Panels (2004-2006)

Model	1	2	3	4	5	6
J-385	8103-754R	8103-758R	8103-756R	8103-752R	8103-750R	8103-605R
J-375				8103-603R		
J-365	8103-609R	8103-601R	8103-611R		8103-603R	
J-355				8103-607R		
J-345	8103-688R	8103-682R	8103-686R		8103-684R	8103-680R
J-335						
J-325	8103-716R	Not Used		8103-710R	8103-712R	8103-714R
J-315	8103-736R			8103-730R	8103-732R	8103-734R

Complete Real Wood Natural Panels (2004 Only)

Model	1	2	3	4	5	6
J-385	8103-140N	8103-306N	8103-307N	8103-141N	8103-142N	8103-400N
J-375				8103-301N		
J-365	8103-300N		8103-305N		8103-301N	
J-355				8103-261N		
J-345	8103-250N	8103-256N	8103-255N		8103-251N	8103-401N
J-335						
J-325	8103-133N	Not Used		8103-130N	8103-131N	8103-132N
J-315	8103-153N			8103-150N	8103-152N	8103-151N

J-300 Synthetic Wood Skirt Panels (2002-2003)**Coastal/Silverwood And Sierra/Autumn Red Colors****Panels Screws****6570-302**, Screw: Synthetic Coastal**6570-301**, Screw: Synthetic Sierra**Complete Synthetic Coastal/Silverwood Panels**

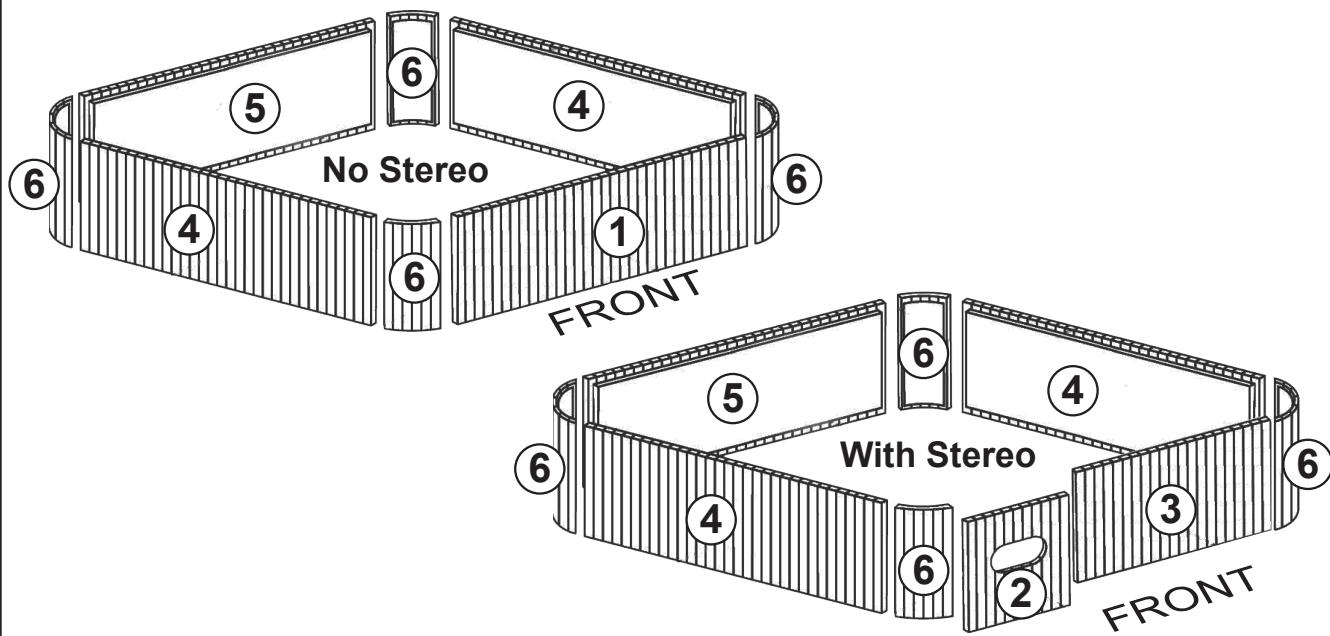
Model	1	2	3	4	5	6
J-380	8103-755G	8103-759G	8103-757G	8103-753G	8103-751G	
J-370	8103-610G	8103-602G	8103-612G	8103-604G	8103-604G	8103-606G
J-360				8103-608G		
J-350	8103-689G	8103-683G	8103-687G	8103-685G	8103-685G	8103-681G
J-340	8103-610G	8103-602G	8103-612G	8103-608G	8103-604G	8103-606G
J-330	8103-689G	Not Used		8103-685G	8103-685G	8103-681G
J-320	8103-717G			8103-711G	8103-713G	8103-715G
J-310	8103-737G			8103-731G	8103-733G	8103-735G

Complete Synthetic Sierra/Autumn Red Panels

Model	1	2	3	4	5	6
J-380	8103-754R	8103-758R	8103-756R	8103-752R	8103-750R	
J-370	8103-609R	8103-601R	8103-611R	8103-603R	8103-603R	8103-605R
J-360				8103-607R		
J-350	8103-688R	8103-682R	8103-686R	8103-684R		8103-680R
J-340	8103-609R	8103-601R	8103-611R	8103-607R	8103-603R	8103-605R
J-330	8103-688R	Not Used		8103-684R		8103-680R
J-320	8103-716R			8103-710R	8103-712R	8103-714R
J-310	8103-736R			8103-730R	8103-732R	8103-734R

J-300 Wood Skirt Panels (2002-2003)

Real Wood Natural Color Panels



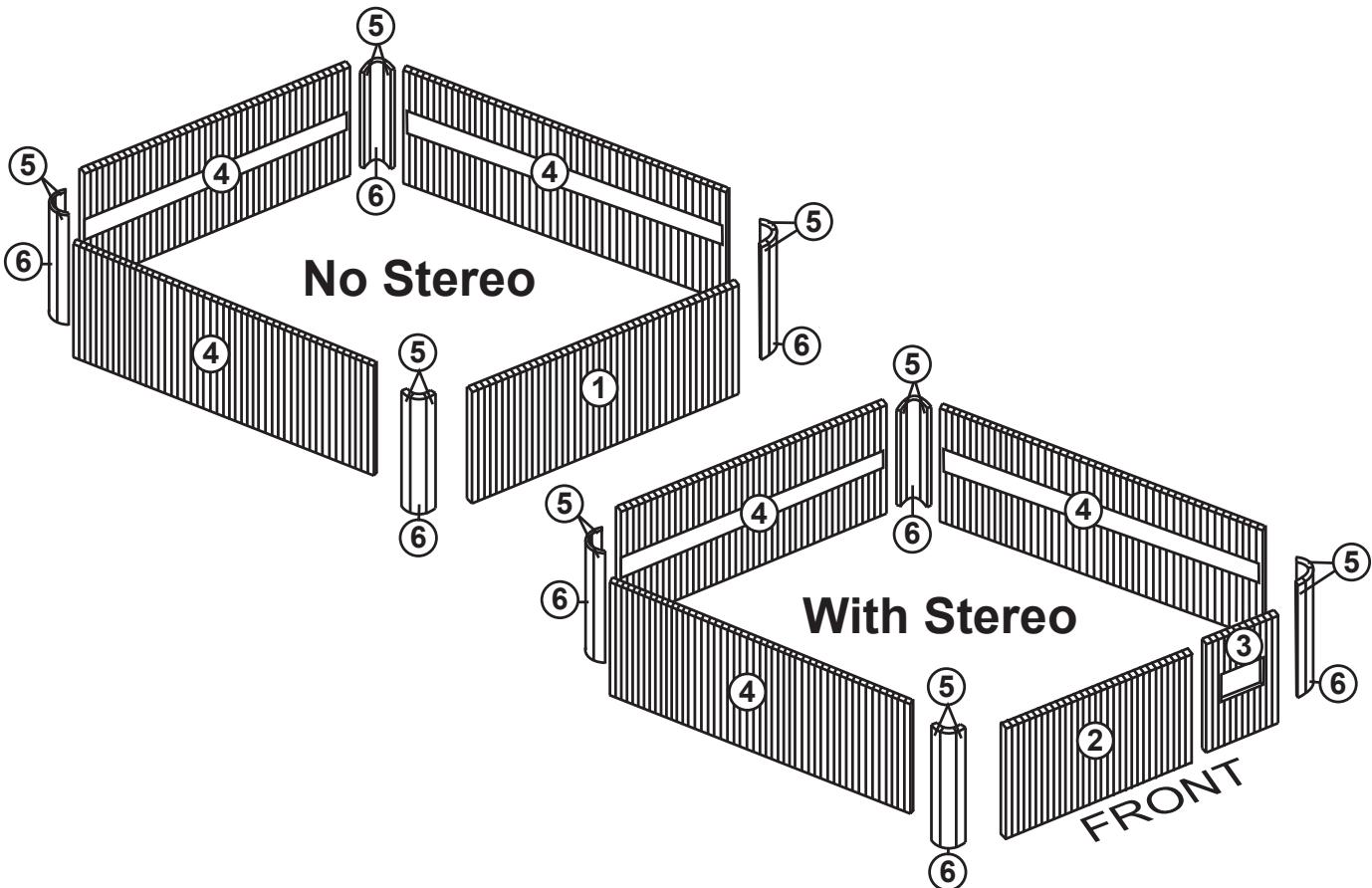
Panels Screws

6570-135, Screw: Wood #6 x 1.625", Limited Stock (Natural)

Complete Real Wood Natural Color Panels

Model	1	2	3	4	5	6
J-380	8103-140N		8103-307N	8103-141N	8103-142N	
J-370		8103-306N		8103-301N		8103-400N
J-360	8103-300N		8103-305N		8103-301N	
J-350	8103-250N	8103-256N	8103-255N		8103-251N	8103-401N
J-340	8103-300N	8103-306N	8103-305N	8103-261N	8103-301N	8103-400N
J-330	8103-250N				8103-251N	8103-401N
J-320	8103-133N			8103-130N	8103-131N	8103-132N
J-310	8103-153N			8103-150N	8103-152N	8103-151N

**J-230 Synthetic Wood Skirt Panels (2011+) And
J-280/J-270 Synthetic Wood Skirt Panels (2011+)**



Model	Coastal/Silverwood Panels and Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427G	8104-428G	8104-429G	8104-426G	6551-730G	6551-732G
J-270						
J-230	8104-402G	8104-400G	8104-404G	8104-406G		

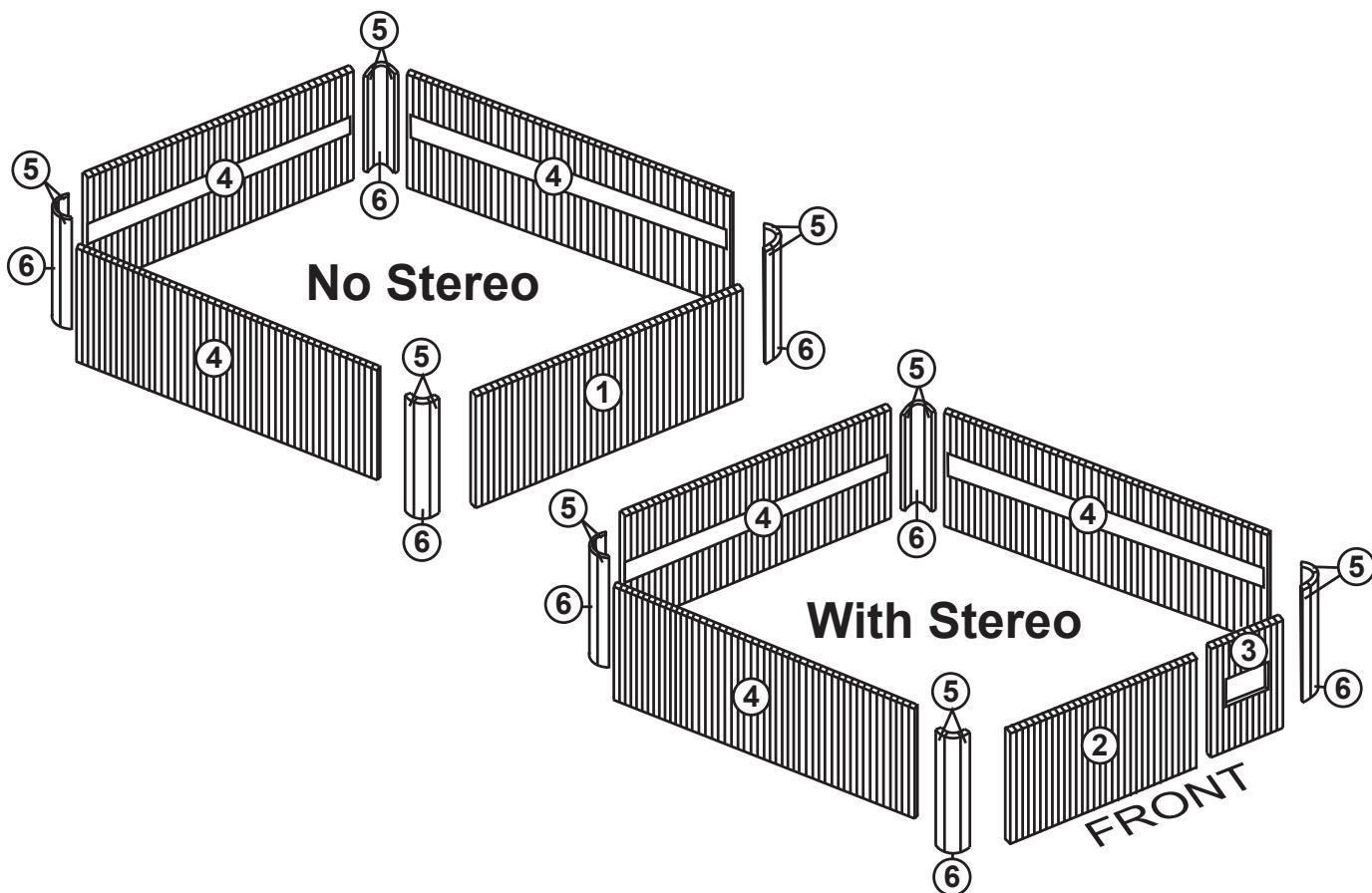
Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427M	8104-428M	8104-429M	8104-426M	6551-730M	6551-732M
J-270						
J-230	8104-402M	8104-400M	8104-404M	8104-406M		

Model	Teak Panels And Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427K	8104-428K	8104-429K	8104-426K	6551-730K (Note 1)	6551-732K (Note 2)
J-270						
J-230	8104-402K	8104-400K	8104-404K	8104-406K		

Note 1: Requires two tongue corner trim pieces for each spa corner.

Note 2: Requires one curved/grooved corner piece for each spa corner.

**J-230 Synthetic Wood Skirt Panels (6/2010-12/2010) And
J-280/J-270 Synthetic Wood Skirt Panels (6/2010-12/2010)**



Model	Coastal/Silverwood Panels and Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427G	8104-428G	8104-429G	8104-426G	6551-730G	6551-732G
J-270	8104-402G	8104-400G	8104-404G	8104-406G		
J-230						

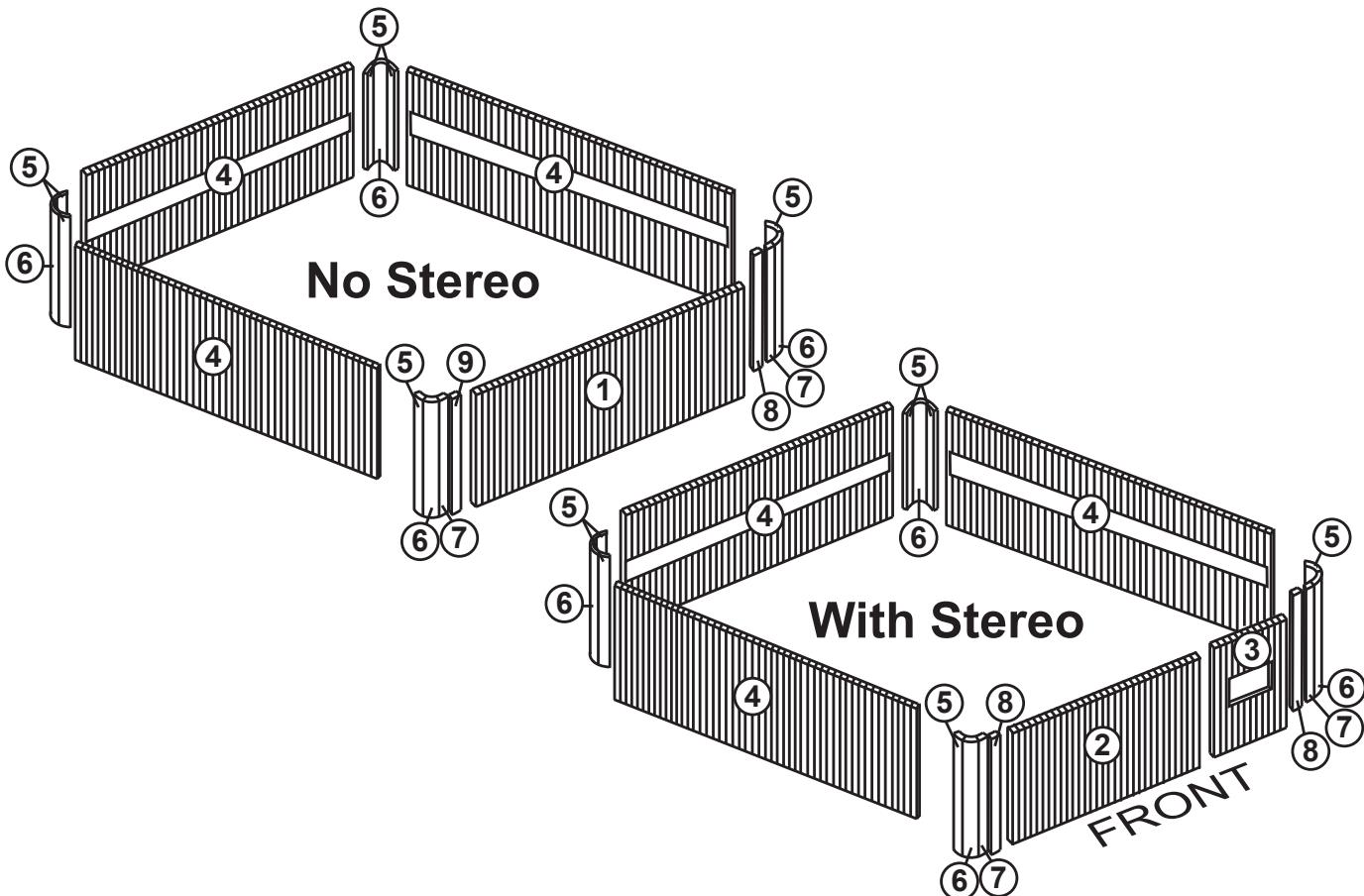
Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427M	8104-428M	8104-429M	8104-426M	6551-730M	6551-732M
J-270	8104-402M	8104-400M	8104-404M	8104-406M		
J-230						

Model	Sierra/Autumn Red Panels And Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427R	8104-428R	8104-429R	8104-426R	6551-730R (Note 1)	6551-732R (Note 2)
J-270	8104-402R	8104-400R	8104-404R	8104-406R		
J-230						

Note 1: Requires two tongue corner trim pieces for each spa corner.

Note 2: Requires one curved/grooved corner piece for each spa corner.

**J-230 Synthetic Wood Skirt Panels (1/2010-5/2010) And
J-280/J-270 Synthetic Wood Skirt Panels (1/2010-5/2010)**



Model	Coastal/Silverwood Panels and Trim Pieces							
	No Stereo		With Stereo		All Models			
	1	2	3	4	5	6	7	8
J-280	8104-422G	8104-420G	8104-424G	8104-426G	6551-730G (See Note1)	6551-732G (See Note2)	6551-733G (See Note2)	6551-593G (See Note2)
J-270								
J-230	8104-402G	8104-400G	8104-404G	8104-406G				

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces							
	No Stereo		With Stereo		All Models			
	1	2	3	4	5	6	7	8
J-280	8104-422M	8104-420M	8104-424M	8104-426M	6551-730M (See Note1)	6551-732M (See Note2)	6551-733M (See Note2)	6551-593M (See Note2)
J-270								
J-230	8104-402M	8104-400M	8104-404M	8104-406M				

Model	Sierra/Autumn Red Panels And Trim Pieces							
	No Stereo		With Stereo		All Models			
	1	2	3	4	5	6	7	8
J-280	8104-422R	8104-420R	8104-424R	8104-426R	6551-730R (See Note1)	6551-732R (See Note2)	6551-733R (See Note2)	6551-593R (See Note2)
J-270								
J-230	8104-402R	8104-400R	8104-404R	8104-406R				

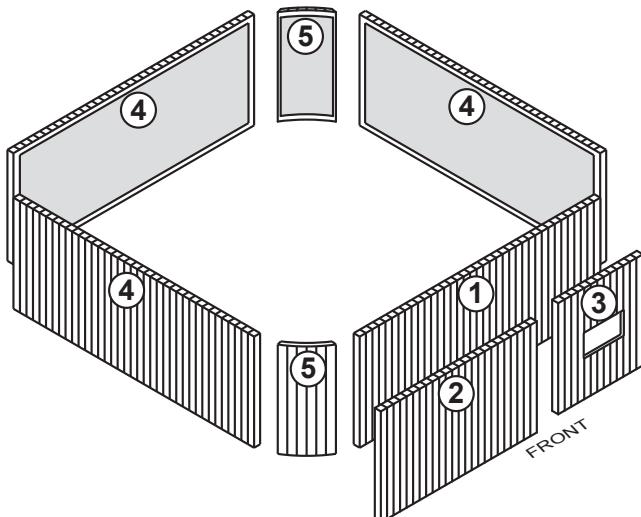
Note1: 1 piece required for each front corner; 2 required for each back corner.

Note 2: 1 piece required for each front corner.

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J-230 Synthetic Wood Skirt Panels (2008-2009) And J-280/J-270 Synthetic Wood Skirt Panels (2007-2009)

REQUIRED ORDERING INFORMATION	REQUIRED COLOR CODE
<p>1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.</p> <p>2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order.</u></p>	<p>B = Harvest Wheat (Blonde)</p> <p>R = Sierra/Autumn (Red)</p> <p>G = Coastal/Silverwood (Gray)</p> <p>M = Roasted Chestnut (Mahogany)</p>



J-230 Synthetic Panels (2008-2009)

Harvest Wheat (Blonde) Panels

1. 8105-766B, Panel: Front, Blonde
2. 8105-760B, Panel: Front Left Stereo, Blonde
3. 8105-757B, Panel: Front Right Stereo, Blonde
4. 8105-763B, Panel: Side/Back, Blonde
5. 8104-805B, Panel: Corner, Blonde

Sierra/Autumn (Red) Panels

1. 8105-768R, Panel: Front, Red
2. 8105-762R, Panel: Front Left Stereo, Red
3. 8105-759R, Panel: Front Right Stereo, Red
4. 8105-765R, Panel: Side/Back, Red
5. 8104-807R, Panel: Corner, Red

Coastal/Silverwood (Gray) Panels

1. 8105-767G, Panel: Front, Gray
2. 8105-761G, Panel: Front Left Stereo, Gray
3. 8105-758G, Panel: Front Right Stereo, Gray
4. 8105-764G, Panel: Side/Back, Gray
5. 8104-806G, Panel: Corner, Gray

Roasted Chestnut (Mahogany) Panels

1. 8105-753M, Panel: Front, Mahogany
2. 8105-751M, Panel: Front Left Stereo, Mahogany
3. 8105-750M, Panel: Front Right Stereo, Mahogany
4. 8105-752M, Panel: Side/Back, Mahogany
5. 8104-808M, Panel: Corner, Mahogany

Front Panel Trim Piece (Not Shown)

- 6551-593B, Slat Front Trim Piece, Blonde
 6551-593R, Slat: Front Trim Piece, Red
 6551-593G, Slat: Front Trim Piece, Gray
 6551-593M, Slat: Front Trim Piece, Mahogany

J-280/J-270 Synthetic Panels (2007-2009)

Harvest Wheat (Blonde) Panels

1. 8104-794B, Panel: Front, Blonde
2. 8104-798B, Panel: Front Left Stereo, Blonde
3. 8104-802B, Panel: Front Right Stereo, Blonde
4. 8104-790B, Panel: Side/Back, Blonde
5. 8104-805B, Panel: Corner, Blonde

Sierra/Autumn (Red) Panels

1. 8104-797R, Panel: Front, Red
2. 8104-801R, Panel: Front Left Stereo, Red
3. 8104-804R, Panel: Front Right Stereo, Red
4. 8104-793R, Panel: Side/Back, Red
5. 8104-807R, Panel: Corner, Red

Coastal/Silverwood (Gray) Panels

1. 8104-795G, Panel: Front, Gray
2. 8104-799G, Panel: Front Left Stereo, Gray
3. 8104-803G, Panel: Front Right Stereo, Gray
4. 8104-791G, Panel: Side/Back, Gray
5. 8104-806G, Panel: Corner, Gray

Roasted Chestnut (Mahogany) Panels

1. 8104-796M, Panel: Front, Mahogany
2. 8104-800M, Panel: Front Left Stereo, Mahogany
3. 8104-810M, Panel: Front Right Stereo, Mahogany
4. 8104-792M, Panel: Side/Back, Mahogany
5. 8104-808M, Panel: Corner, Mahogany

Front Panel Trim Piece (Not Shown)

- 6551-593B, Slat Front Trim Piece, Blonde
 6551-593R, Slat: Front Trim Piece, Red
 6551-593G, Slat: Front Trim Piece, Gray
 6551-593M, Slat: Front Trim Piece, Mahogany

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J-210 Synthetic Wood Skirt Panels (2011+)

J-210 Synthetic Panels

Roasted Chestnut/Mahogany

1. 8105-561M, Panel: Front, Mahogany
2. 8105-560M, Panel: Side, Mahogany
- 3*. 6551-593M, Syn: Flat 35 5/8 x 1-3/4"

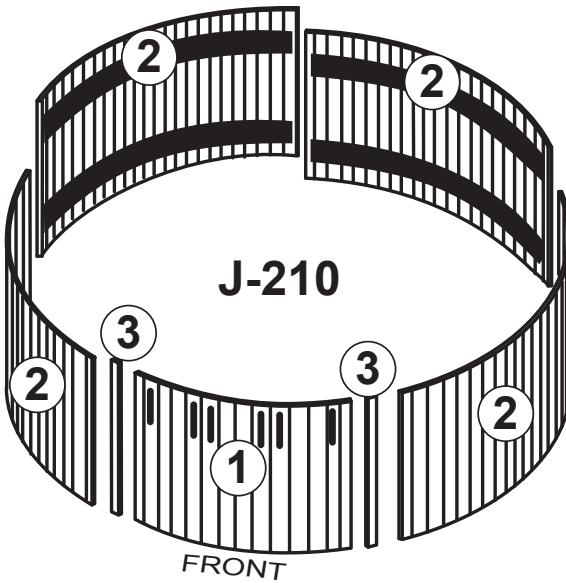
Coastal/Silverwood/Gray

1. 8103-560G, Panel: Front, Gray
2. 8103-561G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"

Teak

1. 8105-559K, Panel: Front, Teak
2. 8105-558K, Panel: Side, Teak
- 3*. 6551-593K, Syn: Mold Det 42, 30-1/4"

*Must trim part to fit (Limited Stock)



*Must trim part to fit (Limited Stock)

J-230 Synthetic Wood Skirt Panels (2005-2007) And J-220 And J-210 Synthetic Wood Skirt Panels (2005-2010)

J-230 Synthetic Panels (2005-2007)

Harvest Wheat./Blonde (2005-2007)

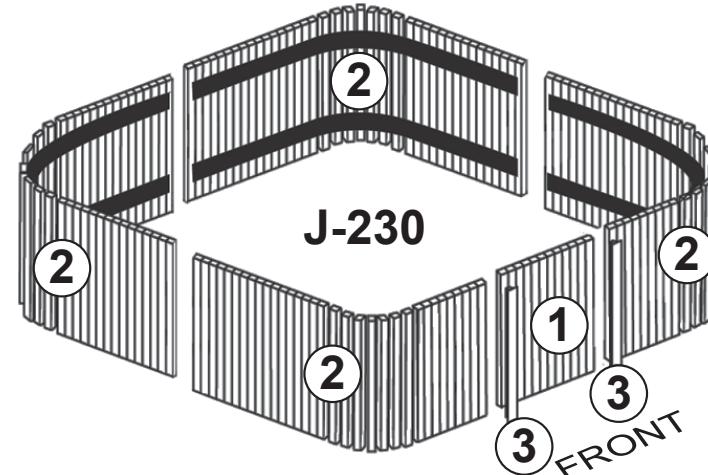
1. 8105-550B, Panel: Front, Blonde
2. 8105-557B, Panel: Side, Blonde
3. 6551-900B*, Syn: Flat 35 5/8 x 1-3/4"

Sierra/Autumn/Red (2005-2007)

1. 8103-555R, Panel: Front, Red
2. 8103-556R, Panel: Side, Red
3. 6551-898*, Syn: Mold Det 42 30-1/4"

Coastal/Silverwoo/Gray (2005-2007)

1. 8103-550G, Panel: Front, Gray
2. 8103-557G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"



*Must trim part to fit (Limited Stock)

J-220 Synthetic Panels (2005-2010)

Roasted Chestnut/Mahogany (2008+)

1. 8105-551M, Panel: Front, Mahogany
2. 8105-552M, Panel: Side, Mahogany
- 3*. 6551-593M, Syn: Flat 35 5/8 x 1-3/4"

Harvest Wheat/Blonde (2007+)

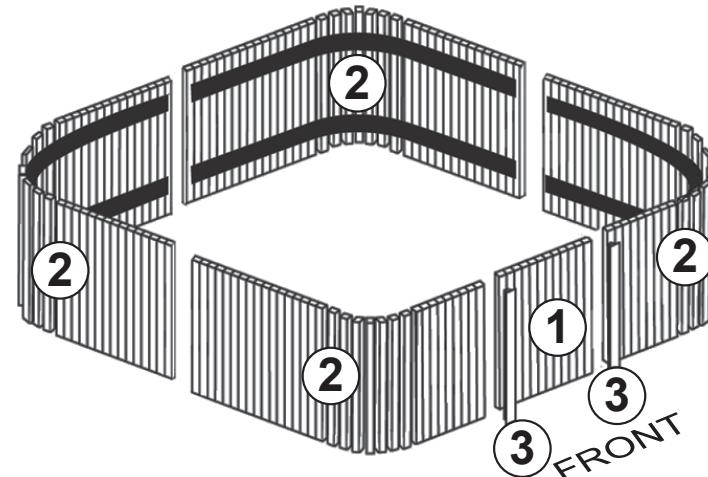
1. 8105-554B, Panel: Front, Blonde
2. 8105-553B, Panel: Side, Blonde
- 3*. 6551-900B, Syn: Flat 35 5/8 x 1-3/4"

Sierra/Autumn/Red (2005+)

1. 8103-551R, Panel: Front, Red
2. 8103-552R, Panel: Side, Red
3. 6551-898*, Syn: Mold Det 42 30-1/4"

Coastal/Silverwood/Gray (2005+)

1. 8103-554G, Panel: Front, Gray
2. 8103-553G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"



*Must trim part to fit (Limited Stock)

J-210 Synthetic Panels (2005-2010)

Roasted Chestnut/Mahogany (2008+)

1. 8105-561M, Panel: Front, Mahogany
2. 8105-560M, Panel: Side, Mahogany
- 3*. 6551-593M, Syn: Flat 35 5/8 x 1-3/4"

Harvest Wheat/Blonde (2007+)

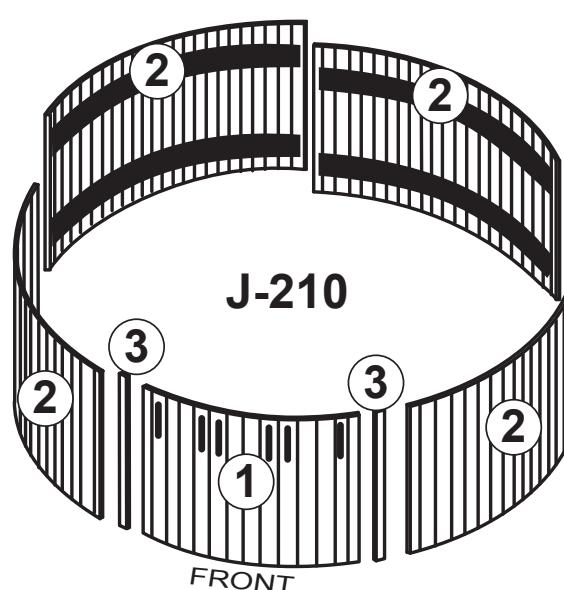
1. 8105-559B, Panel: Front, Blonde
2. 8105-558B, Panel: Side, Blonde
- 3*. 6551-900B, Syn: Flat 35 5/8 x 1-3/4"

Sierra/Autumn/Red (2005+)

1. 8103-558R, Panel: Front, Red
2. 8103-559R, Panel: Side, Red
3. 6551-898*, Syn: Mold Det 42 30-1/4"

Coastal/Silverwood/Gray (2005+)

1. 8103-560G, Panel: Front, Gray
2. 8103-561G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"



*Must trim part to fit (Limited Stock)

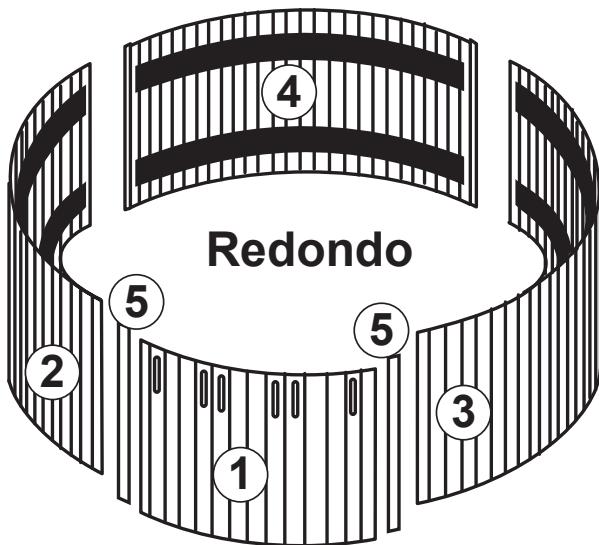
Del Sol Synthetic Wood Skirt Panels (2003-2004)

Redondo Synthetic Panels (2004)

1. 8103-966R, Panel: Front
2. 8103-968R, Panel: Left
3. 8103-967R, Panel: Right
4. 8103-969R, Panel: Back
5. 6551-898, Moulding: Redondo Door
(Limited Stock)

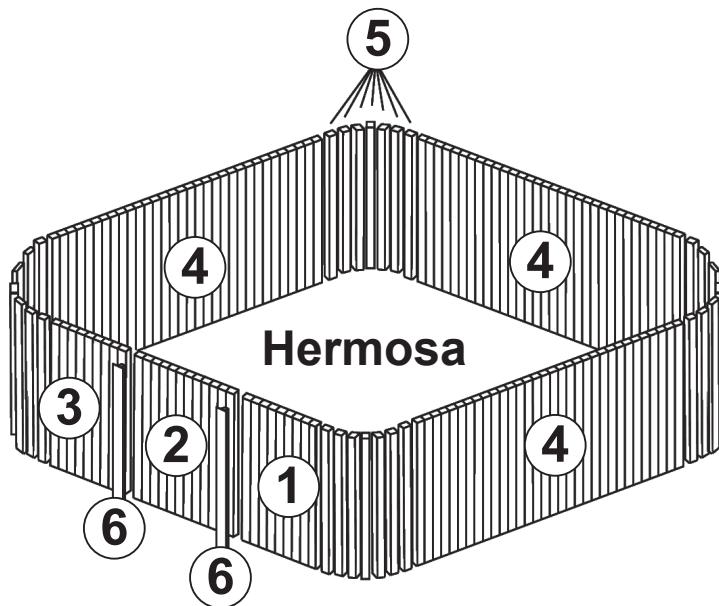
Redondo Synthetic Panels (2003)

1. 8103-961R, Panel: Front
2. 8103-962R, Panel: Left
3. 8103-964R, Panel: Right
4. 8103-963R, Panel: Back
5. 6551-596, Moulding: Redondo Door
(Limited Stock)



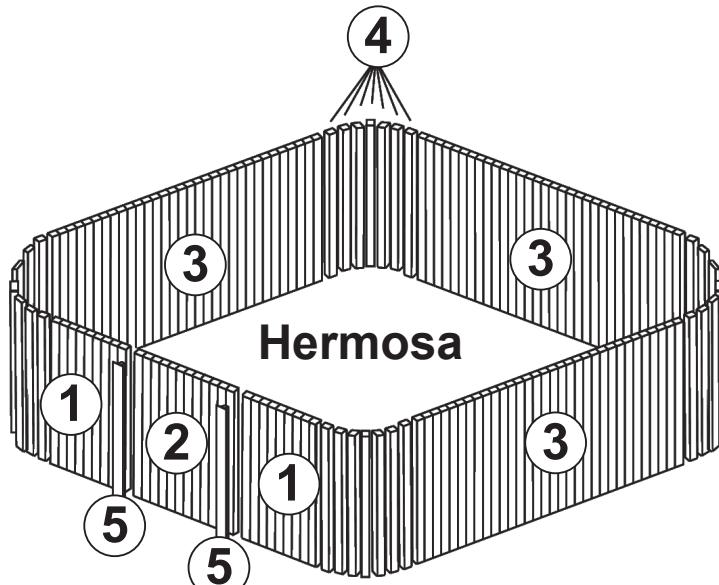
Hermosa Synthetic Panels (2004)

1. 8103-976R, Panel: Front Right
2. 8103-977R, Panel: Front Center
3. 8103-975R, Panel: Front Left
4. 8103-978R, Panel: Sides/Back
5. 6551-896, Slat: Corner (7 Required for Each Corner)
6. 6551-898, Moulding: Del Sol Door
(Limited Stock)



Hermosa Synthetic Panels (2003)

1. 8103-973R, Panel: Front Right/Left
2. 8103-971R, Panel: Front Center
3. 8103-972R, Panel: Sides/Back
4. 6000-440, Slat: Corner (7 Required for Each Corner)
5. 6551-596, Moulding: 2003 Del Sol Door



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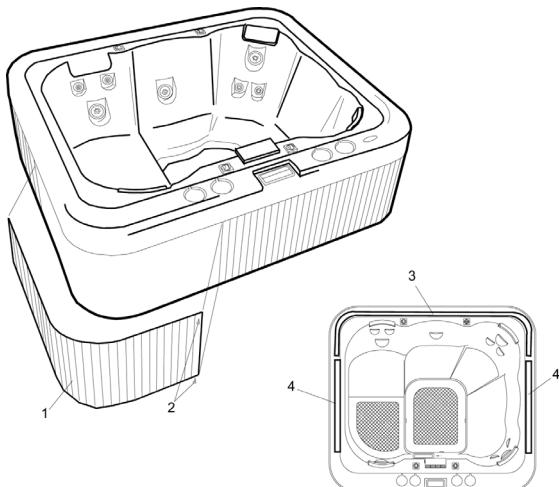
Aero And Alexa Wood Skirt Panels (≤ 2001)

All Panels Are Natural Unstained Color

Aero Models (≤ 2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 50" x 19"	6	2550-301N	7138000
2*	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
3	Insulation: Thermal, 6" x 30" x 94"	-	2495-100	K419001
4	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002

* = Limited Stock



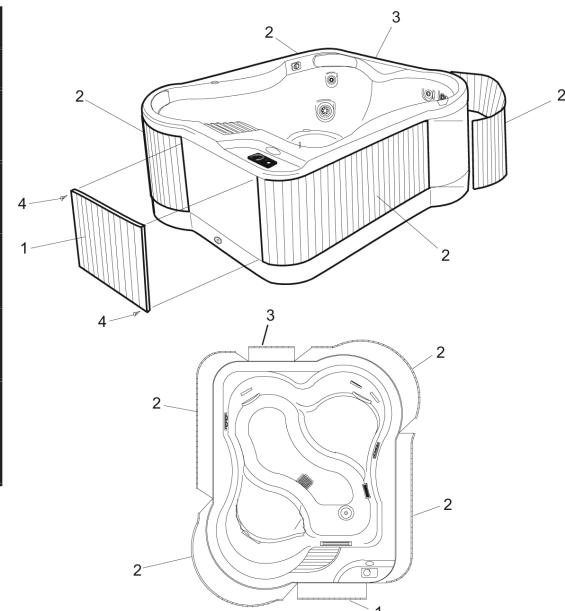
Alexa Models (≤ 2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Skirt, 20.93" x 19"	4	2550-311*	K000000*
2	Panel: Flex Skirt 50" x 19"	4	2550-301N	7138000
3	Panel: Flex Skirt 9.66" x 19"	1	8807-111*	9474000*
4*	Screw: Wood, #6 x 1.625"	58	6570-135	5303837

Note:

*Panels unavailable. Use part 2550-301N and trim to fit.

** = Limited Stock



Laser And Pinnacle Wood Skirt Panels (≤ 2001)

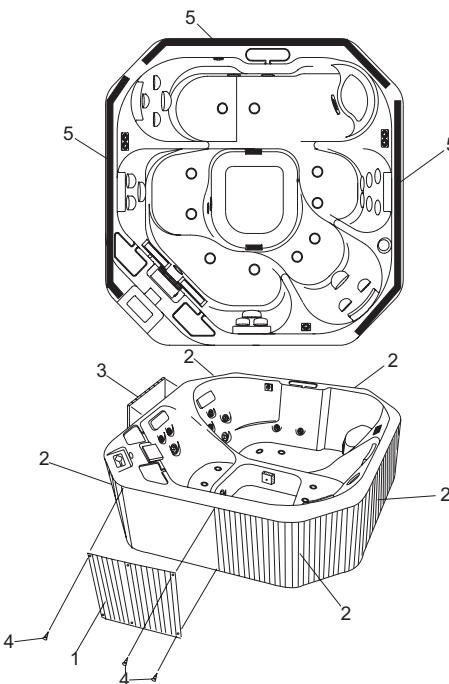
All Panels Are Natural Unstained Color

Laser Models (≤ 2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt 24.25" x 26.63"	4	2550-310N*	891000*
2	Panel: Flex Skirt 50" x 26.63"	5	2550-300N	8050000
3	Panel: Flex Skirt 16.13" x 26.63"	1	8807-100N*	8306000*
4	Screw: Wood #6 x 1.625"	64	6570-135	5303837
5	Insulation: Thermal 6" x 30" x 62"	4	2495-101	K419001

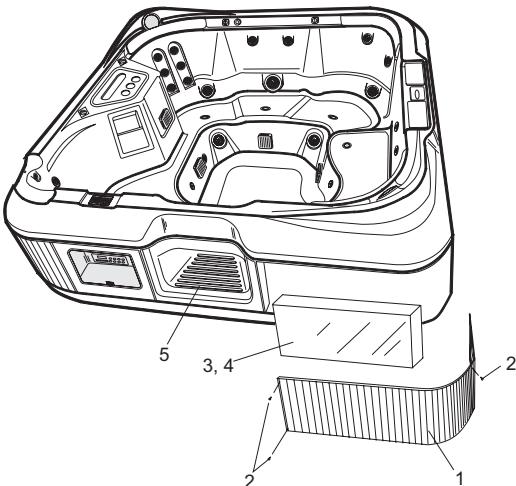
Note:

*Panels Unavailable. Use part 2550-300 and trim to fit.



Pinnacle Models (≤ 2001)

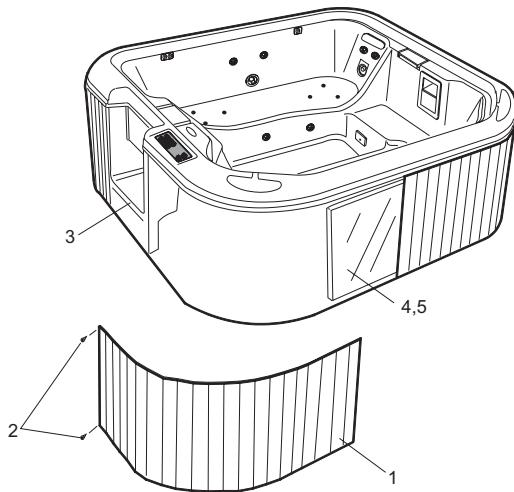
Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 50" x 19"	6	2550-301N	7138000*
2	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
3	Insulation: Thermal, 6" x 30" x 94"	-	2495-100	K419001
4	Insulation: Thermal, 6" x 30" x 62"	5	2495-101	K419002
5a	Step: Pinnacle (Black)	4	8807-042N	-
5b	Step: Pinnacle (Brown)	4	8807-040N	K079000



Quantum And Santina Wood Skirt Panels (≤ 2001)

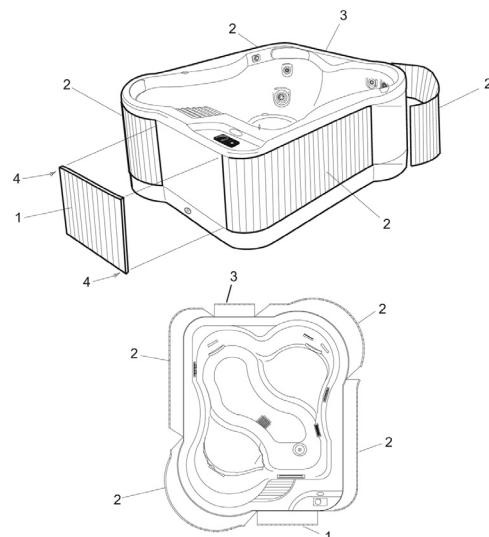
All Panels Are Natural Unstained Color

Quantum Models (≤ 2001)				
Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 50" x 26.63""	6	2550-300N	8050000
2	Screw: Wood, #6 x 1.625"	94	6570-135	5303837
3	Step: Quantum (Brown)	1	8807-041N	K986908
4	Insulation: Thermal, 6" x 30" x 94"	-	2495-100	K419001
5	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002



Santina Models (≤ 2001)				
Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt 24.25" x 26.63"	4	2550-310N*	H891000*
2	Panel: Flex Skirt, 50" x 26.63"	5	2550-300N	8050000
3	Panel: Flex Skirt 16.13" x 26.63"	1	8807-110N*	8306000*
4	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
5	Insulation: Thermal, 6" x 30" x 62"	4	2495-101	K419001

Note:
**Panels Unavailable.*



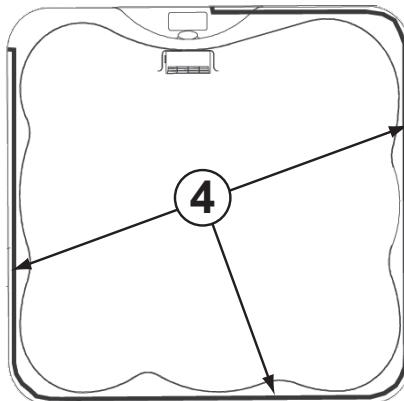
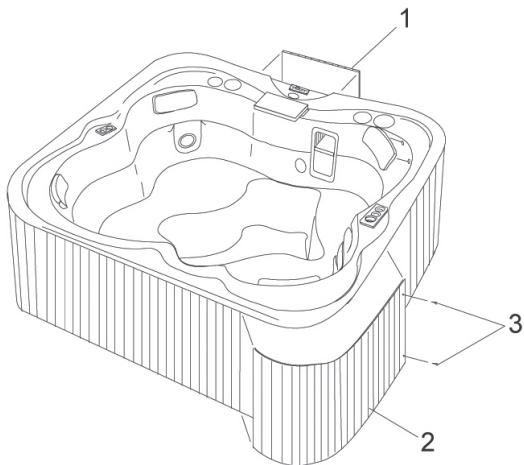
Solaris Wood Skirt Panels (≤ 2001)

All Panels Are Natural Unstained Color

Solaris Models (≤ 2001)				
Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 24.25" x 26.63"	4	2550-310N*	H891000*
2	Panel: Flex Skirt, 50" x 26.63"	6	2550-300N	8050000
3	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
4	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002

Note:

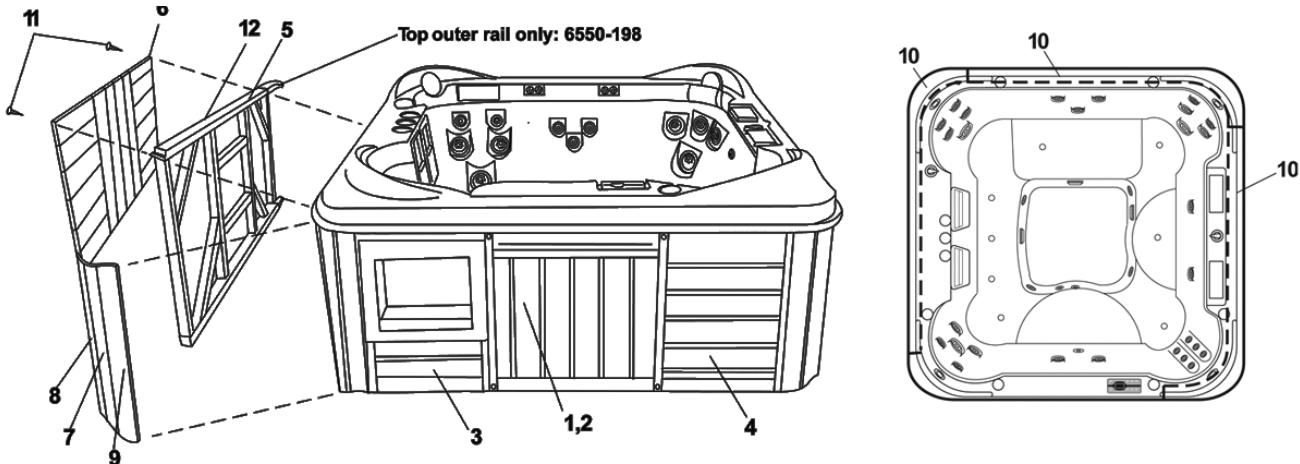
*Panels Unavailable.



Top Cutaway View

Triton Wood Skirt Panels (≤ 2001)

All Panels Are Natural Unstained Color



Triton Models (≤ 2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Front Center, 31" x 30.5"	1	8800-841N	R709000
2	Frame: Front, 32.5" x 72.5"	1	8800-511	R69000
3a	Panel: Front Left, 31" x 21.4" with Stereo	1	8807-101N	R713000
3b	Panel: Front Left, 31" x 21.4" without Stereo	1	8807-103	S117000
4	Panel: Front Right, 31" x 21.4"	1	8807-102N	R711000
5	Frame: Side/Back, 32.5" x 71.75"	3	8800-512	R696000
6	Panel: Side/Bac, 31" X 73.5"	3	8807-105N	R706000
7	Wood: Curved, Full Cut	4	6551-345N	R702000
8	Wood: Curved, Groove Cut	4	6551-390N	R701000
9	Wood: Curved, Tongue Cut	4	6551-391N	R700000
10	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002
11	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
12	Rail: Top Outer, 2" x 2" x 72.5"	4	6550-198N	-

Miscellaneous Parts And Accessories

Plastic Skirt Bushings/Plugs

6540-924, Bushing, Universal, Black
(for 1.375" electrical access skirt hole)



6540-926, Plug: Universal, Black
(for 1.375" electrical access skirt hole).

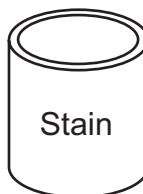


Synthetic Rock Skirt Paint Touchup Kits

6000-370, Kit, Paint Tuscan (Not Shown)
6000-371, Kit, Paint Venetian (Not Shown)

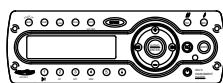
Real Wood Skirt Stains

6472-267, Stain: Coastal Red Quart



J-LX/J-LXL Series Stereo Components (2011+)

6500-496, Receiver:
AM/FM/CD Aquatic
(Black)



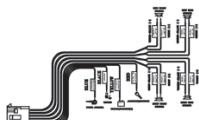
6560-353, Remote: Wireless
RF-3 Aquatic (For 6500-496
Receiver Only)



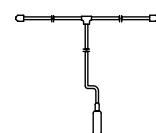
6560-354, Sensor: Wireless
RF-3 Remote, Aquatic
(6500-496 Receiver Only)



6560-524, Harness:
Wiring Aquatic JHT 2011



6560-812, Antenna:
AM/FM 6' Soft Wire



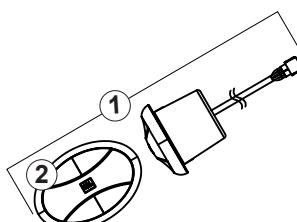
6560-029, Cable: MP3/
iPod RCA Cable, Aquatic



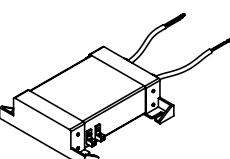
6560-327, Speaker:
Subwoofer Aquatic



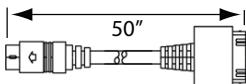
2660-497, Speaker
Assembly Dual Driver,
Oval JBL



2570-215, Grill:
JBL Speaker, Oval



6600-008, Power
Supply: 240VAC -
13.8VDC, 5A



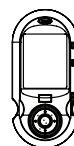
**6000-207 - Accessory
Cable**: iPod Aquatic AV
(Adapts iPod to Receiver
For Full Playback Control)

J-400 Series Stereo Components (2010+)

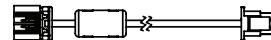
2660-409, Stereo:
System JBL J-400 LCD
(Apple iTouch Phone Not
Included)



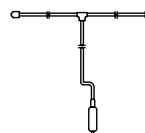
6560-336, Remote: RF, with
LCD Display (Operates Stereo,
Pumps, And Lights)



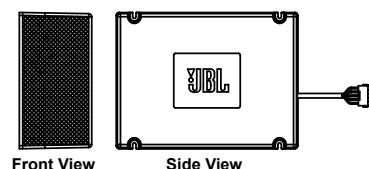
6560-660, Harness:
Topside Control Panel to
JBL Stereo, DSMT



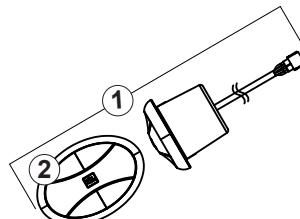
6560-812, Antenna:
AM/FM 6' Soft Wire



2560-183, Harness: Wiring Stereo/Speaker
J-400 (Not Shown)

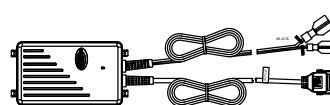


6660-499,
Subwoofer: 6"
Complete JBL

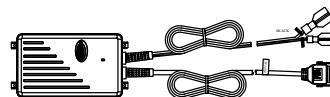


2660-497, Speaker
Assembly Dual Driver,
Oval JBL

2570-215, Grill:
JBL Speaker, Oval
J-400 JBL Stereo



6600-007, Power
Supply: 240VAC
-15VDC, DSMT



Stereo Components

J-400 Series

Stereo Components (2009)

2660-409, Stereo:
System JBL J-400 LCD
(Apple iTouch Phone Not
Included)



2560-183, Harness:
Main J-400 Stereo
Harness (Not Shown)

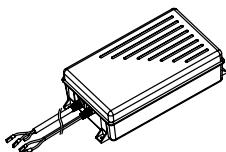
6560-655, Sensor:
Wireless IR Remote



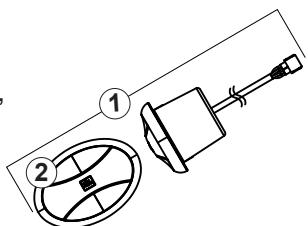
20229-001, Remote:
Standard J-400 IR Remote
(Operates Stereo, Pumps,
Lights). Note: Version (A)
offered from 1/09-6/09;
replaced by version (B) 7/09-1/10;
then by version (C) 2/2010+.



6600-005, Power
Supply: 240VAC -
15VDC, 4A

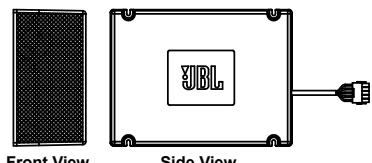


2660-497, Speaker
Assembly Dual Driver,
Oval JBL



2570-215, Grill:
JBL Speaker, Oval

6660-499,
Subwoofer: 6"
Complete JBL



J-400 Series

Stereo Components (2006-2008)

Replacement Components (5/2011+)

6000-222, Kit: Aquatic Stereo Conversion Kit
for PolyPlaner Systems (Items 1-2 below
included). Note: *Aquatic Stereo Receiver*
required (purchased separately).

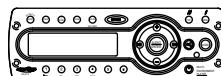
- 6560-353**, Remote: Wireless
RF-3 Aquatic (Required for
6500-496 Receiver)



- 6560-354**, Sensor: Wireless
RF-3 Remote, Aquatic
(Required for 6500-496
Receiver)



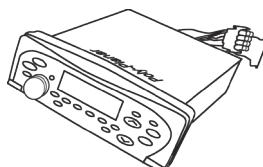
6500-496, Receiver:
AM/FM/CD Aquatic, Black
(Replaced PolyPlaner
6500-202 Receiver)



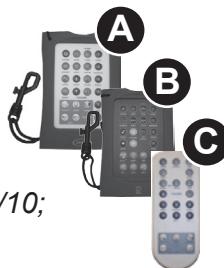
*Note: A second kit (6000-133) is required for
spas with the iPod Docking Station. This kit
includes the necessary interface cable and
adapters required to interface the iPod Dock to
the Aquatic Receiver Above. Refer to page 161
for details.*

Original Components (2006-2008)

6500-202, Receiver:
AM/FM CD (Poly-Planar),
Black (Replace with
Aquatic Conversion Kit
And Receiver Above)



20229-001, Remote:
Standard J-400 PolyPlaner
IR Remote (Operates Stereo,
Pumps, Lights). Note:
Version (A) offered 1/09-6/09;
replaced by version (B) 7/09-1/10;
then by version (C) 2/2010+

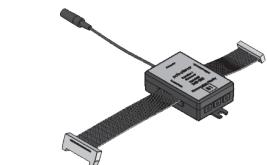


Guillen's Enterprises, inc

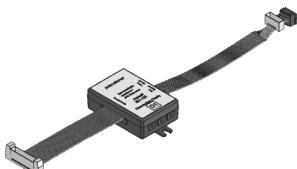
J-400 Series Stereo Components (2006-2008)

Original Components (2006-2008)

20198-001, Equalizer:
2006-2008 PolyPlaner
Stereo Crossover
Speaker Module,
IMR-200



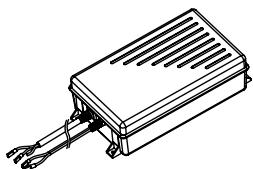
20230-001, Receiver:
PolyPlaner Stereo
Remote Interface



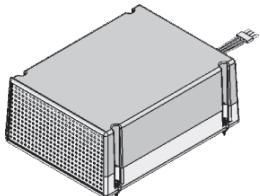
20197-001, Harness:
Main Stereo Wiring



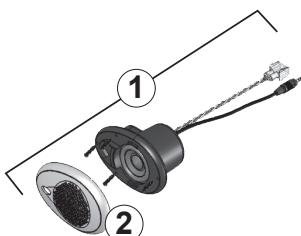
6600-005, Power
Supply: 240VAC -
5VDC, 4A



20124-001, Speaker
Subwoofer: J-400 Series
with Mounting Hardware



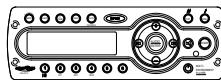
1. **20169-001**,
Speaker Assembly
5" Oval, Grill And
Screws Included
2. **20100-001**, Grill:
5" Oval



J-300 Series Stereo Components (2007+)

Replacement Components (6/2009+)

6500-496, Receiver:
AM/FM/CD Aquatic, Black



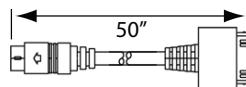
6560-353, Remote: Wireless
RF-3 Aquatic (For 6500-496
Receiver Only)



6560-354, Sensor: Wireless
RF-3 Remote, Aquatic
(6500-496 Receiver Only)



**6000-207 - Accessory
Cable**: iPod Aquatic AV
(Adapts iPod to Receiver
For Full Playback Control)



Original Components (2007+)

6500-219, Receiver: AM/FM
CD Aquatic (Replace with
Aquatic Receiver, Wireless
RF Remote And Wireless RF
Sensor Above).



6560-340, Remote: Stereo
Wireless Aquatic (Limited
Stock)



6560-341, Sensor: RF Stereo
Wireless Aquatic (Limited
Stock)



Stereo Components

J-300 Series

Stereo Components (2007+)

Original Components (2007+)

6560-328, Remote:

Stereo Hard Wired
Aquatic with 12" Cable

*Note: Remote Appearance
Changed as Shown
(Right) in April 2009+*

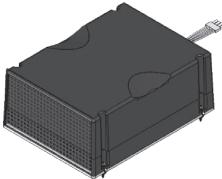


6000-192, Cover For
Hard Wired Remote

6560-329, Cord: 14'
Receiver/Remote
Aquatic



6560-327, Speaker:
Subwoofer Aquatic
(All 2007+ Models)



6560-326, Speaker: 2"
Aquatic, Screws Included
(All 2007+ Models)



2570-385, Grill: 2" Speaker
Aquatic JHT (All 2007+ Models)



6560-339, Harness: Wiring Stereo Aquatic,
Not Shown (All 2010+ Models)

6560-330, Harness: Wiring Stereo Aquatic,
Not shown (All 2007-2009 Models)

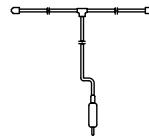
J-300 Series

Stereo Components (2007+)

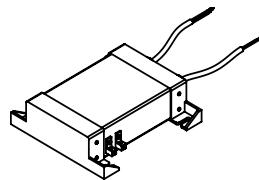
Original Components (2007+)

6560-812, Antenna:

AM/FM 6' Soft Wire
(All 2007+ Models)



6600-008, Power
Supply: 240VAC -
13.8VDC, 5A (All
2007+ Models)



J-300 Series Stereo Components (2002-2006)

Replacement Components (5/2011+)

6000-222, Kit: Aquatic Stereo Conversion Kit for PolyPlaner Systems (Items 1-2 below included). Note: *Aquatic Stereo Receiver required (purchased separately)*:

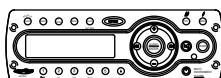
1. **6560-353**, Remote: Wireless RF-3 Aquatic (Required for 6500-496 Receiver)



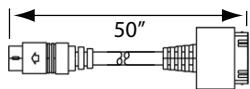
2. **6560-354**, Sensor: Wireless RF-3 Remote, Aquatic (Required for 6500-496 Receiver)



6500-496, Receiver: AM/FM/CD Aquatic, Black (Replaced PolyPlaner 6500-202 Receiver)

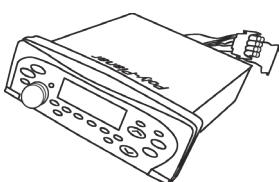


6000-207, Accessory Cable: iPod Aquatic AV (Adapts iPod to Receiver For Full Playback Control)

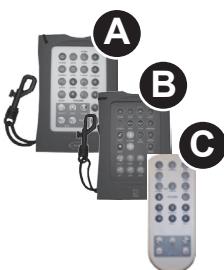


Original Components (2002-2006)

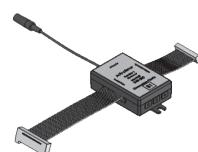
6500-202, Receiver: AM/FM CD, Poly-Planar, Black (Replace with Aquatic Stereo Conversion Kit And Receiver Above).



20229-001, Remote: Standard J-300 PolyPlaner IR Remote. Note: Version (A) offered 1/09-6/09; replaced by version (B) 7/09-1/10; then by version (C) 2/2010+



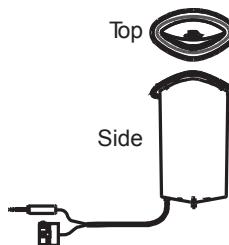
6560-537, Interface: PolyPlaner Stereo Remote 2004+, IMR-150 (Limited Stock)



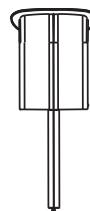
J-300 Series Stereo Components (2002-2006)

Original Components (2002-2006)

6560-520, Speaker Assembly, 2004+ (Limited Stock)



6560-517, Speaker Assembly, 2003 (Limited Stock)

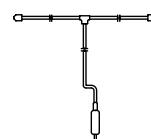


2570-235, Speaker Assembly, 2002 (Limited Stock)



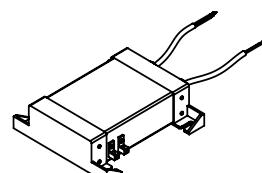
6560-538, Harness: Wiring PolyPlanar (Limited Stock - Not Shown)

6560-505, Harness: Wiring Stereo Jacuzzi (Not Shown); Required When Retrofitting/Replacing A Jensen Stereo Deck with A PolyPlanar Stereo Deck (Limited Stock)



6560-812, Antenna: 6" Soft Wire 2002+

6473-361, Shielded Extension Antenna 2006+ (Not Shown)



6600-008, Power Supply: 240VAC - 13.8VDC, 5A

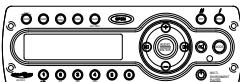
Guillen's Enterprises, inc

jacuzziparts.com

800-222-7855

J-200 Series**Stereo Components (2007+)****Replacement Components (6/29/2009+)**

6500-496, Receiver:
AM/FM/CD Aquatic, Black



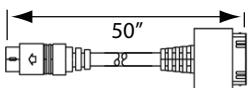
6560-353, Remote: Wireless RF-3 Aquatic (For 6500-496 Receiver Only)



6560-354, Sensor: Wireless RF-3 Aquatic (For 6500-496 Receiver Only)



6000-207, Accessory Cable: iPod Aquatic AV (Adapts iPod to Receiver For Full Playback Control)

**Original Components (2007+)**

6500-219, Receiver: AM/FM CD Aquatic (Replace with Aquatic Receiver, Wireless RF Remote and Wireless RF Sensor above).



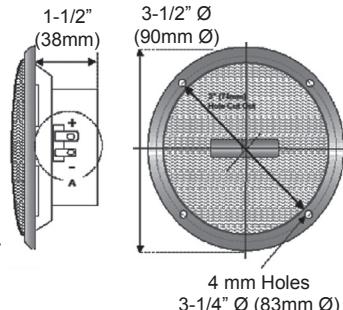
6560-340, Remote: Stereo Wireless Aquatic (Limited Stock)



6560-341, Sensor: RF Stereo Wireless Aquatic (Limited Stock)

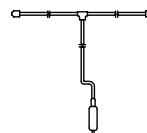
**J-200 Series****Stereo Components (2007+)****Original Components (2007+)**

6560-335, Speaker: 3" PolyPlanar Gray (All 2007+ Models)

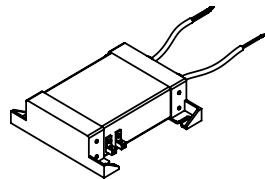


6540-546, Gasket: 3" PolyPlanar Speaker, Not Shown (All 2007+ Models)

6560-330, Harness: Wiring Stereo Aquatic (Not Shown)



6560-812, Antenna: AM/FM 6' Soft Wire

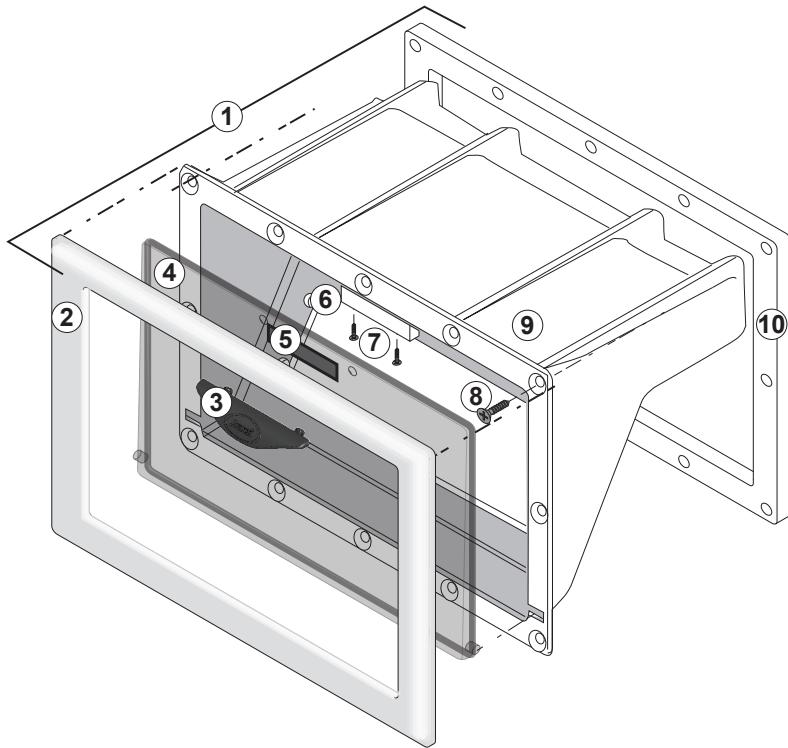


6600-008, Power Supply: 240VAC - 13.8VDC, 5AJ-300 Aquatic

J-LX/J-LXL Series Stereo Enclosures

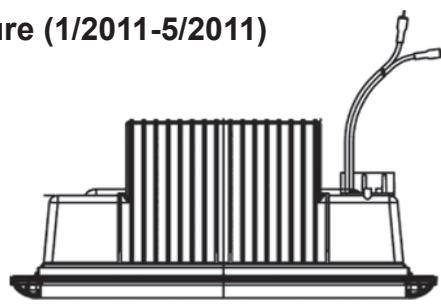
J-LX/J-LXL Stereo Enclosure (6/2011+)

1. **6455-009**, Stereo Enclosure Assembly Complete, (Handle Purchased Separately Below)
2. **6000-275B**, Bezel: Stereo ABS, Black
3. **2000-273B**, Handle: Door JHT Black
4. **6000-274**, Door: Stereo Polycarbonate
- 5a. **6570-116**, Plate: Strike Black
- 5b. **6720-007**, Foam: Double-Sided Tape
6. **6570-061**, Latch: Magnetic Black Stereo
7. **6570-079**, Screw: 6-32 x 3/8 PH MS (2 Required)
8. **6570-325**, Screw: 10-16 x 1 FH PH, Stainless Steel (12 Required)
9. **6000-278**, Enclosure: Stereo ABS Black
10. **6000-277**, Back Ring: Stereo ABS Black

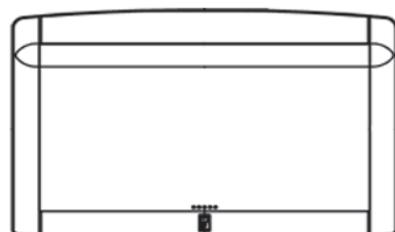


J-LX/J-LXL Stereo Enclosure (1/2011-5/2011)

6455-015, Stereo Enclosure
Assembly Complete,
(PolyPlaner)



Top View

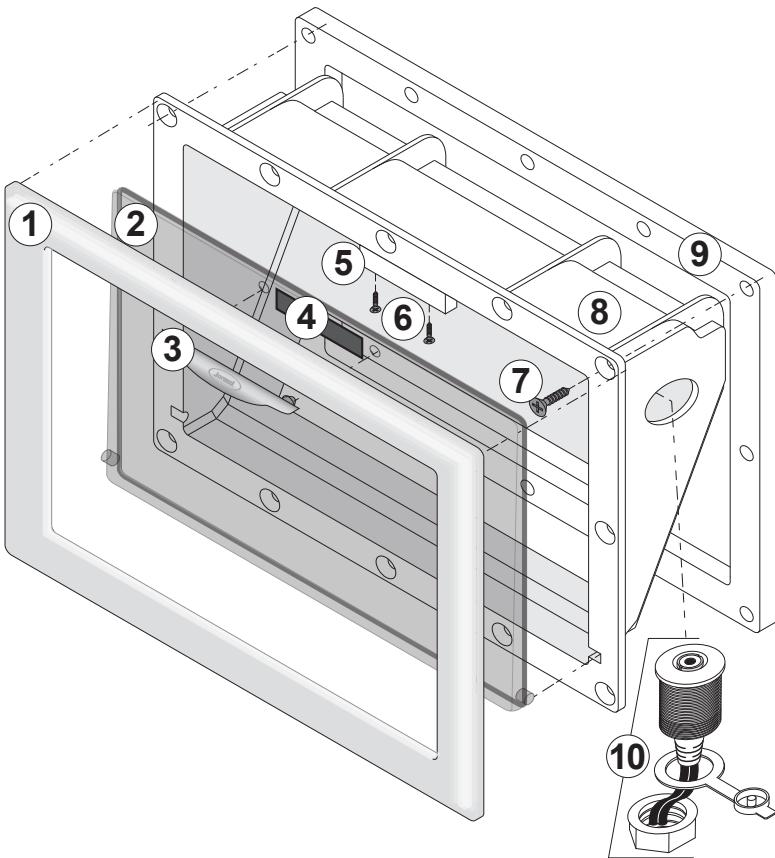


Front View

J-400/J-300/J-200 Series Stereo Enclosures

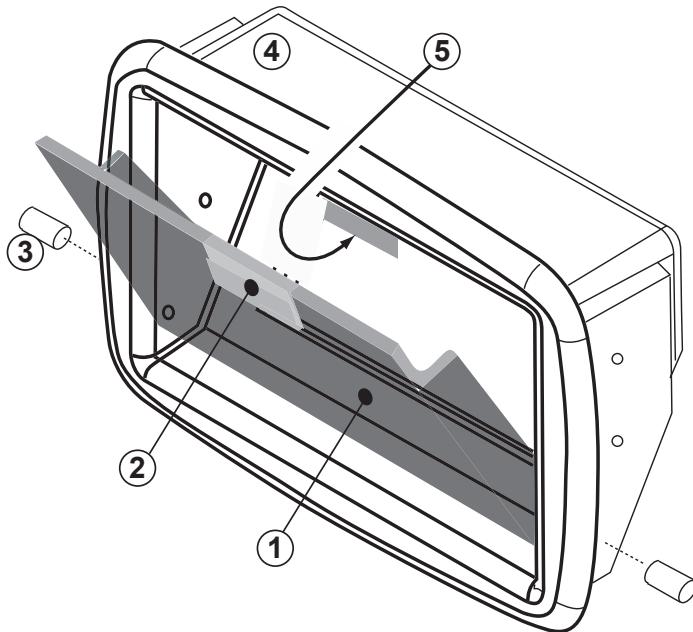
J-400 Stereo Enclosure (2007-2008) J-300/J-200 Stereo Enclosure (2007+)

1. **6000-275**, Bezel: Stereo ABS, Gray
2. **6000-274**, Door: Stereo Polycarbonate
3. **2000-273**, Handle: Door JHT Gray
- 4a. **6570-161**, Plate: Striker (For Stereo And iPod Enclosure)
- 4b. **6720-007**, Foam: Double-Sided Tape
5. **6570-097**, Latch: Magnetic Gray, Stereo
6. **6570-079**, Screw: 6-32 x 3/8 PH MS (2 Required)
7. **6570-325**, Screw: 10-16 x 1 FH PH, Stainless Steel (12 Required)
8. **6000-276**, Enclosure: Stereo ABS Black
9. **6000-277**, Back Ring: Stereo ABS Black
10. **6473-363**, Adapter: MP3/iPod Jack, Polyplaner (Not Used on J-200 Series)



2006 J-400 Models All 2002-2006 J-300 Models

- 1a. **6455-200**, Door: Enclosure For 8807-211 Enclosure Only (2002-2006 J-300 Models)
- 1b. **6455-300**, Door Enclosure For 8807-411 Enclosure Only (2006 J-400 Models)
2. **2570-245**, Plate: Clip On with handle
3. **6570-002**, Pin: Dowel 0.25" x 1.5"
- 4a. **8807-211**, Enclosure: Framed Black 2002+, Limited Stock (J-300 Models)
- 4b. **8807-411**, Enclosure: Framed Gray (J-400 Models)
5. **6570-097**, Latch: Magnetic 2002+



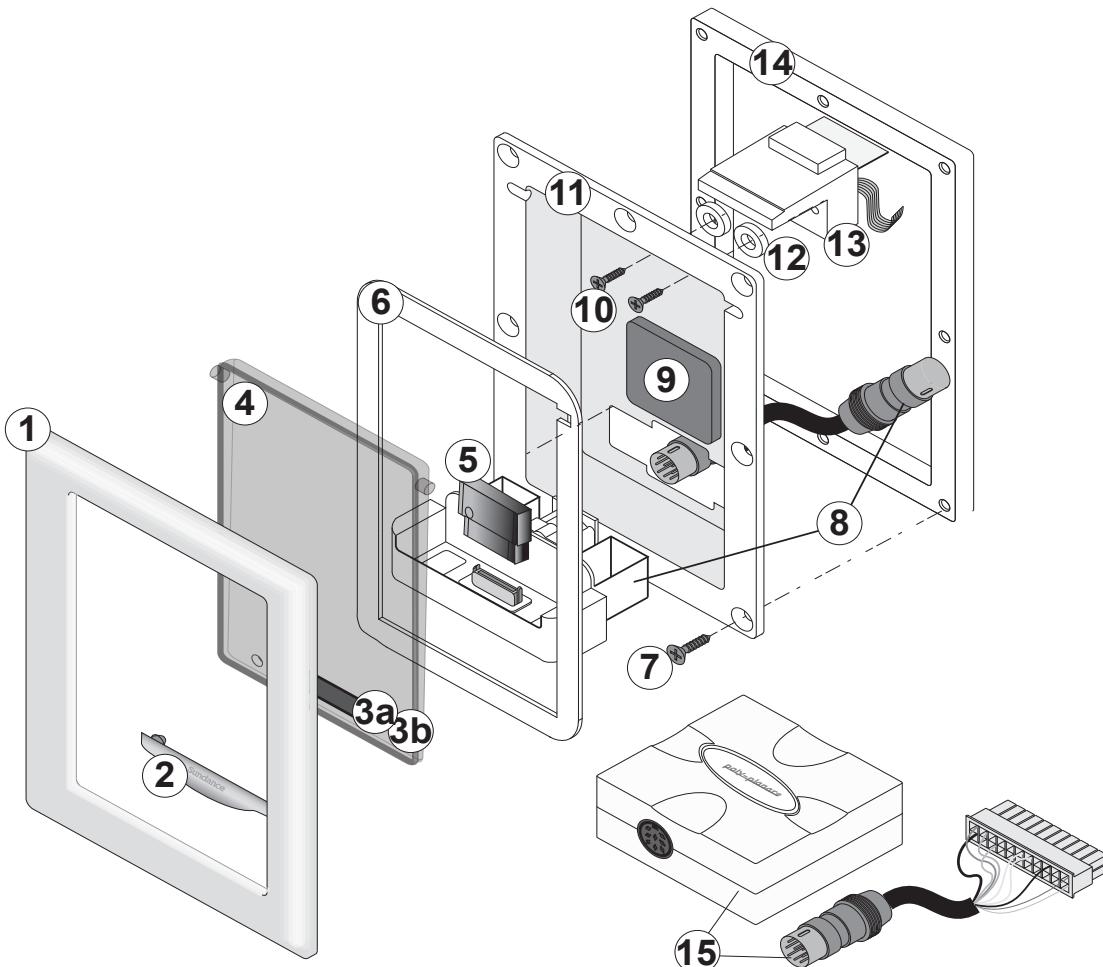
J-400 Series iPod Enclosure (2007-2008)

iPod Dock Retrofit Kit For Aquatic AV Receiver

6000-133, Aquatic iPod Dock Retrofit Kit

This kit complements the Aquatic Stereo Conversion Kit listed on page 154 and is required to convert iPod Docks in older J-400 PolyPlaner systems to work with our replacement Aquatic AV Stereo Receiver. (6500-496). The kit includes instructions, a special iPod cable and a modified adapter plate for the conversion (not shown).

iPod Enclosure Parts



1. 6000-295, Bezel: iPod, Gray
2. 2000-273, Handle, Door JHT
- 3a. 6570-161, Plate: Striker (Stereo And iPod Enclosure)
- 3b. 6720-007, Foam: Double-Sided Tape
4. 6000-294, Door: iPod Polycarbonate
5. 6660-230, Connector Cover, iPod (Red)
6. 6540-540, Gasket: iPod Door 08
7. 6570-325, Screw: 10-16 x 1 FH PH, Stainless Steel (8 Required)
8. 6660-229, Insert: Dock iPod Enclosure with 18" Cable
9. 6570-635, Pad: Foam 1.5" x 1.5" x 0.188" iPod
10. 6570-100, Screw: #6 x 1" (2 Required)
11. 6000-296, Enclosure: iPod ABS Black
12. 6570-017, Washer: Finishing (2 Required)
13. 6570-160, Magnet: Lighted iPod Enclosure
14. 6000-297, Back Ring: iPod ABS Black
15. 6560-550, Receiver: Interface iPod with Cable
- ns. 6660-211, Connector: Wire Splice (Not Shown)

Stereo Components (≤2001 Models)

The diagram illustrates the stereo components for ≤2001 Models. It includes three views: a SIDE VIEW showing the front panel with an 'Audio Center' label and various mounting hardware; a BACK VIEW showing the internal circuit board with various connectors and components labeled 1 through 16; and a detailed view of the PC board assembly with labels 11 through 18. Annotations provide specific instructions: 'Attach green wire to stud' and 'Locate capacitor under PC board'.

Part #	Description	JHT#	JWB#
1	Receiver: CD Player	2500-310	K657000
2	Power Supply: 12 VDC	2560-200	E401000
3	Bracket: CD Power Supply (Limited Stock)	2570-221	K465000
4	Housing: CD w/Door Black (Limited Stock)	2570-230	M872917
5	Door: Clear CD Panel (Limited Stock)	2455-030	K462000
6	Plate: Strike w/ Handle	2570-245	K630000
7	Latch: Magnetic	2570-240	A746000
8	Panel: CD Brown	8807-030	K566000
8A	Panel: CD Black	8807-031	-
9	Bracket: CD Player	2570-220	N305000
10	Harness: Ground #14	2000-066	N576000
11	Cable: Power Supply	2560-031	R877000
12a	Harness: Wiring Pinnacle CD (Limited Stock)	2560-025	K658000
12b	Harness: Wiring Triton CD	2560-032	R800000
13	Filter: Noise Wire Assembly	2560-060	N977000
14	Connector: Straight ½" Romex	2560-240	6511000
15	Connector: Liquid Tight ¼"	6560-406	-
16	Pin: Dowel	2570-055	K554000
17	Antenna: AM/FM (See Note1)	2560-050	N978000
18	Bracket: Antenna (See Note1)	2570-050	P084000
19	Speaker: 5"	2500-300	K358945
20	Grill: Speaker Stainless Steel	2570-205	K605000
21	Trim: Speaker Grill	2570-210	K651000

Note1:-This antenna is no longer available. Use 6560-812 as a replacement.

The diagram shows three components related to the speaker: a circular trim ring labeled 21, a speaker grill labeled 20, and a speaker unit labeled 19.

A

Accessory Cable: iPod Aquatic AV	153, 155, 157, 158	Bolt: Hex 1/4-20 x 1", Stainless Steel	77
Adapter, 0.25" MIPT x 0.375" Barb	94	Bracket: 48 Frame, Half Band	93
Adapter: 0.75" Slip x Female Pipe Thread ('02 Waterfall) ..	83	Bracket: 56 Frame, Half Band	93
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